

Elizabethtown Research Division

PARTS LIST #ET-0068

Date: **Model 597 Target and Heavy Barrel**
02/21/03 **Autoloading**
Rimfire Rifle

~~SUPERSEDES PARTS LIST #ET-0063~~

Sheet	1	Dotted line (---)	22 LR	22 WMR	22 LR	22 WMR
of	3	indicates same part number	TARGET	TARGET	HB	HB

DWG. NO.	PART NAME	PART NUMBERS			
	MODEL 597 RAMAC	6352	6554	6579	6581
	CARTON ASSEMBLY COMPLETE			330031	----
	Carton Assembly			1640	----
	Package Insert	300181	----	300185	----
D-300117	Document Envelope Assembly	1748	----		
	Document Envelope	1649	----		
	Instruction Book	3489	----		
	Product Owners Card	3426	----		
	Remington Authorized Gunsmith	3413	----		
	Safety Manual	3499	----		
	Oval Label	3491	----		
	Single Pack Sleeve	1651	----		
	Box & Envelope Label	300002	----		
	Loading Instruction Hang Tag		300273		300273
	Five Pack Label			300116	----
	Five Pack Carton			1645	----
	Stock Wrap			300325	----
	Features Hang Tag			300411	----
	Key Assembly	201207	----		----
D-305065	BARREL ASSEMBLY COMPLETE	305068	305069	305460	305461
C-300121	Receiver	300121	300122		
C-300430	Receiver			300430	300431
E-300046	Receiver Blank	300046	----	----	----
D-300062	Receiver Marking (Long Rifle)				
D-300094	Receiver Marking (Win. Mag.)				
D-300063	Scope Rail	300063	----	----	----
B-300949	Scope Rail Screw (3 req'd)	300949	----	----	----
	(Blank 3000273)				
C-300040	Barrel Clamp	300113	----	300040	----
A-300013	Barrel Clamp Screw	300013	----		----
B-305000	Bolt Buffer	305000	305001	305000	305001
D-300045	Bolt Handle (Blank 300078)	300045	----	----	----
B-300001	Bolt Guide Rail (Blank 300079)	300001	----	----	----
	(2 req'd)				
A-300018	Guide Rail Ret. Screw (2 req'd)	300018	----	----	----
A-300007	Action Spring (2 req'd)	300007	----	----	----
A-300110	Action Spring Inner (2 req'd)		300110		----
A-300111	Action Spring Outer (2 req'd)		300111		----
D-305080	BARREL ASSEMBLY	305080	305081	305082	305083
D-300061	Barrel Assembly Marking (Long Rifle)				
D-300103	Barrel Assembly Marking (Win. Mag.)				
LC-563	22 LR Match Chamber				
D-300114	Barrel	300114		300432	
D-300138	Barrel		300138		300433
C-305020	Barrel Extension	305021	----	305020	----
C-305015	Barrel Extension Blank	305016	305016	305015	----
D-305050	BOLT ASSEMBLY	305050	305051	305050	305051
D-300049	Bolt	300049	----	----	----
D-300050	Bolt Blank	300050	----	----	----
E-300098	Bolt		300098		----
D-300097	Bolt Blank		300097		----
C-300029	Bolt Handle Spring (Blank 330029)	300029	----	----	----
A-300011	Bolt Handle Spring Rivet	300011	----	----	----
C-305010	Extractor	305010	----	----	----
C-300030	Extractor Blank	300030	----	----	----
A-97418	Extractor Spring	97418	----	----	----
A-300170	Extractor Spring		300170		----

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DWG. NO.	PART NAME	PART NUMBERS				
B-97039	Extractor Plunger (Blank 97038)	97039	----	----	----	----
C-300028	Firing Pin (Material 300101)	300028	----	----	----	----
A-300006	Firing Pin Spring	300006	----	----	----	----
A-300014	Firing Pin Retaining Pin	300014	----	----	----	----
D-305055	TRIGGER HOUSING ASSEMBLY	305055	305056	305055	305056	305056
D-300596	Housing	300596	----	----	----	----
E-300051	Housing Blank (2E-300051)	300051	----	----	----	----
D-300597	Housing	300597	300597	----	----	----
E-300069	Housing Blank (2E-300069)	300069	300069	----	----	----
C-300592	Ejector (Blank 300591)	300592	----	----	----	----
C-300067	Ejector (Blank 300109)	300067	300067	----	----	----
C-300031	Hammer	300031	----	----	----	----
C-300048	Hammer Blank	300048	----	----	----	----
C-300033	Hammer Spring	300033	----	----	----	----
B-300005	Spring Bushing (2 req'd)	300005	----	----	----	----
B-300000	Pivot Pin (5 req'd)	300000	----	----	----	----
A-300008	Sear Spring	300008	----	----	----	----
C-300438	Pressed Insert	300438	----	----	----	----
E-300595	Safety Button Painted	300595	----	----	----	----
D-201216	Safety Button (Blank 201215)	201216	----	----	----	----
C-201209	Safety Plunger	201209	----	----	----	----
A-201218	Safety Plunger Spring	201218	----	----	----	----
A-300017	Safety Spring Retaining Pin	300017	----	----	----	----
C-300038	Magazine Latch (Blank 300033)	300038	----	----	----	----
B-300024	Magazine Latch Spring	300024	----	----	----	----
B-300002	Magazine Latch Pivot Pin	300002	----	----	----	----
C-300032	Magazine Release (Blank 300261)	300032	----	----	----	----
C-300066	Magazine Release (Blank 300262)	300066	300066	----	----	----
A-300016	Magazine Release Retaining Pin	300016	----	----	----	----
C-300378	Hold Open (Blank 300377)	300378	----	----	----	----
C-300380	Hold Open (Blank 300379)	300380	300380	----	----	----
A-300015	Hold Open Pin	300015	----	----	----	----
B-300025	Hold Open Spring	300025	300817	300025	300817	300817
D-300056	TRIGGER ASSEMBLY	300056	----	----	----	----
D-300417	Trigger (Blank 300439)	300417	----	----	----	----
B-300815	Sear	300815	----	----	----	----
D-300047	Sear Blank	300047	----	----	----	----
B-305005	Sear Link Pin	305005	----	----	----	----
B-305005	Link Pin (2 req'd)	305006	----	----	----	----
B-300004	Link Left (Blank 300086)	300004	----	----	----	----
B-300023	Link Right (Blank 300087)	300023	----	----	----	----
B-300019	Link Return Spring	300019	----	----	----	----
B-300022	Link Pin Cap	300022	----	----	----	----
C-305545	MAGAZINE BOX ASSEMBLY	305545	305546	305545	305546	305546
E-300475	Magazine Box	300475	----	----	----	----
E-300503	Magazine Box	300503	300503	----	----	----
E-300044	Magazine Box Bottom	300044	----	----	----	----
C-300095	Magazine Box Bottom Artwork	----	----	----	----	----
E-300060	Magazine Box Bottom	300060	300060	----	----	----
C-300119	Magazine Box Bottom Artwork	----	----	----	----	----
B-300021	Magazine Spring	300021	----	----	----	----
B-300064	Magazine Spring	300064	300064	----	----	----
D-300628	Magazine Follower	300628	----	----	----	----
E-300065	Magazine Follower	300065	300065	----	----	----
A-300010	Assembly Pin	300010	----	----	----	----
A-300012	Takedown Screw Front	300012	----	----	----	----
A-300161	Takedown Screw Rear	300161	----	----	----	----
B-305085	STOCK ASSEMBLY	305085	----	----	----	----

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DWG. NO.	PART NAME	PART NUMBERS
C-305045	STOCK ASSEMBLY	
A-300164	Stock (Blank 2129)	305386 ----
E-300057	Stock	300419 ----
D-300118	Stock Inletting	
D-92796	Butt Plate	92796 ----
D-92797	Butt Plate Insert	92797 ----
B-25410	Butt Plate Screw (4 req'd)	25410 ----
B-300498	Sling Swivel Stud (2 req'd)	300498 ----
C-300162	Stock Insert Front	300162 ----
C-300163	Stock Insert Rear	300163 ----
D-91544	Recoil Pad	91544 ----

ARMS SERVICE PARTS ONLY

C-305010	Extractor, Short	305010 ----	----	----
C-305010	Extractor, Long	305012 ----	----	----
C-305010	Extractor, Extra Long	305013 ----	----	----
D-305055	Trigger Housing Assembly	305057 ----	----	----
D-305055	Trigger Housing Assembly		305058	----