

Elizabethtown Research Division

PARTS LIST #ET-0071

Date: Model 597

Supercedes Previous Model 597

02/21/03 Autoloading

Parts List #ET0067

Rimfire Rifle

Sheet	1	Dotted line (---)	597	597	597	597	597	597
of	6	indicates same part number	LR	SPORTER	LSS	SS	MAGNUM	MAG LS

DWG. NO.	PART NAME	PART NUMBERS						
	MODEL 597 RAMAC	6550	6564	6556	6565	6560	6566	
	CARTON ASSEMBLY COMPLETE	330031	----	----	----	----	----	----
	Carton Assembly	1640	----	----	----	----	----	----
	Document Envelope	1649	----	----	----	----	----	----
	Instruction Book	1489	----	----	----	----	----	----
	Product Owners Card	1426	----	----	----	----	----	----
	Remington Authorized Gunsmith	3413	----	----	----	----	----	----
	Safety Manual	3499	----	----	----	----	----	----
	Oval Label	3491	----	----	----	----	----	----
	Package Insert	300185	----	----	----	----	----	----
	Box & Envelope Label	300186	----	----	----	----	----	----
	Five Pack Label	300116	----	----	----	----	----	----
	Five Pack Carton	1645	----	----	----	----	----	----
	Stock Wrap	300325	----	----	----	----	----	----
	Loading Instruction Hang Tag					300273		
	Features Hang Tag	300411	----	----	----	----	----	----
	Key Assembly	201207	----	----	----	----	----	----
	BARREL ASSEMBLY COMPLETE	305065	----	305066	----	300886	----	----
D-305065	Receiver	305040	----	305041	----	305042	----	----
E-300046	Receiver Blank	300046	----	----	----	----	----	----
D-300062	Receiver Marking (Long Rifle)							
D-300094	Receiver Marking (Win. Mag.)							
E-305540	Receiver Plug Screw (3 Req'd)	305540	----	305541	----	305540	----	----
C-300040	Barrel Clamp	300040	----	----	----	----	----	----
A-300013	Barrel Clamp Screw	300013	----	----	----	----	----	----
B-305000	Bolt Buffer	305000	----	----	----	305001	----	----
D-300045	Bolt Handle (Blank 300078)	300045	----	----	----	----	----	----
B-300001	Bolt Guide Rail (Blank 300079)	300001	----	----	----	----	----	----
	(2 req'd)							
A-300018	Guide Rail Ret. Screw (2 req'd)	300018	----	----	----	----	----	----
A-300007	Action Spring (2 req'd)	300007	----	----	----	----	----	----
A-300110	Action Spring Inner (2 req'd)					300110	----	----
A-300111	Action Spring Outer (2 req'd)					300111	----	----

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ET000001111

Elizabethtown Research Division

PARTS LIST #ET-0071

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Supercedes Previous Model 597

02/21/03 Autoloading

Parts List #ET0067

Rimfire Rifle

Sheet	2	Dotted line (---)	597	597	597	597	597	597
of	6	indicates same part number	LR	SPORTER	LSS	SS	MAGNUM	MAG LS

DWG. NO.	PART NAME	PART NUMBERS						
C-300035	Front Sight (Blank 300260)	300035	----	----	----			
B-300495	Front Sight Screw	300495	----	----	----			
B-305525	REAR SIGHT ASSEMBLY	305525	----	----	----			
A-300526	Elevation screw	300526	----	----	----			
C-300533	Rear Sight Aperture	300533	----	----	----			
D-300530	Rear Sight Base	300530	----	----	----			
C-300532	Rear Sight Slide	300532	----	----	----			
C-300531	Rear Sight Slide Blank	300531	----	----	----			
B-300527	Windage Screw	300527	----	----	----			
B-300495	Rear Sight Base Screw (2 Req'd)	300495	----	----	----			
D-305030	BARREL ASSEMBLY	305030	----	305031	----			
D-305070	BARREL ASSEMBLY					305071	----	
D-300061	Barrel Assembly Marking (Long Rifle)							
D-300103	Barrel Assembly Marking (Win. Mag.)							
D-305035	Barrel	305035	----	305036	----			
D-305025	Barrel Blank (Mat'l 300184/300100)	305025	----	305026	----			
D-300070	Barrel (Material 300184)					300070	----	
C-305020	Barrel Extension	305020	----	305021	----	305022	----	
C-305015	Barrel Extension Blank	305015	----	305016	----	305017	----	
D-305050	BOLT ASSEMBLY	305050	----	----	----	305051	----	
D-300049	Bolt	300049	----	----	----			
D-300050	Bolt Blank	300050	----	----	----			
E-300098	Bolt					300098	----	
D-300097	Bolt Blank					300097	----	
C-300029	Bolt Handle Spring (Blank 330029)	300029	----	----	----			
A-300011	Bolt Handle Spring Rivet	300011	----	----	----			
C-305010	Extractor	305010	----	----	----			
C-300030	Extractor Blank	300030	----	----	----			
A-97418	Extractor Spring	97418	----	----	----			
A-300170	Extractor Spring					300170	----	
B-97039	Extractor Plunger (Blank 97038)	97039	----	----	----			
C-300028	Firing Pin (Material 300101)	300028	----	----	----			

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ET000001112

Elizabethtown Research Division

PARTS LIST #ET-0071

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Supercedes Previous Model 597

02/21/63 Autoloading

Parts List #ET0067

Rimfire Rifle

Sheet 3 Dotted line (---)

597

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597

of 6 indicates same part number

LR

SPORTER

LSS

SS

MAGNUM

MAG LS

DWG. NO.

PART NAME

PART NUMBERS

A-300006

Firing Pin Spring

300006

A-300014

Firing Pin Retaining Pin

300014

Elizabethtown Research Division

PARTS LIST #ET-0071

Date: Model 597

Supercedes Previous Model 597

02/21/63 Autoloading

Parts List #ET0067

Rimfire Rifle

Sheet	4	Dotted line (---)	597	597	597	597	597	597
of	6	indicates same part number	LR	SPORTER	LSS	SS	MAGNUM	MAG LS

DWG. NO.	PART NAME	PART NUMBERS						
D-305055	TRIGGER HOUSING ASSEMBLY	305055	----	----	----	305056	----	
D-300596	Housing	300596	----	----	----			
E-300051	Housing Blank (2E-300051)	300051	----	----	----			
D-300597	Housing					300597	----	
E-300069	Housing Blank (2E-300069)					300069	----	
C-300592	Ejector (Blank 300591)	300592	----	----	----			
C-300067	Ejector (Blank 300109)					300067	----	
C-300031	Hammer	300031	----	----	----			
C-300048	Hammer Blank	300048	----	----	----			
C-300033	Hammer Spring	300033	----	----	----			
B-300005	Spring Bushing (2 req'd)	300005	----	----	----			
B-300000	Pivot Pin (5 req'd)	300000	----	----	----			
A-300008	Sear Spring	300008	----	----	----			
C-300438	Pressed Insert	300438	----	----	----			
B-300595	Safety Button Painted	300595	----	----	----			
D-201216	Safety Button (Blank 201215)	201216	----	----	----			
C-201209	Safety Plunger	201209	----	----	----			
A-201218	Safety Plunger Spring	201218	----	----	----			
A-300017	Safety Spring Retaining Pin	300017	----	----	----			
C-300038	Magazine Latch (Blank 300263)	300038	----	----	----			
B-300024	Magazine Latch Spring	300024	----	----	----			
B-300002	Magazine Latch Pivot Pin	300002	----	----	----			
C-300032	Magazine Release (Blank 300261)	300032	----	----	----			
C-300066	Magazine Release (Blank 300262)					300066	----	
A-300016	Magazine Release Retaining Pin	300016	----	----	----			
C-300378	Hold Open (Blank 300377)	300378	----	----	----			
C-300380	Hold Open (Blank 300379)					300380	----	
A-300015	Hold Open Pin	300015	----	----	----			
B-300025	Hold Open Spring	300025	----	----	----	300817	----	
D-300056	TRIGGER ASSEMBLY	300056	----	----	----			
D-300417	Trigger (Blank 300439)	300417	----	----	----			
B-300815	Sear	300815	----	----	----			
D-300047	Sear Blank	300047	----	----	----			
B-305005	Sear Link Pin	305005	----	----	----			

Subject to Protective Order - Williams v. Remington

ET000001114

Elizabethtown Research Division

PARTS LIST #ET-0071

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02/21/03 Autoloading

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Rimfire Rifle

Sheet	5	Dotted line (---)	597	597	597	597	597	597
of	6	indicates same part number	LR	SPORTER	LSS	SS	MAGNUM	MAG LS

DWG. NO.	PART NAME	PART NUMBERS						
B-305005	Link Pin (2 req'd)	305006	----	----	----	----	----	----
B-300004	Link Left (Blank 300006)	300004	----	----	----	----	----	----
B-300023	Link Right (Blank 300007)	300023	----	----	----	----	----	----
B-300019	Link Return Spring	300019	----	----	----	----	----	----
B-300022	Link Pin Cap	300022	----	----	----	----	----	----
C-305545	MAGAZINE BOX ASSEMBLY	305545	----	----	----	305546	----	----
E-300475	Magazine Box	300475	----	----	----	----	----	----
E-300503	Magazine Box	----	----	----	----	300503	----	----
E-300044	Magazine Box Bottom	300044	----	----	----	----	----	----
C-300095	Magazine Box Bottom Artwork	----	----	----	----	----	----	----
E-300060	Magazine Box Bottom	----	----	----	----	300060	----	----
C-300119	Magazine Box Bottom Artwork	----	----	----	----	----	----	----
B-300021	Magazine Spring	300021	----	----	----	----	----	----
B-300064	Magazine Spring	----	----	----	----	300064	----	----
D-300628	Magazine Follower	300628	----	----	----	----	----	----
E-300065	Magazine Follower	----	----	----	----	300065	----	----
A-300010	Assembly Pin	300010	----	----	----	----	----	----
A-300012	Takedown Screw Front	300012	----	----	----	----	----	----
A-300161	Takedown Screw Rear	300161	----	----	----	----	----	----
C-305045	STOCK ASSEMBLY	305045	305048	305046	305045	305047	305048	
E-305075	Stock	305075			305075	305076		
E-300057	Stock		300120	300057			300124	
D-300118	Stock Inletting							
E-300058	Butt Plate	300058			----	----		
C-92583	Butt Plate Artwork				----	----		
C-300059	Grip Cap	300059			----	----		
C-300072	Grip Cap Artwork							
D-92796	Butt Plate		92796	----			----	
D-92797	Butt Plate Insert		92797	----			----	
C-92583	Butt Plate Insert Artwork							
B-25410	Butt Plate Screw (4 req'd)		25410	----			----	
B-300498	Sling Swivel Stud (2 req'd)		300498	----		----	----	
C-300162	Stock Insert Front		300162	----			----	
C-300163	Stock Insert Rear		300163	----			----	

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ET000001115

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02/21/63 Autoloading

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Rimfire Rifle

Sheet 6 Dotted line (---)

597

597

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597

of 6 indicates same part number

LR

SPORTER

LSS

SS

MAGNUM

MAG LS

DWG. NO.	PART NAME	PART NUMBERS
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D-300063	Scope Rail	300063	----
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B-300949	Scope Rail Mounting Screw (3 req'd)	300949	----
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ARMS SERVICE PARTS ONLY

D-300117	Document Envelope Assembly	1748	----	----	----	----
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C-305010	Extractor, Short	305010	----	----	----	----
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C-305010	Extractor, Long	305012	----	----	----	----
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C-305010	Extractor, Extra Long	305013	----	----	----	----
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B-300376	Rear Sight Assembly Complete	300376	----	----	----	----
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B-103145	Rear Sight Assembly	103149	----	----	----	----
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B-28505	Rear Sight Base Screw (2 Req'd)	28505	----	----	----	----
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