

CONFIDENTIAL

Remington Arms Company Inc.

RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD

➤ If the ISS can be fully unlocked after pulling the trigger and/or the primed case is fired at any time during this procedure the test sample fails the test. Record results and stop any further testing of this rifle. If the ISS cannot be fully unlocked and a primed case is not fired the test sample passes the test.

➤ Record outcome of all steps taken.

2. If the test sample passes the above test then perform the following procedure.

- Move the safety to the "On Safe" position if it is not already there.
- Open the bolt and move partially to the rearward position (do not open bolt far enough to eject the primed case).
- Unlock the ISS System (**Red** dot visible to the rear-See Pictures) using the ISS key. *Remember that there is still a primed case in the rifle.*
- Push the bolt forward slowly, re-chambering the primed case, and fully lock the bolt by rotating the Operating Handle down.
- Make sure the muzzle of the rifle is in the shooting port.
- Place the Safety in the "Off Safe" position and pull the trigger. The firing pin must fall and set off the primed case. If the primed case is **not fired** then the test sample fails.
- Open the action and eject the primed case.
- Put the Safety in the "On" position.
- Record results.
- If the system passes both tests above then perform this procedure.
- Make sure the gun is completely unloaded of live ammo or primed cases.
- Open the bolt to the rearward position and put the safety in the "On Safe" position.
- Rotate the ISS to the locked position (**White** dot visible to the rear-See Pictures) using the ISS key.
- Attempt to unlock the ISS first using your fingers and then using a small screwdriver. You must not be able to unlock the ISS System with anything except the ISS key. (Be careful, do not use excessive force when using the screwdriver, you just want to determine that the system will not unlock without the use of the key.)
- Record results.

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