

CONFIDENTIAL

Remington Arms Company Inc.

RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD

- For the final check unlock the ISS system (*Red* dot visible to the rear-See Pictures) using the ISS key and make sure the Safety is in the "On Safe" position. ***This test will involve the use of a primed case, use appropriate safety procedures. This test should be performed with the muzzle of the gun inserted into a shooting port or other approved device.***
- Load a primed case into the chamber by inserting with your hand.
- Close and lockup the bolt.
- Using the ISS key attempt to lock the ISS system (*White* dot visible to the rear-See Pictures). Be careful, do not use excessive force or the ISS key will be damaged. You should not be able to **completely** lock the ISS system (See Pictures) with the bolt closed on a M/700.
- Record results.
- If the ISS can be rotated to an intermediate position, white dot visible but not to the rear (See Pictures), then perform the following procedure.
- **Remember that there is a primed case in the chamber. The muzzle of the gun should still be in a shooting port.**
 - Place the safety in the "Fire" position and then pull the trigger. The firing pin must not fall completely and set off the primed case. If the primed case fires then the test sample fails the test. Note that the firing pin should move forward some (not enough to make contact with the primer) so that the rear of the firing pin head should be flush with the rear of the bolt plug.
 - If the primed case does not fire, attempt to unlock the ISS with the ISS key quickly by rotating the ISS plunger counterclockwise. Be careful, only apply enough force to see if you can unlock the ISS, without bending the tool. You may hear a click and the firing pin head may move a small amount but should not fall fully. This is considered normal. If the ISS cannot be fully unlocked (*Red* dot visible to the rear-See Pictures) then the gun passes this test, proceed to Step 2.
 - If the ISS can be fully unlocked after pulling the trigger and/or the primed case is fired at any time during this procedure the test sample fails the test. Record results and stop any further testing of this rifle. If the ISS cannot be fully unlocked and a primed case is not fired the test sample passes the test.
 - Record outcome of all steps taken.

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