

CONFIDENTIAL

## Remington Arms Company Inc.

RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD

- In no case can the headspace on a given rifle exceed .007"
- Examine all rifles visually for signs of damage before proceeding to the jack fired test following.
- For the rifle(s) that is (are) subjected to the 100 total proof rounds, examine the receiver(s) (e.g. outside surface) and the bolt head(s) using the Dye Penetrant method of non-destructive testing.

Data Required:

- Rifle serial numbers
- Headspace measurements per the schedule outlined above.
- Notes of the visual examine.
- The results of the Dye Penetrant examination.

FORCES -:TLW0683D - Measure Firing Pin Indent:

The firing pin indent will be measured for each of the sample rifles using SAAMI qualified copper crushers. The average of three trials per sample rifle will be calculated. The Average of three indents must be equal to or greater than 0.017"

Method:

- Using copper crushers, "burnish" both ends of the crusher slug by gently rubbing both ends on the granite base of the dial indicator stand (use outside edge of the plate.)
- Place the copper crusher in either the .300 Win. Mag. or the 7mm Rem. Mag. crusher holder. Place the crusher holder on the base of the dial indicator and zero the dial indicator with the point of the indicator in the approximate center of the crusher.
- Carefully, with the gun held so that the muzzle is pointed down toward the floor, gently insert the crusher holder into the chamber, being sure that the extractor clearance cut on the crusher is properly oriented relative to the extractor position.
- While maintaining a firm hold on the bolt handle, gently, and slowly ease the bolt forward to the full forward position and then rotate down being sure that the action locks fully.

J.R. Snedeker

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Subject to Protective Order - Williams v. Remington

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