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Remington Arms Company Enc. Research & Development Technical Center 315 West Ring Road

an accuracy of \pm one inch by any recognized method for finding the senter of gravity of an irregular shaped object. The primed case shall be discharged following the drop and a fresh primed cartridge re-chambered prior to the next drop. A "fresh" firearm may be substituted into the test at any point.

- The firearm or firearms shall be dropped in such a way as to strike the rubber mat surface once in each of the following attitudes:
 - Barrel vertical; muzzle down.
 - Barrel vertical; muzzle up.
 - Barrel horizontal; bottom up.
 - Barrel horizontal; bottom down.
 - Barrel horizontal; left side up
 - Barrel horizontal; right side up:
- Tests shall be conducted with the trigger pull force set at the minimum force specified, with engagement set to the minimum specified, and with the firecontrol lubricated as in the owner's manual.
- The test shall be conducted with the magazine or dip fully loaded with dummy cartridges and inserted in the firearm.
- Parts breakage or other damage as a result of drop testing does not constitute failure as long as the empty
 primed case does not fire and the firearm can be unloaded safely after each drop. More stocks are required
 than the amount of test guas to allow for breakage due to the drop testing. If a stock cracks replace before
 continuing test.

Data required:

- Record whether or not the firearm fires an empty primed case of its designated cartridge when tested in accordance with this procedure
- Record round level

J.R.Snedeker

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Subject to Protective Order - Williams v. Remington