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Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

FIREARMS MEASUREMENTS – TLW0407T THROUGH TLW0010X:

TLW0407T - Chamber cast:

Use the .270-chamber drawing LB-154 for reference.

Method:

- Make chamber cast using standard procedure
- Use the 30" optical comparator
- Measure the following dimensions:
 - .4708/.4728
 - .4425/.4440
 - 34° 30" Angle
 - .3088/.3108
 - .2775/.2785

Data Required:

- Rifle serial numbers
- Record dimensions requested above.

TLW0407U - Bore Diameter:

Measure Bore Diameter using standard procedures.

Method:

- Measure .270 caliber
- Dimension equals .270/.271

Data Required:

- Rifle serial numbers
- Measurements of each bore by serial number

J.R.Snedeker

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05/24/06

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Revision # 2