#### CONFIDENTIAL

# Remington Arms Company Enc. Research & Development Technical Center 315 West Ring Road

 Repeat this procedure until average point of impact is within the 2.77 circle or there is no adjustment left in the sight.

### Data Required:

- Serial number of each sample rifle
- Average point of impact for each of the three 5-shot groups per rifle.
- The calculated group point of impact for each trial of a sample rifle

## **ABUSIVE TESTING**

### IMPACT TESTING

### SAAMI Drop Test - Riffe with Iron Sights Installed:

This test will simulate abusive dropping of the firearm from a distance of 48 inches onto a 1" thick 85 durometer (Shore A) rubber mat backed by concrete. Trigger Pull weight will be adjusted to minimum specification (4 lb.) The Trigger/Sear engagement will be set to the minimum specification (0.020"). Test will be performed according to SAAMI Technical Committee procedures. Magazine will be loaded to maximum capacity with dummy rounds according to SAAMI procedures. After each series of test, the primed case will be discharged to insure validity of test. This test will be performed on a sample of six firearms.

### Method:

• With the firearm safety in the SAFE state, the firearm shall be capable of passing the below test criteria for drop testing from a height of four feet onto an 85±5 Durometer, Shore A, rubber mat, one-inch thick backed by concrete. The mat and concrete shall be large enough so that when the gun is dropped it will fall and come to rest without interference within the perimeter of the mat. The four feet shall be measured from the surface of the rubber mat to the center of gravity of the firearm. The center of gravity shall be determined to

J.R. Snedeker Page 7 of 11 10:35 AM 9/21/00

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