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Remington Arms Company Inc.
RESEARCH & DEVELOPMENT TECHNICAL CENTER
315 WEST RING ROAD
ELIZABETHTOWN, KY 42701

basis to withhold ship approval. Consequently, Test supports ship contingent on Marketing approval of these issues:

- Magazine Box Bottom Retention – Latest data from Series C product indicates that 17% of the product will experience this problem within the first 100 rounds of use. During the Series C test the earliest occurrence was at round 49.
- Magazine Box Difficult to Remove - This problem was pervasive on the Series C product and may potentially contribute to the Bottom Retention issue above.
- Bolt Stop Detent Freedom – Latest data from Series C product suggests that 20% of the product will experience a loosening of the detent lever during the first 100 rounds of use.
- Bushnell Scope – Data from Series B product suggests that approximately 8% of the product will experience scope issues early in life. Bushnell has confirmed that an assembly issue exists with the scope.
- Take Down Screw Torque – Data from Series C product indicates that 37% of the product will have some loosening of the takedown screws. Further, data obtained by Mayfield and reported on 20 NOV '00 supports the conclusion that some loss of torque does occur. While this does not constitute a safety issue consumers may potentially notice the phenomena.

Test further recommends that these issues be resolved as quickly as possible via design/process change to limit negative customer exposure.

5. Test recommends that Mayfield re-examine process controls and limits around the Trigger Pull Force via a process capability study. Data obtained in Etown from the Series C product indicated that some product was slightly below the low pull specification of 4.00 pounds. All product however was in excess of the SAAMI specified minimum of 3.00 pounds.

Jan. '01 Trial & Pilot Test - Remington M710 Centerfire Rifle;
R & D Technical Center Project No. 241039; TLW 0300
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Subject to Protective Order - Williams v. Remington

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