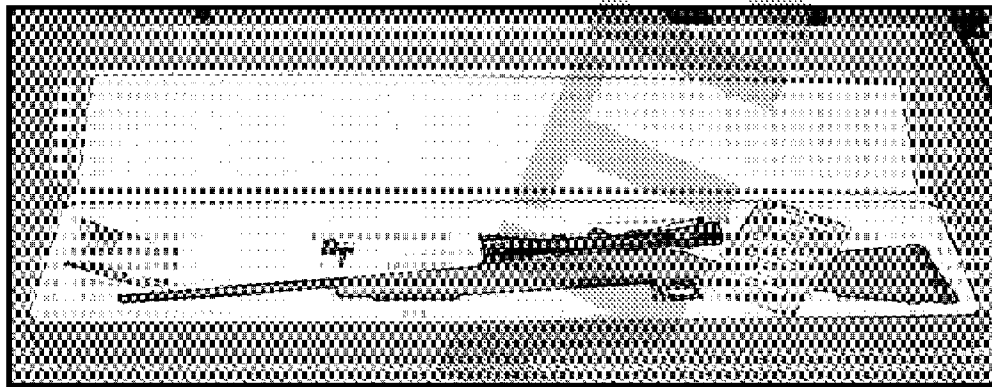


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RESEARCH & DEVELOPMENT TECHNICAL CENTER
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ELIZABETHTOWN, KY 42701



Picture # 2 - Newest version of Packaging

3.1.2 Headspace and Proof

Note: For Series "C" sample rifles, the proof test and Magnaflux™ inspections were performed at Mayfield prior to shipment to R&D.

3.1.2.1 TLW0300E – Measure Headspace

(Please see Note above)

3.1.2.2 TLW0300F – Proof Test

(Please see Note above)

3.1.2.3 TLW0300G – Re-Measure Headspace after Proof

(T&P, Series "C") – Specification: $\leq \text{Min.} + 0.007"$ after Proof.

Variable	N	Mean	Std. Dev.	95% Confidence Interval
Headspace: (all readings @ min. →)	30	0.0017	0.00064	0.0014; 0.0020

3.1.3 Forces

3.1.3.1 TLW0300H – Measure Firing Pin Indent

(T&P Series "B") - Specification: ≥ 0.017 indent.

Variable	N	Mean	Std. Dev.	95% Confidence Interval
Firing Pin Indent – Preliminary Measurements	29	0.0175 in.	0.00082	0.0172; 0.0178
Firing Pin Indent – After Live Fire Test	24	0.1854	0.00114	0.01806; 0.0190

Jan. '01 Trial & Pilot Test – Remington M710 Centerfire Rifle;
R & D Technical Center Project No. 241039; TLW 0300
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