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Remington Arms Company Research & Development Technical Center 315 WEST Ring Road
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- · Record damage noted during inspection
- Record all necessary maintenance actions performed

DEBRIS TESTING - TLW0010AL THROUGH TLW0010AN

TLW0010AL - Dynamic Sand & Dust Test:

This test evaluates the effects of <u>blowing</u> sand <u>and dust</u> on firearm performance, but the test firing is conducted after the firearm is removed from the sand and dust environment. Use the same sand and dust mixture used in the Sand and Dust Test.

(See Table No. 1.)

Method:

- · Clean and lubricate one test firearm and close the muzzle with tape
- Close the bolt. Set the safety in the SAFE position. Load the firearm using one primed case.
- Expose the firearm as follows:
- · Place the firearm in the center of the box, and fasten the box lid
- After 1 minute, stop the blowing air, remove the lid, and turn the firearm upside down in the box. Replace
 the lid and repeat the sand and dust blast for another minute.
- Remove the gun from the box after first attempting to wipe clean the firearm with gloved hands. Clean
 parts as much as possible by blowing the rifle with compressed or shaking the firearm. Carefully remove the
 tape from the muzzle. REMEMBER THAT THE RIFLE HAS A PRIMED CASE IN THE CHAMBER.
- Take the rifle to a test jack in the short range.
- Place the Safe in the fire position and attempt to fire the round. Make one attempt only. If the primed case
 does not fire, carefully open the action and remove the primed case, dispose of properly.
- Load the magazine with live rounds and fire a full magazine from the firearm while in the test jack.
- If firing is ansatisfactory, attempt to fire with a clean magazine loaded with clean ammunition. If repeated
 malfunctions make it impossible to fire all of the ammunition, field strip and clean the firearm in accordance
 with the applicable operator's manual. Then attempt to fire the remaining ammunition, (from a box of 20

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