Remington Confidential

craze, or otherwise display failures. The parts also may simply take up selvent when immersed and yield the solvent back when exposed to air with no other property change other than temporary modulus (stiffness) reduction. To support this observation, it is often helpful to separate parts by their amount of solvent uptake, so that the large solvent uptake parts can be more carefully examined.

The receiver insert will be specifically tested for this DAT.

Method:

- Obtain untested chemicals.
- Weigh and obtain hardness readings on the test specimen(s).
- Place the specimen(s) in a container so that they are completely covered by the solvent. Leave at rest in the
 container for 24 hours.
- Remove and wipe the specimen(s) until they are dry Weigh and obtain hardness readings on the test specimen(s).
- Leave the specimen(s) to air dry an additional 24 flours. Weigh and obtain hardness readings on the test specimens.
- The list of solvents, lubricants and production chemicals commonly used with and around firearms is found in below:

Remington Oil
Remington Bore Cleaner
Break Free Bore Cleaner
Birchwood-Casey Gunscrubbet
Remington Action Cleanes
Hoppe's Oil
Hoppe's #9 Solvent
TPC Solvent
LP-1 Lubricant
Thin Film Lubricant
Steel Guard
Molycoat Paste
Molycoat Powder
Cobratec

Data Required:

- Record part weights before and after test.
- · Record part hardness before and after test.

Page 46 of 55
Remington Confidential

03/07/00

DRAFT Revision #1