

710 RECEIVER\RECEIVER-20PC.job: Histogram 12 - Z

Part Program 710 RECEIVER
 Description RECEIVER-20PC
 Feature name SCOPE SCREW 1
 Feature number 1
 NOM 0.0000 UTL 0.0040 LTL -0.0040
 Lot Size 19
 Mean 0.0010 Std Dev 0.0050
 Mean+3S 0.0159 Mean-3S -0.0138
 Skew -0.0984 Kurtosis -0.2604
 Minimum -0.0098 Maximum 0.0105
 Range 0.0203 Avg Range 0.0114

	Number	Percent
Acceptable Parts	10	52.6
Defectives Lower	3	15.8
Defectives Upper	6	31.6
Defectives Total	9	47.4

	Deviation Method	Range Method
QU	0.60	0.26
QL	1.01	0.44

ET06198