

70	Deburr & Dimple			8560	\$	16.09
	Fixtures		\$	1,000.00		
80	Mill Cam Surface on Lugs			8560	\$	16.09
	Machine	CNC Vertical Mill	\$	60,000.00		
	Fixtures	Haas 4th w/ fixturing	\$	15,000.00		
	Gaging		\$	2,000.00		
90	Drill Assembly Hole	Drill Press				
	Fixture		\$	1,000.00	\$	200.00
				8560	\$	16.09
100	Ream Assembly Hole	Drill Press				
	Fixture		\$	1,000.00	\$	100.00
				8560	\$	16.09
	Totals		\$	227,000.00	\$	800.00

~AUTOFILF