

Trigger Screw Front	17053	AU M/700	N/A	N/A	\$ 0.10	\$ 0.00
Trigger Engagement Screw	91128	AU M/700	N/A	N/A	\$ 0.03	\$ 0.00
Trigger Spring	15400	AU M/700	N/A	N/A	\$ 0.03	\$ -
Trigger Stop Screw	15481	AU M/700	N/A	N/A	\$ 0.06	\$ 0.00
Safety Assembly	????	Assemble & Heat T	\$ -	\$ -	\$ 0.30	\$ 0.12
Safety	300344	Purchase	\$ 11,400	\$ 500	\$ 0.30	\$ -
Safety Button	91852	AU M/7	N/A	N/A	\$ 0.00	\$ 0.02
Safety Pivot Pin	300352	Purchase & Heat T	\$ -	\$ 560	\$ 0.12	\$ 0.02
Safety Spring	300343	Purchase	\$ 21,500	\$ 500	\$ 0.05	\$ -
M/710 ESTIMATE - REV. 6 - CLASS 2 ESTIMATE						
PART DESCRIPTION	Part #	Proposed Process	Capital Dollars	Operations Dollars	Material \$	Labor \$
Bolt Stop	300345	PM/Heat Treat/Color	\$ 6,000	\$ 3,500	\$ 0.01	\$ 0.11
Receiver Plug Screws (4)	17034	A/U M/700	N/A	N/A	\$ 0.12	\$ 0.00
Recoil Bracket	300361	Purchase & Color	\$ 550	\$ 250	\$ 0.19	\$ 0.00
Bolt Body Assembly	????	Braze & Finish	\$ 36,500	\$ 4,000	\$ 8.32	\$ 0.60
Bolt Body	300339	Purchase	\$ -	\$ -	\$ 5.53	\$ -
Bolt Handle	300370	Bend to Form	\$ 25,450	\$ 2,150.00	\$ 2.66	\$ 0.13
Bolt Handle Blank	300360	Purchase	\$ -	\$ 800	\$ 2.66	\$ -
Bolt Handle Pin	300329	Purchase	\$ -	\$ 350	\$ 0.07	\$ -
Bolt Handle Brazing Shim	300366	Purchase	\$ -	\$ 125	\$ 0.06	\$ -
Bolt Head Assembly	????	Assemble	\$ -	\$ 1,000	\$ 2.57	\$ 1.88
Bolt Head	300338	Machined	\$ 150,000	\$ 800	\$ 1.60	\$ 1.59

~AUTODATE