

| OP # | PROCESS DESCRIPTION              | MACHINE DESCRIPTION | Capital \$ | Ops. \$ | Depart. Number | Depart. Labor \$ | Total % Overhead |
|------|----------------------------------|---------------------|------------|---------|----------------|------------------|------------------|
| 1    | Issue from crib                  |                     |            |         | 9132           |                  |                  |
| 10   | Pick Chamber For Rings           |                     |            |         | 8158           | \$ 19.30         | 337.90%          |
| 20   | Press Receiver onto barrel       | Denison Press       | \$ 6,650   | \$ 500  | 8158           | \$ 19.30         | 337.90%          |
|      |                                  | Fixture Design      | \$ 2,000   |         |                |                  |                  |
|      |                                  | Fixture Build       | \$ 5,936   |         |                |                  |                  |
| 50   | Inspect Runout & Straighten      |                     |            | \$ 500  | 8158           | \$ 19.30         | 337.90%          |
| 60   | Rollmark                         | Fixture Design      | \$ 500     | \$ 500  | 8158           | \$ 19.30         | 337.90%          |
|      |                                  | Fixture Build       | \$ 1,000   |         |                |                  |                  |
| 70   | Angularity Straighten Muzzle     |                     |            | \$ 500  | 8158           | \$ 19.30         | 337.90%          |
| 90   | Wipe Bore & Inspect              |                     |            |         | 8158           | \$ 19.30         | 337.90%          |
| 100  | Hand Spin Polish - 180 Grit      |                     |            |         | 8158           | \$ 19.30         | 337.90%          |
| 110  | Insert Screws into holes & Blast |                     |            |         | 8178           | \$ 19.74         | 606.30%          |
| 120  | Black Oxide Color                |                     |            |         | 8178           | \$ 19.74         | 606.30%          |
|      |                                  |                     |            |         |                |                  |                  |
|      |                                  |                     |            |         |                |                  |                  |

-AUTOFILE

Subject to Protective Order - Williams v. Remington

BARBER - 5.30.06R0003857

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