

M/710 ESTIMATE - REV. 3 HIGH SPOT ONLY

PART DESCRIPTION	Engineer Purchasing Vendor	Proposed Process	Capital Dollars	Operations Dollars	Material \$	Labor \$
Barrel Assembly	Santillo	Assemble & Machine	\$ 125,000	\$ 7,500	\$ -	\$ 2.44
Barrel	Parkhurst/ LeMay	Machined	\$ 488,500	\$ 12,500	\$ -	\$ 4.37
Blank	Swanson	Machined	\$ 13,000	\$ 1,000	\$ 3.35	\$ 0.68
Front Sight Assembly	Santillo	Assemble	\$ -	\$ -	\$ -	\$ 0.15
Take Down Screws (2)	Santillo	A/U M/700	\$ -	\$ -	\$ 0.04	\$ 0.00
Ramp	Santillo	A/U M/700	\$ -	\$ -	\$ 0.02	\$ 0.25
Sight	Santillo	A/U M/700	\$ -	\$ -	\$ 0.04	\$ -
Rear Sight Assembly	Santillo	A/U M/700	\$ -	\$ -	\$ -	\$ 0.17
Take Down Screws (2)	Santillo	A/U M/700	\$ -	\$ -	\$ 0.04	\$ 0.00
Base	Santillo	A/U M/700	\$ -	\$ -	\$ 0.16	\$ 0.17
Slide	Santillo	A/U M/700	\$ -	\$ -	\$ 0.07	\$ 0.38
Aperture	Santillo	A/U M/700	\$ -	\$ -	\$ 0.00	\$ 0.08
Elevation Screw	Santillo	A/U M/700	\$ -	\$ -	\$ 0.02	\$ -
Windage Screw	Santillo	A/U M/700	\$ -	\$ -	\$ 0.02	\$ 0.00
Rib	Santillo	A/U M/700	\$ -	\$ -	\$ 0.02	\$ 0.04
Rib Spacer	Santillo	A/U M/700	\$ -	\$ -	\$ 0.00	\$ 0.04
Bolt Assembly	Zarnoch	Finish			\$ -	\$ 1.31
Bolt Body	Swanson	Machined	\$ 85,000	\$ 500	\$ 0.45	\$ 0.13
Bolt Handle	Santillo	Screw Mach.	\$ -	\$ 500	\$ 1.47	\$ -
Bolt Head	Swanson	Machined	\$ 198,000	\$ 500	\$ 1.60	\$ 1.70
Bolt Head Retaining Pin	Santillo	Purchase	\$ -	\$ -	\$ 0.15	\$ -
Bolt Plug	Swanson	Synthetic	\$ 28,500	\$ 1,000	\$ 0.03	\$ 0.19
Extractor	Santillo	A/U M/700	\$ -	\$ -	\$ 0.72	\$ 0.00
Snap Ring	Santillo	Purchase	\$ -	\$ -	\$ 0.58	\$ -

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Firing Pin Head	Santillo	Machined	\$	950	\$	-	\$	0.12
Firing Pin Head Blank	Ogrodnik	MIM	\$	39,000	\$	0.71	\$	-
Firing Pin	Santillo	Screw Mach.	\$	1,850	\$	1.30	\$	0.06
Firing Pin Spring	Santillo	Compression Spg.			\$	0.14	\$	-
R Initial Plug	Swanson	Synthetic	\$	6,000	\$	0.01	\$	0.01
	Engineer	Research	Capital	Operations	Material		Labor	
PART DESCRIPTION	Purchasing	Proposed	Dollars	Dollars	\$		\$	
	Vendor	Process						
Fire Control Assembly	Santillo	Assemble			\$	-	\$	1.25
Sear Safety Cam	Santillo	AU M/700			\$	0.26	\$	0.15
Safety Assembly	Santillo	AU M/700			\$	0.26	\$	0.09
Safety Spring	Santillo	Purchase			\$	1.25	\$	-
Safety Pivot Pin	Santillo	AU M/700			\$	0.05	\$	0.00
Sear Spring	Santillo	AU M/700			\$	0.02	\$	-
Trigger	Santillo	AU M/700			\$	0.01	\$	0.44
Trigger Screw Front	Santillo	AU M/700			\$	0.10	\$	0.00
Trigger Connector	Santillo	AU M/700			\$	0.94	\$	0.12
Trigger Engagement Screw	Santillo	AU M/700			\$	0.02	\$	0.00
Trigger Pin	Santillo	AU M/700			\$	0.09	\$	0.00
Trigger Spring	Santillo	AU M/700			\$	0.03	\$	-
Trigger Stop Screw	Santillo	AU M/700			\$	0.06	\$	0.00
Trigger Housing Assembly	Santillo	AU M/700			\$	-	\$	1.64
Trigger Housing Blank	Swanson	Synthetic	\$	15,000	\$	1,000	\$	0.12
Receiver	Zarnoch	Machine	\$	108,180	\$	2,050	\$	1.00
Magazine Assembly	Santillo	A/U M/7600	\$	-	\$	-	\$	3.31

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Stock Assembly W/ Butt Plate	Swanson	Synthetic	\$ 125,000	\$ -	\$ -	\$ -
Stock Assembly W/ Recoil Pad	Swanson	Synthetic	\$ 160,000	\$ -	\$ -	\$ -
Tang	Swanson	Synthetic	\$ 25,000	\$ 1,000	\$ 0.50	\$ 0.12
	Engineer	Research	Machine	Rem.	Material	Labor
PART DESCRIPTION	Purchasing Vendor	Proposed Process	Purchase	Fixed Tooling	\$	\$
Build to label/Foam block/Box labels					\$ 0.01	\$ -
Foam Block					\$ 0.07	\$ -
Box and Envelope Labels					\$ 0.07	\$ -
Assy/Proof/Gallery/Inspect/Pack	Joy				\$ 2.17	\$ 5.37
Proof/Function Ammo (4.6*.25)	Joy				\$ 1.15	\$ -

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Pack	Joy	\$ 1,250	\$ 2.24	\$ -
Manual	Santillo		\$ 0.92	\$ -
Trial and Pilot Testing				
Guns				
Ammunition (90,000 x \$.25 rds)				
Manpower (3 menx40 hrsx4weeksx\$45.00)				
Totals:		\$ 1,256,180	\$ 31,600	\$ 26.29
Total Capital		\$ 1,256,180		
Total Operations		\$ 31,600		
Total Project		\$ 1,287,780		

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Over Head		Estimated			
\$		Piece			
		Price			
\$	3.88	\$	6.32		
\$	15.45	\$	19.82		
\$	2.71	\$	6.74		
\$	0.35	\$	0.50		
\$	0.00	\$	0.09		
\$	0.89	\$	1.16		
\$	-	\$	0.04	0	0 0
\$	0.36	\$	0.53		
\$	0.00	\$	0.09		
\$	0.56	\$	0.89		
\$	1.02	\$	1.47		
\$	0.27	\$	0.35		
\$	-	\$	0.02		
\$	0.00	\$	0.02		
\$	0.11	\$	0.17		
\$	0.21	\$	0.25		
\$	4.54	\$	5.85		
\$	0.53	\$	1.11		
\$	-	\$	1.47		
\$	4.85	\$	8.15		
\$	-	\$	0.15		
\$	0.53	\$	0.75		
\$	0.01	\$	0.73		
\$	-	\$	0.58		

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M/700 ADL Synthetic .30-06 cal. 05 Costing

Description	Part #	Material	Labor	Overhead	Total
Overall Gun	927478	\$ 32.90	\$ 23.08	\$ 66.78	\$ 122.76
Receiver	99304	\$ 2.35	\$ 4.37	\$ 14.36	\$ 21.08
Barrel	26291	\$ 2.05	\$ 2.34	\$ 8.43	\$ 12.82
Bolt Assy	94097	\$ 6.71	\$ 3.19	\$ 8.92	\$ 18.82
Stock	106153	\$ 6.12	\$ 0.51	\$ 1.06	\$ 7.69
Firecontrol	26345	\$ 2.15	\$ 2.80	\$ 6.69	\$ 11.64
Misc		\$ 13.52	\$ 9.87	\$ 27.32	\$ 50.71

M/710 Synthetic .30-06 Esti

Description	Material
Overall Gun	\$ 26.29
Receiver	\$ 1.68
Barrel	\$ 3.35
Bolt Assy	\$ 7.16
Stock Assy	\$ 6.72
Firecontrol	\$ 0.12
Misc	\$ 7.26

Comparison: M/700 ADL minus M/710

Description	Material	Labor	Overhead	Total
Overall Gun	\$ 6.61	\$ (0.08)	\$ 2.73	\$ 9.26
Receiver	\$ 0.67	\$ 3.37	\$ 10.85	\$ 14.88
Barrel	\$ (1.30)	\$ (2.71)	\$ (9.73)	\$ (13.74)
Bolt Assy	\$ (0.45)	\$ (0.33)	\$ (1.95)	\$ (2.73)
Stock	\$ (0.60)	\$ 0.51	\$ 1.06	\$ 0.97
Firecontrol	\$ 2.03	\$ 1.04	\$ 3.22	\$ 6.29
Misc.	\$ 6.26	\$ (1.95)	\$ (0.72)	\$ 3.58

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Labor	Overhead	Total
\$ 23.16	\$ 64.05	\$ 113.51
\$ 1.00	\$ 3.31	\$ 6.20
\$ 5.05	\$ 18.16	\$ 26.56
\$ 3.52	\$ 10.87	\$ 21.55
\$ -	\$ -	\$ 6.72
\$ 1.76	\$ 3.47	\$ 5.35
\$ 11.82	\$ 28.04	\$ 47.13

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Over Head	Oper.
\$	Cost
	\$ 0.50
\$ 0.35	\$ 0.48
\$ 0.35	\$ 0.98
\$ 0.71	\$ 1.95

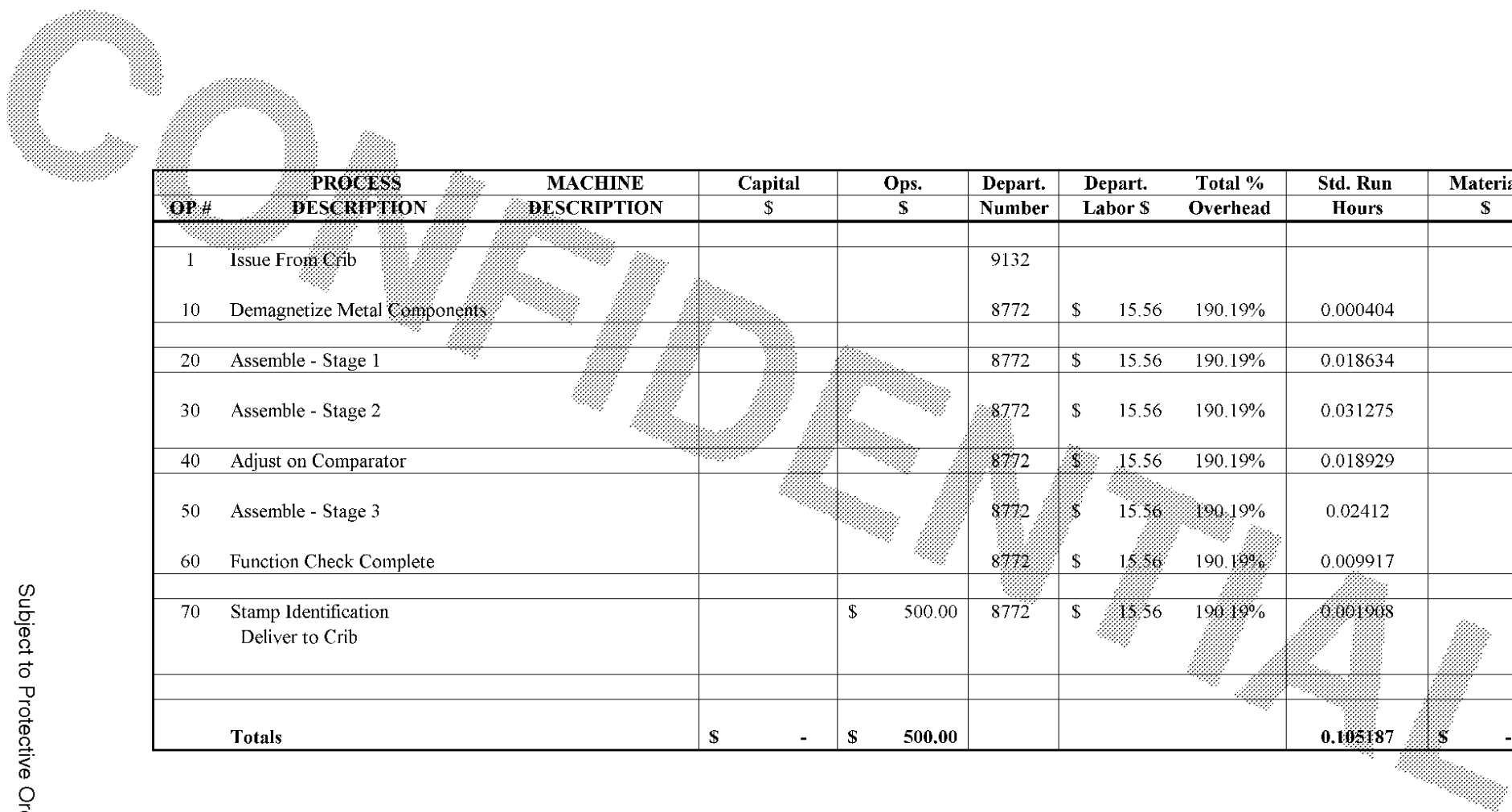
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Over Head	Oper.
\$	Cost
	\$ 0.12
\$ 0.35	\$ 0.48
\$ 0.35	\$ 0.60
\$ 0.71	\$ 1.19

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OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
1	Issue From Crib				9132					
10	Demagnetize Metal Components				8772	\$ 15.56	190.19%	0.000404		\$ 0
20	Assemble - Stage 1				8772	\$ 15.56	190.19%	0.018634		\$ 0
30	Assemble - Stage 2				8772	\$ 15.56	190.19%	0.031275		\$ 0
40	Adjust on Comparator				8772	\$ 15.56	190.19%	0.018929		\$ 0
50	Assemble - Stage 3				8772	\$ 15.56	190.19%	0.02412		\$ 0
60	Function Check Complete				8772	\$ 15.56	190.19%	0.009917		\$ 0
70	Stamp Identification Deliver to Crib			\$ 500.00	8772	\$ 15.56	190.19%	0.001908		\$ 0
	Totals		\$ -	\$ 500.00				0.105187	\$ -	\$ 1.

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Over Head	Oper.
\$	Cost
\$ 0.01	\$ 0.02
\$ 0.55	\$ 0.84
\$ 0.93	\$ 1.41
\$ 0.56	\$ 0.85
\$ 0.71	\$ 1.09
\$ 0.29	\$ 0.45
\$ 0.06	\$ 0.09
\$ 3.11	\$ 4.75

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OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
	Blank Material - Screw Machine Gaging (vendor and Remington)		\$ 1,000.00	\$ 500.00	Vendor				\$ 1.47	
	Totals		\$ 1,000.00	\$ 500.00				0.000000	\$ 1.47	\$ -

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Over Head	Oper.
\$	Cost
	\$ 1.47
\$ -	\$ 1.47

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OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$
	Blank Material								\$ 1.60
15	Mill Lugs Machine	Conn. 100	\$ 70,000.00		8560	\$ 15.40	285%		\$ -
	Fixtures		\$ 4,000.00				Time included in Mazak Run Time		
	Tools		\$ 4,000.00	\$ 500.00					
	Gaging		\$ 1,000.00						
25	Mazak				8560	\$ 15.40	285%	0.041000	\$ -
	Fixtures	New Tombstones/Collets	\$ 60,000.00						
	Gaging		\$4,000						
30	Chamfer Lugs Machine	Rem Spec.	\$ 45,000.00		8560	\$ 15.40	285%	0.018860	\$ -
	Fixtures		\$ 5,000.00						
56	Ream Extractor Rivit Hole				8560	\$ 15.40	285%	0.006880	\$ -
	Fixtures		\$ 1,000.00						
57	Coin Anti-Rotation Dimple Fixtures		\$ 1,000.00		8560	\$ 15.40	285%	0.006380	\$ -
60	Ream Ejt./Ejt. Retaining Hole Fixtures		\$ 1,000.00		8560	\$ 15.40	285%	0.007100	\$ -
65	Ream & C' Sink Extractor Rivot Hole. Ream Ejt. Cross				8560	\$ 15.40	285%	0.015110	\$ -

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	Pin Hole Fixtures	\$ 1,000.00			
70	Debur Extractor Rivet Dimple & Ejector Hole Fixtures	8560 \$ 15.40	285%	0.015110 \$ -	
		\$ 1,000.00			
	Totals	\$ 198,000.00 \$ 500.00		0.110440 \$ 1.60	

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Labor	Over Head	Oper.
\$	\$	Cost
	\$	1.60
\$ -	\$ -	\$ -
\$ 0.63	\$ 1.80	\$ 2.43
\$ 0.29	\$ 0.83	\$ 1.12
\$ 0.11	\$ 0.30	\$ 0.41
\$ 0.10	\$ 0.28	\$ 0.38
\$ 0.11	\$ 0.31	\$ 0.42
\$ 0.23	\$ 0.66	\$ 0.90

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\$	0.23	\$	0.66	\$	0.90
\$	1.70	\$	4.85	\$	8.15

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Over Head	Oper.
\$	Cost
	\$ 0.45
\$ 0.53	\$ 0.66
\$ 0.53	\$ 1.11
\$ 1.05	\$ 2.22

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OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
	Material (Blank 94523)								\$ 3.35	
16	Cutoff, Heat, Manual upset Tooling		\$ 13,000.00	\$ 1,000.00	8173	\$ 15.89	397.98%	0.034889		\$ 0.5
18	Machine straighten				8173	\$ 15.89	397.98%	0.007991		\$ 0.1
			\$ 13,000.00	\$ 1,000.00					\$ 3.35	\$ 0.6

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Over Head	Oper.
\$	Cost
	\$3.35
\$ 2.21	\$ 2.76
\$ 0.51	\$ 0.63
\$ 2.71	\$6.74

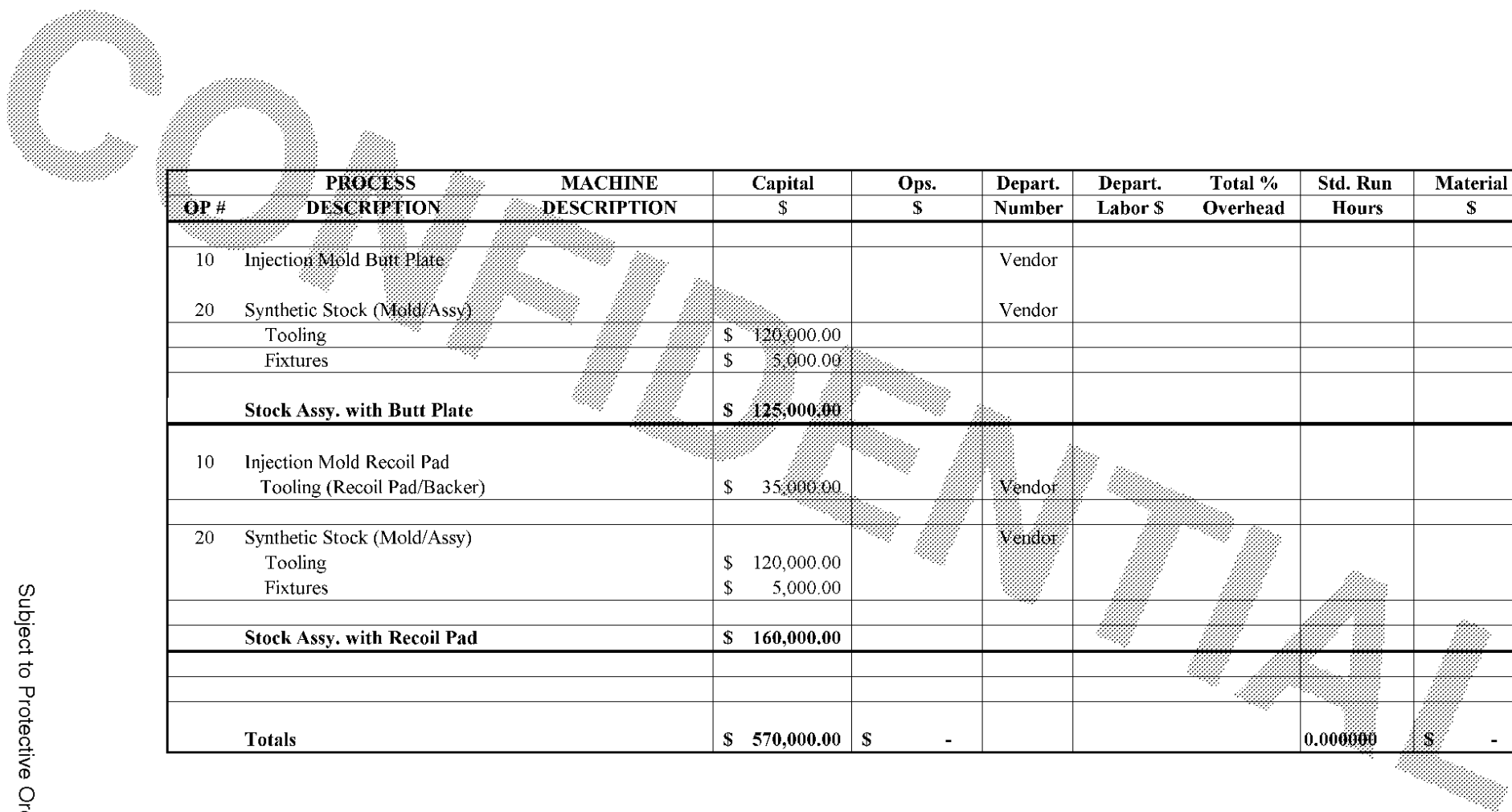
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Over Head	Oper.
\$	Cost
	\$ 0.03
\$ 0.53	\$ 0.72
\$ 0.53	\$ 0.75
\$ 1.06	\$ 1.49

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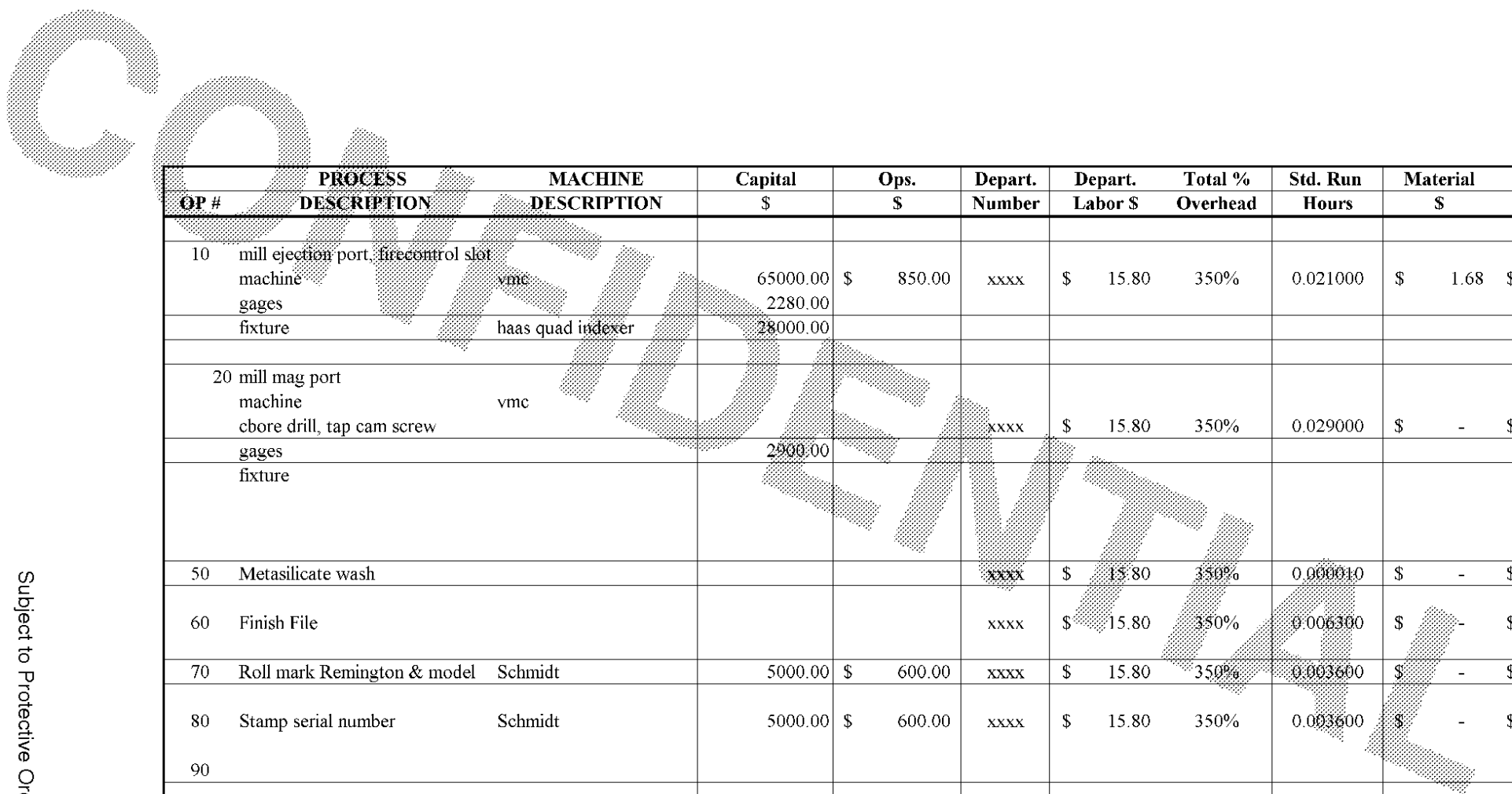


OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
10	Injection Mold Butt Plate				Vendor					
20	Synthetic Stock (Mold/Assy)				Vendor					
	Tooling		\$ 120,000.00							
	Fixtures		\$ 5,000.00							
	Stock Assy. with Butt Plate		\$ 125,000.00							
10	Injection Mold Recoil Pad									
	Tooling (Recoil Pad/Backer)		\$ 35,000.00		Vendor					
20	Synthetic Stock (Mold/Assy)				Vendor					
	Tooling		\$ 120,000.00							
	Fixtures		\$ 5,000.00							
	Stock Assy. with Recoil Pad		\$ 160,000.00							
	Totals		\$ 570,000.00	\$ -				0.000000	\$ -	\$ -

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Over Head	Oper.
\$	Cost
	\$ 0.17
	\$ 6.55
	\$ 6.72
	\$ 3.15
	\$ 7.15
	\$ 10.30
\$ -	\$ 34.04

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OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
10	mill ejection port, firecontrol slot machine gages fixture	vmc haas quad indexer	65000.00 2280.00 28000.00	\$ 850.00	xxxx	\$ 15.80	350%	0.021000	\$ 1.68	\$ 0.3
20	mill mag port machine cbore drill, tap cam screw gages fixture	vmc	2900.00		xxxx	\$ 15.80	350%	0.029000	\$ -	\$ 0.4
50	Metasilicate wash				xxxx	\$ 15.80	350%	0.000010	\$ -	\$ 0.0
60	Finish File				xxxx	\$ 15.80	350%	0.006300	\$ -	\$ 0.1
70	Roll mark Remington & model	Schmidt	5000.00	\$ 600.00	xxxx	\$ 15.80	350%	0.003600	\$ -	\$ 0.0
80	Stamp serial number	Schmidt	5000.00	\$ 600.00	xxxx	\$ 15.80	350%	0.003600	\$ -	\$ 0.0
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Totals	108180.00	2050.00				0.06	\$ 1.65
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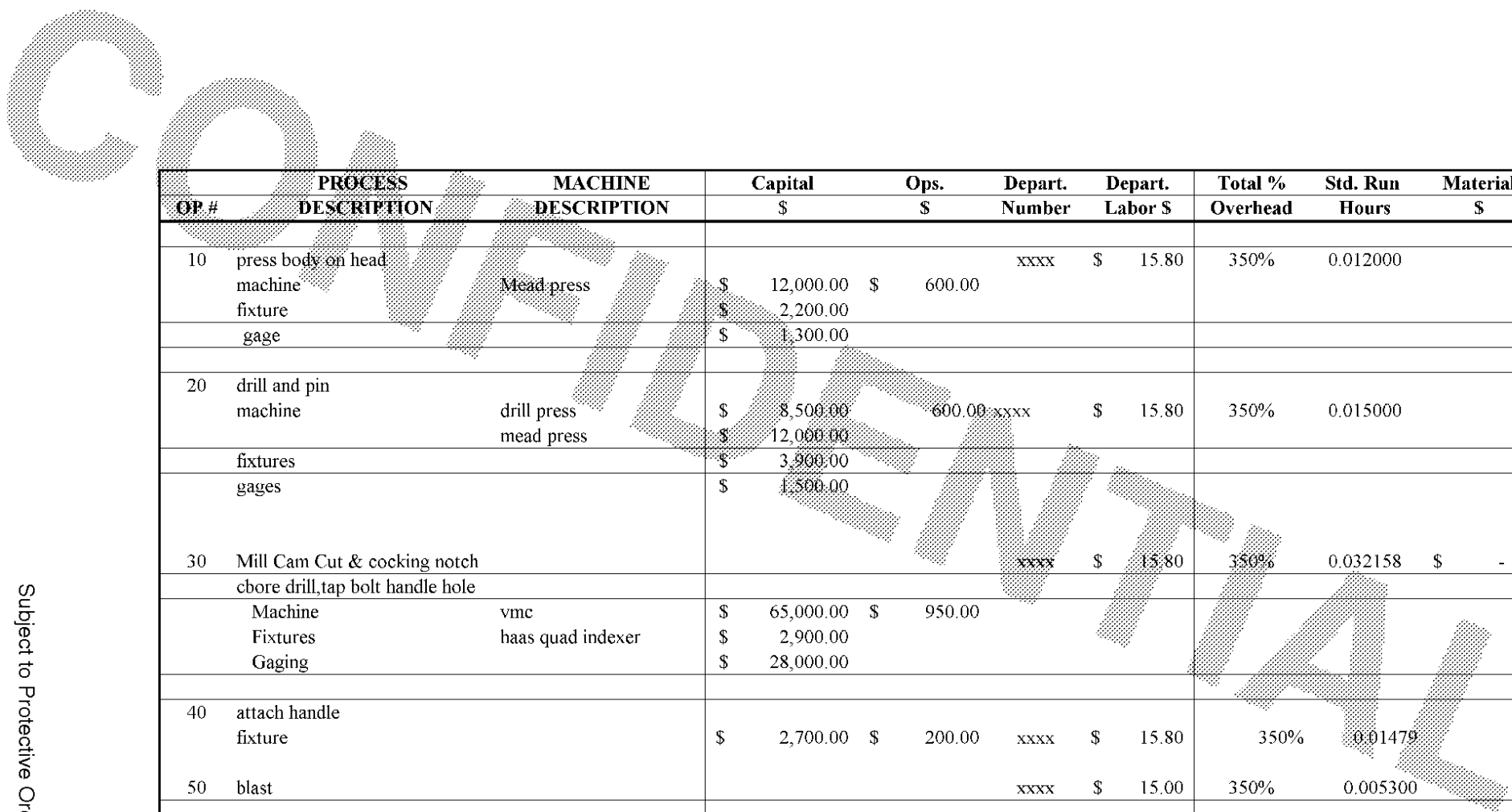
Over Head	Oper.
\$	Cost
\$ 1.16	\$ 3.17
\$ 1.60	\$ 2.06
\$ 0.00	\$ 0.00
\$ 0.35	\$ 0.45
\$ 0.20	\$ 0.26
\$ 0.20	\$ 0.26

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\$	3.51	\$ 6.20

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OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
10	press body on head machine fixture gage	Mead press	\$ 12,000.00 \$ 2,200.00 \$ 1,300.00	\$ 600.00	xxxx	\$ 15.80	350%	0.012000		\$ 0.
20	drill and pin machine fixtures gages	drill press mead press	\$ 8,500.00 \$ 12,000.00 \$ 3,900.00 \$ 1,500.00	600.00	xxxx	\$ 15.80	350%	0.015000		\$ 0.
30	Mill Cam Cut & cocking notch cbore drill,tap bolt handle hole				xxxx	\$ 15.80	350%	0.032158	\$ -	\$ 0.
	Machine Fixtures Gaging	vmc haas quad indexer	\$ 65,000.00 \$ 2,900.00 \$ 28,000.00	\$ 950.00						
40	attach handle fixture		\$ 2,700.00	\$ 200.00	xxxx	\$ 15.80	350%	0.01479		\$ 0.
50	blast				xxxx	\$ 15.00	350%	0.005300		\$ 0.
60	Color racks		\$ 3,000.00	\$ 200.00	xxxx	\$ 15.78	278%	0.004000		\$ 0.

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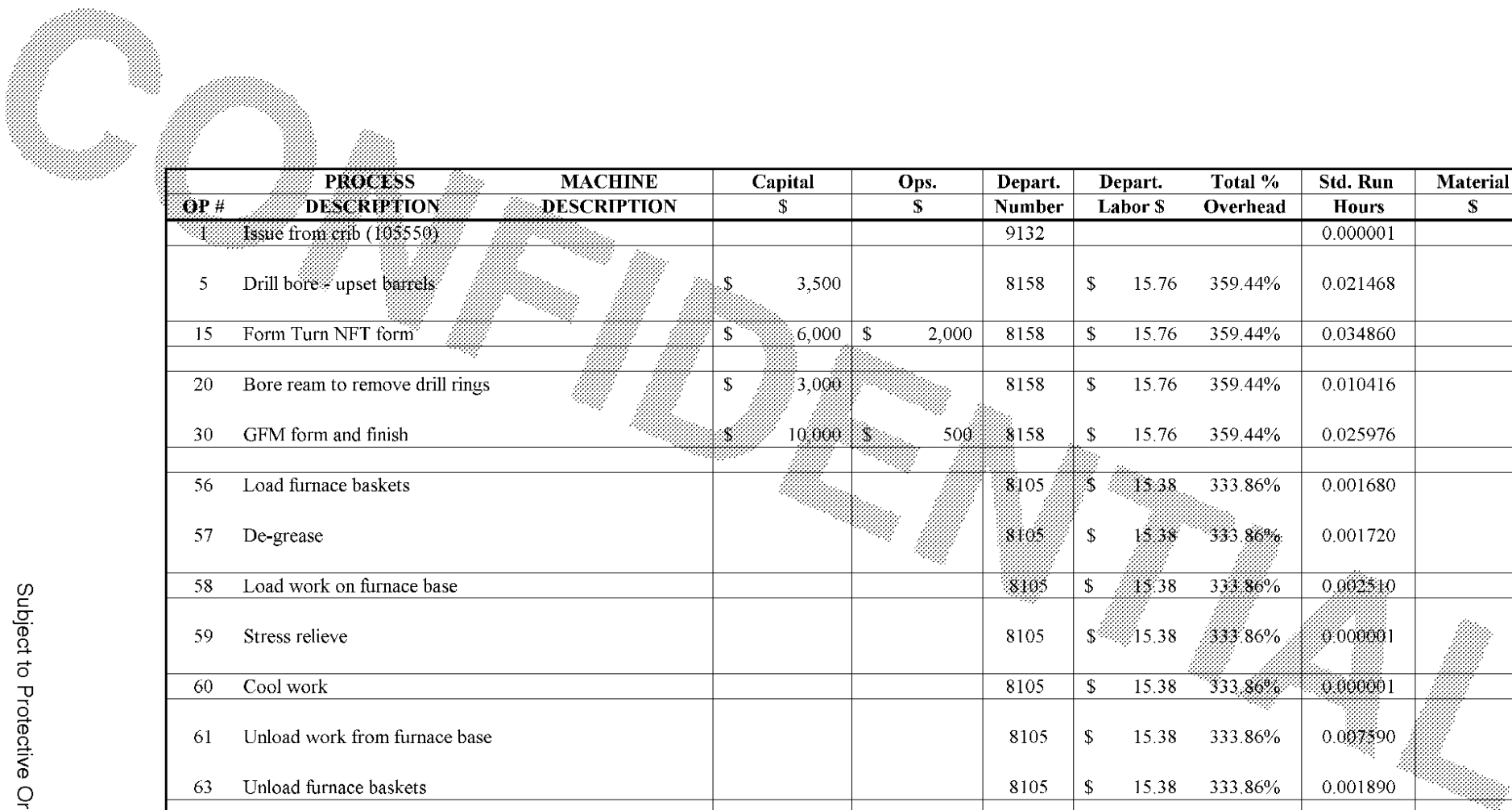
Over Head	Oper.
\$	Cost
\$ 0.66	\$ 0.85
\$ 0.83	\$ 1.07
\$ 1.78	\$ 2.29
\$ 0.82	\$ 1.05
\$ 0.28	\$ 0.36
\$ 0.18	\$ 0.24

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\$	4.54	\$ 5.85

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OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
1	Issue from crib (105550)				9132			0.000001		
5	Drill bore - upset barrels		\$ 3,500		8158	\$ 15.76	359.44%	0.021468		\$ 0.3
15	Form Turn NFT form		\$ 6,000	\$ 2,000	8158	\$ 15.76	359.44%	0.034860		\$ 0.5
20	Bore ream to remove drill rings		\$ 3,000		8158	\$ 15.76	359.44%	0.010416		\$ 0.1
30	GFM form and finish		\$ 10,000	\$ 500	8158	\$ 15.76	359.44%	0.025976		\$ 0.4
56	Load furnace baskets				8105	\$ 15.38	333.86%	0.001680		\$ 0.0
57	De-grease				8105	\$ 15.38	333.86%	0.001720		\$ 0.0
58	Load work on furnace base				8105	\$ 15.38	333.86%	0.002510		\$ 0.0
59	Stress relieve				8105	\$ 15.38	333.86%	0.000001		\$ 0.0
60	Cool work				8105	\$ 15.38	333.86%	0.000001		\$ 0.0
61	Unload work from furnace base				8105	\$ 15.38	333.86%	0.007590		\$ 0.1
63	Unload furnace baskets				8105	\$ 15.38	333.86%	0.001890		\$ 0.0
65	Cut-off muzzle end and crown				8158	\$ 15.76	359.44%	0.025000		\$ 0.3
85	Turn and face breech	CNC Chucker	\$ 450,000		8158	\$ 15.76	359.44%	0.091660		\$ 1.4

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chamber, and polish chamber		Tooling		\$ 10,000						
		Gaging	\$ 12,000							
OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
120	Magnaflux				8158	\$ 15.76	359.44%	0.015500		\$ 0.2
125	Straighten and inspect				8157	\$ 15.43	325.91%	0.012000		\$ 0.1
130	Rough and finish centerless polish				8157	\$ 15.43	325.91%	0.014400		\$ 0.2
145	Akaline clean				8157	\$ 15.43	325.91%	0.000001		\$ 0.0
150	Induction Harden Barrel Locking Lugs		\$ 4,000		8157	\$ 15.43	325.91%	0.006000		\$ 0.0
165	Angularity Straighten				8157	\$ 15.43	325.91%	0.005744		\$ 0.0
Totals			\$ 488,500	\$ 12,500				0.278418	\$ -	\$ 4.3

Over Head	Oper.
\$	Cost
\$ 1.22	\$ 1.55
\$ 1.97	\$ 2.52
\$ 0.59	\$ 0.75
\$ 1.47	\$ 1.88
\$ 0.09	\$ 0.11
\$ 0.09	\$ 0.13
\$ 0.13	\$ 0.17
\$ 0.00	\$ 0.00
\$ 0.00	\$ 0.00
\$ 0.39	\$ 0.51
\$ 0.10	\$ 0.13
\$ 1.42	\$ 1.81
\$ 5.19	\$ 6.64

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FUNC: ICST		ITEM COST DATA		09/08/98	
DATA:				INQ	
ITEM: 927478		COST TYPE: 05 NEXT YEAR FORECAST		OPER:	
700 30-06 ADL SYN		COST YIELD LOSS IND: N			
		CDS DATE: 090498			
COST ROLLUP: Y		UM: EA	REV LEVEL: 21	RECAST DATE:	
090498					
COST CTL CD: M		M/B: 1	COST OVR CD: N	TEXT ID: _____	
SHRINKAGE: 0		MATERIAL OH CODES: _____			
EXCEP CODES: 19,23					
*****VALUE ADDED COSTS*****					
0.00 M01		0.00 M02 ADDED LABOR		4.835228	
0.00 M03		0.00 M04 COSTS OVERHEAD		11.349374	
1.390965 O05		2.339153 O06		TOTAL	
4.540281 O07		2.345085 O08		16.184602	
0.00 M09		0.00 M10 COMP MATERIAL		32.903432	
4.835228 L11		0.73389 O12 COSTS LABOR		18.24676	
*****TOTAL COSTS*****		*****OVERHEAD		55.435831	
4.399222 M01		0.00 M02		TOTAL	
19.910904 M03		0.922696 M04		106.586023	
17.278015 O05		11.771131 O06		TOTAL MATERIAL	
21.847387 O07		11.493658 O08		32.903432	
7.662 M09		0.00861 M10		COSTS LABOR	
23.081988 L11		4.395014 O12		23.081988	
				OVERHEAD	
				66.785205	
				TOTAL	
				122.770625	

FUNC: ICST		ITEM COST DATA		09/08/98	
DATA:				INQ	
ITEM: 26291		COST TYPE: 05		NEXT YEAR FORECAST	
700 BARREL 30/06 22"		COST YIELD LOSS IND: N		OPER	
		CDS DATE: 090498			
COST ROLLUP: Y		UM: EA		REV LEVEL: 10	
090498				RECAST DATE:	
COST CTL CD: M		M/B: 1		COST OVR CD: N	
SHRINKAGE: 0		MATERIAL OH CODES:		TEXT ID: _____	

*****VALUE ADDED COSTS*****				VALUE MATERIAL		0.00	
0.00	M01	0.00	M02	ADDED LABOR	1.977343		
0.00	M03	0.00	M04	COSTS OVERHEAD	7.108154		
2.705007	O05	1.085562	O06	TOTAL	9.085497		
1.856724	O07	0.959012	O08				
0.00	M09	0.00	M10	COMP MATERIAL	2.046636		
1.977343	L11	0.501849	O12	COSTS LABOR	0.362492		
*****TOTAL COSTS*****				OVERHEAD		1.326064	
2.046636	M01	0.00	M02	TOTAL	3.735192		
0.00	M03	0.00	M04				
3.316434	O05	1.237152	O06	TOTAL MATERIAL	2.046636		
2.197104	O07	1.134821	O08	COSTS LABOR	2.339835		
0.00	M09	0.00	M10	OVERHEAD	8.434218		
2.339835	L11	0.548707	O12	TOTAL	12.820689		

FUNC: ICST		ITEM COST DATA		09/08/98	
DATA:				INQ	
ITEM: 26345		COST TYPE: 05		NEXT YEAR FORECAST	
700 TRIG ASSB		COST YIELD LOSS IND: N		OPER	
		CDS DATE: 090498			
COST ROLLUP: Y		UM: EA	REV LEVEL: 02	RECAST DATE:	
090498					
COST CTL CD: M		M/B: 1	COST OVR CD: N	TEXT ID: _____	
SHRINKAGE: 0		MATERIAL OH CODES: _____			
EXCEP CODES: 23					

*****VALUE ADDED COSTS*****				VALUE MATERIAL		0.00
0.00	M01	0.00	M02	ADDED LABOR	1.248409	
0.00	M03	0.00	M04	COSTS OVERHEAD	2.37535	
0.019975	O05	0.540061	O06	TOTAL	3.623759	
1.172257	O07	0.605479	O08			
0.00	M09	0.00	M10	COMP MATERIAL	2.155935	
1.248409	L11	0.037578	O12	COSTS LABOR	1.546905	
*****TOTAL COSTS*****				OVERHEAD		4.317292
0.004186	M01	0.00	M02	TOTAL	8.020132	
1.864717	M03	0.028061	M04			
0.924139	O05	1.316439	O06	TOTAL MATERIAL	2.155935	
2.722089	O07	1.416104	O08	COSTS LABOR	2.795314	
0.253	M09	0.005971	M10	OVERHEAD	6.692642	
2.795314	L11	0.313871	O12	TOTAL	11.643891	

FUNC: ICST		ITEM COST DATA		09/08/98	
DATA:				INQ	
ITEM: 106153		COST TYPE: 05 NEXT YEAR FORECAST		OPER	
700 SYN STK LA ADL		COST YIELD LOSS IND: N			
		CDS DATE: 090498			
COST ROLLUP: Y		UM: EA	REV LEVEL: 01	RECAST DATE:	
090498					
COST CTL CD: M		M/B: 1	COST OVR CD: N	TEXT ID: _____	
SHRINKAGE: 0		MATERIAL OH CODES: _____			

*****VALUE ADDED COSTS*****				VALUE MATERIAL	0.00
0.00	M01	0.00	M02 ADDED LABOR	0.51008	
0.00	M03	0.00	M04 COSTS OVERHEAD	1.062905	
0.016833	O05	0.24545	O06 TOTAL	1.572985	
0.478965	O07	0.247389	O08		
0.00	M09	0.00	M10 COMP MATERIAL	6.122	
0.51008	L11	0.074268	O12 COSTS LABOR	0.00	
*****TOTAL COSTS*****				OVERHEAD	0.00
0.00	M01	0.00	M02 TOTAL	6.122	
0.12	M03	0.00	M04		
0.016833	O05	0.24545	O06 TOTAL MATERIAL	6.122	
0.478965	O07	0.247389	O08 COSTS LABOR	0.51008	
6.002	M09	0.00	M10 OVERHEAD	1.062905	
0.51008	L11	0.074268	O12 TOTAL	7.694985	