

| OP # | PROCESS DESCRIPTION        | MACHINE DESCRIPTION | Capital \$   | Ops. \$     | Depart. Number | Depart. Labor \$ | Total % Overhead | Std. Run Hours | Material \$ | Labor \$ |
|------|----------------------------|---------------------|--------------|-------------|----------------|------------------|------------------|----------------|-------------|----------|
|      | Material (Blank 94523)     |                     |              |             |                |                  |                  |                | \$ 3.35     |          |
| 16   | Cutoff, Heat, Manual upset |                     |              |             | 8173           | \$ 15.89         | 397.98%          | 0.034889       |             | \$ 0.5   |
|      | Tooling                    |                     | \$ 13,000.00 | \$ 1,000.00 |                |                  |                  |                |             |          |
| 18   | Machine straighten         |                     |              |             | 8173           | \$ 15.89         | 397.98%          | 0.007991       |             | \$ 0.1   |
|      |                            |                     | \$ 13,000.00 | \$ 1,000.00 |                |                  |                  |                | \$ 3.35     | \$ 0.6   |

~AUTOFIELD

Subject to Protective Order - Williams v. Remington