

BARBER - 5.30.06R0004008

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart. Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$
	Material (Blank 94523)								\$ 3.35	
16	Cutoff, Heat, Manual upset				8173	\$ 15.89	397.98%	0.034889		\$ 0.5
	Tooling		\$ 13,000.00	\$ 1,000.00						
18	Machine straighten				8173	\$ 15.89	397.98%	0.007991		\$ 0.1
			\$ 13,000.00	\$ 1,000.00					\$ 3.35	\$ 0.6

~AUTOFIL

Subject to Protective Order - Williams v. Remington

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