

Remington Arms Company, Inc.
Manufacturing Process Document

Document ID: Trig Con 700 7 700SS 7SS
Product Line: C/F Rifle

Effective Date: 27-Jun-02
Origination Date: 24-Jul-93

General Instructions:

Use the Control Buttons above and below to access the various sections of this process. If your screen is not wide enough to display all the section data, use the arrows at the lower right to pan the desired data into view. Simply click on a tab or a button to move to that section of the document.

Process Routing Table:

Click on the button below containing the operation number you wish to view.

Micro-Carb harden, Oil Quench, Wash
Lindberg Temper (Draw)
Inspect For Hardness
Sand Tumble
Wash, Magnaflux, Inspect 100%, Demagnetize
Black Oxide For Identification

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(Enter Oper #) (Enter the Operation Name in this field)

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PROCESS CONTROL INSPECTION RECORD THIS RECORD MUST STAY WITH THE PRODUCTION ORDER AT ALL TIMES			Revision Date: 27-Jun-02			Processed by:
Part No:	Part Name: Trig Con 700 7 700SS 7SS	C/F Rifle			Date: 8/14/2006	
Operation No: (Enter Oper #)	Operation: (Enter the Operation Name in this field)				Work Center:	
Prod. Qty:	Prod. Order #:	Operator			Setup inspected by & Date:	
Gage Description and Characteristic	Gage Number	Gage Frequency	1st Shift	2nd Shift	3rd Shift	Remarks, Causes, Action Taken, Etc.
VISUAL	VISUAL	100%	INSPECT			
			REJECT INSPECT			
			REJECT INSPECT			
			REJECT			

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Subject to Protective Order - Williams v. Remington

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35 Micro-Carb harden, Oil Quench, Wash

PROCESS RECORD - HEAT TREAT SPECIFICATION

Operation Step Detail Operation: 35

Step Operation / Step Description

- 1 Rack Parts in Basket
- 2 Load Rack on Furnace Base With Shroud
- 3 Wash Parts If Needed - Parts Must Be Clean and Dry
- 4 Load Work on Furnace Apron
- 5 Load Work - Carburize
- 6 Oil Quench
- 7 Unload Work from Furnace
- 8 Wash Parts - Furnace Base and Shroud - Parts Must Be Clean and Dry

Operation Tool Detail Operation: 35

Tool Number Tooling Description

Std	MicroCarb Furnace
Std	Proceco Washer
D-44637	Fixture Microcarb Shroud
D-44683	Fixture Microcarb Base
STD	Fixture Microcarb Medium Mesh Basket (12"x 21"x 2")

PROCESS RECORD - HEAT TREAT SPECIFICATION

Operation Procedure Notes Operation: 35

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Description

WASH, MICROCARB HARDEN, QUENCH AND WASH

Process

Material: C-1010

Furnace: Micro Carb

Rack: Std. 12"x21"x2" medium mesh basket

Maximum Load: 1500 per basket, Layered evenly.

2 baskets max. per load. 3000 pcs per load max.

Wash: If Needed Wash. Parts are to be clean, free of cutting fluid, and dry.

Process Washer Cycle

Wash 2 Minutes with Alca Line Cleaner (Wintech 167 4-33/Vol or Equiv) at 160 - 200 Deg F.

Rinse 10 seconds with Rust Inhibitor (Wintech 187 4-53/Vol or Equiv) at 160 - 200 Deg F.

Air Blow Off 1 Minute.

Temperature: 1600 deg. F

Soak Time: 1 hr. at temp.

Carbon %: 0.75%

Quench: Oil Beacon K-9 or equivalent. Temp. 130 - 180 degrees F

Time: 5 minutes minimum.

Wash: Parts are to be clean, free of quench oil, and dry.

Process Washer Cycle

Wash 2 Minutes with Alca Line Cleaner (Wintech 167 4-33/Vol or Equiv) at 160 - 200 Deg F.

Rinse 10 seconds with Rust Inhibitor (Wintech 187 4-53/Vol or Equiv) at 160 - 200 Deg F.

Air Blow Off 1 Minute.

Notes: Parts should be clean for temper operation.

Run Shim Stock with each load for Met Chem Inspection.

Inspect: File Hardness

Inspection

Appearance of Parts: Clean And Free of Oil

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	Pieces Run:					Remington Arms Company, Inc. -- Ilion, New York
				INSPECT		
				REJECT INSPECT		
				REJECT INSPECT		
				REJECT INSPECT		
				REJECT		

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Remington Arms Company, Inc. -- Ilion, New York

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40 Lindberg Temper (Draw)

Operation Step Detail Operation: 40

Step Operation / Step Description

- 1 Load Work in Temper Furnace
- 2 Temper Parts
- 3 Unload Work from Furnace
- 4 Dump parts into work pans.

Operation Tool Detail Operation: 40
Standard Lindberg Furnace

Process Data Operation 40

Load Size: 5000 pcs. Max.
Temperature: 350 Deg F.
Soak Time: 1 Hour Minimum In Furnace
Carbon #: N/A
Quench: Air - Cool with fan if necessary
Wash: N/A
Inspect: Clean And Free of Oil.
**NOTE: LEAVE PARTS RACKED UNTIL HEAT TREAT INSPECTION IS APPROVED

PROCESS CONTROL INSPECTION RECORD THIS RECORD MUST STAY WITH THE PRODUCTION ORDER AT ALL TIMES		Revision Date: 27-Jun-02	Processed by:
Part No:	Part Name: Trig Con 700 7 700SS 7SS	C/F Rifle	Date: 8/14/2006

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Operation No: 40	
Prod. Qty:	
Gate Description and Characteristic	

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				REJECT				
				INSPECT				
				REJECT				
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Remington Arms Company, Inc. -- Ilion, New York								

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				INSPECT				
				REJECT				
				INSPECT				
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Pieces Run:								
Remington Arms Company, Inc. -- Ilion, New York								

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43 Inspect For Hardness

Operation Step Detail Operation: 43

Step Operation / Step Description

- 1 Inspect For Hardness
- 2 Break Test N/A
- 3 Record Results on Inspection Form
- 4 Stamp Paper Work
- 5 Record Results in Log Book
- 6 If part fails test put hold ticket on load for Met/chem lab to inspect.

Operation Tool Detail Operation: 43

Tool Number Tooling Description

Std ROCKWELL HARDNESS TESTER WITH SMALL PENCIL POST ANVIL

Operation Procedure Notes Operation: 43

Process

Material: ASAI/SAE 1010

Furnace: Microcarb

Notes: Inspect Using Small Pencil Post Anvil

Inspection

Inspection: Hardness

Inspect For: Rockwell Hardness

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15N 88-92

Break Test: N/A

Tensile Machine Settings: N/A

APPEARANCE OF PARTS: Clean Oiled for Assembly

PROCESS CONTROL INSPECTION RECORD				Revision Date: 27-Jun-02		Inspected by:	
THIS RECORD MUST REMAIN IN HEAT TREAT INSPECTION FOR ONE YEAR				Part No:		Prod. Qty:	
Part Name: Trig Con 700 7 700SS 7SS C/F Rifle				Production Order #:			
Operation No: 43		Operation: Inspect For Hardness		Work Center:		Inspec. Date: 8/14/2006	
Furnace and Load Number	Draw Temp	Furnace Date	Hardness Specifcation HRC	Hardness Specifcation H15n	Hardness Specifcation H45n	Break Test	
			N/A	88-92	N/A	N/A	
HRC	Tester No	H15n	Tester No	H15n	Tester No	Break Test Results (lbs)	
35		60		81			
36		61		82			
37		62		83			
38		63		84			
39		64		85			
40		65		86			
41		66		87			
42		67		88			
43		68		89			
44		69		90			
45		70		91			
46		71		92			
47		72		93			
48		73		94			
49		74		95			
50		75		96			
51		76		97			
52		77		98			

Sample Plan		
Lot Size	Sample Size	Allowable Outside
1-5	All	0
6 - 50	6	0
51 - 100	7	0
101 - 200	7	0
201 - 800	16	1

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63	78	99	55	801 - 3000	17	1
64	79	100	56	3001 - 20000	27	2
65	80	101	57			
Rev 0						

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45 Sand Tumble

Operation Step Detail Operation: 45

Step Operation / Step Description

SAND TUMBLE

- 1 Place 1000 parts into barrel
- 2 Add enough sand to completely cover the parts in the barrel
- 3 Use a 1 hour cycle time
- 4 Start cycle

Operation Tool Detail Operation: 45

Tool Number Tooling Description

Std Open Barrel
Std Sand (Aluminum Oxide)

PROCESS CONTROL INSPECTION RECORD THIS RECORD MUST STAY WITH THE PRODUCTION ORDER AT ALL TIMES				Revision Date: 27-Jun-02		Processed by:	
Part No:		Part Name: Trig Con 700 7 700SS 7SS		C/F Rifle		Date: 8/14/2006	
Operation No: 45		Operation: Sand Tumble				Work Center:	
Prod. Qty:		Prod. Order #:		Operator		Setup Inspected by & Date:	
Gage Description and Characteristic		Gage Number		Gage Frequency		1st Shift 2nd Shift 3rd Shift Remarks, Causes, Action Taken, Etc.	

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50 Wash, Magnaflux, Inspect 100%, Demagnetize

Operation Step Detail Operation: 50

Step Operation / Step Description

WASH, MAGNA-FLUX, INSPECT 100%, DEMAGNETIZE

- 1 Place lift tray onto cart
- 2 Place parts into tub
- 3 Place tub into lift tray
- 4 Hoist lift tray to conveyor rollers
- 5 Push tray into washer and close door
- 6 Set wash timer to 2 minutes
- 7 Set rinse timer to 40 seconds
- 8 Set dry timer to 2 minutes

*NOTE: WHEN RINSE CYCLE BEGINS, PLACE MANUAL DOOR SWITCH TO "UP"
POSITION SO THAT DOOR WILL OPEN IMMEDIATELY AT CYCLE END

- 9 Remove tub

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- 10 Place 2000 pieces in a pan length-wise
- 11 Place pan in coil
- 12 Spray enough 1500 AMP wet solution to soak all 2000 parts
- 13 Let pan drain
- 14 Lay parts on a rag and let dry
- 15 Visually inspect parts in booth 100% for cracks
- 16 Any and all parts with cracks are to be scrapped
- 17 Run acceptable parts through coil 100% to demagnetize

Operation Tool Detail

Operation: 50

Tool Number	Tooling Description
Std	Magna-Flux Machine

Operation Procedure Notes

Operation: 50

Description

PROCESS RECORD - HEAT TREAT SPECIFICATION

MATERIAL & SPECIFICATION: .08/.20

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TEMPERATURE:

MAXIMUM LOAD:

TIME:

QUENCH:

REMARKS: Must Be Clean of Oil and Dirt Before Magna-Flux
Must Be Demagnetized After Inspection 100%
(Good Parts Only)

INSPECT FOR: Cracks Around Hole

HEAT TREAT INSPECTION:

STANDARD PRACTICE NO:

HARDNESS LIMITS:

APPEARANCE OF PARTS:

PROCESS CONTROL INSPECTION RECORD THIS RECORD MUST STAY WITH THE PRODUCTION ORDER AT ALL TIMES		Revision Date: 27-Jun-02	Processed by:
Part No:	Part Name: Trig Con 700 7 700SS 7SS	C/F Rifle	Date: 8/14/2006
Operation No: 50	Operation: Wash, Magnaflux, Inspect 100%, Demagnetize		Work Center:

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Prod. Qty:	Prod. Order #:	Operator			Setup Inspected by & Date:
		Gage Number	Gage Frequency		
Gage Description and Characteristic					Remarks, Causes, Action Taken, Etc.
VISUAL			100%	1st Shift INSPECT	
				2nd Shift	
				3rd Shift	
				REJECT INSPECT	
				REJECT INSPECT	
				REJECT INSPECT	
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				REJECT INSPECT	

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Pieces Run:

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55 Black Oxide For Identification
 To MRP Crib #29

Operation Step Detail Operation: 55

BLACK OXIDE

- 1 Rack Parts onto standard stacking mesh baskets.
- 2 Hoist Basket onto Loading Cart
- 3 Start and Run Complete Cycle
 Must put in Acid
 Bump Cycle
- 4 Dip Parts in Soluble Oil
- 5 Unload Parts Carefully - Do Not Mar or Remove Color

[Click Here To Display Detail](#)

Note: Black Oxide Color for Identification.

PROCESS CONTROL INSPECTION RECORD THIS RECORD MUST STAY WITH THE PRODUCTION ORDER AT ALL TIMES			Revision Date: 27-Jun-02		Processed by:	
Part No:	Part Name: Trig Con 700 7 700SS 7SS		C/F Rifle		Date: 8/14/2006	
Operation No: 55	Operation: Black Oxide For Identification				Work Center:	
Prod. Qty:	Prod. Order #:	Operator			Setup Inspected by & Date:	
Gage Description and Characteristic	Gage Number	Gage Frequency	1st Shift	2nd Shift	3rd Shift	Remarks, Causes, Action Taken, Etc.

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Dept	Oper	Operation Description	Part Numbers	
9132	1	Issue from Crib	19461	200655
8551	35	Wash, Micro-Carb Harden, Oil Quench, Wash	19461	200655
8551	40	Lindberg Draw	19461	200655
8551	43	Inspect for hardness.	19461	200655

		* INSPECT FOR HARDNESS *		
		* MUST STAMP ---> *		
		* *		
		* INITIALS _____ *		
		* * * * *		
8551	45	Sand Tumble	19461	200655
8502	50	Wash Magna-Flux, Inspect 100%, Demagnetize	19461	200655
		M		
		M M		
		M M		
		M M		
		M Stamp M		
		M M		
		M M		
		M MagnaFlux M		
		M M M M M M M M		
		DELIVER PART # 200655 TO MRP Crib #25		
8551	55	Black Oxide for Identification	19461	
		To MRP Crib #29		

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Dept	Oper	Operation Description	Part Numbers
01	10		01
07	10		10
01	10		20
01	10		30
01	10		40
01	10		50
07	10		60
07	10		70
01	10		80
01	10		90
01	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40
01	10		50
01	10		60
01	10		70
01	10		80
01	10		90
07	10		01
01	10		10
01	10		20
01	10		30
01	10		40

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Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
19461	1						Trigger Connector - 700 7
		91937	10	35	1.000		Blank
200655	5						Trigger Connector - 700SS 7SS
		91937	10	35	1.000		Blank

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Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	00	
01	10	00	01	02	00	00	
01	10	00	01	03	00	00	
01	10	00	01	04	00	00	
01	10	00	01	05	00	00	
01	10	00	01	06	00	00	
01	10	00	01	07	00	00	
01	10	00	01	08	00	00	
01	10	00	01	09	00	00	
01	10	00	01	10	00	00	
01	10	00	01	11	00	00	
01	10	00	01	12	00	00	
01	10	00	01	13	00	00	
01	10	00	01	14	00	00	
01	10	00	01	15	00	00	
01	10	00	01	16	00	00	
01	10	00	01	17	00	00	
01	10	00	01	18	00	00	
01	10	00	01	19	00	00	
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01	10	00	01	22	00	00	
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01	10	00	01	26	00	00	
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01	10	00	01	34	00	00	
01	10	00	01	35	00	00	
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01	10	00	01	37	00	00	
01	10	00	01	38	00	00	
01	10	00	01	39	00	00	
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01	10	00	01	97	00	00	
01	10	00	01	98	00	00	
01	10	00	01	99	00	00	
01	10	00	01	100	00	00	

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Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	10	00
01	10	00	01	02	00	10	00
01	10	00	01	03	00	10	00
01	10	00	01	04	00	10	00
01	10	00	01	05	00	10	00
01	10	00	01	06	00	10	00
01	10	00	01	07	00	10	00
01	10	00	01	08	00	10	00
01	10	00	01	09	00	10	00
01	10	00	01	10	00	10	00
01	10	00	01	11	00	10	00
01	10	00	01	12	00	10	00
01	10	00	01	13	00	10	00
01	10	00	01	14	00	10	00
01	10	00	01	15	00	10	00
01	10	00	01	16	00	10	00
01	10	00	01	17	00	10	00
01	10	00	01	18	00	10	00
01	10	00	01	19	00	10	00
01	10	00	01	20	00	10	00
01	10	00	01	21	00	10	00
01	10	00	01	22	00	10	00
01	10	00	01	23	00	10	00
01	10	00	01	24	00	10	00
01	10	00	01	25	00	10	00
01	10	00	01	26	00	10	00
01	10	00	01	27	00	10	00
01	10	00	01	28	00	10	00
01	10	00	01	29	00	10	00
01	10	00	01	30	00	10	00
01	10	00	01	31	00	10	00
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01	10	00	01	33	00	10	00
01	10	00	01	34	00	10	00
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01	10	00	01	40	00	10	00
01	10	00	01	41	00	10	00
01	10	00	01	42	00	10	00
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01	10	00	01	44	00	10	00
01	10	00	01	45	00	10	00
01	10	00	01	46	00	10	00
01	10	00	01	47	00	10	00
01	10	00	01	48	00	10	00
01	10	00	01	49	00	10	00
01	10	00	01	50	00	10	00
01	10	00	01	51	00	10	00
01	10	00	01	52	00	10	00
01	10	00	01	53	00	10	00
01	10	00	01	54	00	10	00
01	10	00	01	55	00	10	00
01	10	00	01	56	00	10	00
01	10	00	01	57	00	10	00
01	10	00	01	58	00	10	00
01	10	00	01	59	00	10	00
01	10	00	01	60	00	10	00
01	10	00	01	61	00	10	00
01	10	00	01	62	00	10	00
01	10	00	01	63	00	10	00
01	10	00	01	64	00	10	00
01	10	00	01	65	00	10	00
01	10	00	01	66	00	10	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	00	
01	10	00	01	02	00	00	
01	10	00	01	03	00	00	
01	10	00	01	04	00	00	
01	10	00	01	05	00	00	
01	10	00	01	06	00	00	
01	10	00	01	07	00	00	
01	10	00	01	08	00	00	
01	10	00	01	09	00	00	
01	10	00	01	10	00	00	
01	10	00	01	11	00	00	
01	10	00	01	12	00	00	
01	10	00	01	13	00	00	
01	10	00	01	14	00	00	
01	10	00	01	15	00	00	
01	10	00	01	16	00	00	
01	10	00	01	17	00	00	
01	10	00	01	18	00	00	
01	10	00	01	19	00	00	
01	10	00	01	20	00	00	
01	10	00	01	21	00	00	
01	10	00	01	22	00	00	
01	10	00	01	23	00	00	
01	10	00	01	24	00	00	
01	10	00	01	25	00	00	
01	10	00	01	26	00	00	
01	10	00	01	27	00	00	
01	10	00	01	28	00	00	
01	10	00	01	29	00	00	
01	10	00	01	30	00	00	
01	10	00	01	31	00	00	
01	10	00	01	32	00	00	
01	10	00	01	33	00	00	
01	10	00	01	34	00	00	
01	10	00	01	35	00	00	
01	10	00	01	36	00	00	
01	10	00	01	37	00	00	
01	10	00	01	38	00	00	
01	10	00	01	39	00	00	
01	10	00	01	40	00	00	
01	10	00	01	41	00	00	
01	10	00	01	42	00	00	
01	10	00	01	43	00	00	
01	10	00	01	44	00	00	
01	10	00	01	45	00	00	
01	10	00	01	46	00	00	
01	10	00	01	47	00	00	
01	10	00	01	48	00	00	
01	10	00	01	49	00	00	
01	10	00	01	50	00	00	
01	10	00	01	51	00	00	
01	10	00	01	52	00	00	
01	10	00	01	53	00	00	
01	10	00	01	54	00	00	
01	10	00	01	55	00	00	
01	10	00	01	56	00	00	
01	10	00	01	57	00	00	
01	10	00	01	58	00	00	
01	10	00	01	59	00	00	
01	10	00	01	60	00	00	
01	10	00	01	61	00	00	
01	10	00	01	62	00	00	
01	10	00	01	63	00	00	
01	10	00	01	64	00	00	
01	10	00	01	65	00	00	
01	10	00	01	66	00	00	
01	10	00	01	67	00	00	
01	10	00	01	68	00	00	
01	10	00	01	69	00	00	
01	10	00	01	70	00	00	
01	10	00	01	71	00	00	
01	10	00	01	72	00	00	
01	10	00	01	73	00	00	
01	10	00	01	74	00	00	
01	10	00	01	75	00	00	
01	10	00	01	76	00	00	
01	10	00	01	77	00	00	
01	10	00	01	78	00	00	
01	10	00	01	79	00	00	
01	10	00	01	80	00	00	
01	10	00	01	81	00	00	
01	10	00	01	82	00	00	
01	10	00	01	83	00	00	
01	10	00	01	84	00	00	
01	10	00	01	85	00	00	
01	10	00	01	86	00	00	
01	10	00	01	87	00	00	
01	10	00	01	88	00	00	
01	10	00	01	89	00	00	
01	10	00	01	90	00	00	
01	10	00	01	91	00	00	
01	10	00	01	92	00	00	
01	10	00	01	93	00	00	
01	10	00	01	94	00	00	
01	10	00	01	95	00	00	
01	10	00	01	96	00	00	
01	10	00	01	97	00	00	
01	10	00	01	98	00	00	
01	10	00	01	99	00	00	
01	10	00	01	100	00	00	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	10	00
01	10	00	01	02	00	10	00
01	10	00	01	03	00	10	00
01	10	00	01	04	00	10	00
01	10	00	01	05	00	10	00
01	10	00	01	06	00	10	00
01	10	00	01	07	00	10	00
01	10	00	01	08	00	10	00
01	10	00	01	09	00	10	00
01	10	00	01	10	00	10	00
01	10	00	01	11	00	10	00
01	10	00	01	12	00	10	00
01	10	00	01	13	00	10	00
01	10	00	01	14	00	10	00
01	10	00	01	15	00	10	00
01	10	00	01	16	00	10	00
01	10	00	01	17	00	10	00
01	10	00	01	18	00	10	00
01	10	00	01	19	00	10	00
01	10	00	01	20	00	10	00
01	10	00	01	21	00	10	00
01	10	00	01	22	00	10	00
01	10	00	01	23	00	10	00
01	10	00	01	24	00	10	00
01	10	00	01	25	00	10	00
01	10	00	01	26	00	10	00
01	10	00	01	27	00	10	00
01	10	00	01	28	00	10	00
01	10	00	01	29	00	10	00
01	10	00	01	30	00	10	00
01	10	00	01	31	00	10	00
01	10	00	01	32	00	10	00
01	10	00	01	33	00	10	00
01	10	00	01	34	00	10	00
01	10	00	01	35	00	10	00
01	10	00	01	36	00	10	00
01	10	00	01	37	00	10	00
01	10	00	01	38	00	10	00
01	10	00	01	39	00	10	00
01	10	00	01	40	00	10	00
01	10	00	01	41	00	10	00
01	10	00	01	42	00	10	00
01	10	00	01	43	00	10	00
01	10	00	01	44	00	10	00
01	10	00	01	45	00	10	00
01	10	00	01	46	00	10	00
01	10	00	01	47	00	10	00
01	10	00	01	48	00	10	00
01	10	00	01	49	00	10	00
01	10	00	01	50	00	10	00
01	10	00	01	51	00	10	00
01	10	00	01	52	00	10	00
01	10	00	01	53	00	10	00
01	10	00	01	54	00	10	00
01	10	00	01	55	00	10	00
01	10	00	01	56	00	10	00
01	10	00	01	57	00	10	00
01	10	00	01	58	00	10	00
01	10	00	01	59	00	10	00
01	10	00	01	60	00	10	00
01	10	00	01	61	00	10	00
01	10	00	01	62	00	10	00
01	10	00	01	63	00	10	00
01	10	00	01	64	00	10	00
01	10	00	01	65	00	10	00
01	10	00	01	66	00	10	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	1.0	0.0	01	01	00	1.0	0.0
01	1.0	0.0	01	02	00	1.0	0.0
01	1.0	0.0	01	03	00	1.0	0.0
01	1.0	0.0	01	04	00	1.0	0.0
01	1.0	0.0	01	05	00	1.0	0.0
01	1.0	0.0	01	06	00	1.0	0.0
01	1.0	0.0	01	07	00	1.0	0.0
01	1.0	0.0	01	08	00	1.0	0.0
01	1.0	0.0	01	09	00	1.0	0.0
01	1.0	0.0	01	10	00	1.0	0.0
01	1.0	0.0	01	11	00	1.0	0.0
01	1.0	0.0	01	12	00	1.0	0.0
01	1.0	0.0	01	13	00	1.0	0.0
01	1.0	0.0	01	14	00	1.0	0.0
01	1.0	0.0	01	15	00	1.0	0.0
01	1.0	0.0	01	16	00	1.0	0.0
01	1.0	0.0	01	17	00	1.0	0.0
01	1.0	0.0	01	18	00	1.0	0.0
01	1.0	0.0	01	19	00	1.0	0.0
01	1.0	0.0	01	20	00	1.0	0.0
01	1.0	0.0	01	21	00	1.0	0.0
01	1.0	0.0	01	22	00	1.0	0.0
01	1.0	0.0	01	23	00	1.0	0.0
01	1.0	0.0	01	24	00	1.0	0.0
01	1.0	0.0	01	25	00	1.0	0.0
01	1.0	0.0	01	26	00	1.0	0.0
01	1.0	0.0	01	27	00	1.0	0.0
01	1.0	0.0	01	28	00	1.0	0.0
01	1.0	0.0	01	29	00	1.0	0.0
01	1.0	0.0	01	30	00	1.0	0.0
01	1.0	0.0	01	31	00	1.0	0.0
01	1.0	0.0	01	32	00	1.0	0.0
01	1.0	0.0	01	33	00	1.0	0.0
01	1.0	0.0	01	34	00	1.0	0.0
01	1.0	0.0	01	35	00	1.0	0.0
01	1.0	0.0	01	36	00	1.0	0.0
01	1.0	0.0	01	37	00	1.0	0.0
01	1.0	0.0	01	38	00	1.0	0.0
01	1.0	0.0	01	39	00	1.0	0.0
01	1.0	0.0	01	40	00	1.0	0.0
01	1.0	0.0	01	41	00	1.0	0.0
01	1.0	0.0	01	42	00	1.0	0.0
01	1.0	0.0	01	43	00	1.0	0.0
01	1.0	0.0	01	44	00	1.0	0.0
01	1.0	0.0	01	45	00	1.0	0.0
01	1.0	0.0	01	46	00	1.0	0.0
01	1.0	0.0	01	47	00	1.0	0.0
01	1.0	0.0	01	48	00	1.0	0.0
01	1.0	0.0	01	49	00	1.0	0.0
01	1.0	0.0	01	50	00	1.0	0.0
01	1.0	0.0	01	51	00	1.0	0.0
01	1.0	0.0	01	52	00	1.0	0.0
01	1.0	0.0	01	53	00	1.0	0.0
01	1.0	0.0	01	54	00	1.0	0.0
01	1.0	0.0	01	55	00	1.0	0.0
01	1.0	0.0	01	56	00	1.0	0.0
01	1.0	0.0	01	57	00	1.0	0.0
01	1.0	0.0	01	58	00	1.0	0.0
01	1.0	0.0	01	59	00	1.0	0.0
01	1.0	0.0	01	60	00	1.0	0.0
01	1.0	0.0	01	61	00	1.0	0.0
01	1.0	0.0	01	62	00	1.0	0.0

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	1.0	0.0	01	01	00	1.0	0.0
01	1.0	0.0	01	02	00	1.0	0.0
01	1.0	0.0	01	03	00	1.0	0.0
01	1.0	0.0	01	04	00	1.0	0.0
01	1.0	0.0	01	05	00	1.0	0.0
01	1.0	0.0	01	06	00	1.0	0.0
01	1.0	0.0	01	07	00	1.0	0.0
01	1.0	0.0	01	08	00	1.0	0.0
01	1.0	0.0	01	09	00	1.0	0.0
01	1.0	0.0	01	10	00	1.0	0.0
01	1.0	0.0	01	11	00	1.0	0.0
01	1.0	0.0	01	12	00	1.0	0.0
01	1.0	0.0	01	13	00	1.0	0.0
01	1.0	0.0	01	14	00	1.0	0.0
01	1.0	0.0	01	15	00	1.0	0.0
01	1.0	0.0	01	16	00	1.0	0.0
01	1.0	0.0	01	17	00	1.0	0.0
01	1.0	0.0	01	18	00	1.0	0.0
01	1.0	0.0	01	19	00	1.0	0.0
01	1.0	0.0	01	20	00	1.0	0.0
01	1.0	0.0	01	21	00	1.0	0.0
01	1.0	0.0	01	22	00	1.0	0.0
01	1.0	0.0	01	23	00	1.0	0.0
01	1.0	0.0	01	24	00	1.0	0.0
01	1.0	0.0	01	25	00	1.0	0.0
01	1.0	0.0	01	26	00	1.0	0.0
01	1.0	0.0	01	27	00	1.0	0.0
01	1.0	0.0	01	28	00	1.0	0.0
01	1.0	0.0	01	29	00	1.0	0.0
01	1.0	0.0	01	30	00	1.0	0.0
01	1.0	0.0	01	31	00	1.0	0.0
01	1.0	0.0	01	32	00	1.0	0.0
01	1.0	0.0	01	33	00	1.0	0.0
01	1.0	0.0	01	34	00	1.0	0.0
01	1.0	0.0	01	35	00	1.0	0.0
01	1.0	0.0	01	36	00	1.0	0.0
01	1.0	0.0	01	37	00	1.0	0.0
01	1.0	0.0	01	38	00	1.0	0.0
01	1.0	0.0	01	39	00	1.0	0.0
01	1.0	0.0	01	40	00	1.0	0.0
01	1.0	0.0	01	41	00	1.0	0.0
01	1.0	0.0	01	42	00	1.0	0.0
01	1.0	0.0	01	43	00	1.0	0.0
01	1.0	0.0	01	44	00	1.0	0.0
01	1.0	0.0	01	45	00	1.0	0.0
01	1.0	0.0	01	46	00	1.0	0.0
01	1.0	0.0	01	47	00	1.0	0.0
01	1.0	0.0	01	48	00	1.0	0.0
01	1.0	0.0	01	49	00	1.0	0.0
01	1.0	0.0	01	50	00	1.0	0.0
01	1.0	0.0	01	51	00	1.0	0.0
01	1.0	0.0	01	52	00	1.0	0.0
01	1.0	0.0	01	53	00	1.0	0.0
01	1.0	0.0	01	54	00	1.0	0.0
01	1.0	0.0	01	55	00	1.0	0.0
01	1.0	0.0	01	56	00	1.0	0.0
01	1.0	0.0	01	57	00	1.0	0.0
01	1.0	0.0	01	58	00	1.0	0.0
01	1.0	0.0	01	59	00	1.0	0.0
01	1.0	0.0	01	60	00	1.0	0.0
01	1.0	0.0	01	61	00	1.0	0.0
01	1.0	0.0	01	62	00	1.0	0.0

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	1.0	0.0	01	01	00	00	
01	1.0	0.0	01	02	00	00	
01	1.0	0.0	01	03	00	00	
01	1.0	0.0	01	04	00	00	
01	1.0	0.0	01	05	00	00	
01	1.0	0.0	01	06	00	00	
01	1.0	0.0	01	07	00	00	
01	1.0	0.0	01	08	00	00	
01	1.0	0.0	01	09	00	00	
01	1.0	0.0	01	10	00	00	
01	1.0	0.0	01	11	00	00	
01	1.0	0.0	01	12	00	00	
01	1.0	0.0	01	13	00	00	
01	1.0	0.0	01	14	00	00	
01	1.0	0.0	01	15	00	00	
01	1.0	0.0	01	16	00	00	
01	1.0	0.0	01	17	00	00	
01	1.0	0.0	01	18	00	00	
01	1.0	0.0	01	19	00	00	
01	1.0	0.0	01	20	00	00	
01	1.0	0.0	01	21	00	00	
01	1.0	0.0	01	22	00	00	
01	1.0	0.0	01	23	00	00	
01	1.0	0.0	01	24	00	00	
01	1.0	0.0	01	25	00	00	
01	1.0	0.0	01	26	00	00	
01	1.0	0.0	01	27	00	00	
01	1.0	0.0	01	28	00	00	
01	1.0	0.0	01	29	00	00	
01	1.0	0.0	01	30	00	00	
01	1.0	0.0	01	31	00	00	
01	1.0	0.0	01	32	00	00	
01	1.0	0.0	01	33	00	00	
01	1.0	0.0	01	34	00	00	
01	1.0	0.0	01	35	00	00	
01	1.0	0.0	01	36	00	00	
01	1.0	0.0	01	37	00	00	
01	1.0	0.0	01	38	00	00	
01	1.0	0.0	01	39	00	00	
01	1.0	0.0	01	40	00	00	
01	1.0	0.0	01	41	00	00	
01	1.0	0.0	01	42	00	00	
01	1.0	0.0	01	43	00	00	
01	1.0	0.0	01	44	00	00	
01	1.0	0.0	01	45	00	00	
01	1.0	0.0	01	46	00	00	
01	1.0	0.0	01	47	00	00	
01	1.0	0.0	01	48	00	00	
01	1.0	0.0	01	49	00	00	
01	1.0	0.0	01	50	00	00	
01	1.0	0.0	01	51	00	00	
01	1.0	0.0	01	52	00	00	
01	1.0	0.0	01	53	00	00	
01	1.0	0.0	01	54	00	00	
01	1.0	0.0	01	55	00	00	
01	1.0	0.0	01	56	00	00	
01	1.0	0.0	01	57	00	00	
01	1.0	0.0	01	58	00	00	
01	1.0	0.0	01	59	00	00	
01	1.0	0.0	01	60	00	00	
01	1.0	0.0	01	61	00	00	
01	1.0	0.0	01	62	00	00	
01	1.0	0.0	01	63	00	00	
01	1.0	0.0	01	64	00	00	
01	1.0	0.0	01	65	00	00	
01	1.0	0.0	01	66	00	00	
01	1.0	0.0	01	67	00	00	
01	1.0	0.0	01	68	00	00	
01	1.0	0.0	01	69	00	00	
01	1.0	0.0	01	70	00	00	
01	1.0	0.0	01	71	00	00	
01	1.0	0.0	01	72	00	00	
01	1.0	0.0	01	73	00	00	
01	1.0	0.0	01	74	00	00	
01	1.0	0.0	01	75	00	00	
01	1.0	0.0	01	76	00	00	
01	1.0	0.0	01	77	00	00	
01	1.0	0.0	01	78	00	00	
01	1.0	0.0	01	79	00	00	
01	1.0	0.0	01	80	00	00	
01	1.0	0.0	01	81	00	00	
01	1.0	0.0	01	82	00	00	
01	1.0	0.0	01	83	00	00	
01	1.0	0.0	01	84	00	00	
01	1.0	0.0	01	85	00	00	
01	1.0	0.0	01	86	00	00	
01	1.0	0.0	01	87	00	00	
01	1.0	0.0	01	88	00	00	
01	1.0	0.0	01	89	00	00	
01	1.0	0.0	01	90	00	00	
01	1.0	0.0	01	91	00	00	
01	1.0	0.0	01	92	00	00	
01	1.0	0.0	01	93	00	00	
01	1.0	0.0	01	94	00	00	
01	1.0	0.0	01	95	00	00	
01	1.0	0.0	01	96	00	00	
01	1.0	0.0	01	97	00	00	
01	1.0	0.0	01	98	00	00	
01	1.0	0.0	01	99	00	00	
01	1.0	0.0	01	100	00	00	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	10	00
01	10	00	01	02	00	10	00
01	10	00	01	03	00	10	00
01	10	00	01	04	00	10	00
01	10	00	01	05	00	10	00
01	10	00	01	06	00	10	00
01	10	00	01	07	00	10	00
01	10	00	01	08	00	10	00
01	10	00	01	09	00	10	00
01	10	00	01	10	00	10	00
01	10	00	01	11	00	10	00
01	10	00	01	12	00	10	00
01	10	00	01	13	00	10	00
01	10	00	01	14	00	10	00
01	10	00	01	15	00	10	00
01	10	00	01	16	00	10	00
01	10	00	01	17	00	10	00
01	10	00	01	18	00	10	00
01	10	00	01	19	00	10	00
01	10	00	01	20	00	10	00
01	10	00	01	21	00	10	00
01	10	00	01	22	00	10	00
01	10	00	01	23	00	10	00
01	10	00	01	24	00	10	00
01	10	00	01	25	00	10	00
01	10	00	01	26	00	10	00
01	10	00	01	27	00	10	00
01	10	00	01	28	00	10	00
01	10	00	01	29	00	10	00
01	10	00	01	30	00	10	00
01	10	00	01	31	00	10	00
01	10	00	01	32	00	10	00
01	10	00	01	33	00	10	00
01	10	00	01	34	00	10	00
01	10	00	01	35	00	10	00
01	10	00	01	36	00	10	00
01	10	00	01	37	00	10	00
01	10	00	01	38	00	10	00
01	10	00	01	39	00	10	00
01	10	00	01	40	00	10	00
01	10	00	01	41	00	10	00
01	10	00	01	42	00	10	00
01	10	00	01	43	00	10	00
01	10	00	01	44	00	10	00
01	10	00	01	45	00	10	00
01	10	00	01	46	00	10	00
01	10	00	01	47	00	10	00
01	10	00	01	48	00	10	00
01	10	00	01	49	00	10	00
01	10	00	01	50	00	10	00
01	10	00	01	51	00	10	00
01	10	00	01	52	00	10	00
01	10	00	01	53	00	10	00
01	10	00	01	54	00	10	00
01	10	00	01	55	00	10	00
01	10	00	01	56	00	10	00
01	10	00	01	57	00	10	00
01	10	00	01	58	00	10	00
01	10	00	01	59	00	10	00
01	10	00	01	60	00	10	00
01	10	00	01	61	00	10	00
01	10	00	01	62	00	10	00
01	10	00	01	63	00	10	00
01	10	00	01	64	00	10	00
01	10	00	01	65	00	10	00
01	10	00	01	66	00	10	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	1.0	0.0	01	01	00	1.0	0.0
01	1.0	0.0	01	02	00	1.0	0.0
01	1.0	0.0	01	03	00	1.0	0.0
01	1.0	0.0	01	04	00	1.0	0.0
01	1.0	0.0	01	05	00	1.0	0.0
01	1.0	0.0	01	06	00	1.0	0.0
01	1.0	0.0	01	07	00	1.0	0.0
01	1.0	0.0	01	08	00	1.0	0.0
01	1.0	0.0	01	09	00	1.0	0.0
01	1.0	0.0	01	10	00	1.0	0.0
01	1.0	0.0	01	11	00	1.0	0.0
01	1.0	0.0	01	12	00	1.0	0.0
01	1.0	0.0	01	13	00	1.0	0.0
01	1.0	0.0	01	14	00	1.0	0.0
01	1.0	0.0	01	15	00	1.0	0.0
01	1.0	0.0	01	16	00	1.0	0.0
01	1.0	0.0	01	17	00	1.0	0.0
01	1.0	0.0	01	18	00	1.0	0.0
01	1.0	0.0	01	19	00	1.0	0.0
01	1.0	0.0	01	20	00	1.0	0.0
01	1.0	0.0	01	21	00	1.0	0.0
01	1.0	0.0	01	22	00	1.0	0.0
01	1.0	0.0	01	23	00	1.0	0.0
01	1.0	0.0	01	24	00	1.0	0.0
01	1.0	0.0	01	25	00	1.0	0.0
01	1.0	0.0	01	26	00	1.0	0.0
01	1.0	0.0	01	27	00	1.0	0.0
01	1.0	0.0	01	28	00	1.0	0.0
01	1.0	0.0	01	29	00	1.0	0.0
01	1.0	0.0	01	30	00	1.0	0.0
01	1.0	0.0	01	31	00	1.0	0.0
01	1.0	0.0	01	32	00	1.0	0.0
01	1.0	0.0	01	33	00	1.0	0.0
01	1.0	0.0	01	34	00	1.0	0.0
01	1.0	0.0	01	35	00	1.0	0.0
01	1.0	0.0	01	36	00	1.0	0.0
01	1.0	0.0	01	37	00	1.0	0.0
01	1.0	0.0	01	38	00	1.0	0.0
01	1.0	0.0	01	39	00	1.0	0.0
01	1.0	0.0	01	40	00	1.0	0.0
01	1.0	0.0	01	41	00	1.0	0.0
01	1.0	0.0	01	42	00	1.0	0.0
01	1.0	0.0	01	43	00	1.0	0.0
01	1.0	0.0	01	44	00	1.0	0.0
01	1.0	0.0	01	45	00	1.0	0.0
01	1.0	0.0	01	46	00	1.0	0.0
01	1.0	0.0	01	47	00	1.0	0.0
01	1.0	0.0	01	48	00	1.0	0.0
01	1.0	0.0	01	49	00	1.0	0.0
01	1.0	0.0	01	50	00	1.0	0.0
01	1.0	0.0	01	51	00	1.0	0.0
01	1.0	0.0	01	52	00	1.0	0.0
01	1.0	0.0	01	53	00	1.0	0.0
01	1.0	0.0	01	54	00	1.0	0.0
01	1.0	0.0	01	55	00	1.0	0.0
01	1.0	0.0	01	56	00	1.0	0.0
01	1.0	0.0	01	57	00	1.0	0.0
01	1.0	0.0	01	58	00	1.0	0.0
01	1.0	0.0	01	59	00	1.0	0.0
01	1.0	0.0	01	60	00	1.0	0.0
01	1.0	0.0	01	61	00	1.0	0.0
01	1.0	0.0	01	62	00	1.0	0.0

Printed on:
~AUTODATE

[illegible]

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	1.0	0.0	01	01	00	1.0	0.0
01	1.0	0.0	01	02	00	1.0	0.0
01	1.0	0.0	01	03	00	1.0	0.0
01	1.0	0.0	01	04	00	1.0	0.0
01	1.0	0.0	01	05	00	1.0	0.0
01	1.0	0.0	01	06	00	1.0	0.0
01	1.0	0.0	01	07	00	1.0	0.0
01	1.0	0.0	01	08	00	1.0	0.0
01	1.0	0.0	01	09	00	1.0	0.0
01	1.0	0.0	01	10	00	1.0	0.0
01	1.0	0.0	01	11	00	1.0	0.0
01	1.0	0.0	01	12	00	1.0	0.0
01	1.0	0.0	01	13	00	1.0	0.0
01	1.0	0.0	01	14	00	1.0	0.0
01	1.0	0.0	01	15	00	1.0	0.0
01	1.0	0.0	01	16	00	1.0	0.0
01	1.0	0.0	01	17	00	1.0	0.0
01	1.0	0.0	01	18	00	1.0	0.0
01	1.0	0.0	01	19	00	1.0	0.0
01	1.0	0.0	01	20	00	1.0	0.0
01	1.0	0.0	01	21	00	1.0	0.0
01	1.0	0.0	01	22	00	1.0	0.0
01	1.0	0.0	01	23	00	1.0	0.0
01	1.0	0.0	01	24	00	1.0	0.0
01	1.0	0.0	01	25	00	1.0	0.0
01	1.0	0.0	01	26	00	1.0	0.0
01	1.0	0.0	01	27	00	1.0	0.0
01	1.0	0.0	01	28	00	1.0	0.0
01	1.0	0.0	01	29	00	1.0	0.0
01	1.0	0.0	01	30	00	1.0	0.0
01	1.0	0.0	01	31	00	1.0	0.0
01	1.0	0.0	01	32	00	1.0	0.0
01	1.0	0.0	01	33	00	1.0	0.0
01	1.0	0.0	01	34	00	1.0	0.0
01	1.0	0.0	01	35	00	1.0	0.0
01	1.0	0.0	01	36	00	1.0	0.0
01	1.0	0.0	01	37	00	1.0	0.0
01	1.0	0.0	01	38	00	1.0	0.0
01	1.0	0.0	01	39	00	1.0	0.0
01	1.0	0.0	01	40	00	1.0	0.0
01	1.0	0.0	01	41	00	1.0	0.0
01	1.0	0.0	01	42	00	1.0	0.0
01	1.0	0.0	01	43	00	1.0	0.0
01	1.0	0.0	01	44	00	1.0	0.0
01	1.0	0.0	01	45	00	1.0	0.0
01	1.0	0.0	01	46	00	1.0	0.0
01	1.0	0.0	01	47	00	1.0	0.0
01	1.0	0.0	01	48	00	1.0	0.0
01	1.0	0.0	01	49	00	1.0	0.0
01	1.0	0.0	01	50	00	1.0	0.0
01	1.0	0.0	01	51	00	1.0	0.0
01	1.0	0.0	01	52	00	1.0	0.0
01	1.0	0.0	01	53	00	1.0	0.0
01	1.0	0.0	01	54	00	1.0	0.0
01	1.0	0.0	01	55	00	1.0	0.0
01	1.0	0.0	01	56	00	1.0	0.0
01	1.0	0.0	01	57	00	1.0	0.0
01	1.0	0.0	01	58	00	1.0	0.0
01	1.0	0.0	01	59	00	1.0	0.0
01	1.0	0.0	01	60	00	1.0	0.0
01	1.0	0.0	01	61	00	1.0	0.0
01	1.0	0.0	01	62	00	1.0	0.0

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	100	00
01	10	00	01	02	00	100	00
01	10	00	01	03	00	100	00
01	10	00	01	04	00	100	00
01	10	00	01	05	00	100	00
01	10	00	01	06	00	100	00
01	10	00	01	07	00	100	00
01	10	00	01	08	00	100	00
01	10	00	01	09	00	100	00
01	10	00	01	10	00	100	00
01	10	00	01	11	00	100	00
01	10	00	01	12	00	100	00
01	10	00	01	13	00	100	00
01	10	00	01	14	00	100	00
01	10	00	01	15	00	100	00
01	10	00	01	16	00	100	00
01	10	00	01	17	00	100	00
01	10	00	01	18	00	100	00
01	10	00	01	19	00	100	00
01	10	00	01	20	00	100	00
01	10	00	01	21	00	100	00
01	10	00	01	22	00	100	00
01	10	00	01	23	00	100	00
01	10	00	01	24	00	100	00
01	10	00	01	25	00	100	00
01	10	00	01	26	00	100	00
01	10	00	01	27	00	100	00
01	10	00	01	28	00	100	00
01	10	00	01	29	00	100	00
01	10	00	01	30	00	100	00
01	10	00	01	31	00	100	00
01	10	00	01	32	00	100	00
01	10	00	01	33	00	100	00
01	10	00	01	34	00	100	00
01	10	00	01	35	00	100	00
01	10	00	01	36	00	100	00
01	10	00	01	37	00	100	00
01	10	00	01	38	00	100	00
01	10	00	01	39	00	100	00
01	10	00	01	40	00	100	00
01	10	00	01	41	00	100	00
01	10	00	01	42	00	100	00
01	10	00	01	43	00	100	00
01	10	00	01	44	00	100	00
01	10	00	01	45	00	100	00
01	10	00	01	46	00	100	00
01	10	00	01	47	00	100	00
01	10	00	01	48	00	100	00
01	10	00	01	49	00	100	00
01	10	00	01	50	00	100	00
01	10	00	01	51	00	100	00
01	10	00	01	52	00	100	00
01	10	00	01	53	00	100	00
01	10	00	01	54	00	100	00
01	10	00	01	55	00	100	00
01	10	00	01	56	00	100	00
01	10	00	01	57	00	100	00
01	10	00	01	58	00	100	00
01	10	00	01	59	00	100	00
01	10	00	01	60	00	100	00
01	10	00	01	61	00	100	00
01	10	00	01	62	00	100	00
01	10	00	01	63	00	100	00
01	10	00	01	64	00	100	00
01	10	00	01	65	00	100	00
01	10	00	01	66	00	100	00
01	10	00	01	67	00	100	00
01	10	00	01	68	00	100	00
01	10	00	01	69	00	100	00
01	10	00	01	70	00	100	00
01	10	00	01	71	00	100	00
01	10	00	01	72	00	100	00
01	10	00	01	73	00	100	00
01	10	00	01	74	00	100	00
01	10	00	01	75	00	100	00
01	10	00	01	76	00	100	00
01	10	00	01	77	00	100	00
01	10	00	01	78	00	100	00
01	10	00	01	79	00	100	00
01	10	00	01	80	00	100	00
01	10	00	01	81	00	100	00
01	10	00	01	82	00	100	00
01	10	00	01	83	00	100	00
01	10	00	01	84	00	100	00
01	10	00	01	85	00	100	00
01	10	00	01	86	00	100	00
01	10	00	01	87	00	100	00
01	10	00	01	88	00	100	00
01	10	00	01	89	00	100	00
01	10	00	01	90	00	100	00
01	10	00	01	91	00	100	00
01	10	00	01	92	00	100	00
01	10	00	01	93	00	100	00
01	10	00	01	94	00	100	00
01	10	00	01	95	00	100	00
01	10	00	01	96	00	100	00
01	10	00	01	97	00	100	00
01	10	00	01	98	00	100	00
01	10	00	01	99	00	100	00
01	10	00	01	100	00	100	00

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	10	00
01	10	00	01	02	00	10	00
01	10	00	01	03	00	10	00
01	10	00	01	04	00	10	00
01	10	00	01	05	00	10	00
01	10	00	01	06	00	10	00
01	10	00	01	07	00	10	00
01	10	00	01	08	00	10	00
01	10	00	01	09	00	10	00
01	10	00	01	10	00	10	00
01	10	00	01	11	00	10	00
01	10	00	01	12	00	10	00
01	10	00	01	13	00	10	00
01	10	00	01	14	00	10	00
01	10	00	01	15	00	10	00
01	10	00	01	16	00	10	00
01	10	00	01	17	00	10	00
01	10	00	01	18	00	10	00
01	10	00	01	19	00	10	00
01	10	00	01	20	00	10	00
01	10	00	01	21	00	10	00
01	10	00	01	22	00	10	00
01	10	00	01	23	00	10	00
01	10	00	01	24	00	10	00
01	10	00	01	25	00	10	00
01	10	00	01	26	00	10	00
01	10	00	01	27	00	10	00
01	10	00	01	28	00	10	00
01	10	00	01	29	00	10	00
01	10	00	01	30	00	10	00
01	10	00	01	31	00	10	00
01	10	00	01	32	00	10	00
01	10	00	01	33	00	10	00
01	10	00	01	34	00	10	00
01	10	00	01	35	00	10	00
01	10	00	01	36	00	10	00
01	10	00	01	37	00	10	00
01	10	00	01	38	00	10	00
01	10	00	01	39	00	10	00
01	10	00	01	40	00	10	00
01	10	00	01	41	00	10	00
01	10	00	01	42	00	10	00
01	10	00	01	43	00	10	00
01	10	00	01	44	00	10	00
01	10	00	01	45	00	10	00
01	10	00	01	46	00	10	00
01	10	00	01	47	00	10	00
01	10	00	01	48	00	10	00
01	10	00	01	49	00	10	00
01	10	00	01	50	00	10	00
01	10	00	01	51	00	10	00
01	10	00	01	52	00	10	00
01	10	00	01	53	00	10	00
01	10	00	01	54	00	10	00
01	10	00	01	55	00	10	00
01	10	00	01	56	00	10	00
01	10	00	01	57	00	10	00
01	10	00	01	58	00	10	00
01	10	00	01	59	00	10	00
01	10	00	01	60	00	10	00
01	10	00	01	61	00	10	00
01	10	00	01	62	00	10	00
01	10	00	01	63	00	10	00
01	10	00	01	64	00	10	00
01	10	00	01	65	00	10	00
01	10	00	01	66	00	10	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	1.0	0.0	01	01	00	00	
01	1.0	0.0	01	02	00	00	
01	1.0	0.0	01	03	00	00	
01	1.0	0.0	01	04	00	00	
01	1.0	0.0	01	05	00	00	
01	1.0	0.0	01	06	00	00	
01	1.0	0.0	01	07	00	00	
01	1.0	0.0	01	08	00	00	
01	1.0	0.0	01	09	00	00	
01	1.0	0.0	01	10	00	00	
01	1.0	0.0	01	11	00	00	
01	1.0	0.0	01	12	00	00	
01	1.0	0.0	01	13	00	00	
01	1.0	0.0	01	14	00	00	
01	1.0	0.0	01	15	00	00	
01	1.0	0.0	01	16	00	00	
01	1.0	0.0	01	17	00	00	
01	1.0	0.0	01	18	00	00	
01	1.0	0.0	01	19	00	00	
01	1.0	0.0	01	20	00	00	
01	1.0	0.0	01	21	00	00	
01	1.0	0.0	01	22	00	00	
01	1.0	0.0	01	23	00	00	
01	1.0	0.0	01	24	00	00	
01	1.0	0.0	01	25	00	00	
01	1.0	0.0	01	26	00	00	
01	1.0	0.0	01	27	00	00	
01	1.0	0.0	01	28	00	00	
01	1.0	0.0	01	29	00	00	
01	1.0	0.0	01	30	00	00	
01	1.0	0.0	01	31	00	00	
01	1.0	0.0	01	32	00	00	
01	1.0	0.0	01	33	00	00	
01	1.0	0.0	01	34	00	00	
01	1.0	0.0	01	35	00	00	
01	1.0	0.0	01	36	00	00	
01	1.0	0.0	01	37	00	00	
01	1.0	0.0	01	38	00	00	
01	1.0	0.0	01	39	00	00	
01	1.0	0.0	01	40	00	00	
01	1.0	0.0	01	41	00	00	
01	1.0	0.0	01	42	00	00	
01	1.0	0.0	01	43	00	00	
01	1.0	0.0	01	44	00	00	
01	1.0	0.0	01	45	00	00	
01	1.0	0.0	01	46	00	00	
01	1.0	0.0	01	47	00	00	
01	1.0	0.0	01	48	00	00	
01	1.0	0.0	01	49	00	00	
01	1.0	0.0	01	50	00	00	
01	1.0	0.0	01	51	00	00	
01	1.0	0.0	01	52	00	00	
01	1.0	0.0	01	53	00	00	
01	1.0	0.0	01	54	00	00	
01	1.0	0.0	01	55	00	00	
01	1.0	0.0	01	56	00	00	
01	1.0	0.0	01	57	00	00	
01	1.0	0.0	01	58	00	00	
01	1.0	0.0	01	59	00	00	
01	1.0	0.0	01	60	00	00	
01	1.0	0.0	01	61	00	00	
01	1.0	0.0	01	62	00	00	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	00	
01	10	00	01	02	00	00	
01	10	00	01	03	00	00	
01	10	00	01	04	00	00	
01	10	00	01	05	00	00	
01	10	00	01	06	00	00	
01	10	00	01	07	00	00	
01	10	00	01	08	00	00	
01	10	00	01	09	00	00	
01	10	00	01	10	00	00	
01	10	00	01	11	00	00	
01	10	00	01	12	00	00	
01	10	00	01	13	00	00	
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01	10	00	01	17	00	00	
01	10	00	01	18	00	00	
01	10	00	01	19	00	00	
01	10	00	01	20	00	00	
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01	10	00	01	22	00	00	
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01	10	00	01	25	00	00	
01	10	00	01	26	00	00	
01	10	00	01	27	00	00	
01	10	00	01	28	00	00	
01	10	00	01	29	00	00	
01	10	00	01	30	00	00	
01	10	00	01	31	00	00	
01	10	00	01	32	00	00	
01	10	00	01	33	00	00	
01	10	00	01	34	00	00	
01	10	00	01	35	00	00	
01	10	00	01	36	00	00	
01	10	00	01	37	00	00	
01	10	00	01	38	00	00	
01	10	00	01	39	00	00	
01	10	00	01	40	00	00	
01	10	00	01	41	00	00	
01	10	00	01	42	00	00	
01	10	00	01	43	00	00	
01	10	00	01	44	00	00	
01	10	00	01	45	00	00	
01	10	00	01	46	00	00	
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01	10	00	01	49	00	00	
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01	10	00	01	52	00	00	
01	10	00	01	53	00	00	
01	10	00	01	54	00	00	
01	10	00	01	55	00	00	
01	10	00	01	56	00	00	
01	10	00	01	57	00	00	
01	10	00	01	58	00	00	
01	10	00	01	59	00	00	
01	10	00	01	60	00	00	
01	10	00	01	61	00	00	
01	10	00	01	62	00	00	
01	10	00	01	63	00	00	
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01	10	00	01	71	00	00	
01	10	00	01	72	00	00	
01	10	00	01	73	00	00	
01	10	00	01	74	00	00	
01	10	00	01	75	00	00	
01	10	00	01	76	00	00	
01	10	00	01	77	00	00	
01	10	00	01	78	00	00	
01	10	00	01	79	00	00	
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01	10	00	01	81	00	00	
01	10	00	01	82	00	00	
01	10	00	01	83	00	00	
01	10	00	01	84	00	00	
01	10	00	01	85	00	00	
01	10	00	01	86	00	00	
01	10	00	01	87	00	00	
01	10	00	01	88	00	00	
01	10	00	01	89	00	00	
01	10	00	01	90	00	00	
01	10	00	01	91	00	00	
01	10	00	01	92	00	00	
01	10	00	01	93	00	00	
01	10	00	01	94	00	00	
01	10	00	01	95	00	00	
01	10	00	01	96	00	00	
01	10	00	01	97	00	00	
01	10	00	01	98	00	00	
01	10	00	01	99	00	00	
01	10	00	01	100	00	00	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	10	00
01	10	00	01	02	00	10	00
01	10	00	01	03	00	10	00
01	10	00	01	04	00	10	00
01	10	00	01	05	00	10	00
01	10	00	01	06	00	10	00
01	10	00	01	07	00	10	00
01	10	00	01	08	00	10	00
01	10	00	01	09	00	10	00
01	10	00	01	10	00	10	00
01	10	00	01	11	00	10	00
01	10	00	01	12	00	10	00
01	10	00	01	13	00	10	00
01	10	00	01	14	00	10	00
01	10	00	01	15	00	10	00
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01	10	00	01	18	00	10	00
01	10	00	01	19	00	10	00
01	10	00	01	20	00	10	00
01	10	00	01	21	00	10	00
01	10	00	01	22	00	10	00
01	10	00	01	23	00	10	00
01	10	00	01	24	00	10	00
01	10	00	01	25	00	10	00
01	10	00	01	26	00	10	00
01	10	00	01	27	00	10	00
01	10	00	01	28	00	10	00
01	10	00	01	29	00	10	00
01	10	00	01	30	00	10	00
01	10	00	01	31	00	10	00
01	10	00	01	32	00	10	00
01	10	00	01	33	00	10	00
01	10	00	01	34	00	10	00
01	10	00	01	35	00	10	00
01	10	00	01	36	00	10	00
01	10	00	01	37	00	10	00
01	10	00	01	38	00	10	00
01	10	00	01	39	00	10	00
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01	10	00	01	42	00	10	00
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01	10	00	01	44	00	10	00
01	10	00	01	45	00	10	00
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01	10	00	01	52	00	10	00
01	10	00	01	53	00	10	00
01	10	00	01	54	00	10	00
01	10	00	01	55	00	10	00
01	10	00	01	56	00	10	00
01	10	00	01	57	00	10	00
01	10	00	01	58	00	10	00
01	10	00	01	59	00	10	00
01	10	00	01	60	00	10	00
01	10	00	01	61	00	10	00
01	10	00	01	62	00	10	00
01	10	00	01	63	00	10	00
01	10	00	01	64	00	10	00
01	10	00	01	65	00	10	00
01	10	00	01	66	00	10	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	10	00
01	10	00	01	02	00	10	00
01	10	00	01	03	00	10	00
01	10	00	01	04	00	10	00
01	10	00	01	05	00	10	00
01	10	00	01	06	00	10	00
01	10	00	01	07	00	10	00
01	10	00	01	08	00	10	00
01	10	00	01	09	00	10	00
01	10	00	01	10	00	10	00
01	10	00	01	11	00	10	00
01	10	00	01	12	00	10	00
01	10	00	01	13	00	10	00
01	10	00	01	14	00	10	00
01	10	00	01	15	00	10	00
01	10	00	01	16	00	10	00
01	10	00	01	17	00	10	00
01	10	00	01	18	00	10	00
01	10	00	01	19	00	10	00
01	10	00	01	20	00	10	00
01	10	00	01	21	00	10	00
01	10	00	01	22	00	10	00
01	10	00	01	23	00	10	00
01	10	00	01	24	00	10	00
01	10	00	01	25	00	10	00
01	10	00	01	26	00	10	00
01	10	00	01	27	00	10	00
01	10	00	01	28	00	10	00
01	10	00	01	29	00	10	00
01	10	00	01	30	00	10	00
01	10	00	01	31	00	10	00
01	10	00	01	32	00	10	00
01	10	00	01	33	00	10	00
01	10	00	01	34	00	10	00
01	10	00	01	35	00	10	00
01	10	00	01	36	00	10	00
01	10	00	01	37	00	10	00
01	10	00	01	38	00	10	00
01	10	00	01	39	00	10	00
01	10	00	01	40	00	10	00
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01	10	00	01	52	00	10	00
01	10	00	01	53	00	10	00
01	10	00	01	54	00	10	00
01	10	00	01	55	00	10	00
01	10	00	01	56	00	10	00
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01	10	00	01	58	00	10	00
01	10	00	01	59	00	10	00
01	10	00	01	60	00	10	00
01	10	00	01	61	00	10	00
01	10	00	01	62	00	10	00
01	10	00	01	63	00	10	00
01	10	00	01	64	00	10	00
01	10	00	01	65	00	10	00
01	10	00	01	66	00	10	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	10	00
01	10	00	01	02	00	10	00
01	10	00	01	03	00	10	00
01	10	00	01	04	00	10	00
01	10	00	01	05	00	10	00
01	10	00	01	06	00	10	00
01	10	00	01	07	00	10	00
01	10	00	01	08	00	10	00
01	10	00	01	09	00	10	00
01	10	00	01	10	00	10	00
01	10	00	01	11	00	10	00
01	10	00	01	12	00	10	00
01	10	00	01	13	00	10	00
01	10	00	01	14	00	10	00
01	10	00	01	15	00	10	00
01	10	00	01	16	00	10	00
01	10	00	01	17	00	10	00
01	10	00	01	18	00	10	00
01	10	00	01	19	00	10	00
01	10	00	01	20	00	10	00
01	10	00	01	21	00	10	00
01	10	00	01	22	00	10	00
01	10	00	01	23	00	10	00
01	10	00	01	24	00	10	00
01	10	00	01	25	00	10	00
01	10	00	01	26	00	10	00
01	10	00	01	27	00	10	00
01	10	00	01	28	00	10	00
01	10	00	01	29	00	10	00
01	10	00	01	30	00	10	00
01	10	00	01	31	00	10	00
01	10	00	01	32	00	10	00
01	10	00	01	33	00	10	00
01	10	00	01	34	00	10	00
01	10	00	01	35	00	10	00
01	10	00	01	36	00	10	00
01	10	00	01	37	00	10	00
01	10	00	01	38	00	10	00
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01	10	00	01	40	00	10	00
01	10	00	01	41	00	10	00
01	10	00	01	42	00	10	00
01	10	00	01	43	00	10	00
01	10	00	01	44	00	10	00
01	10	00	01	45	00	10	00
01	10	00	01	46	00	10	00
01	10	00	01	47	00	10	00
01	10	00	01	48	00	10	00
01	10	00	01	49	00	10	00
01	10	00	01	50	00	10	00
01	10	00	01	51	00	10	00
01	10	00	01	52	00	10	00
01	10	00	01	53	00	10	00
01	10	00	01	54	00	10	00
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01	10	00	01	57	00	10	00
01	10	00	01	58	00	10	00
01	10	00	01	59	00	10	00
01	10	00	01	60	00	10	00
01	10	00	01	61	00	10	00
01	10	00	01	62	00	10	00
01	10	00	01	63	00	10	00
01	10	00	01	64	00	10	00
01	10	00	01	65	00	10	00
01	10	00	01	66	00	10	

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	1.0	0.0	01	01	00	1.0	0.0
01	1.0	0.0	01	02	00	1.0	0.0
01	1.0	0.0	01	03	00	1.0	0.0
01	1.0	0.0	01	04	00	1.0	0.0
01	1.0	0.0	01	05	00	1.0	0.0
01	1.0	0.0	01	06	00	1.0	0.0
01	1.0	0.0	01	07	00	1.0	0.0
01	1.0	0.0	01	08	00	1.0	0.0
01	1.0	0.0	01	09	00	1.0	0.0
01	1.0	0.0	01	10	00	1.0	0.0
01	1.0	0.0	01	11	00	1.0	0.0
01	1.0	0.0	01	12	00	1.0	0.0
01	1.0	0.0	01	13	00	1.0	0.0
01	1.0	0.0	01	14	00	1.0	0.0
01	1.0	0.0	01	15	00	1.0	0.0
01	1.0	0.0	01	16	00	1.0	0.0
01	1.0	0.0	01	17	00	1.0	0.0
01	1.0	0.0	01	18	00	1.0	0.0
01	1.0	0.0	01	19	00	1.0	0.0
01	1.0	0.0	01	20	00	1.0	0.0
01	1.0	0.0	01	21	00	1.0	0.0
01	1.0	0.0	01	22	00	1.0	0.0
01	1.0	0.0	01	23	00	1.0	0.0
01	1.0	0.0	01	24	00	1.0	0.0
01	1.0	0.0	01	25	00	1.0	0.0
01	1.0	0.0	01	26	00	1.0	0.0
01	1.0	0.0	01	27	00	1.0	0.0
01	1.0	0.0	01	28	00	1.0	0.0
01	1.0	0.0	01	29	00	1.0	0.0
01	1.0	0.0	01	30	00	1.0	0.0
01	1.0	0.0	01	31	00	1.0	0.0
01	1.0	0.0	01	32	00	1.0	0.0
01	1.0	0.0	01	33	00	1.0	0.0
01	1.0	0.0	01	34	00	1.0	0.0
01	1.0	0.0	01	35	00	1.0	0.0
01	1.0	0.0	01	36	00	1.0	0.0
01	1.0	0.0	01	37	00	1.0	0.0
01	1.0	0.0	01	38	00	1.0	0.0
01	1.0	0.0	01	39	00	1.0	0.0
01	1.0	0.0	01	40	00	1.0	0.0
01	1.0	0.0	01	41	00	1.0	0.0
01	1.0	0.0	01	42	00	1.0	0.0
01	1.0	0.0	01	43	00	1.0	0.0
01	1.0	0.0	01	44	00	1.0	0.0
01	1.0	0.0	01	45	00	1.0	0.0
01	1.0	0.0	01	46	00	1.0	0.0
01	1.0	0.0	01	47	00	1.0	0.0
01	1.0	0.0	01	48	00	1.0	0.0
01	1.0	0.0	01	49	00	1.0	0.0
01	1.0	0.0	01	50	00	1.0	0.0
01	1.0	0.0	01	51	00	1.0	0.0
01	1.0	0.0	01	52	00	1.0	0.0
01	1.0	0.0	01	53	00	1.0	0.0
01	1.0	0.0	01	54	00	1.0	0.0
01	1.0	0.0	01	55	00	1.0	0.0
01	1.0	0.0	01	56	00	1.0	0.0
01	1.0	0.0	01	57	00	1.0	0.0
01	1.0	0.0	01	58	00	1.0	0.0
01	1.0	0.0	01	59	00	1.0	0.0
01	1.0	0.0	01	60	00	1.0	0.0
01	1.0	0.0	01	61	00	1.0	0.0
01	1.0	0.0	01	62	00	1.0	0.0

Printed on:
~AUTODATE

Parent	Rv	Child	Fnd	Oper	Qty	UM	Description
01	10	00	01	01	00	10	00
01	10	00	01	02	00	10	00
01	10	00	01	03	00	10	00
01	10	00	01	04	00	10	00
01	10	00	01	05	00	10	00
01	10	00	01	06	00	10	00
01	10	00	01	07	00	10	00
01	10	00	01	08	00	10	00
01	10	00	01	09	00	10	00
01	10	00	01	10	00	10	00
01	10	00	01	11	00	10	00
01	10	00	01	12	00	10	00
01	10	00	01	13	00	10	00
01	10	00	01	14	00	10	00
01	10	00	01	15	00	10	00
01	10	00	01	16	00	10	00
01	10	00	01	17	00	10	00
01	10	00	01	18	00	10	00
01	10	00	01	19	00	10	00
01	10	00	01	20	00	10	00
01	10	00	01	21	00	10	00
01	10	00	01	22	00	10	00
01	10	00	01	23	00	10	00
01	10	00	01	24	00	10	00
01	10	00	01	25	00	10	00
01	10	00	01	26	00	10	00
01	10	00	01	27	00	10	00
01	10	00	01	28	00	10	00
01	10	00	01	29	00	10	00
01	10	00	01	30	00	10	00
01	10	00	01	31	00	10	00
01	10	00	01	32	00	10	00
01	10	00	01	33	00	10	00
01	10	00	01	34	00	10	00
01	10	00	01	35	00	10	00
01	10	00	01	36	00	10	00
01	10	00	01	37	00	10	00
01	10	00	01	38	00	10	00
01	10	00	01	39	00	10	00
01	10	00	01	40	00	10	00
01	10	00	01	41	00	10	00
01	10	00	01	42	00	10	00
01	10	00	01	43	00	10	00
01	10	00	01	44	00	10	00
01	10	00	01	45	00	10	00
01	10	00	01	46	00	10	00
01	10	00	01	47	00	10	00
01	10	00	01	48	00	10	00
01	10	00	01	49	00	10	00
01	10	00	01	50	00	10	00
01	10	00	01	51	00	10	00
01	10	00	01	52	00	10	00
01	10	00	01	53	00	10	00
01	10	00	01	54	00	10	00
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01	10	00	01	56	00	10	00
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Date:	Reason for Revision:	Eng:	Log #:
27-Jun-02	Copied from VAXcamps Process entitled TRIG CON 700_7_700SS_7SS ECN #302845 - Verified -JES- 09-26-02	RTB	304220
09-Jan-03	Updated Heat treat and Inspection, Sand Tumble and Black Oxide	Rray	308463

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			INSPECT			
			REJECT	INSPECT		
			REJECT			
Pieces Run:						Remington Arms Company, Inc. -- Ilion, New York

Type "Ctrl+h" from the desired destination to insert this form. Execute before the next form below.

PROCESS CONTROL INSPECTION RECORD				Revision: 27-Jun-02		Inspected by:																									
THIS RECORD MUST REMAIN IN HEAT TREAT INSPECTION FOR ONE YEAR				Part No:		Production Order #:																									
Part Name: Trig Con 700 7 700SS 755 C/F Rifle				Prod. Qty:																											
Operation No: Part No:		Operation: Part Name:		Work Center:		Inspec. Date: 8/14/2006																									
Furnace and Load Number		Draw Temp	Furnace Date	Hardness Specification HRc INSPECT REJECT	Hardness Specification H15n INSPECT REJECT	Hardness Specification H45n INSPECT REJECT	Break Test INSPECT REJECT																								
HRc Tester No		H15n Tester No		H15n Tester No		H45n Tester No																									
35		60		81		37																									
36		61		82		38																									
37		62		83		39																									
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		Sample Plan <table border="1"> <tr> <th>Lot Size</th> <th>Sample Size</th> <th>Allowable Outside</th> </tr> <tr><td>1-5</td><td>All</td><td>0</td></tr> <tr><td>6 - 50</td><td>6</td><td>0</td></tr> <tr><td>51 - 100</td><td>7</td><td>0</td></tr> <tr><td>101 - 200</td><td>7</td><td>0</td></tr> <tr><td>201 - 800</td><td>16</td><td>1</td></tr> <tr><td>801 - 3000</td><td>17</td><td>1</td></tr> <tr><td>3001 - 20000</td><td>27</td><td>2</td></tr> </table>						Lot Size	Sample Size	Allowable Outside	1-5	All	0	6 - 50	6	0	51 - 100	7	0	101 - 200	7	0	201 - 800	16	1	801 - 3000	17	1	3001 - 20000	27	2
Lot Size	Sample Size	Allowable Outside																													
1-5	All	0																													
6 - 50	6	0																													
51 - 100	7	0																													
101 - 200	7	0																													
201 - 800	16	1																													
801 - 3000	17	1																													
3001 - 20000	27	2																													

55	80	101	57	Rev 0
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Type "Ctrl+r" from the desired destination to insert this form. Execute after the HTPCIR above.

PROCESS RECORD - HEAT TREAT SPECIFICATION

Process

Material:
Furnace:
Rack:
Maximum Load:

Temperature:
Soak Time:
Carbon %:
Quench:
Wash:
Notes:

Inspection

Hardness:

Break Test:
Color Only:
Appearance of Parts:

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Unassigned Button Clicked

You have clicked a button that is not assigned to a process sheet

Click the button to return to the Header Sheet