

710 RECEIVER\RECEIVER-20PC.job: Histogram 13 - DI

Part Program	710 RECEIVER		
Description	RECEIVER-20PC		
Feature name	SCOPE SCREW 2		
Feature number	2		
NOM 0.1164	UTL 0.1174	LTL 0.1154	
Lot Size 19			
Mean 0.1155	Std Dev 0.0007		
Mean+3S 0.1177	Mean-3S 0.1134		
Skew -2.5918	Kurtosis 6.6772		
Minimum 0.1130	Maximum 0.1163		
Range 0.0033	Avg Range 0.0009		

	Number	Percent
Acceptable Parts	15	78.9
Defectives		
Lower	4	21.1
Defectives		
Upper	0	0.0
Defectives		
Total	4	21.1

	Deviation Method	Range Method
QU	2.59	2.19
QL	0.18	0.15

ET06202