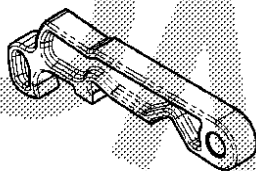


389000C



ISO VIEW
SCALE: 2X

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

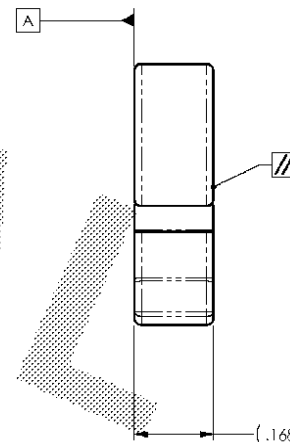
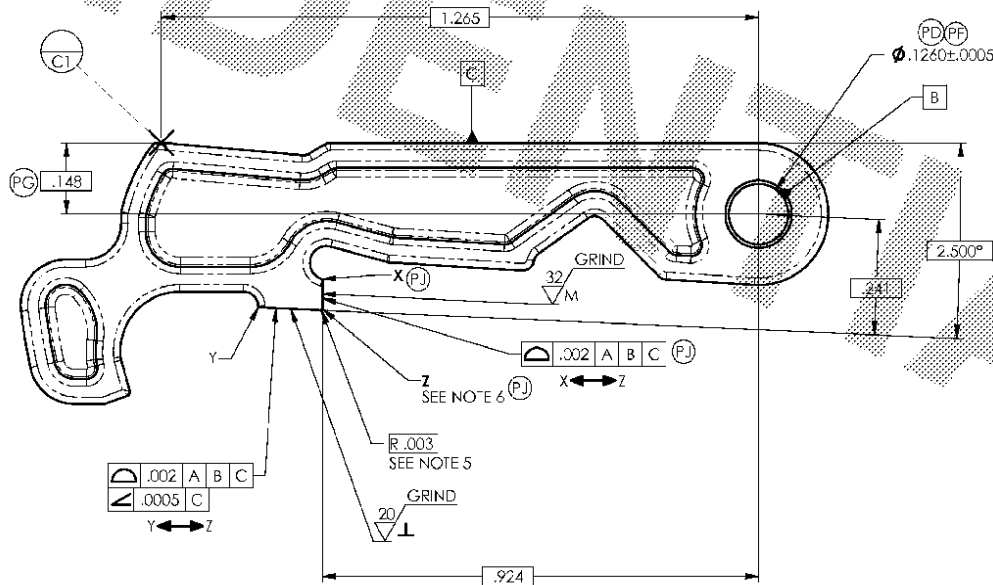
DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 10'$ - 30'
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM TOUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{2}$ OR BETTER.

MATERIAL AND HEAT TREAT
MATERIAL: MP15M-2200 REF.
HEAT TREAT: CARBURIZE (0.75% C POTENTIAL)
HRT 15H 85-90; 0.008" MIN. EFF. CASE
FINISH: SEE NOTE
HEAT TREAT AND CO. OR TO 55 °C BY REMINGTON.

MRJ 03-30-04

ALTERATIONS

ALT.	WAS	
PA	RELEASED FOR PRE-PRODUCTION	
P3	REVISED NOTES 1 AND 3	
PC	REVISED PLATING SPECIFICATION	
PD	WAS $\phi .1255$	
PE	REVISED NOTE 1	
PF	WAS $\phi .1258$	
PG	ADDED .143 BASIC	
PH	ADDED (.168 $\pm .002$)	
PI	ADDED PARALLELISM CALLOUT	
PJ	ADDED PROFILE TOLERANCE ZONE	
PK	ADDED NOTE 6	



RELEASED FOR PRE-PRODUCTION ONLY

NOTES:
1. ALL MACHINING TO BE DONE PRIOR TO PLATING. PROTECT SHARP EDGE TO PREVENT
DAMAGE PRIOR TO AND DURING PLATING.
2. DUPLEX COATING: 0.0002"-0.0003" HIGH PHOSPHOROUS ELECTROLESS NICKEL

7SS	300685	SEAR SAFETY CAM
7	300685	SEAR SAFETY CAM
700SS	300685	SEAR SAFETY CAM
700	300685	SEAR SAFETY CAM