



C-300688

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
OR FRACTIONAL DIMENSIONS (1/64 & ON ANGULAR DIMENSIONS $\pm .01^\circ$)

FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO INCH ROUGHNESS VALUES AND ARE THE MAXIMUM TOUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE 12.5 OR BETTER.

MATERIAL: MIM-4140 REF.
HEAT TREAT: CARBURIZE (0.7% C. P.)
FINISHES: H-R15N 85-90; 0.008" MIN. EFF. CASE
FINISH: SEE NOTE
HEAT TREAT AND CO. OR TO BE DONE BY REMINGTON

ALTERATIONS

ALT.	WAS
PA	RELEASED FOR PRE-PRODUCT ION
PB	REVISED NOTE 1
PC	REVISED PLATING SPECIFICATION
PD	REVISED DATUM A SPECIFICATION
PE	REVISED TOLERANCE ZONE X Y, ADDED NOTE 4
PF	WAS $\phi .1260$
PG	REVISED NOTE 1
PH	WAS $\phi .1258$
PI	SURFACE FINISH WAS 4
PJ	REDIMENSIONED ANGLE
PK	ADDED .050 BASIC DIMENSION TO C1

7SS	300688	TRIGGER
7	300688	TRIGGER
70C55	300688	TRIGGER
700	300688	TRIGGER