

Steve Perniciaro

From: Perniciaro, Stephen
Sent: 12/05/2005 11:26:55 AM
To: Ronkainen, Jim
CC: Diaz, Danny; Lewis, Richard J.; Doolittle, James F.; Wilks, Gayle M.; Mead, Joseph P.
BCC:
Subject: RE: SPL Trigger Assembly Parts List

Jim,

Gayle is working with purchasing now.

As soon as we identify the vendor she will let you know.

Steve P.

From: Ronkainen, Jim
Sent: Monday, December 05, 2005 11:18 AM
To: Perniciaro, Stephen; Lewis, Richard J.; Doolittle, James F.; Wilks, Gayle M.; Mead, Joseph P.
Cc: Diaz, Danny
Subject: RE: SPL Trigger Assembly Parts List

Steve,

The IC sear spring support is a different part number (301441) than the MIM part. The previous parts list showed the MIM sear spring support - I've switched that to the IC drawing and part number (see attached). The drawing for the MIM part will serve as the starting point for the IC design. Has an IC vendor been identified so that the final design work can commence?

Jim Ronkainen
Staff Engineer

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From: Perniciaro, Stephen

Sent: Monday, December 05, 2005 10:10 AM

To: Ronkainen, Jim; Lewis, Richard J.; Doolittle, James F.; Wilks, Gayle M.; Mead, Joseph P.

Cc: Diaz, Danny

Subject: RE: SPL Trigger Assembly Parts List

Gayle,

Jim Doolittle is at a run off.

Does the investment cast version of the spring support have a different part number than the MIM?

The cast version should be in the BOM.

The plan is to begin production with the cast version and then move to the MIM as soon as possible.

Steve P.

From: Ronkainen, Jim

Sent: Monday, December 05, 2005 9:43 AM

To: Lewis, Richard J.; Doolittle, James F.; Wilks, Gayle M.; Mead, Joseph P.

Cc: Diaz, Danny; Perniciaro, Stephen

Subject: RE: SPL Trigger Assembly Parts List

Rick,

Good catch - 301440 is missing - I've added it in (see attached). I've added a date and time to the page

footer to differentiate this P/L from the previous one.

The front and rear spacers are PM (same material as current M/700 spacers).

I don't know what the long term plans are for 301430. The parts we have today were made from 14632 (that's why I listed that P/N as a "blank"). The issue with 14632 is the dimensional control on the head thickness is too loose, which affects hole alignment at the riveting operation. Jim D has done some work with Dan Shumway to quantify the rivet cost for modifying the parts in-house, but I don't have the specifics on that.

Thanks!

Jim Ronkainen

Staff Engineer

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From: Lewis, Richard J.
Sent: Monday, December 05, 2005 9:29 AM
To: Ronkainen, Jim
Cc: Doolittle, James F.
Subject: FW: SPL Trigger Assembly Parts List

Jim Ronk. - I do not see the

D-301440 Sear Spring Support (MIM) 301440 - - -

On your new partslist.

Also, are the Front and Rear Spacer MIM parts?

Do you know if we are going to alter the 14632 rivet and make the 301430 or are we going to buy them?

.....rjl

-----Original Message-----

From: Ronkainen, Jim

Sent: Monday, December 05, 2005 9:08 AM

To: Doolittle, James F.; Wilks, Gayle M.; Mead, Joseph P.; Lewis, Richard J.

Cc: Diaz, Danny; Pemiciaro, Stephen

Subject: SPL Trigger Assembly Parts List

Given all of the recent changes to the SPL trigger housing, I've updated the SPL parts list (see attached) to reflect the new part numbers. Please note, this parts list doesn't account for all of the WIP level part numbers needed by manufacturing, but instead reflects the technical documentation requirements for the parts and assemblies. Also, the "model" designations at the top of each column are generic and are not intended to define usage.

If you see anything that is out of line, please let me know.

Thanks,

Jim Ronkainen

Staff Engineer

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