

Bob Orf

From: Becker, Craig
Sent: 12/01/2005 07:36:23 AM
To: Orf, Robert J.
CC:
BCC:
Subject: RE: SPL Front and Rear Spacers 316L

Bob,

Frank Ogradnik has informed Jim that the 316L stainless powder will not be as dimensionally controllable as the material currently used. Because of this new development, Jim and I decided to rivet our measured side plates together using current spacers. This will get our rivet process capability study moving forward. This was done Wednesday afternoon and the housings have been given to Todd Golem for inspection. We will need to await Frank's study before moving forward on the stainless spacers. If necessary, we can assemble a second set of housings.

Craig

From: Orf, Robert J.
Sent: Thursday, December 01, 2005 7:02 AM
To: Becker, Craig
Subject: RE: SPL Front and Rear Spacers 316L

OK thanks

Robert J. Orf
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From: Becker, Craig
Sent: Wednesday, November 30, 2005 12:43 PM
To: Orf, Robert J.
Subject: FW: SPL Front and Rear Spacers 316L

Bob

It sounds like the stainless spacers might not be ready until Thursday or Friday.

Craig

From: George, Ronald M.
Sent: Wednesday, November 30, 2005 12:22 PM
To: Ogrodnik, Frank A.; Parkhurst, James L.
Cc: Wright, MaryAnn; Marley, Matthew M.; Ronkainen, Jim; Doolittle, James F.; Becker, Craig
Subject: RE: SPL Front and Rear Spacers 316L

When will all the samples be sintered?

-----Original Message-----

From: Ogrodnik, Frank A.
Sent: Wednesday, November 30, 2005 12:00 PM
To: Parkhurst, James L.; George, Ronald M.
Cc: Wright, MaryAnn; Marley, Matthew M.; Ronkainen, Jim; Doolittle, James F.; Becker, Craig
Subject: SPL Front and Rear Spacers 316L

Phone conversation with Jim Ronkainen on 11/30/05 at 10:20 AM.

Jim and I discussed the tolerance needed for the Stainless Steel version of the Front and Rear Spacers.

We have decided to wait until Pmpd has the dimensional data on hole size, hole spacing and hole position before Jim Ronkainen makes any tolerance changes on the current drawings. I believe we should have this information by the end of tomorrow.

Ron George,

Measure three (3) groups of samples for hole size, hole spacing and hole position.

Please let me know if this can be done by the end of tomorrow, 12/01/05.

Thanks

Frank 11/30/05

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