

To: Bob Orf

From: Paul J. Zito

Subject: Report for week ending 11/22/05

MAJOR ISSUES:

- Low sear lift on M700 fire controls – in almost all the cases of low sear lift, it appears the trigger is long (out of spec) from the center of the pin hole to the top surface. When sear lift was running below .008 min, the triggers measured .003-.005 long. Third floor supervision was instructed to get the trigger drill/ream fixture to the toolroom for inspection and necessary repairs. There are two fixtures for this operation, and they need to be circulated through the toolroom every 3-4 months.
- 105 CTi – had the TPA ream fixture modified to relocate the destaco clamp for clearance and safety concerns. Submitted TDR to update tool drawing D-53037 to reflect these changes.