

710 RECEIVER\RECEIVER-20PC.job: Histogram 14 - Z

Part Program 710 RECEIVER  
 Description RECEIVER-20PC  
 Feature name SCOPE SCREW 3  
 Feature number 3  
 NOM 0.0000 UTL 0.0040 LTL -0.0040  
 Lot Size 19  
 Mean 0.0021 Std Dev 0.0053  
 Mean+3S 0.0180 Mean-3S -0.0139  
 Skew -0.8003 Kurtosis 1.1723  
 Minimum -0.0124 Maximum 0.0110  
 Range 0.0234 Avg Range 0.0113

	Number	Percent
Acceptable Parts	10	52.6
Defectives Lower	2	10.5
Defectives Upper	7	36.8
Defectives Total	9	47.4

	Deviation Method	Range Method
QU	0.36	0.17
QL	1.14	0.54

ET06204