

710 RECEIVER\RECEIVER-20PC.job: Histogram 14 - DI

Part Program	710 RECEIVER		
Description	RECEIVER-20PC		
Feature name	SCOPE SCREW 3		
Feature number	3		
NOM 0.1164	UTL 0.1174	LTL 0.1154	
Lot Size 19			
Mean 0.1158	Std Dev 0.0004		
Mean+3S 0.1170	Mean-3S 0.1146		
Skew 0.0460	Kurtosis -1.0816		
Minimum 0.1153	Maximum 0.1165		
Range 0.0012	Avg Range 0.0009		

	Number	Percent
Acceptable Parts	14	73.7
Defectives Lower	5	26.3
Defectives Upper	0	0.0
Defectives Total	5	26.3

	Deviation Method	Range Method
QU	3.98	1.68
QL	1.04	0.44

ET06205