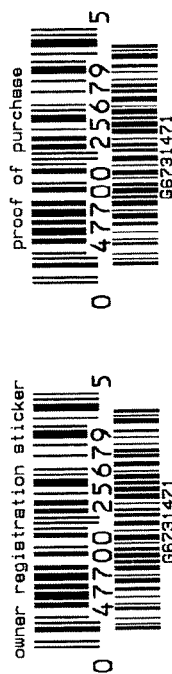


G673 1471

**M/24 7.62 NATO S.W.S.
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
COMPLETE SYSTEM - LE/EXPORT**

98606 - M-24 OPERATORS MANUAL
96229 - SWS SLING STRAP ASSEMBLY
96117 - TRS BI POD ASSB

BM FORM 96253

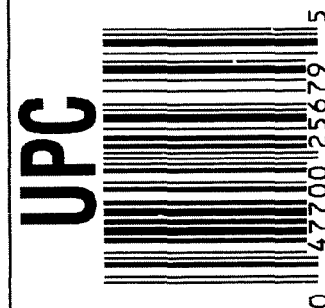


ORDER NO. 25679

BARREL LENGTH 24"

CAPACITY 6

G6731471



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66731471

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		4-2-08	J.P.D.
420	ASSEMBLE ACTION		4-2-08	J.P.D.
430	ASSEMBLE TO STOCK		4-2-08	TRW
440	PROOF	MAGNA - FLUX	4-2-08	TRW
460	CHECK HEADSPACE	APR 04 2008	4-2-08	TRW
470	DIS-ASSEMBLE ACTION		4-3-08	J.P.D.
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>	4/4/08	<i>unus</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		4-3-08	CW
510	DRILL AND TAP SIGHT HOLES		4-3-08	Fm
520	GOFF BLAST BBL / REC		4-7-08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		4-11-08	CM
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-16-08	J.P.D.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-16-08	J.P.D.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-16-08	J.P.D.
	D) OIL FIRING PIN ASSEMBLY		4-18-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

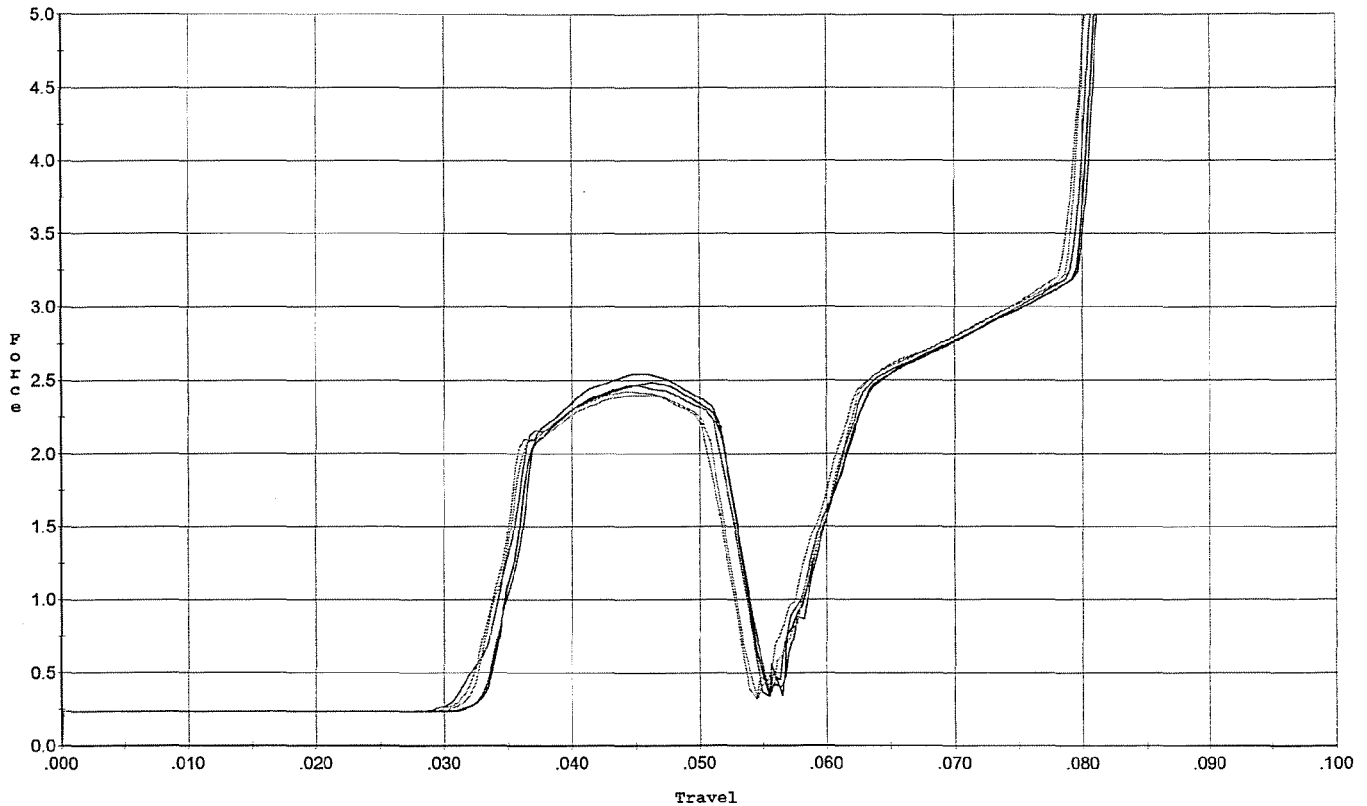
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.25</u> <u>7.0</u>	4-23-08	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.25</u> <u>2.5</u> <u>2.25</u>	4-23-08	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	4-23-08	TRW
	J) ASSEMBLE STOCK		4-18-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		4-23-08	TRW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-23-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		4-23-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-23-08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	4-22-08	SD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		4-23-08	L.P.D.
670	FINAL INSPECTION A) HEADSPACE		4-23-08	TRW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.32</u> <u>2.32</u> <u>2.31</u> <u>2.33</u> <u>2.34</u>	4-23-08	TRW
	C) FUNCTION		4-23-08	TRW
690	PACK		5-2-08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 1/08/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



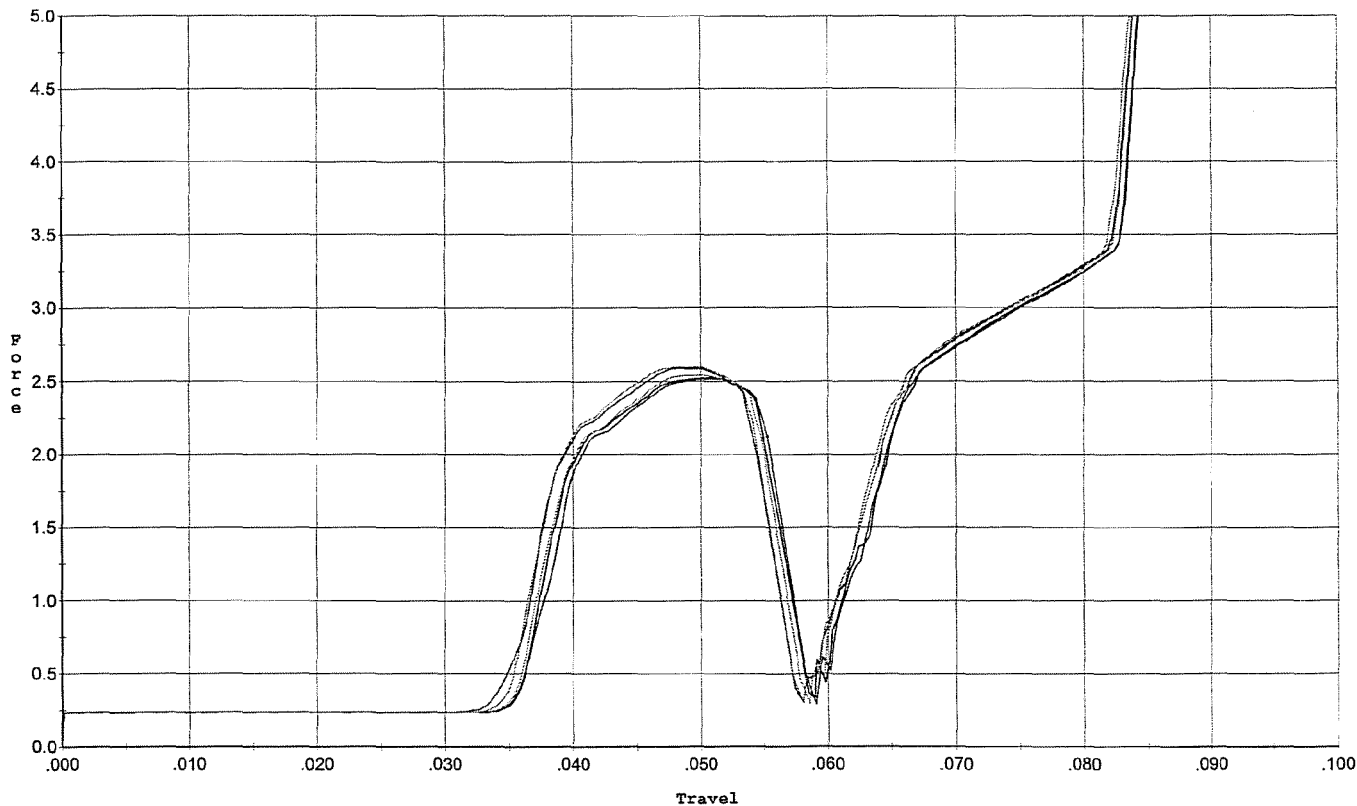
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.052	0.033	0.035	0.049		Set Trigger
2	2.487	0.052	0.033	0.035	0.048		Set Trigger
3	2.466	0.053	0.031	0.034	0.050		Set Trigger
4	2.401	0.051	0.032	0.034	0.047		Set Trigger
5	2.424	0.052	0.032	0.034	0.048		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/08/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



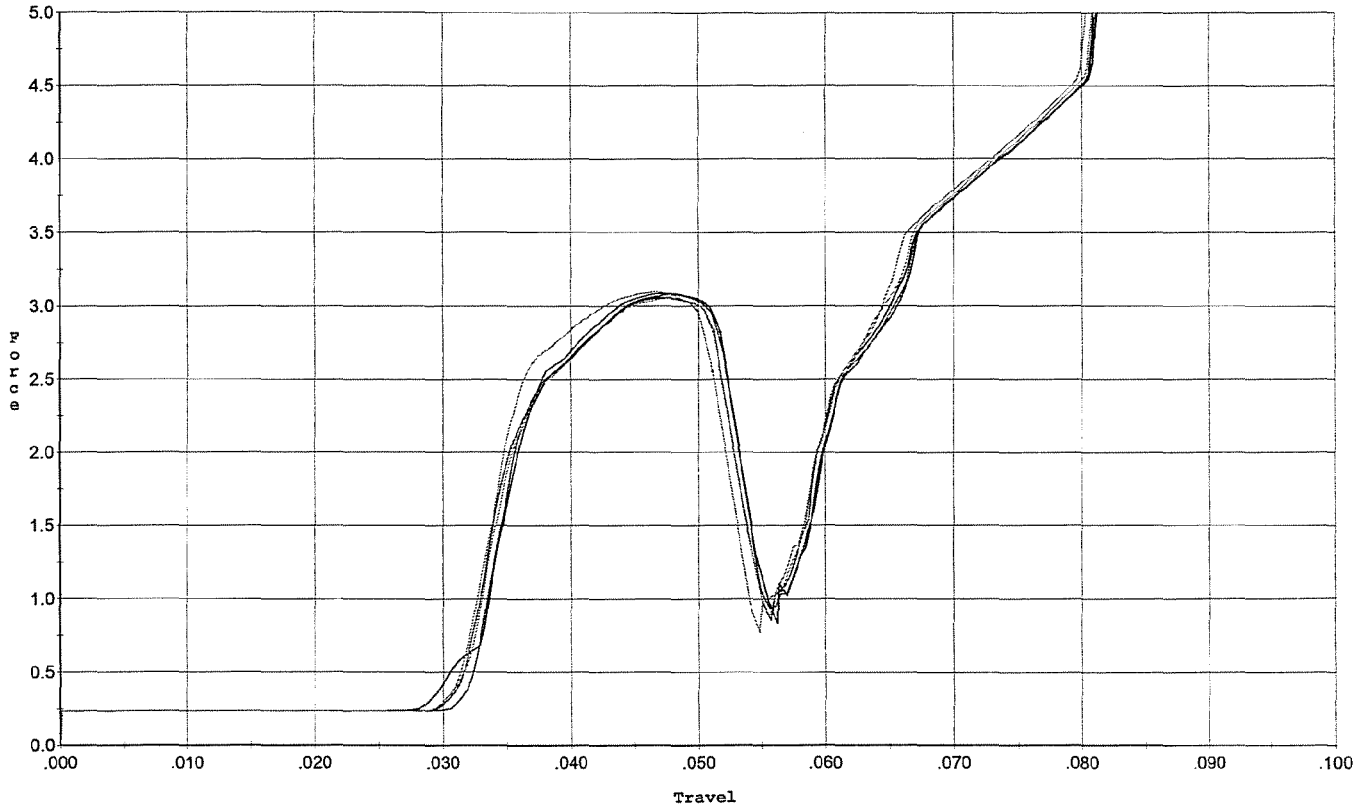
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.055	0.036	0.035	0.050		Set Trigger
2	2.526	0.056	0.036	0.035	0.051		Set Trigger
3	2.590	0.055	0.034	0.036	0.051		Set Trigger
4	2.542	0.055	0.036	0.035	0.050		Set Trigger
5	2.599	0.054	0.035	0.035	0.051		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/08/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs..



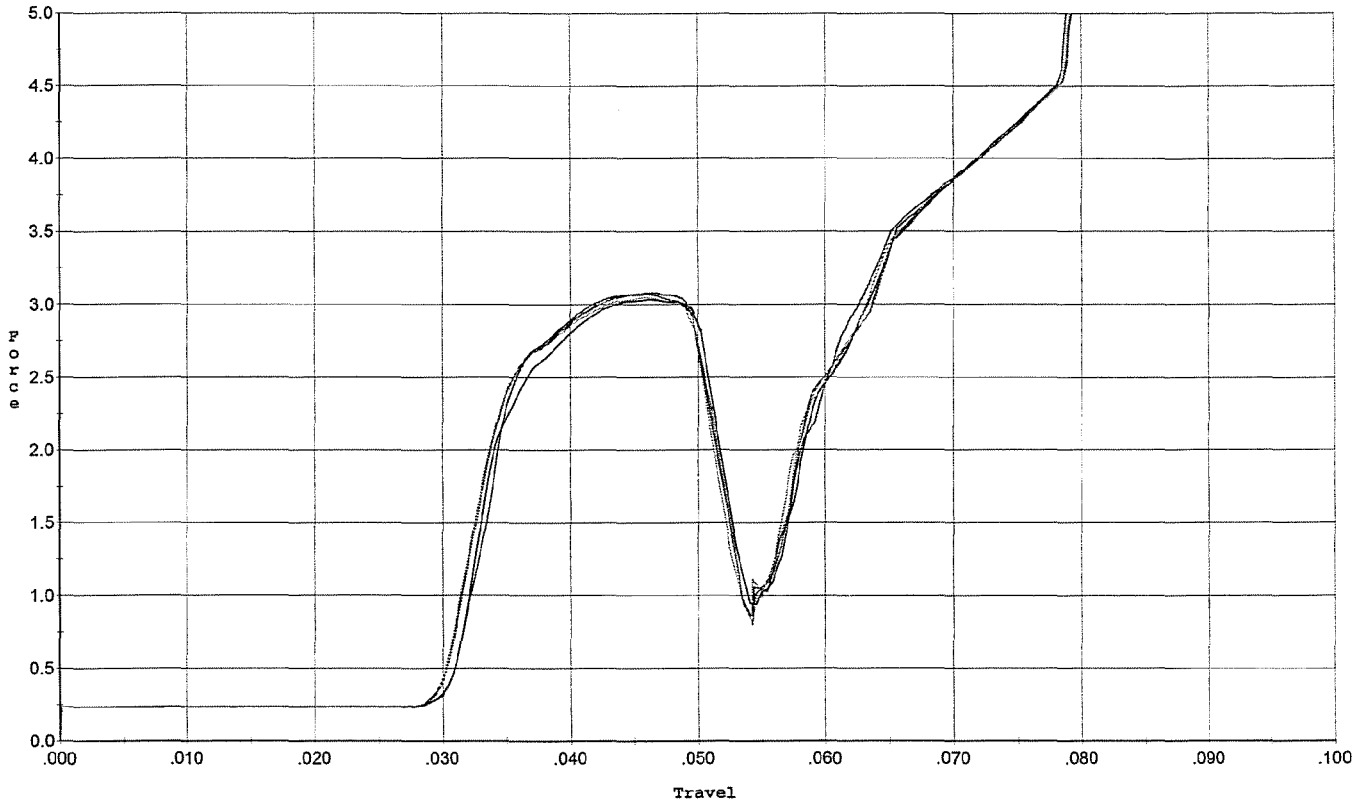
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.052	0.032	0.033	0.059		Set Trigger
2	3.084	0.052	0.030	0.034	0.059		Set Trigger
3	3.059	0.051	0.031	0.034	0.059		Set Trigger
4	3.053	0.051	0.031	0.034	0.058		Set Trigger
5	3.099	0.051	0.031	0.033	0.059		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/08/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs..



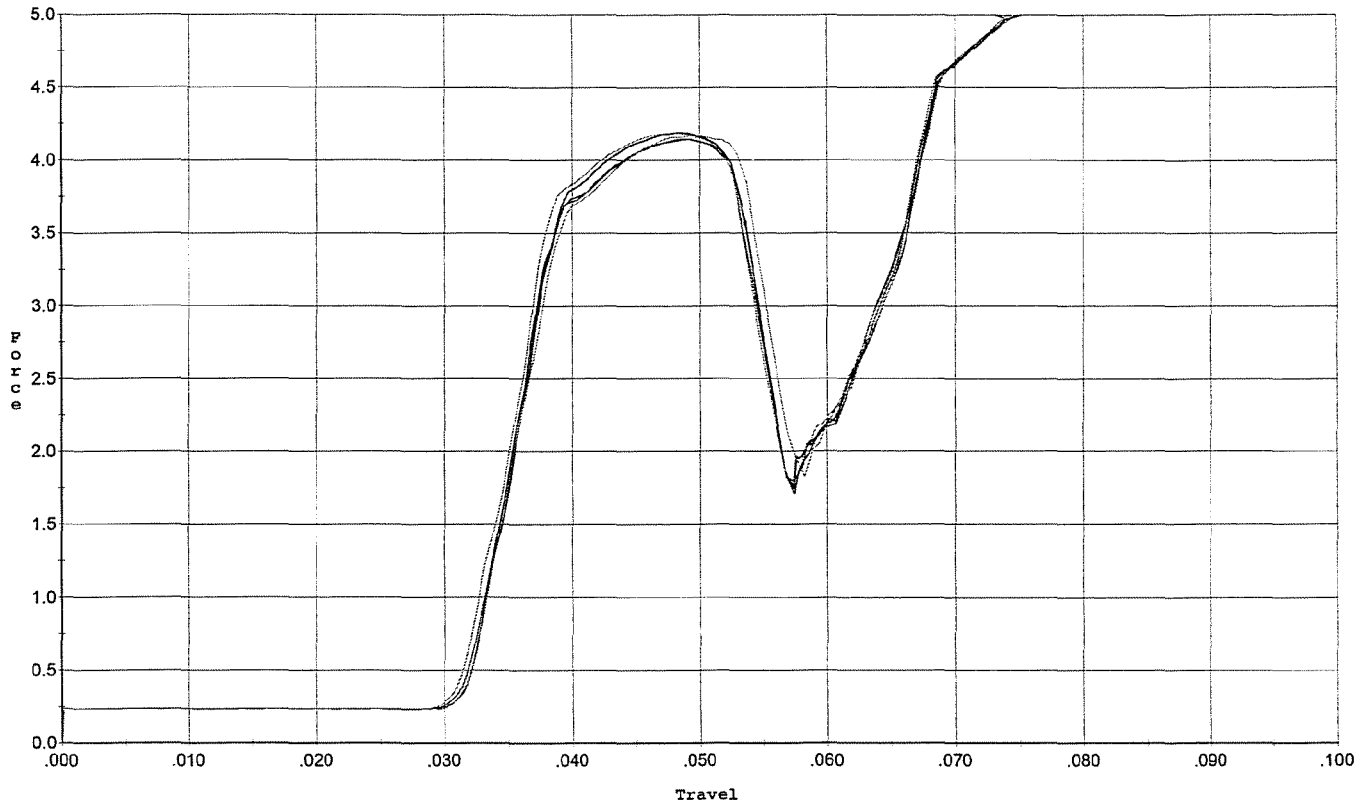
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.070	0.051	0.030	0.033	0.059		Set Trigger
2	3.031	0.050	0.031	0.033	0.058		Set Trigger
3	3.079	0.052	0.030	0.033	0.061		Set Trigger
4	3.046	0.050	0.030	0.033	0.058		Set Trigger
5	3.082	0.051	0.030	0.032	0.061		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/08/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



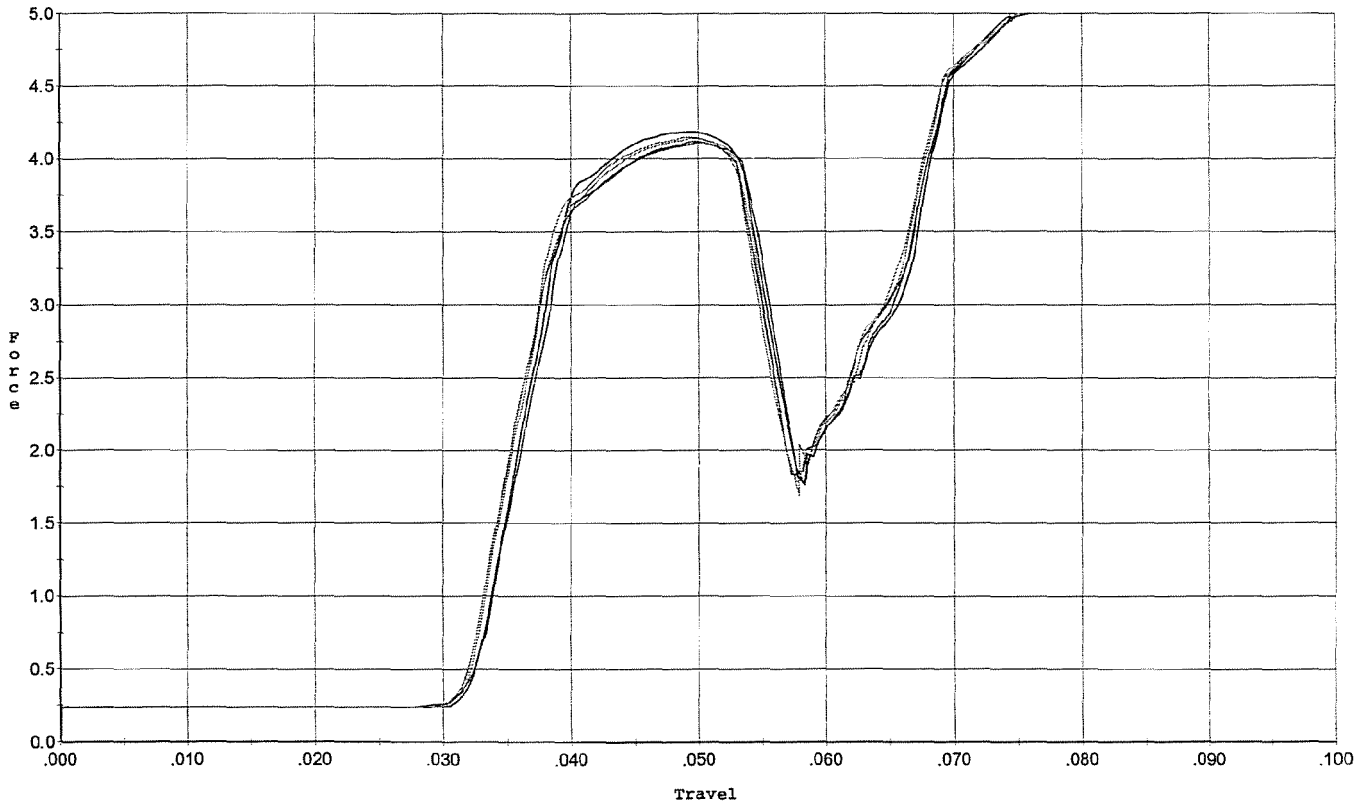
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.054	0.032	0.032	0.082		Set Trigger
2	4.186	0.054	0.032	0.032	0.083		Set Trigger
3	4.145	0.054	0.031	0.032	0.083		Set Trigger
4	4.168	0.054	0.031	0.031	0.083		Set Trigger
5	4.185	0.053	0.031	0.032	0.082		Set Trigger

AVG 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/08/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



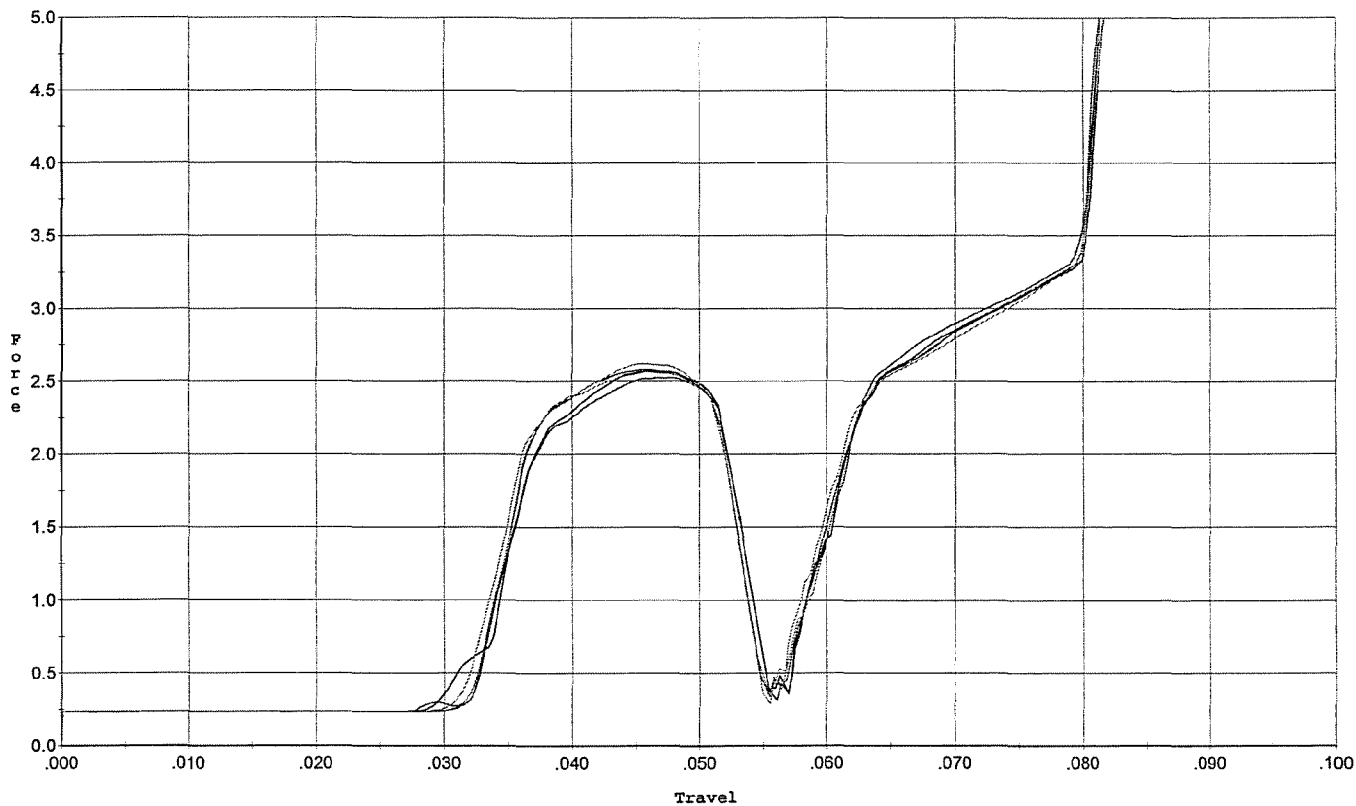
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.055	0.032	0.032	0.084		Set Trigger
2	4.185	0.054	0.032	0.032	0.083		Set Trigger
3	4.121	0.055	0.031	0.032	0.084		Set Trigger
4	4.138	0.054	0.032	0.032	0.084		Set Trigger
5	4.149	0.053	0.032	0.032	0.082		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/08/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



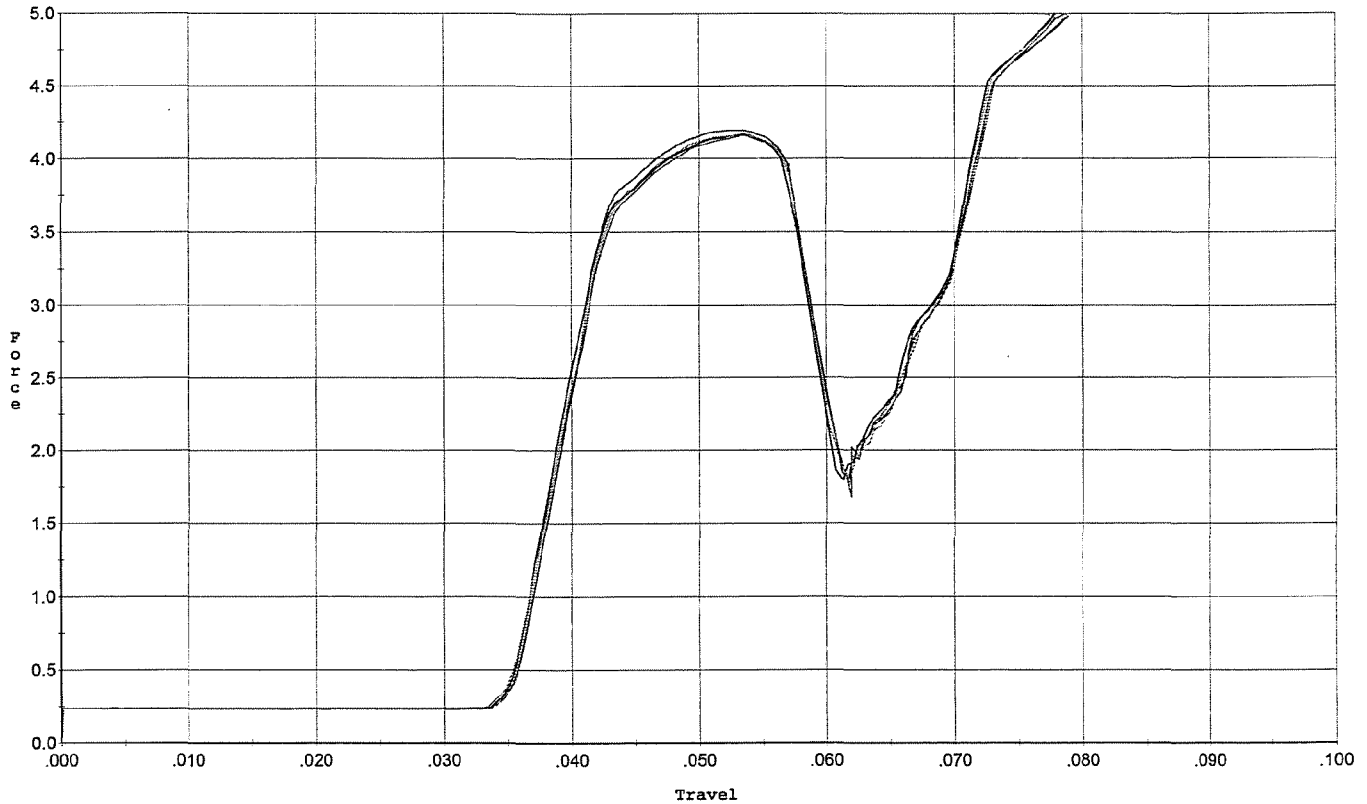
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.053	0.032	0.035	0.051		Set Trigger
2	2.567	0.053	0.031	0.034	0.052		Set Trigger
3	2.581	0.052	0.032	0.035	0.051		Set Trigger
4	2.563	0.052	0.032	0.035	0.051		Set Trigger
5	2.620	0.052	0.032	0.034	0.052		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 1/08/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.192	0.057	0.035	0.033	0.085		Set Trigger
2	4.164	0.058	0.035	0.033	0.086		Set Trigger
3	4.158	0.057	0.035	0.033	0.084		Set Trigger
4	4.168	0.057	0.035	0.033	0.084		Set Trigger
5	4.161	0.057	0.035	0.032	0.085		Set Trigger

AVG 4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6731471.__0
FILE DATE AND TIME: 04/22/2008 20:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.038
The Average Y Centroid of the Five Target Set:	0.021
The Average Point of Impact of the Five Target Set:	0.043
The Average Mean Radius of the Five Target Set:	0.880
The Distance from POA to Centroid Target #1:	0.019
The Distance from Centroid Target #2 to Centroid Target #1:	0.150
The Distance from Centroid Target #3 to Centroid Target #1:	0.081
The Distance from Centroid Target #4 to Centroid Target #1:	0.034
The Distance from Centroid Target #5 to Centroid Target #1:	0.161

SERIAL NUMBER: G6731471. 0

TARGET NUMBER: 1

FILE DATE: 04/22/2008

FILE TIME: 20:38

X CENTROID: -0.019

Y CENTROID: 0.004

POA TO CENTROID: 0.019

HORZ SPREAD: 1.417

VERT SPREAD: 3.018

GROUP SPREAD: 3.124

MIN RADIUS: 0.366

MAX RADIUS: 1.719

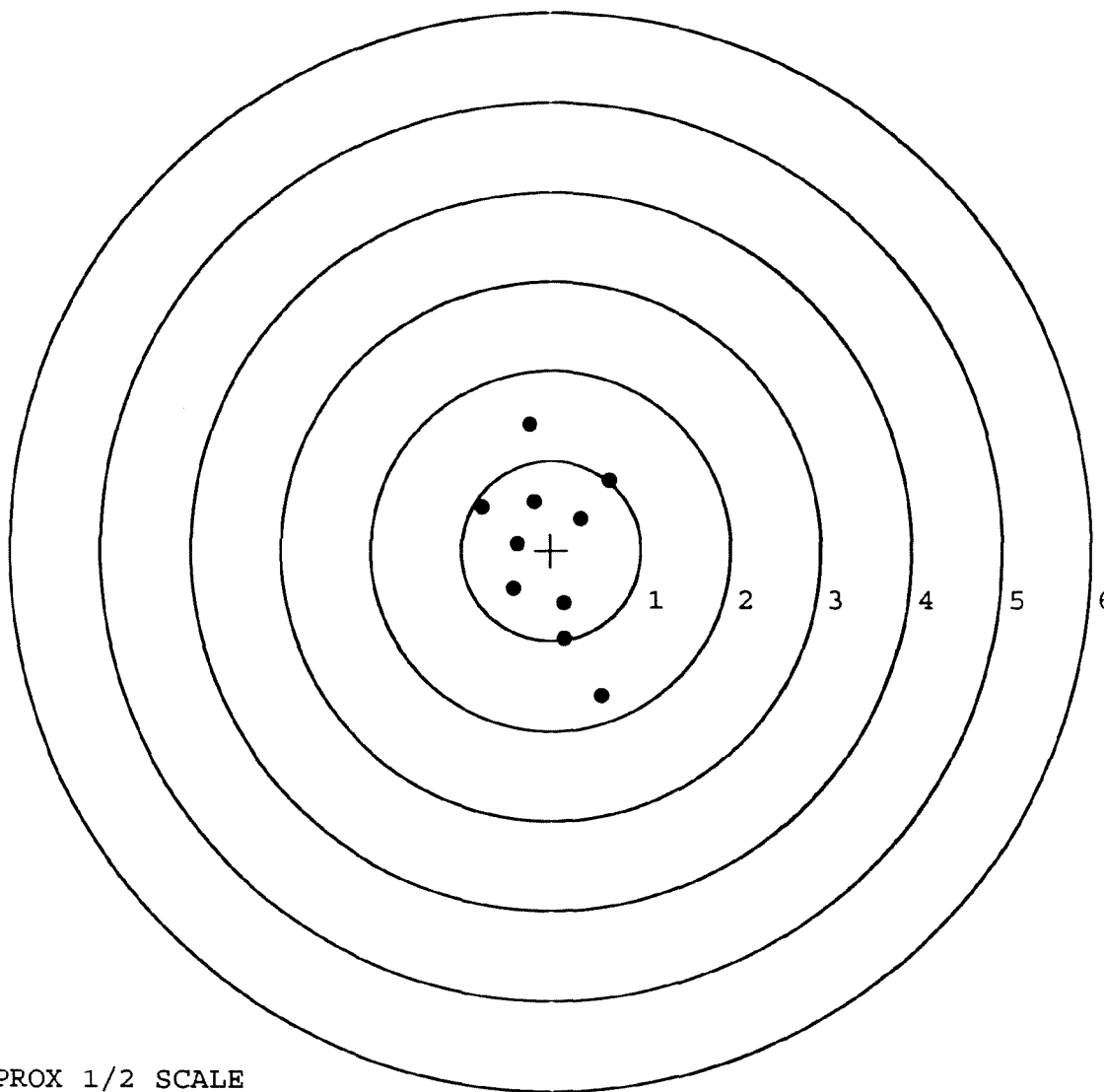
MEAN RADIUS: 0.869

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.244	1.403
2:	0.647	0.775
3:	0.328	0.357
4:	-0.193	0.544
5:	-0.378	0.077
6:	-0.770	0.493
7:	-0.423	-0.421
8:	0.141	-0.590
9:	0.141	-0.987
10:	0.561	-1.615

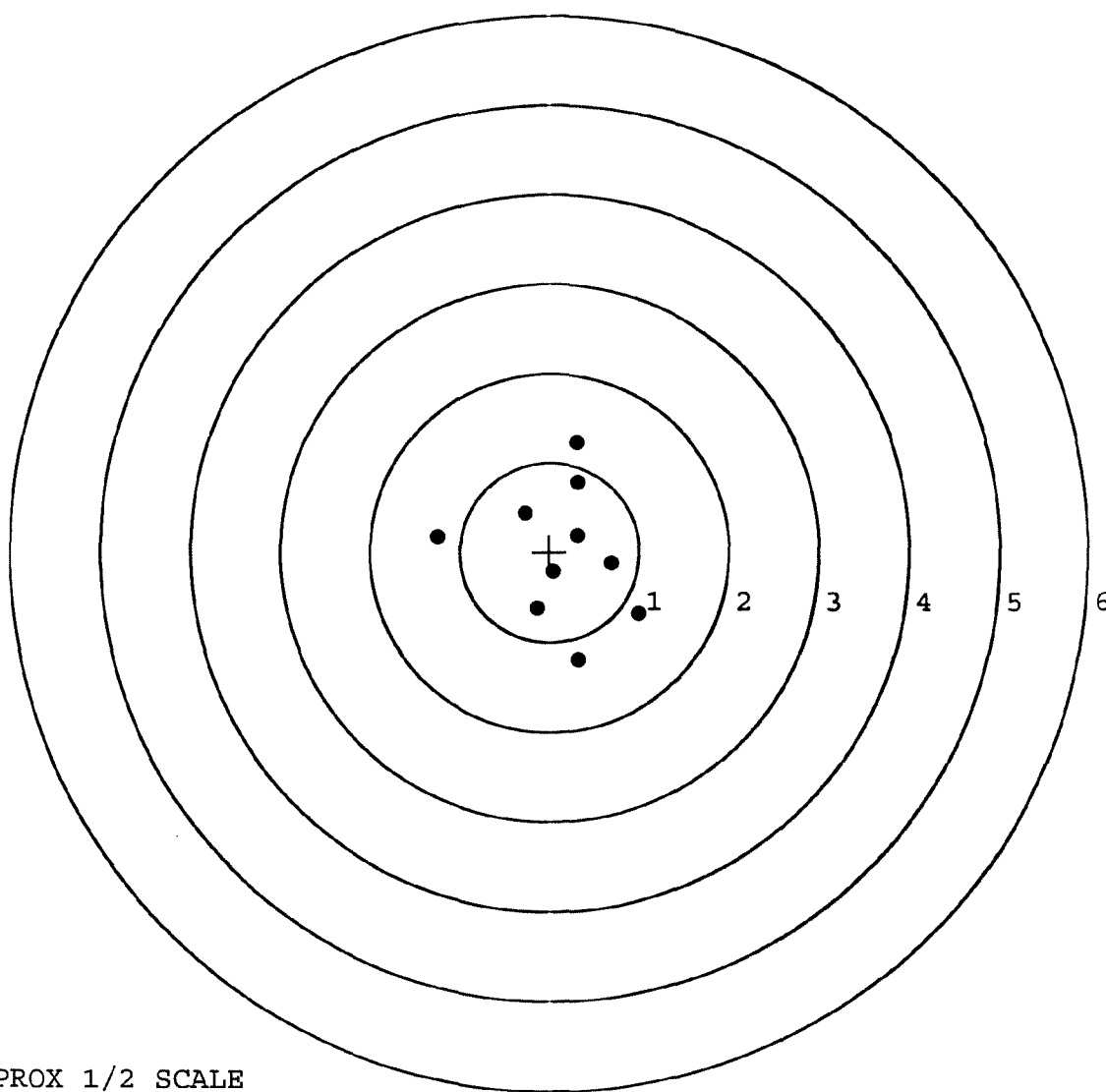


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6731471. __ 0
TARGET NUMBER: 2
FILE DATE: 04/22/2008
FILE TIME: 20:38

X CENTROID: 0.131
Y CENTROID: -0.009
POA TO CENTROID: 0.131
HORZ SPREAD: 2.236
VERT SPREAD: 2.431
GROUP SPREAD: 2.395
MIN RADIUS: 0.229
MAX RADIUS: 1.390
MEAN RADIUS: 0.809
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.307	1.226
2:	0.318	0.774
3:	-0.277	0.435
4:	-1.247	0.172
5:	0.308	0.182
6:	0.692	-0.130
7:	0.044	-0.220
8:	-0.145	-0.632
9:	0.320	-1.205
10:	0.989	-0.687



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6731471. __0

TARGET NUMBER: 3

FILE DATE: 04/22/2008

FILE TIME: 20:38

X CENTROID: -0.021

Y CENTROID: 0.084

POA TO CENTROID: 0.087

HORZ SPREAD: 1.667

VERT SPREAD: 1.544

GROUP SPREAD: 1.897

MIN RADIUS: 0.088

MAX RADIUS: 1.049

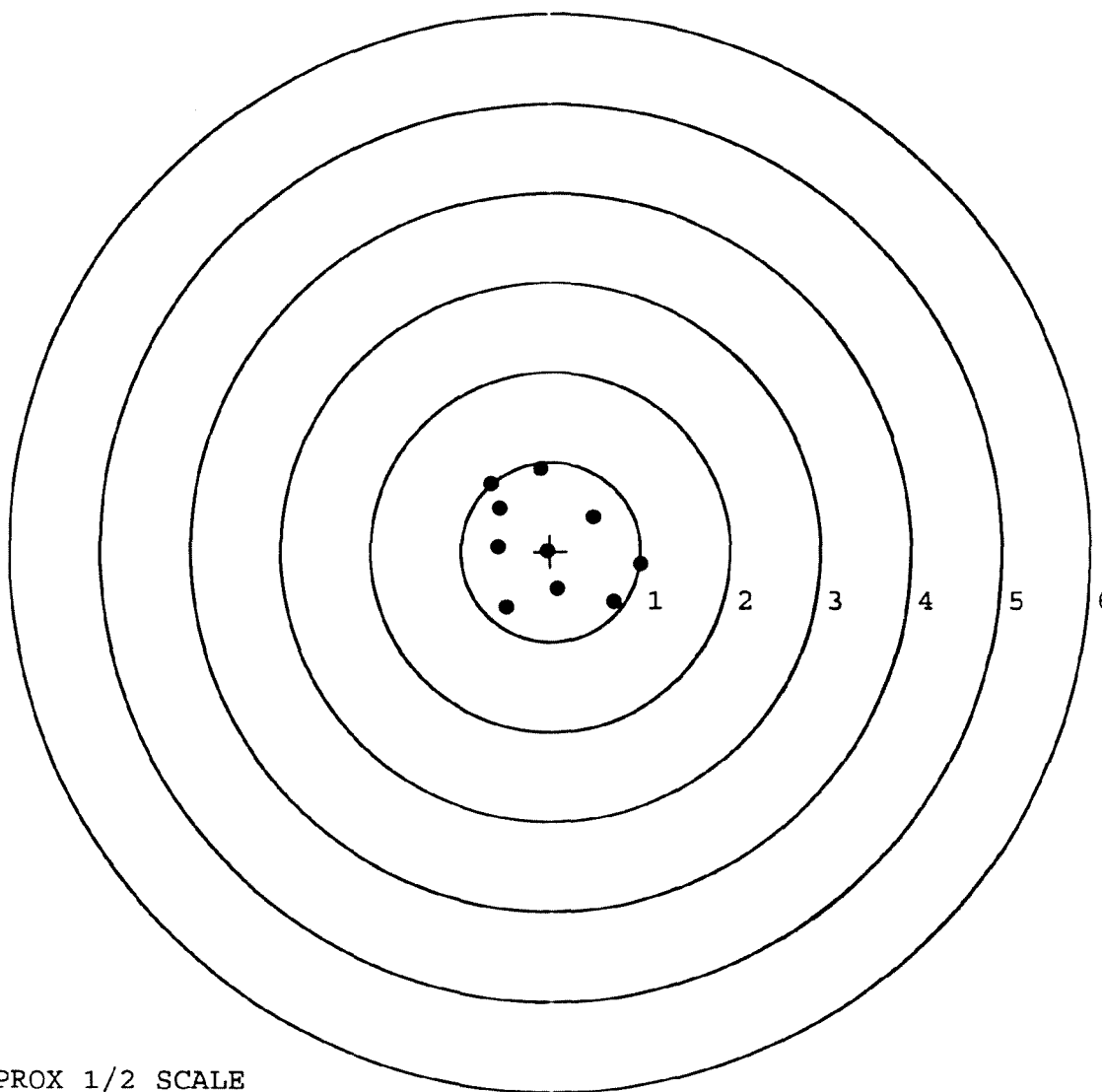
MEAN RADIUS: 0.707

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.108	0.921
2:	0.475	0.385
3:	-0.665	0.758
4:	-0.570	0.481
5:	-0.586	0.058
6:	-0.039	-0.002
7:	0.077	-0.423
8:	-0.495	-0.623
9:	0.701	-0.565
10:	1.002	-0.148



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6731471. 0

TARGET NUMBER: 4

FILE DATE: 04/22/2008

FILE TIME: 20:38

X CENTROID: -0.034

Y CENTROID: -0.027

POA TO CENTROID: 0.044

HORZ SPREAD: 2.062

VERT SPREAD: 2.548

GROUP SPREAD: 2.631

MIN RADIUS: 0.263

MAX RADIUS: 1.431

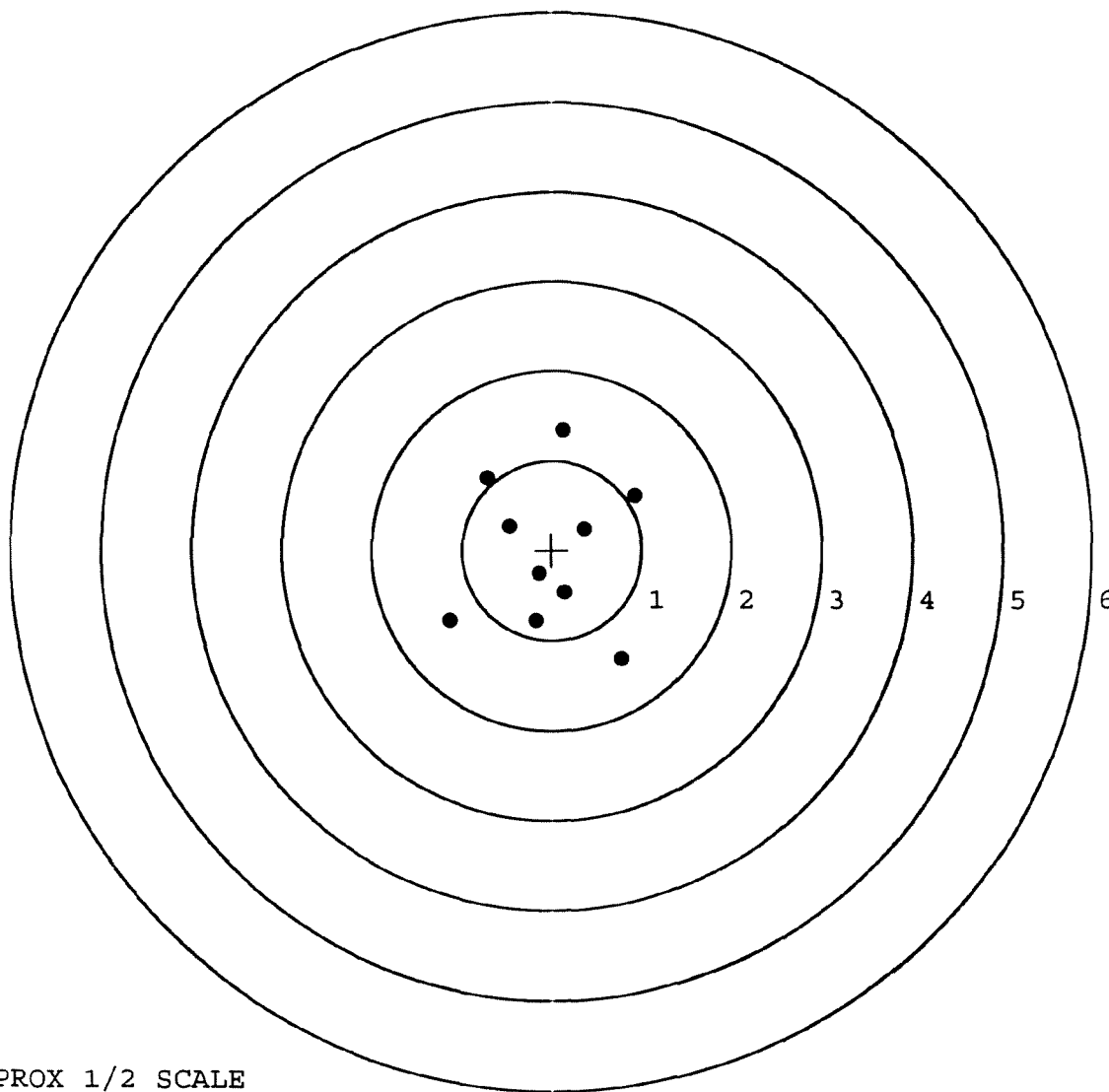
MEAN RADIUS: 0.891

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.120	1.340
2:	0.926	0.608
3:	-0.720	0.811
4:	0.356	0.234
5:	-0.477	0.273
6:	-0.143	-0.266
7:	0.140	-0.479
8:	-0.185	-0.787
9:	-1.136	-0.793
10:	0.774	-1.208

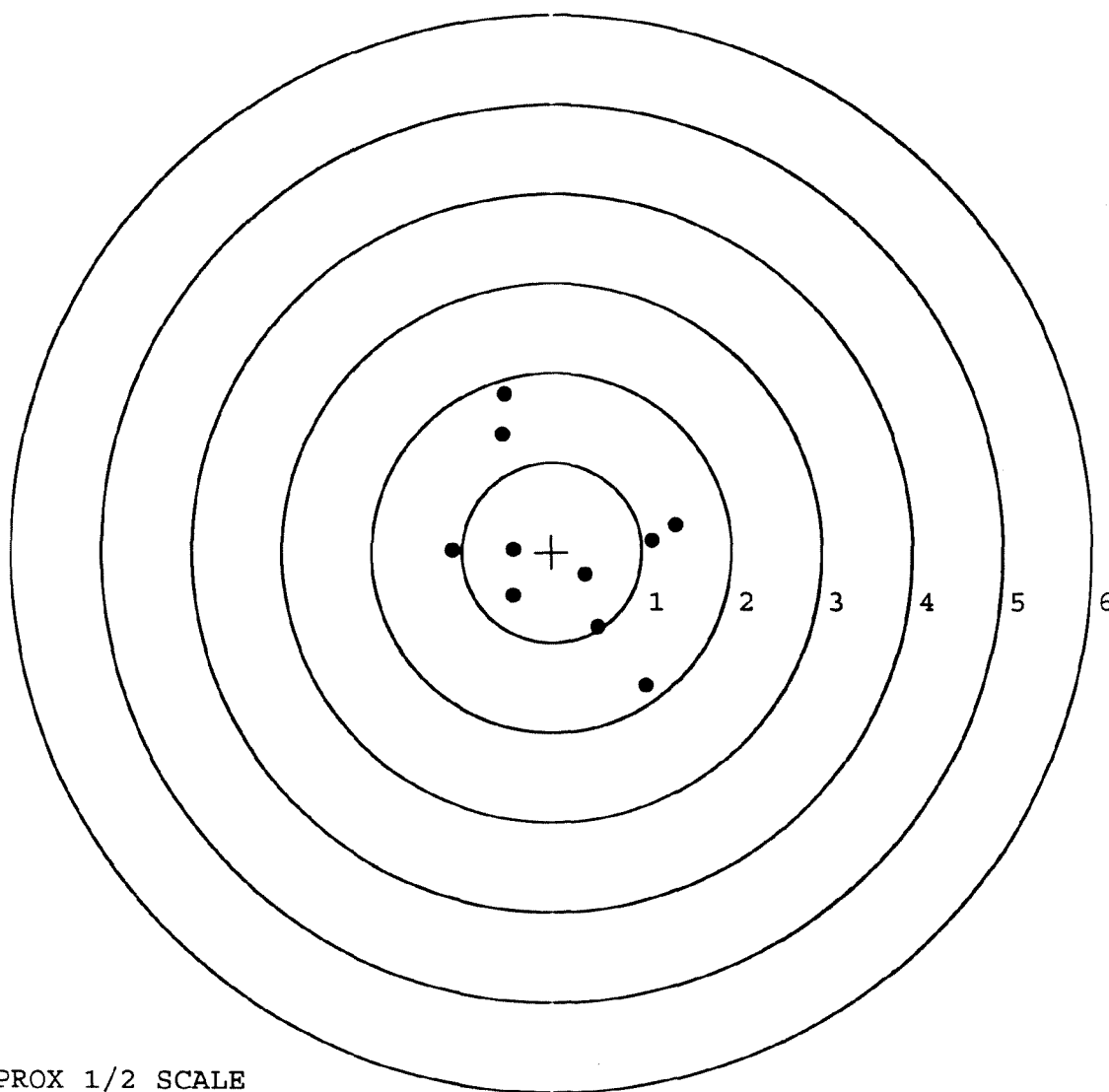


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6731471. __0
TARGET NUMBER: 5
FILE DATE: 04/22/2008
FILE TIME: 20:38

X CENTROID: 0.135
Y CENTROID: 0.050
POA TO CENTROID: 0.144
HORZ SPREAD: 2.480
VERT SPREAD: 3.247
GROUP SPREAD: 3.610
MIN RADIUS: 0.378
MAX RADIUS: 1.840
MEAN RADIUS: 1.123
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8

POINT#	X	Y
1:	-0.528	1.766
2:	-0.560	1.315
3:	1.376	0.295
4:	1.109	0.122
5:	0.367	-0.248
6:	-0.428	0.028
7:	-0.440	-0.480
8:	-1.104	0.015
9:	0.510	-0.832
10:	1.049	-1.481



TARGET APPROX 1/2 SCALE