

G6738613

Replaces

C 6587720

Oxford

NO. 752 1/3

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00166183

Serial: C6587720 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 4/14/2009 6:03:11 AM

Address Information

Customer: ☒ Received From Return To: ☒ Received From

Name: DEPARTMENT OF THE ARMY DEPARTMENT OF THE ARMY

Address 1: B CO 5TH BATTALION 20TH INFANTRY B CO 5TH BATTALION 20TH INFANTRY

Address 2: 3RD BRIGADE (SBCTO), 2ND PO Box: 3RD BRIGADE (SBCTO), 2ND PO Box:

City: FORT LEWIS FORT LEWIS

State: WA Zip Code: 98433 Country: IUS State: WA Zip Code: 98433 Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	2
A008	With Swivel	1
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A045	Bi Pod	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

4/14/2009

7:24 AM

CAPS

NUM

INS

SCRL

H start

5 Microsoft ...

Daily Performa...

5 Microsoft O...

Arms Services ...

Part Search by...

SAP Logon 710

7:24 AM

Laser Filter
Suppressor
Soft Case

G 6738613

Serial Number:

C6587720

Model: M24 SWS



RE00166183

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: W52H09-07-C-0207
ISSUED 10/1/2007

R & E NUMBER 166183
SERIAL NUMBER C6587720 G6738613
LOG-IN DATE 4-14-09

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	4-16-09	RTZ
505	RE-BARREL	4-21-09	RTZ
420	ASSEMBLE	4-21-09	RTZ
440	PROOF	4-21-09	N/W
460	CHECK HEADSPACE	4-21-09	N/W
470	DIS-ASSEMBLE GUN	4-21-09	RTZ
480	MAGNAFLUX	4-24-09	(D)
510	DRILL AND TAP	4-21-09	SP
500	ROLLMARK CALIBER	4-27-09	RT
520	GOFF BLAST BBL / REC	4-28	N/W
530 & 540	APPLY COATINGS	4-30	
560	FINAL ASSEMBLY	5-1-09	RTZ
640	FUNCTION TEST AND	PASS	FAIL
650	TARGET	PASS	FAIL
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	N/A
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION		
	A) HEADSPACE	PASS	FAIL
	B) TRIGGER PULL	2.40 2.36 2.39 2.39 2.41	5-4-09 N/W
680	F) SAFETY ON FORCE	4° 4° 3°	5-6-09 N/W
	G) SAFETY OFF FORCE	4° 4° 4°	5-6-09 N/W
	I) FIRING PIN INDENT	.030 .031 .031	5-6-09 N/W
690	PACK		5-7-09 EN

MAINTENANCE REQUEST				PAGE NO	NO OF PAGES	REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1)	
For use of this form, see DA PAM 750-8; the proponent agency is DCS, G-4. 253-968-6771							
SECTION I - CUSTOMER DATA				SECTION II - MAINTENANCE ACTIVITY DATA			
1a. UIC CUSTOMER WASIK 100	1b. CUSTOMER UNIT NAME B COS 20th	1c. PHONE NO 253-302-2724	3a. WORK ORDER NUMBER (WON)		3b. SHOP	3c. PHONE NO	
2a. SAMS-2 UIC/SAMS-I/TDA	2b. UTILIZATION CODE	2c. MCSR	4a. UIC SUPPORT UNIT		4b. SUPPORT UNIT NAME		
SECTION III - EQUIPMENT DATA							
5. TYPE MNT REQ CODE	6. ID	7. NSN	15a. FAILURE DETECTED DURING/WHEN DISCOVERED CODE (Enter code) See DA Pamphlets 738-750 and 738-751				
8. MODEL Sniper Rifle m24			15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (Enter Code) See DA Pamphlets 738-750 and 738-751		16. MILES/KILOMETERS/HOURS/ROUNDS M K		
9. NOUN Rifle 7.62mm snip m24					H R		
10a. ORG WON/DOC NO			10b. EIC				
11. SERIAL NUMBER 0687730		12. QTY 0001	13. PD 02	17. PROJECT CODE (if assigned)	18. ACCOUNT PROCESSING CODE	19. IN WARRANTY? (enter Y or N)	
14. MALFUNCTION DESCRIPTION (for DSU, GSU/AVIM, DEPOT use)				20. ADMIN NO			
				21. REIMBURSABLE CUSTOMER (If intransit customer enter Y or N)			
				22. LEVEL OF WORK			
				23. SIGNATURE			
24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURES IN EQUIPMENT TM (Do not prescribe repairs)							
25. REMARKS Requesting maintenance							
PREPARATION INSTRUCTIONS FOR THIS PAGE							
SECTION I Block 1a. Enter UIC of submitting organization. Block 1b. Enter name of submitting organization. Block 1c. Enter number to be called when maint. is completed. Block 2a. Enter UIC of supporting SAMS-2/SAMS-I/TDA if work is requested while intransit and away from your support maintenance unit. Block 2b. Enter utilization code. See DA Pamphlets 738-750 and 738-751. Block 2c. Enter "Y" if reportable under AR 700-138. If not, leave blank. SECTION II Leave blank. To be completed by the support maintenance DSU/GSU/AVIM/DEPOT. SECTION III Block 5. Enter the Type Maintenance Request Code. See DA Pamphlets 738-750 and 738-751. Block 6. Enter ID associated with block 7. See DA Pamphlets 738-750 and 738-751. Block 7. Enter the NSN or stock number of the item being submitted. Block 8. Enter model of item being submitted. Block 9. Enter noun/nomenclature of item being submitted. Block 10a. Enter Work Order Number (WON)/DOC NO assigned when item is submitted. Otherwise, leave blank. Block 10b. Enter End Item Code. See AMDF. Block 11. Enter serial number of item being submitted.				SECTION III (Cont'd) Block 12. Enter the quantity of items being submitted. Block 13. Enter the maintenance priority designator determined from DA PAM 710-2-1. Block 14. For DSU, GSU/AVIM, DEPOT use. Block 15a. Enter the code that most accurately describes when the fault or deficiency was detected. See DA Pamphlets 738-750 and 738-751. Block 15b. Select one. Enter the code. See DA Pamphlets 738-750 and 738-751. Block 16. Enter the accumulated usage data in blocks, when equipment is subject to usage reporting. Block 17. Enter the project code if one has been assigned. If not, leave blank. Block 18. See DA Pamphlets 738-750 and 738-751. Block 19. Enter "Y" or "N" to indicate whether equipment is still under manufacturer's warranty. Block 20. Enter the admin number assigned for property control purposes for the equipment being submitted. Block 21. For DSU/GSU/AVIM/Depot use. Block 22. Enter level of work performed "O" for UNIT LEVEL/AVUM, "F" for DSU/AVIM, "H" for GSU, "D" for DEPOT, "K" for contractor or "L" for Spc Rpr Act. Block 23. Enter the signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank. Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maint. Block 25. Self-explanatory.			
34a. SUBMITTED BY King, Jacob Jacob King				35a. ACCEPTED BY Jacob King			35c. DATE
34b. DATE 02 APR 99		35b. STATUS	35d. TIME	Block 34a. Enter first initial and last name of submitter. Block 34b. Enter ordinal date submitted (YYDDD). Block 35a. Enter first initial and last name of person accepting maint. request. Block 35b. Enter the initial status. See DA Pamphlets 738-750 and 738-751. Block 35c. Enter ordinal date accepted (YYDDD). Block 35d. Enter military time.			

DA FORM 2407, JUL 94

PREVIOUS EDITIONS OF DA FORM 2407 AND DA FORM 5504 ARE OBSOLETE

RECEIPT COPY 1

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6738613.__0

FILE DATE AND TIME: 05/04/2009 13:06

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.075
The Average Y Centroid of the Five Target Set:	-0.069
The Average Point of Impact of the Five Target Set:	0.102
The Average Mean Radius of the Five Target Set:	0.706
The Distance from POA to Centroid Target #1:	0.232
The Distance from Centroid Target #2 to Centroid Target #1:	0.231
The Distance from Centroid Target #3 to Centroid Target #1:	0.027
The Distance from Centroid Target #4 to Centroid Target #1:	0.214
The Distance from Centroid Target #5 to Centroid Target #1:	0.317

SERIAL NUMBER: G6738613. __0

TARGET NUMBER: 1

FILE DATE: 05/04/2009

FILE TIME: 13:06

POINT#	X	Y
1:	0.967	-0.331
2:	0.467	-0.234
3:	-0.535	-0.705
4:	-0.523	-0.565
5:	-0.470	-0.456
6:	-0.310	-0.310
7:	-0.031	0.108
8:	0.049	0.300
9:	-0.124	0.681
10:	-0.954	-0.286

X CENTROID: -0.146

Y CENTROID: -0.180

POA TO CENTROID: 0.232

HORZ SPREAD: 1.921

VERT SPREAD: 1.386

GROUP SPREAD: 1.922

MIN RADIUS: 0.209

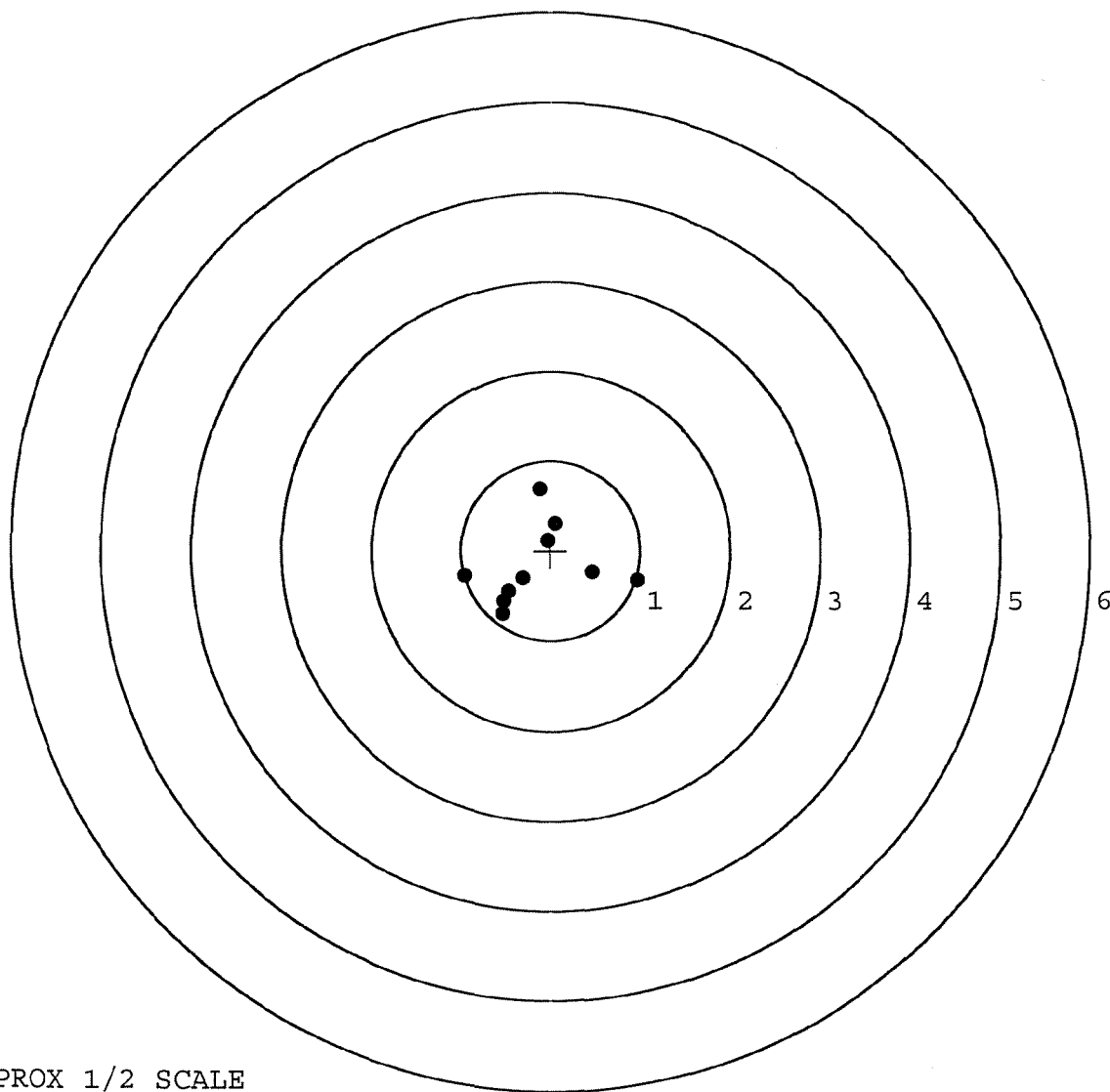
MAX RADIUS: 1.124

MEAN RADIUS: 0.607

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6738613. __0

TARGET NUMBER: 2

FILE DATE: 05/04/2009

FILE TIME: 13:06

POINT#	X	Y
1:	0.827	-0.562
2:	-0.647	-0.488
3:	-0.059	-0.202
4:	-0.480	-0.141
5:	-0.363	0.321
6:	-0.329	0.195
7:	0.410	0.158
8:	0.358	0.236
9:	0.125	0.836
10:	0.991	-1.957

X CENTROID: 0.083

Y CENTROID: -0.160

POA TO CENTROID: 0.181

HORZ SPREAD: 1.638

VERT SPREAD: 2.793

GROUP SPREAD: 2.924

MIN RADIUS: 0.148

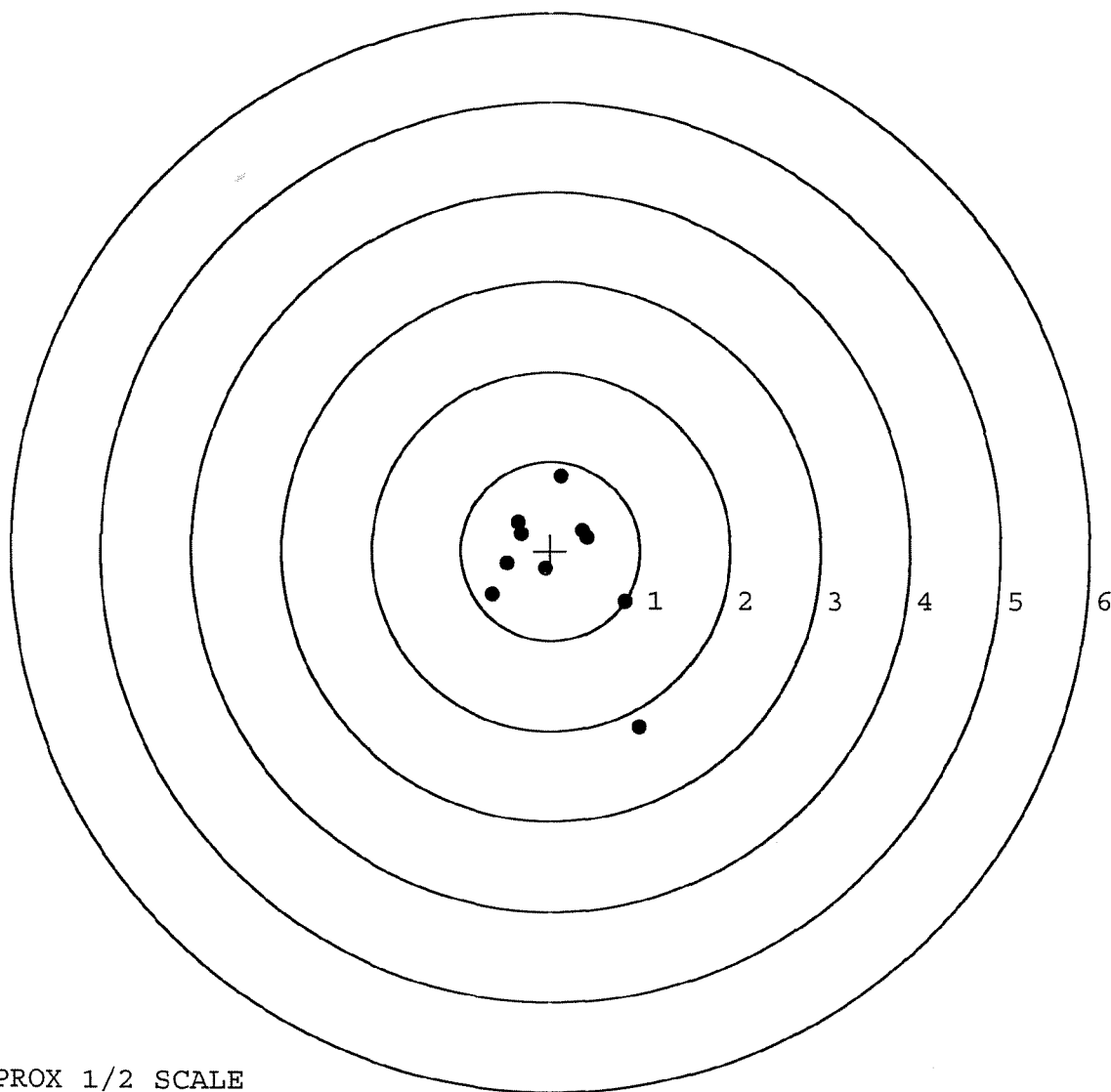
MAX RADIUS: 2.013

MEAN RADIUS: 0.751

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 9

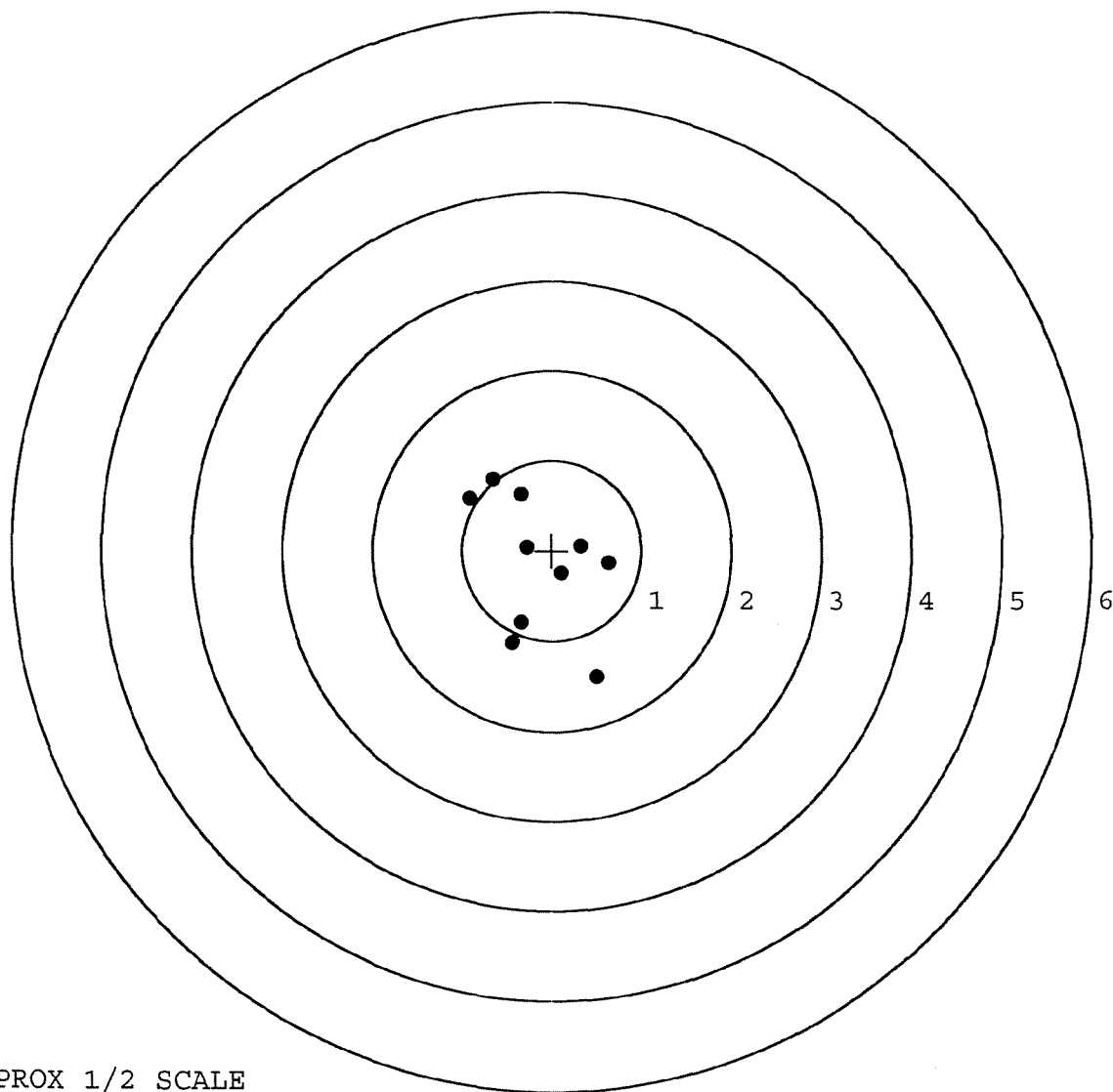


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6738613. __0
TARGET NUMBER: 3
FILE DATE: 05/04/2009
FILE TIME: 13:06

POINT#	X	Y
1:	0.639	-0.134
2:	0.327	0.053
3:	0.111	-0.256
4:	-0.277	0.038
5:	-0.345	-0.805
6:	-0.441	-1.023
7:	-0.345	0.620
8:	-0.656	0.794
9:	-0.917	0.575
10:	0.506	-1.397

X CENTROID: -0.140
Y CENTROID: -0.154
POA TO CENTROID: 0.208
HORZ SPREAD: 1.556
VERT SPREAD: 2.191
GROUP SPREAD: 2.480
MIN RADIUS: 0.236
MAX RADIUS: 1.401
MEAN RADIUS: 0.774
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6738613. __0

TARGET NUMBER: 4

FILE DATE: 05/04/2009

FILE TIME: 13:06

POINT#	X	Y
1:	0.819	0.390
2:	0.373	-0.188
3:	0.109	-0.707
4:	-0.090	-0.919
5:	-0.302	-0.316
6:	-0.784	0.091
7:	-0.617	0.472
8:	-0.360	0.718
9:	-0.181	0.462
10:	-0.356	0.338

X CENTROID: -0.139

Y CENTROID: 0.034

POA TO CENTROID: 0.143

HORZ SPREAD: 1.603

VERT SPREAD: 1.637

GROUP SPREAD: 1.631

MIN RADIUS: 0.373

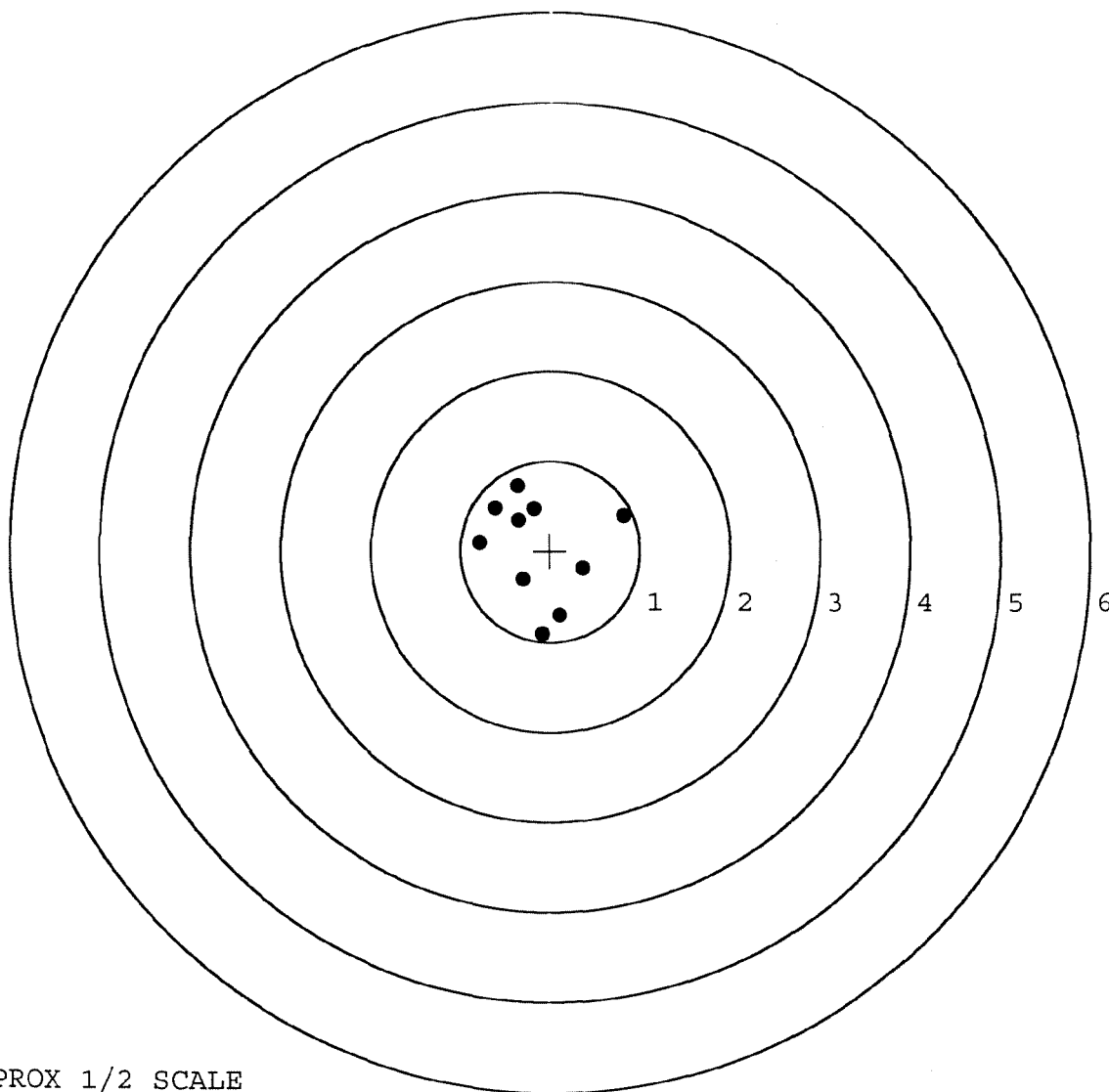
MAX RADIUS: 1.022

MEAN RADIUS: 0.652

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6738613. __0

TARGET NUMBER: 5

FILE DATE: 05/04/2009

FILE TIME: 13:06

POINT#	X	Y
1:	-0.885	-0.718
2:	-0.258	-0.701
3:	-0.274	-0.356
4:	-0.215	-0.092
5:	0.117	0.614
6:	-0.057	0.641
7:	-0.519	0.723
8:	-0.414	0.471
9:	1.624	0.252
10:	0.538	0.328

X CENTROID: -0.034

Y CENTROID: 0.116

POA TO CENTROID: 0.121

HORZ SPREAD: 2.509

VERT SPREAD: 1.441

GROUP SPREAD: 2.690

MIN RADIUS: 0.276

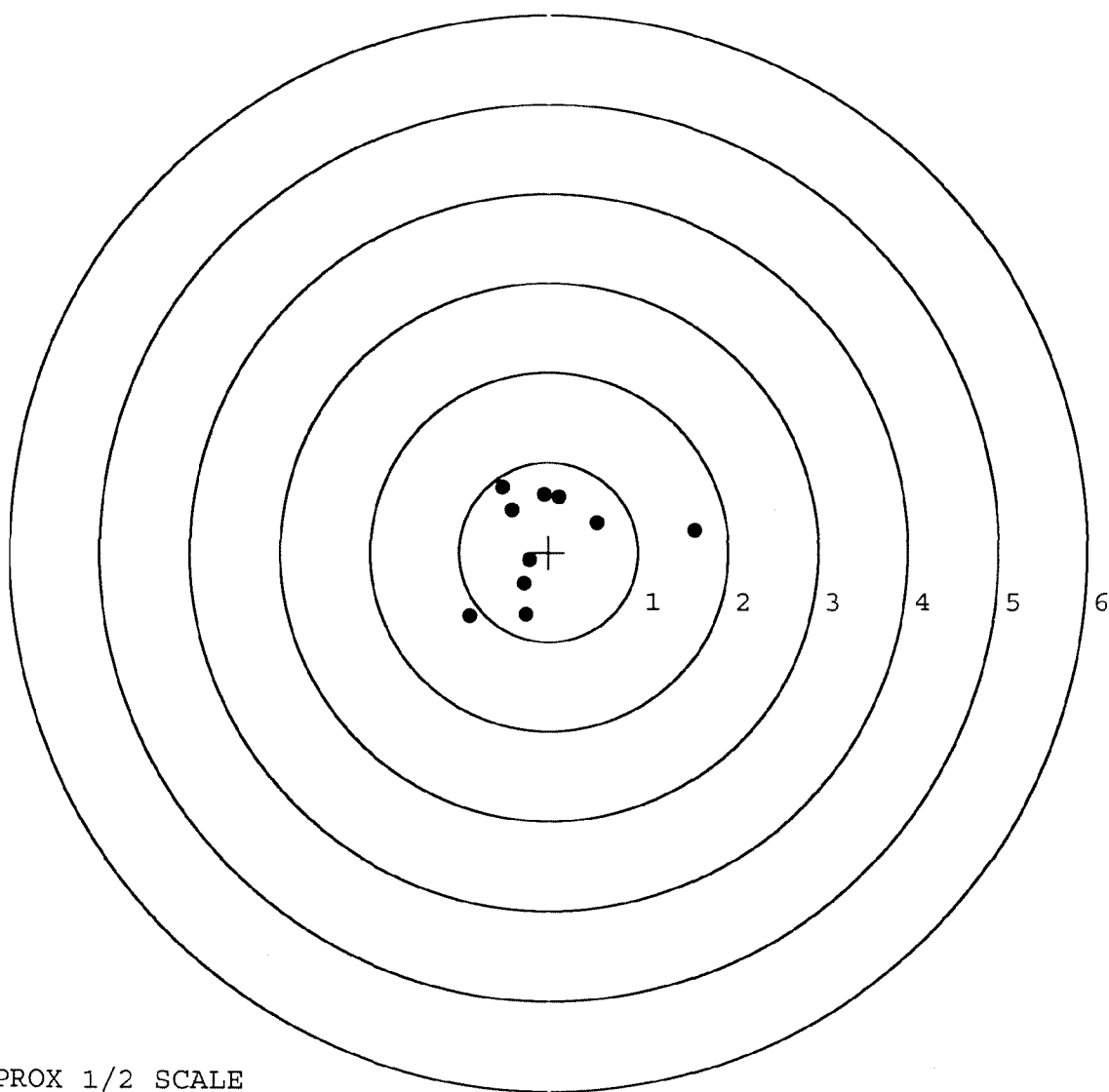
MAX RADIUS: 1.664

MEAN RADIUS: 0.746

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00101330** Serial: C6587720 Model: M24 SWS Center Fire Caliber: 7.62 NATO Produced: 03/13/1991 Repairman: Status: Closed 9/20/2005 2:52:43 PM

Verify Repair

Address Information

Customer: ☒ Received From: ☐ Return To: ☐ Received From: ☐

Name: **MATERIAL MOVEMENT SECTION** **MATERIAL MOVEMENT SECTION**

Address 1: **BLDG 9630** **BLDG 9630**

Address 2: PO Box: PO Box:

City: **FORT LEWIS** **FORT LEWIS**

State: **WA** Zip Code: **98433** Country: **US** State: **WA** Zip Code: **98433** Country: **US**

FP: ☐ ☐ ☐ ☐ ☐ ☐ ☐ ☐

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Fair

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	2
A010	Hard Case	1
A016	Scope Rings	2
A017	Scope Base	1
A026	Scope	1
A042	Adjustable Butt Pad	1
A045	Bi Pod	1
C000	SCOPE CASE	1

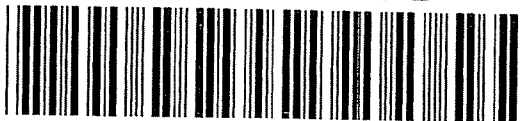
Repair Search Refresh Close

neglelj 9/21/2005 7:10 AM CAPS NUM INS SCPL

start 5 Arms 3

Serial Number: **C6587720**

Model: **M24 SWS**



RE00101330

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587720.__1
FILE DATE AND TIME: 10/25/2005 10:02

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.073
The Average Y Centroid of the Five Target Set:	-0.031
The Average Point of Impact of the Five Target Set:	0.079
The Average Mean Radius of the Five Target Set:	0.699
The Distance from POA to Centroid Target #1:	0.083
The Distance from Centroid Target #2 to Centroid Target #1:	0.043
The Distance from Centroid Target #3 to Centroid Target #1:	0.142
The Distance from Centroid Target #4 to Centroid Target #1:	0.074
The Distance from Centroid Target #5 to Centroid Target #1:	0.223

SERIAL NUMBER: C6587720. __1

TARGET NUMBER: 1

FILE DATE: 10/25/2005

FILE TIME: 10:02

X CENTROID: -0.082

Y CENTROID: 0.009

POA TO CENTROID: 0.083

HORZ SPREAD: 2.595

VERT SPREAD: 1.835

GROUP SPREAD: 2.851

MIN RADIUS: 0.456

MAX RADIUS: 1.587

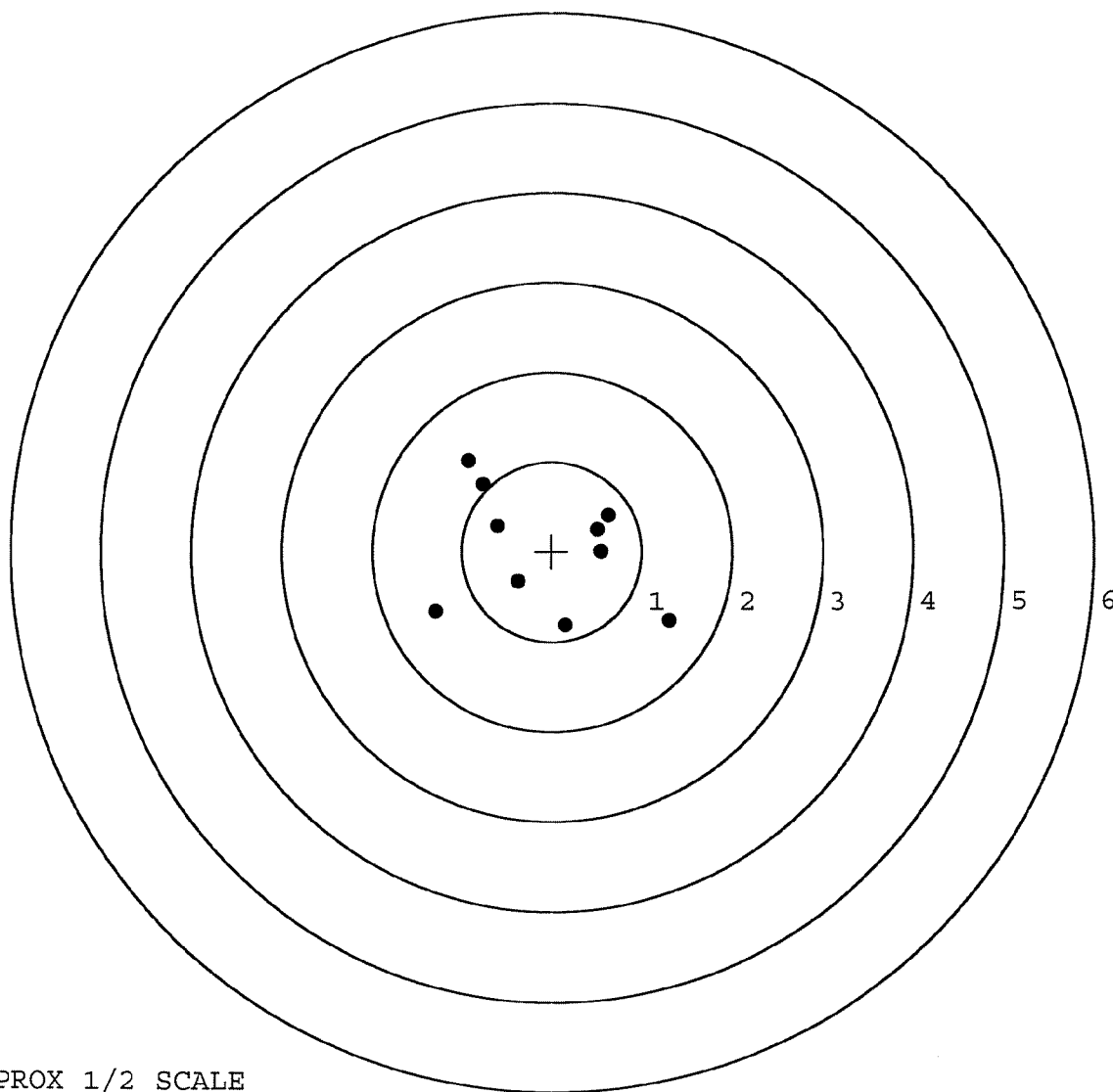
MEAN RADIUS: 0.929

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	1.300	-0.771
2:	0.157	-0.824
3:	-0.379	-0.338
4:	-1.295	-0.673
5:	-0.602	0.284
6:	-0.764	0.753
7:	-0.925	1.011
8:	0.552	-0.003
9:	0.627	0.405
10:	0.507	0.242



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587720. __1

TARGET NUMBER: 2

FILE DATE: 10/25/2005

FILE TIME: 10:02

POINT#	X	Y
1:	0.420	-0.943
2:	0.287	-0.620
3:	-0.408	-0.828
4:	-1.355	0.096
5:	-0.129	0.742
6:	-0.346	0.630
7:	-0.213	0.039
8:	0.214	0.174
9:	0.540	0.304
10:	-0.168	0.219

X CENTROID: -0.116

Y CENTROID: -0.019

POA TO CENTROID: 0.117

HORZ SPREAD: 1.895

VERT SPREAD: 1.685

GROUP SPREAD: 2.057

MIN RADIUS: 0.113

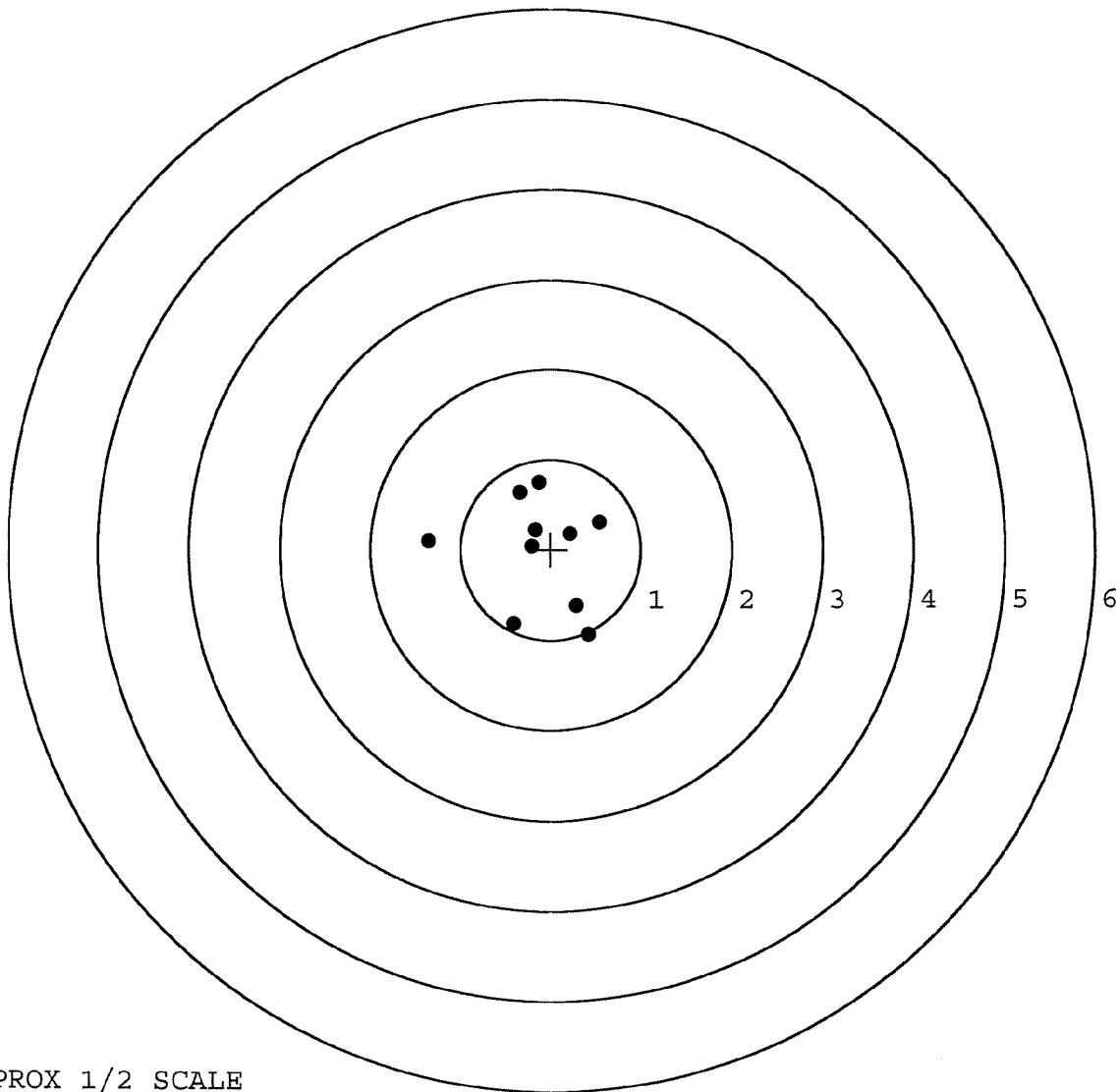
MAX RADIUS: 1.244

MEAN RADIUS: 0.682

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587720. __1

TARGET NUMBER: 3

FILE DATE: 10/25/2005

FILE TIME: 10:02

POINT#	X	Y
1:	0.588	-0.525
2:	0.636	0.292
3:	0.396	0.276
4:	-0.047	1.033
5:	-0.309	1.302
6:	-0.219	-0.573
7:	-0.690	-0.381
8:	-0.483	0.045
9:	0.092	-0.184
10:	-0.115	0.051

X CENTROID: -0.015

Y CENTROID: 0.134

POA TO CENTROID: 0.134

HORZ SPREAD: 1.326

VERT SPREAD: 1.875

GROUP SPREAD: 2.035

MIN RADIUS: 0.130

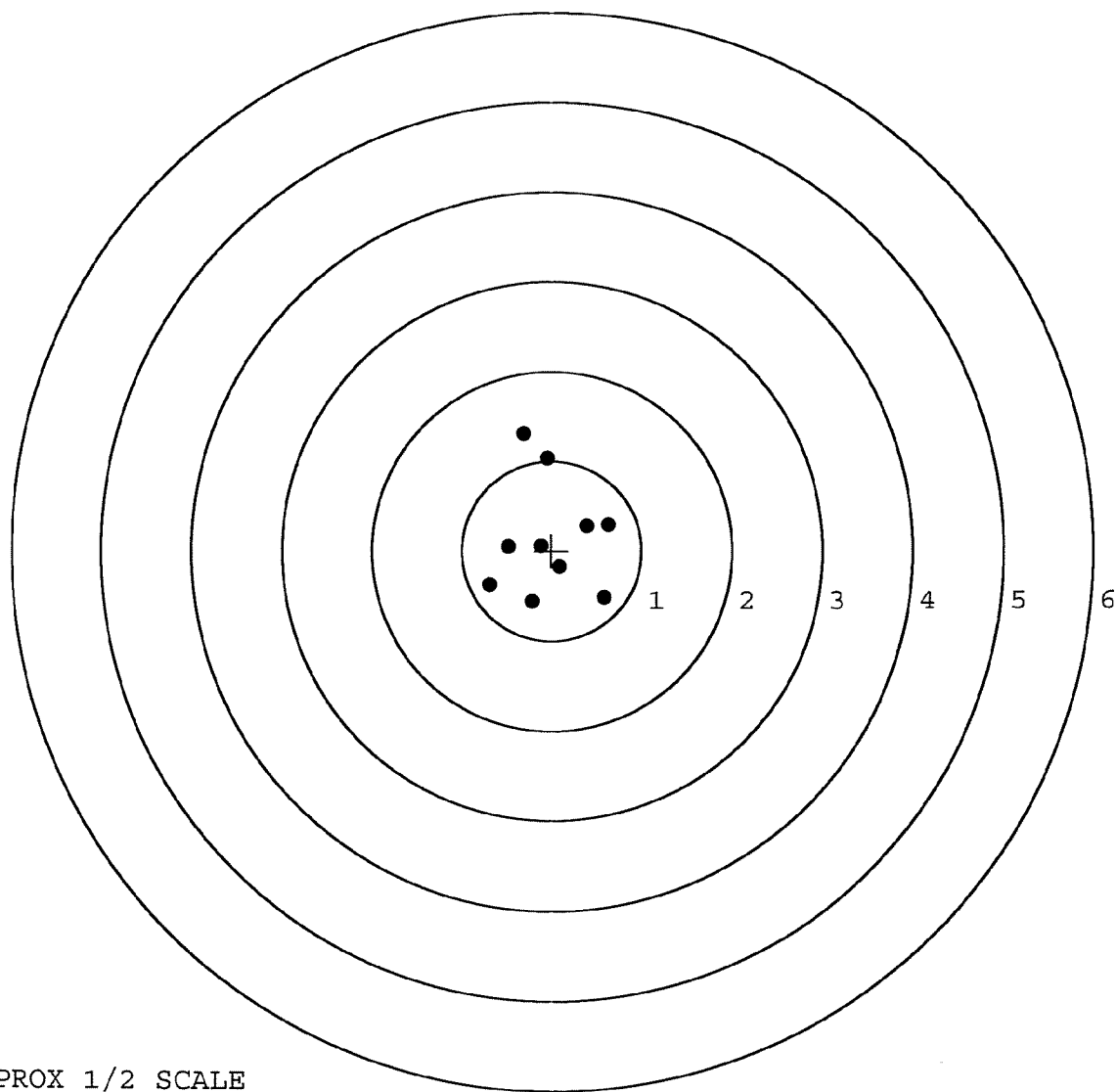
MAX RADIUS: 1.205

MEAN RADIUS: 0.663

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587720. 1

TARGET NUMBER: 4

FILE DATE: 10/25/2005

FILE TIME: 10:02

POINT#	X	Y
1:	0.091	-0.613
2:	0.221	-0.290
3:	-0.545	-0.504
4:	-0.052	0.013
5:	-0.402	0.135
6:	-0.810	0.162
7:	-1.163	-0.370
8:	0.830	0.058
9:	0.531	0.188
10:	0.323	0.579

X CENTROID: -0.098

Y CENTROID: -0.064

POA TO CENTROID: 0.117

HORZ SPREAD: 1.993

VERT SPREAD: 1.192

GROUP SPREAD: 2.038

MIN RADIUS: 0.090

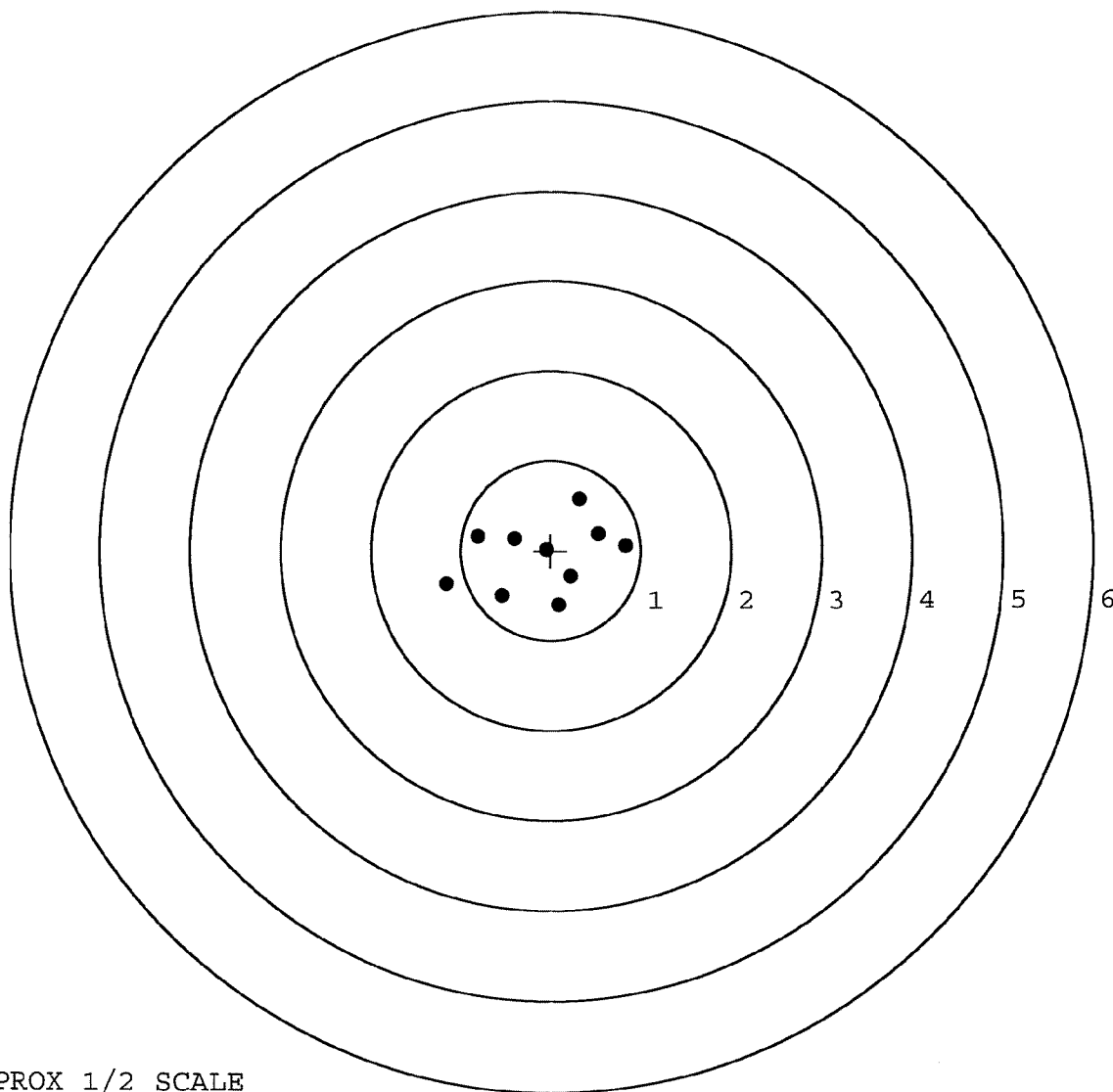
MAX RADIUS: 1.108

MEAN RADIUS: 0.629

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587720.___1

TARGET NUMBER: 5

FILE DATE: 10/25/2005

FILE TIME: 10:02

X CENTROID: -0.054

Y CENTROID: -0.212

POA TO CENTROID: 0.219

HORZ SPREAD: 1.255

VERT SPREAD: 1.602

GROUP SPREAD: 1.877

MIN RADIUS: 0.189

MAX RADIUS: 1.032

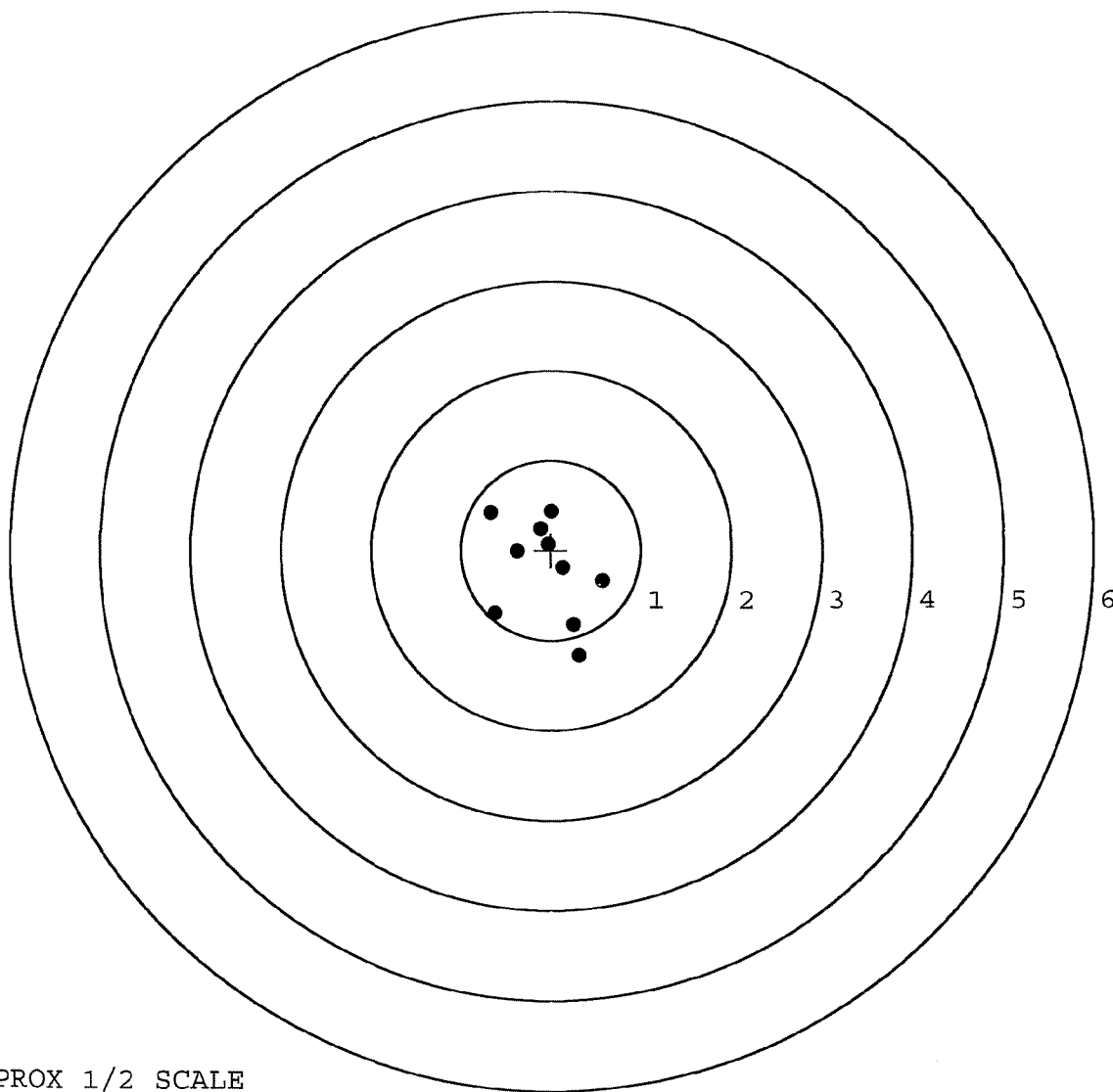
MEAN RADIUS: 0.594

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.317	-1.175
2:	0.254	-0.829
3:	0.579	-0.343
4:	-0.623	-0.706
5:	-0.676	0.418
6:	0.003	0.427
7:	-0.120	0.235
8:	-0.376	-0.019
9:	0.135	-0.195
10:	-0.029	0.066



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	101330		
SERIAL NUMBER	C6587720		
LOG-IN DATE	9-20-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	9-22-05	RT
560 A	RE-BARREL	9-23-05	RT
B	DRILL AND TAP	9-30-05	TRW
575	ASSEMBLE	9-23-05	RT
600	PROOF	9-27-05	RT
605	CHECK HEADSPACE	9-27-05	RT
610	DIS-ASSEMBLE GUN	9-28-05	RT
612	MAGNAFLUX	OPERATOR	
615	ROLLMARK CALIBER	10-3-05	CW
618	ROTO-BLAST	10-4-05	CB
620	APPLY COATINGS	10/25/05	RE
625 A	FINAL ASSEMBLY	10-25-05	RT
B	TRIGGER PULL TEST	10-26-05	BC
C	SAFETY "ON" FORCE	10-26-05	BC
D	SAFETY "OFF" FORCE	10-26-05	BC
E	FIRING PIN INDENT	10-26-05	BC
640	TARGET	10-25-05	TRW
655	FINAL INSPECT	10-26-05	BC
660	PACK	10-27-05	AA
		SHIP DATE	
		QAR INSPECTION DATE	

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00069389** Serial: C6587720 Model 700 Center Fire Caliber: 7
 Verify Repair 62 NATO M/24 SWS Repairman: Status: New 9/2/2003 6:38:51 AM

Address Information

Customer: Received From Return To: Received From

Name: **HHC 5-20 IN SNIPER SECTION** **HHC 5-20 IN SNIPER SECTION**

Address 1: **SSG HORTON CHRIS** **SSG HORTON CHRIS**

Address 2: PO Box: PO Box:

City: **FORT LEWIS** **FORT LEWIS**

State: **WA** Zip Code: **98433** Country: **US** State: **WA** Zip Code: **98433** Country: **US**

FFL:

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone: **253 967 1800**

Fax:

Email:

Comments:

Received Condition

Good

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A016	Scope Mounts	1
A017	Scope Base	1
A026	Scope	1
C000	FRONT AND REAR B.	1

Repair Search **Refresh** **Close**

nagletj 9/2/2003 7:32 AM CAPS NUM INS SCRL

start 3 Icons Part Search My Events Arms Servi. My Desktop 2 Icons 7:32 AM

Serial Number: **C6587720**

Model: **700**



RE00069389

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6587720.__0
FILE DATE AND TIME: 09/16/2003 17:05

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.024
The Average Y Centroid of the Five Target Set:	-0.034
The Average Point of Impact of the Five Target Set:	0.042
The Average Mean Radius of the Five Target Set:	0.604
The Distance from POA to Centroid Target #1:	0.208
The Distance from Centroid Target #2 to Centroid Target #1:	0.274
The Distance from Centroid Target #3 to Centroid Target #1:	0.169
The Distance from Centroid Target #4 to Centroid Target #1:	0.437
The Distance from Centroid Target #5 to Centroid Target #1:	0.233

SERIAL NUMBER: C6587720. __0

TARGET NUMBER: 1

FILE DATE: 09/16/2003

FILE TIME: 17:05

X CENTROID: 0.079

Y CENTROID: -0.192

POA TO CENTROID: 0.208

HORZ SPREAD: 1.369

VERT SPREAD: 1.654

GROUP SPREAD: 1.600

MIN RADIUS: 0.245

MAX RADIUS: 1.091

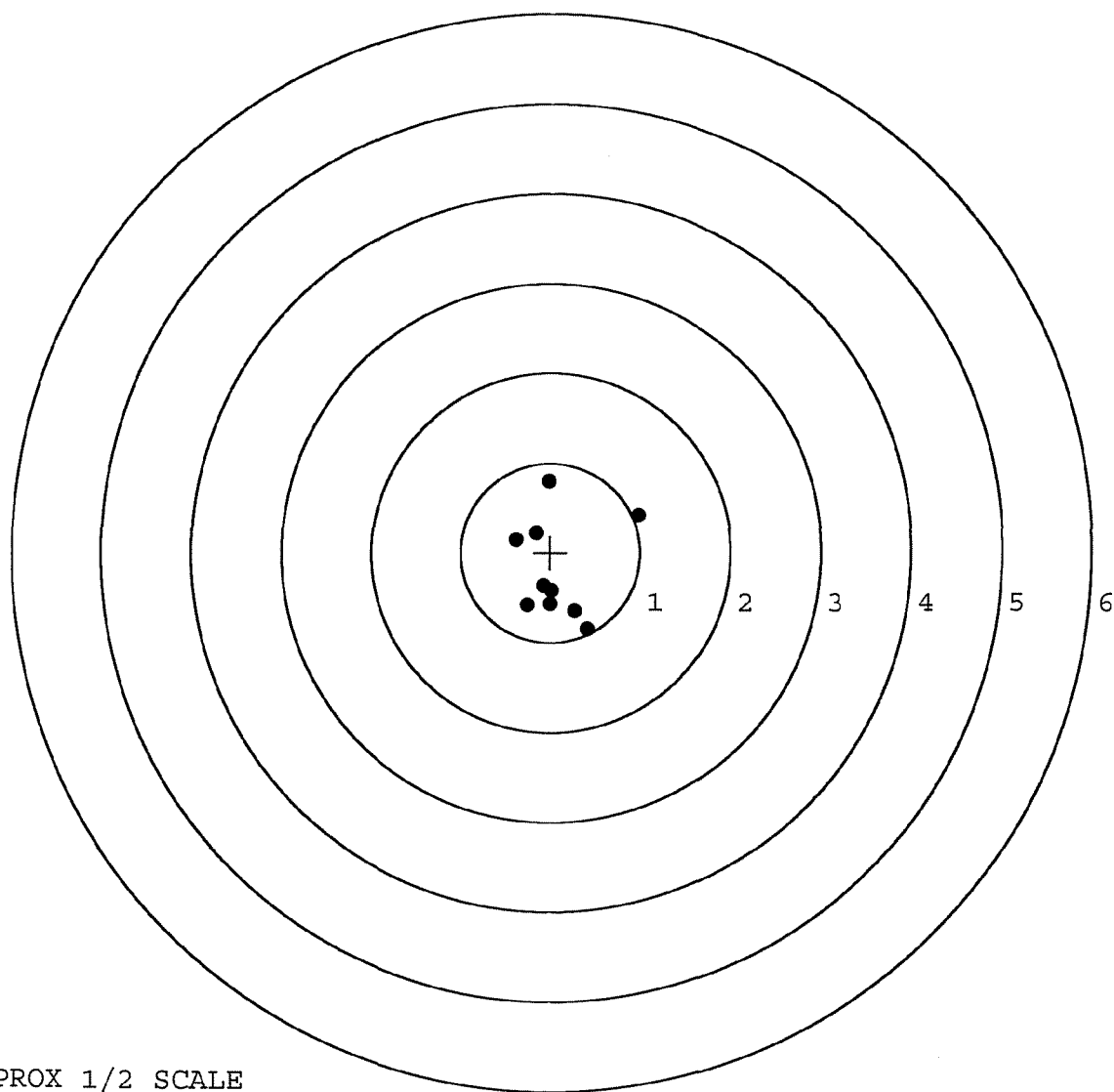
MEAN RADIUS: 0.579

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.983	0.418
2:	-0.021	0.797
3:	0.417	-0.857
4:	0.277	-0.659
5:	0.017	-0.430
6:	-0.079	-0.380
7:	-0.003	-0.575
8:	-0.258	-0.592
9:	-0.159	0.216
10:	-0.386	0.141



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587720. __0

TARGET NUMBER: 2

FILE DATE: 09/16/2003

FILE TIME: 17:05

POINT#	X	Y
1:	-0.491	-0.799
2:	-0.172	-0.415
3:	0.270	-0.461
4:	0.763	-0.341
5:	0.561	-0.066
6:	0.393	0.043
7:	0.090	0.197
8:	0.331	0.831
9:	-0.095	0.676
10:	-0.087	1.046

X CENTROID: 0.156

Y CENTROID: 0.071

POA TO CENTROID: 0.172

HORZ SPREAD: 1.254

VERT SPREAD: 1.845

GROUP SPREAD: 1.889

MIN RADIUS: 0.142

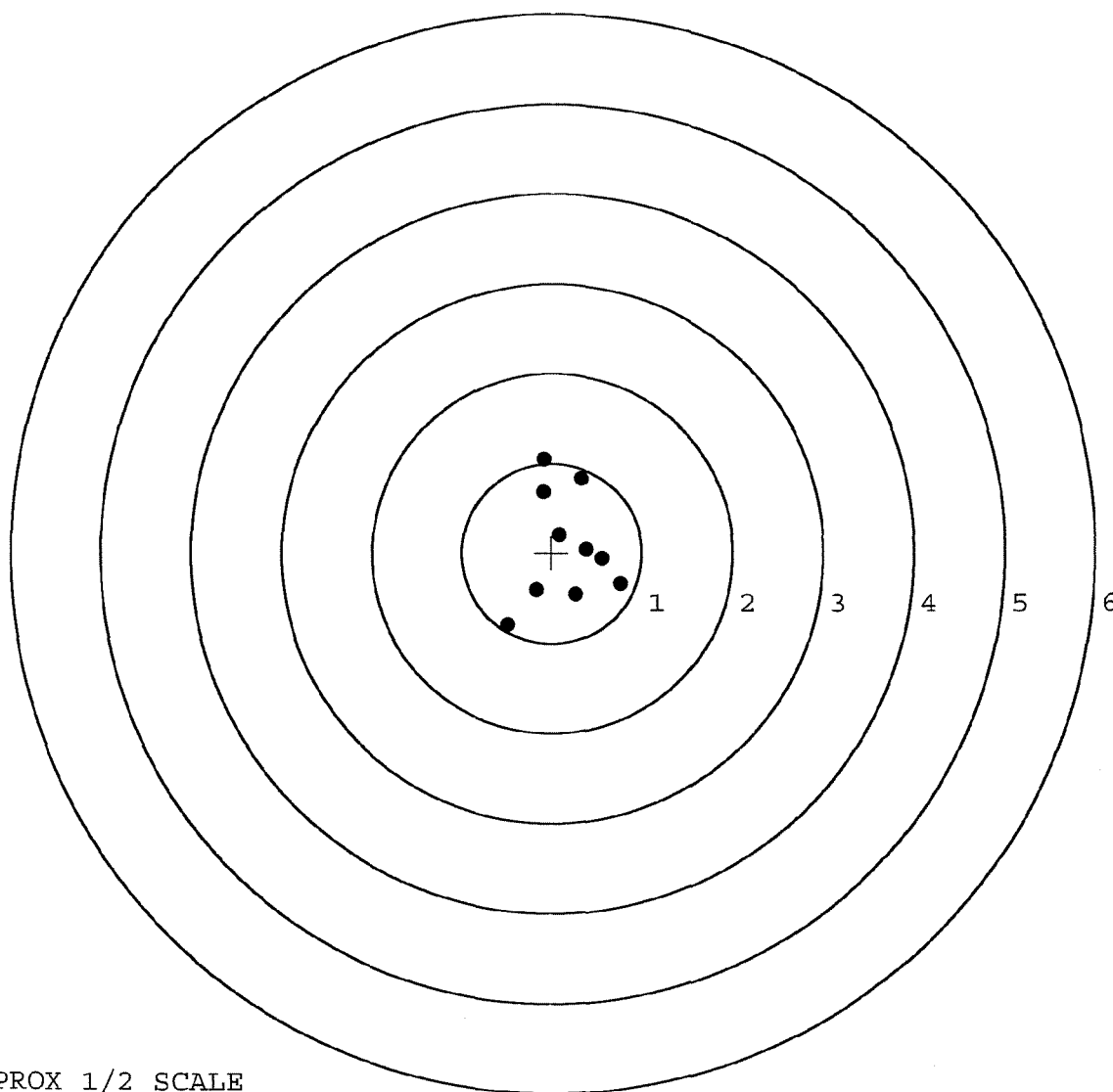
MAX RADIUS: 1.084

MEAN RADIUS: 0.620

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587720. 0

TARGET NUMBER: 3

FILE DATE: 09/16/2003

FILE TIME: 17:05

POINT#	X	Y
1:	-0.140	-0.816
2:	-0.159	-1.019
3:	0.237	-0.929
4:	0.932	-0.108
5:	0.562	0.362
6:	0.278	0.034
7:	-0.160	0.297
8:	-0.340	0.778
9:	-0.519	0.627
10:	-0.450	0.448

X CENTROID: 0.024

Y CENTROID: -0.033

POA TO CENTROID: 0.041

HORZ SPREAD: 1.451

VERT SPREAD: 1.797

GROUP SPREAD: 1.806

MIN RADIUS: 0.262

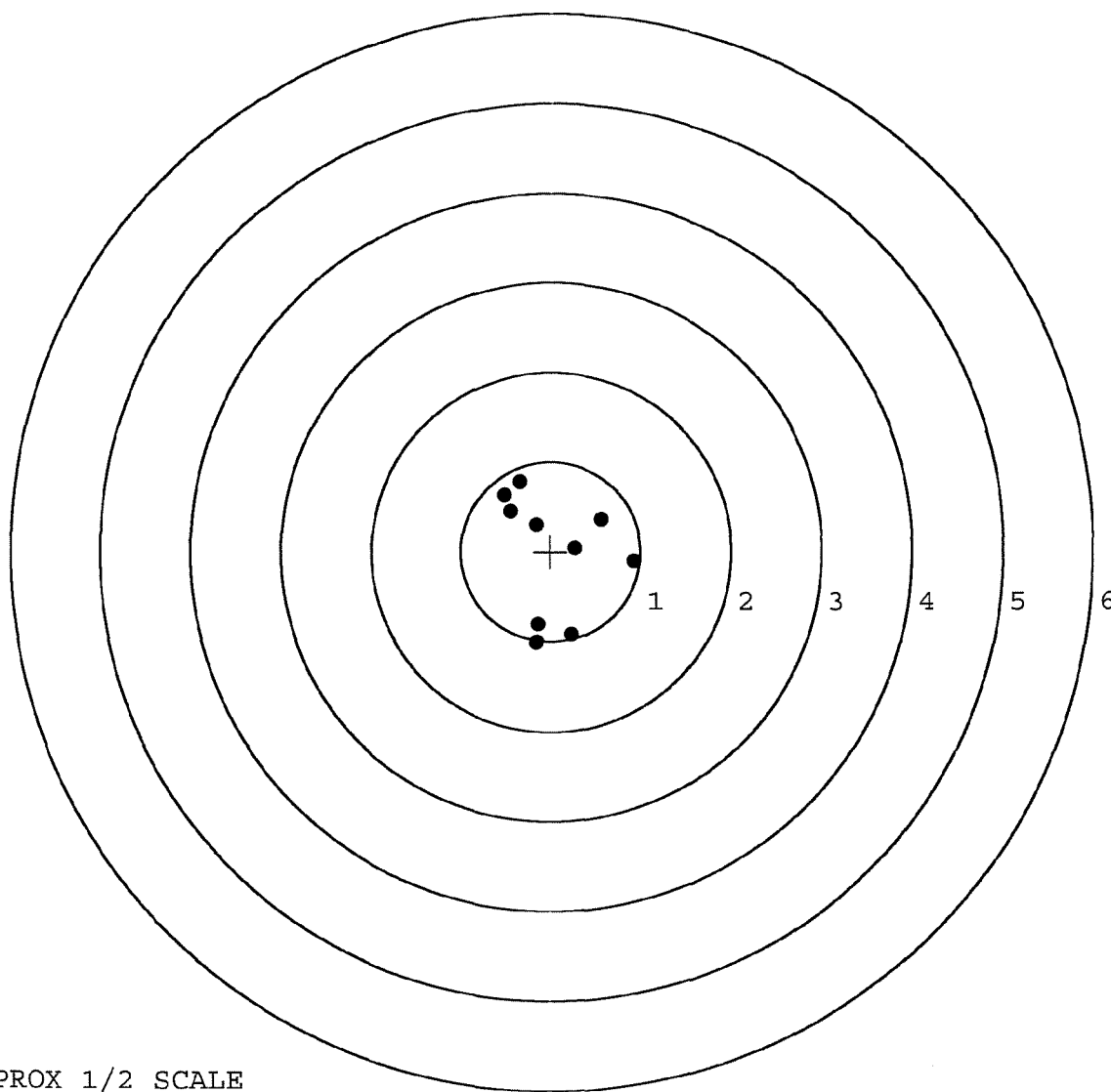
MAX RADIUS: 1.003

MEAN RADIUS: 0.736

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587720. 0

TARGET NUMBER: 4

FILE DATE: 09/16/2003

FILE TIME: 17:05

POINT#	X	Y
1:	-0.691	1.131
2:	-1.011	0.225
3:	-0.183	0.656
4:	0.220	0.294
5:	-0.598	-1.099
6:	0.073	-0.598
7:	0.104	-0.237
8:	-0.308	-0.352
9:	-0.511	-0.212
10:	-0.289	0.080

X CENTROID: -0.319

Y CENTROID: -0.011

POA TO CENTROID: 0.320

HORZ SPREAD: 1.231

VERT SPREAD: 2.230

GROUP SPREAD: 2.232

MIN RADIUS: 0.096

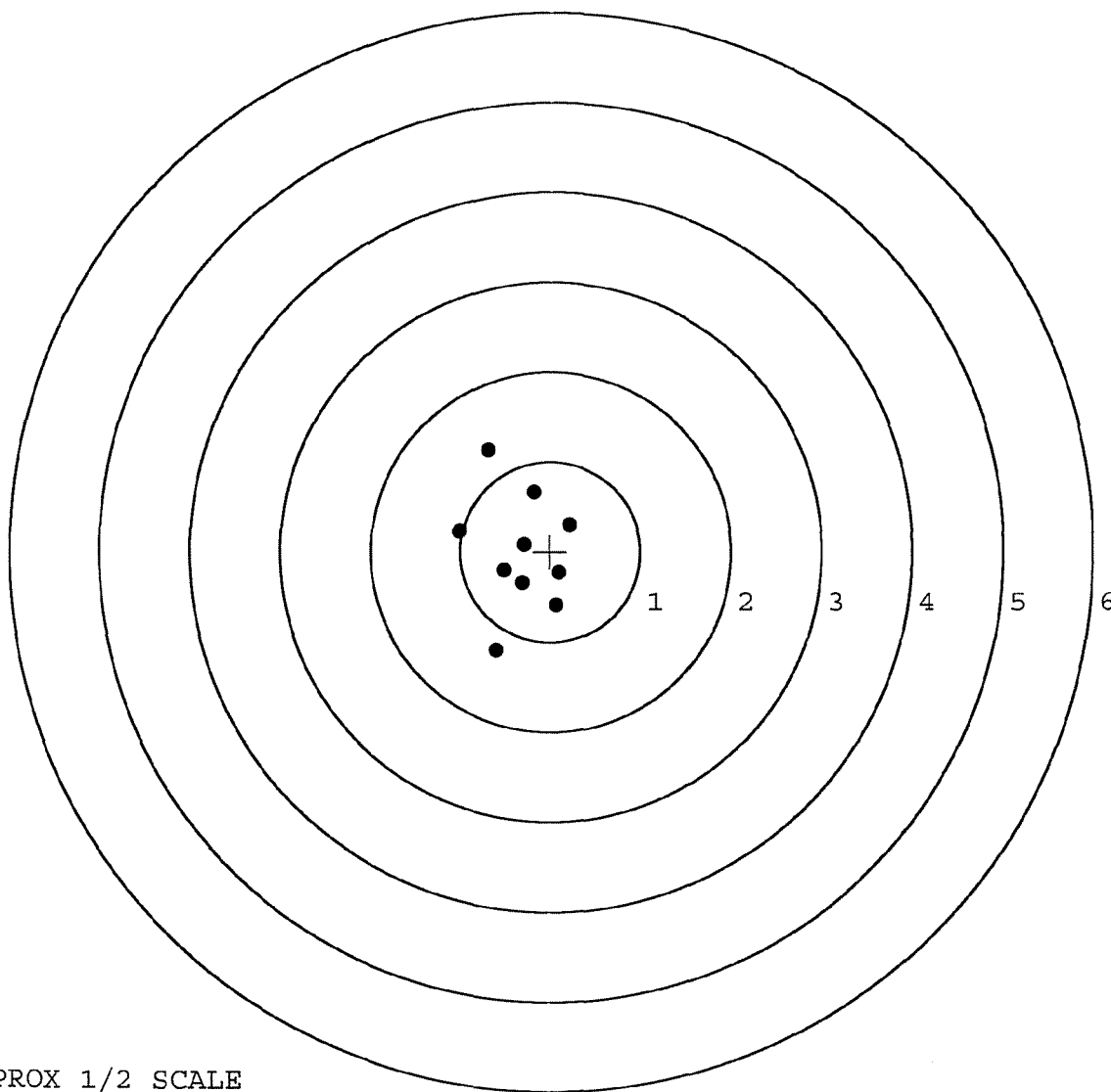
MAX RADIUS: 1.201

MEAN RADIUS: 0.626

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6587720. __0

TARGET NUMBER: 5

FILE DATE: 09/16/2003

FILE TIME: 17:05

POINT#	X	Y
1:	-0.088	-0.876
2:	-0.048	0.552
3:	-0.031	0.773
4:	0.332	0.285
5:	-0.040	0.259
6:	0.288	-0.224
7:	-0.174	0.009
8:	-0.216	-0.107
9:	-0.168	-0.338
10:	-0.464	-0.391

X CENTROID: -0.061

Y CENTROID: -0.006

POA TO CENTROID: 0.061

HORZ SPREAD: 0.796

VERT SPREAD: 1.649

GROUP SPREAD: 1.650

MIN RADIUS: 0.114

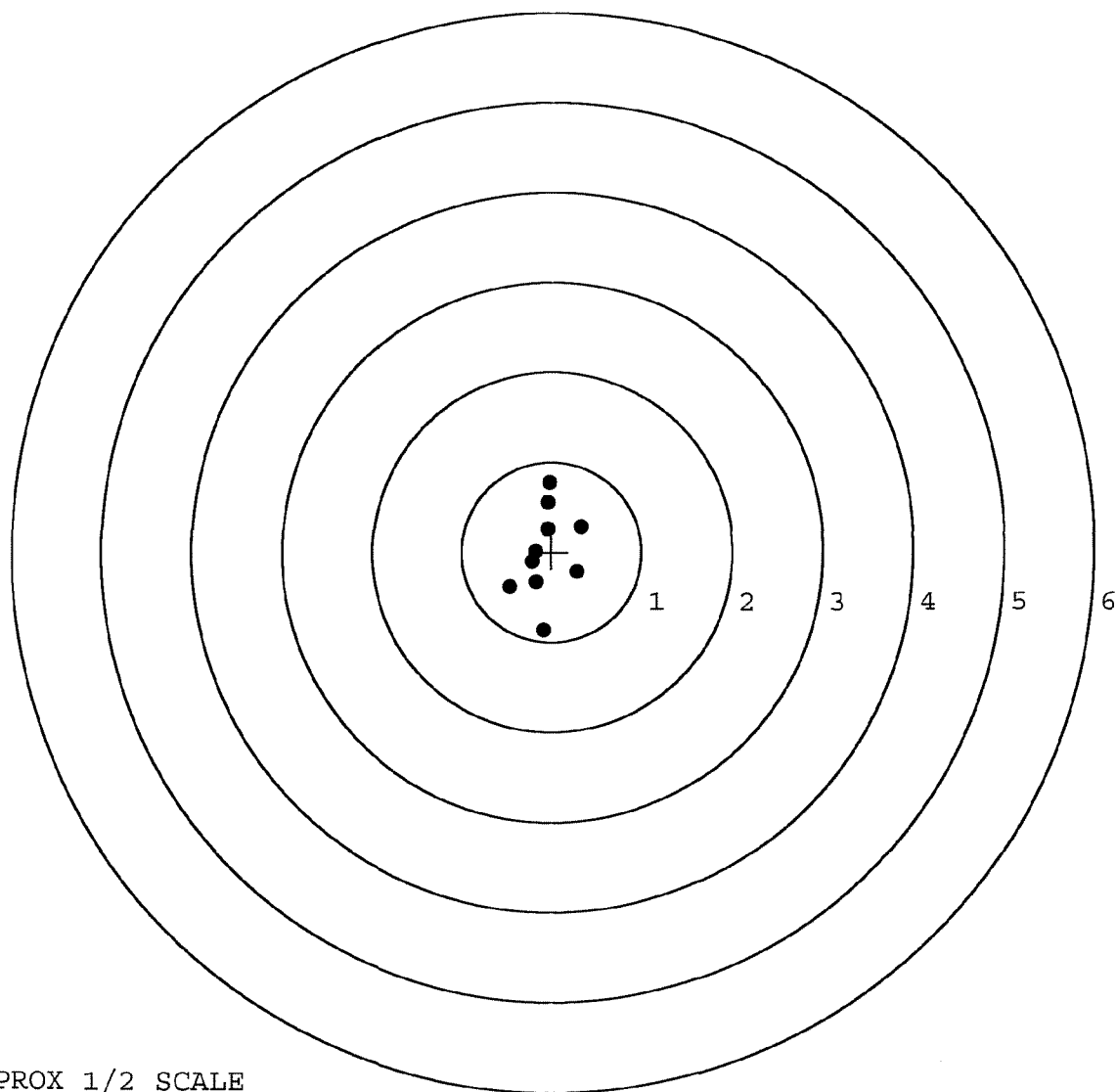
MAX RADIUS: 0.871

MEAN RADIUS: 0.458

IN 1 IN DIAMETER: 6

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

FINAL INSPECTION CHECKLIST M-24 REPAIRS
CONTRACT #: DAAE-20-02-D-0127

SERIAL # C6587720 INSPECTED BY: RTL

DATE REC'D: 9-2-03 DATE RET'D: 9-18-03

ITEM

BARREL ASSEMBLY

☒ BARREL
☒ RECEIVER
☒ FRONT SIGHT BASE
☒ REAR SIGHT BASE
☒ SCREWS
☒ FINISH

SCOPE ASSEMBLY

☒ SCOPE
☒ SCOPE RINGS
☒ MOUNTING SCREWS
☒ MOUNTING BASE
☒ SCREWS
☒ FINISH
☒ CLARITY

ITEM

STOCK ASSEMBLY

☒ STOCK
☒ SLING AWIVEL STUDS
☒ ADJUSTABLE
☒ BUTT PLATE
☒ LOCK NUTS
☒ BARREL CLEARANCE
☒ COLOR / FINISH

SYSTEMS CASE

☒ SCOPE CASE
☒ IRON SIGHTS
☒ DEPLOYMENT KIT

TRIGGER ASSEMBLY

☒ SAFETY OPERATION
☒ RE-SET TO FACTORY SPECS

COMMENTS:

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	069389		
SERIAL NUMBER	C6587720		
LOG-IN DATE	9-2-03		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	9-2-03	RW
560 A	RE-BARREL	9-4-03	RTL
B	DRILL AND TAP	9-5-03	TRW
575	ASSEMBLE	9-4-03	RTL
600	PROOF MAGNA-FLUX	9-4-03	AC
605	CHECK HEADSPACE	9-4-03	AC
610	DIS-ASSEMBLE GUN	9-5-03	RTL
612	MAGNAFLUX		
615	ROLLMARK CALIBER	9-5-03	RTL
618	ROTO-BLAST	9-10-03	JAB
620	APPLY COATINGS	9-12	TA
625 A	FINAL ASSEMBLY	9-14-03	RW
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	9-16-03	RW
655	FINAL INSPECT	9-18-03	RTL
660	PACK	9/23/03	DA
		SHIP DATE	
	QAR INSPECTION DATE		

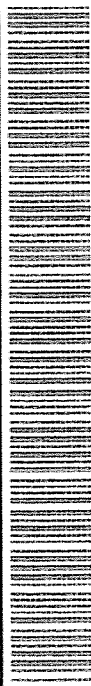
Remington  REG. U.S. PAT. & TM. OFF.

MODEL 700TM W24

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

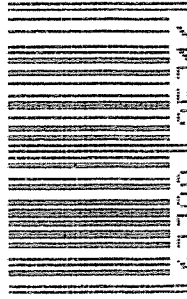
SERIAL NO. C6587720	ORDER NO. 5716
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MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 C6587720

UPC



0 47700 25716 7

MOD. M24 GA. CAL. 7.62 GUN # 9720

# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st		
NF	1/22	Check Safe	KS
	2nd		
KS		Rep'd	KS 1/24/91
	3rd		
	4th		

FUNCTION RD 6654 Rev 1

TEST INIT. ACTION TO CORRECT		ASSEM. #
PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		

op. #	OP. NAME	READINGS				DATE	INIT
625 cont.	F) Safety On Force	4. 3/4	4. 3/4	5.0	11/7/90	KS	
	G) Safety Off Force	2. 1/2	2. 1/2	2. 1/4	11/7/90	KS	
	H) Trigger Pull Test & Retainability				1-21-91	VF	
	I) Firing Pin Indent	.020	.020	.021	11/7/90	KS	
	J) Assemble Stock				11/14/90	KS	
	K) Assemble Swivel Studs				11-26-90	gsl	
	L) Attach Front and Rear Sight Assemblies				11/14/90	KS	
	M) Iron Sight Alignment				11/14/90	KS	
	N) Detach Front & Rear Sights & place in numbered container				11/14/90	KS	
	O) Attach Scope to Rifle				11/14/90	KS	
P) Detach & Attach Scope 20 Times				11/14/90	KS		
640	Gallery Target & Test				11-21-90	DH	
	A) Time				11-21-90	DH	
	B) Malfunctions				11-21-90	DH	
	C) Pierced Primers				11-21-90	DH	
	D) Optical Clarity of Scope				11-21-90	DH	
645	Inspect for Live Ammo				11-21-90	DH	
655	Final Inspection						
	A) Headspace				11-21-90	gsl	
	B) Trigger Pull	2.62	2.64	2.72	2.68	2.81	
	C) Function	2.48	2.26	2.45	2.43	2.47	
660	Pack				3-18-91	VF	

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C 6587720

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		10/18/90	Kd
600	Proof		10/18/90	Kd
607	Check Headspace		10/18/90	Kd
610	Dis-assemble Gun		10/18/90	Kd
612	Magnaflux Barrel Action		10/22/90	KR
	Magnaflux Bolt		10/22/90	KR
615	Rollmark Caliber		10/22/90	LS
617	Drill and Tap Sight Holes		10/23/90	FB
618	Polish Barrel		10/24/90	WB
620	Apply Coatings (Barrel Action)		11-6-90	JA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		11-6-90	KS
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/4-90	KS
	C) Inspect Ejector Hole for Chamfer		11-6-90	KS
	D) Oil Firing Pin Ass'y		11-6-90	KS
	E) Adjust Trigger Pull to Min Setting and Stake		11-21-91	KS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 06587720

DATE 1-21-91

TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.34	2.39	2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.31	2.33	2.43	2.26	
PULL #3	2.35	2.38	2.38	2.45	
PULL #4	2.34	2.32	2.40	2.43	
PULL #5	2.27	2.38	2.32	2.47	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.47	3.20		
PULL #2	3.50	3.30		
PULL #3	3.33	3.31		
PULL #4	3.25	3.29		
PULL #5	3.27	3.40		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.24	4.25		4.21
PULL #2	4.27	4.28		4.24
PULL #3	4.17	4.20		4.27
PULL #4	4.23	4.27		4.30
PULL #5	4.26	4.23		4.32
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6587720
23 Jan 1991

CENTROIDAL DISTANCES

0 TO 1	.0718401
1 TO 2	.37683
1 TO 3	.167036
1 TO 4	.339299
1 TO 5	.155859

2
18
4

<----POB

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0158
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0476
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0501538
THE AMR FOR THIS RIFLE IS: .954

23 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/08587720

CENTERFIRE PATTERNS # 1

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS= 10

IN CIR

1in = 3

2in = 6

3in = 9

HS= 2.616

VS= 2.417

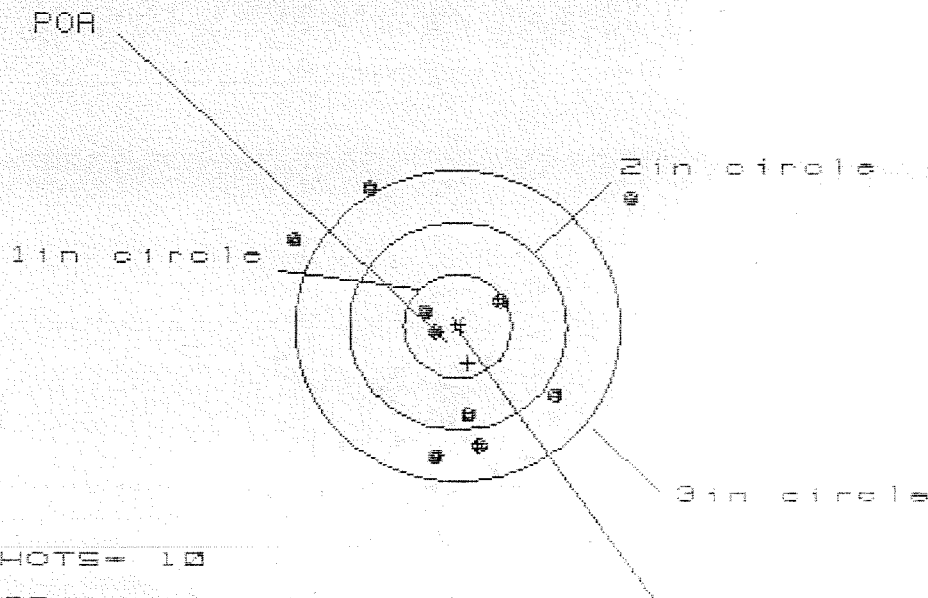
GS= 2.710

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.074	.902	.841
MINIMUM X	-1.542	-.488	-.479
MAXIMUM Y	1.143	.846	.703
MINIMUM Y	-1.274	-1.147	-1.019
CENTROID X	-.069	.103	.164
CENTROID Y	-.020	-.147	-.084
POA TO CENTROID in.	.072	.180	.164
MIN RADIUS	.419	.226	.300
MEAN RADIUS	.891	.753	.676
MAX RADIUS	1.920	1.246	1.126
HORIZONTAL SPREAD	2.616	1.390	1.320
VERTICAL SPREAD	2.417	1.993	1.722
EXTREME SPREAD	2.710	2.430	2.170
NUMBER IN ONE INCH CIRCLE =	3		
NUMBER IN TWO INCH CIRCLE =	6		
NUMBER IN THREE INCH CIRCLE =	9		

23 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6587720

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 4

3 in = 7

HS= 3.177

VS= 2.614

GS= 3.198

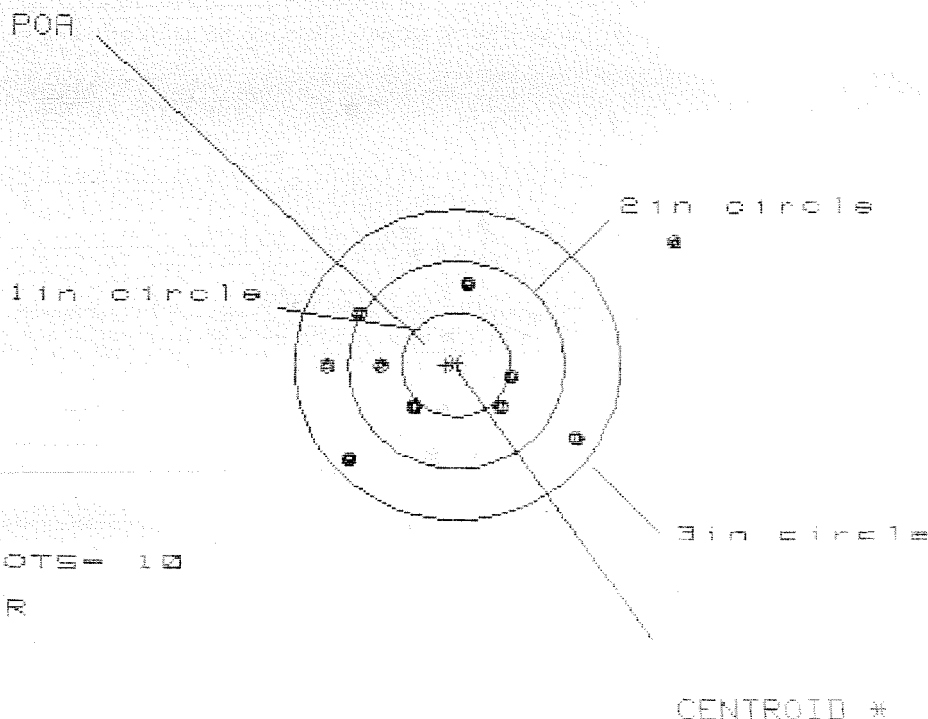
CENTROID #

PATTERN #	2		
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.625	1.057	.885
MINIMUM X	-1.552	-1.371	-.836
MAXIMUM Y	1.360	1.496	1.620
MINIMUM Y	-1.254	-1.118	-.994
CENTROID X	-.094	-.275	-.103
CENTROID Y	.356	.220	.096
POA TO CENTROID in.	.368	.352	.141
MIN RADIUS	.205	.052	.250
MEAN RADIUS	1.080	.946	.841
MAX RADIUS	2.033	1.694	1.823
HORIZONTAL SPREAD	3.177	2.428	1.721
VERTICAL SPREAD	2.614	2.614	2.614
EXTREME SPREAD	3.198	2.841	2.689
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		4	
NUMBER IN THREE INCH CIRCLE =		7	

23 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/06587720

CENTERFIRE PATTERNS # 3



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.993	1.343	.908
MINIMUM X	:	-1.206	-.984	-.816
MAXIMUM Y	:	1.238	.896	.826
MINIMUM Y	:	-.890	-.752	-.822
CENTROID X	:	.096	-.126	-.294
CENTROID Y	:	.006	-.132	-.062
POA TO CENTROID in.	:	.096	.182	.300
MIN RADIUS	:	.527	.301	.297
MEAN RADIUS	:	1.027	.838	.735
MAX RADIUS	:	2.346	1.454	1.005
HORIZONTAL SPREAD	:	3.199	2.327	1.724
VERTICAL SPREAD	:	2.128	1.648	1.648
EXTREME SPREAD	:	3.646	2.433	1.963
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

23 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8587720

CENTERFIRE PATTERNS

4

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS- 10

IN CIR

1in = 5

2in = 9

3in = 9

HS= 2.622

VS= 1.465

GS= 2.913

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	2.036	.346	.362
MINIMUM X	:	-.586	-.360	-.344
MAXIMUM Y	:	.593	.580	.380
MINIMUM Y	:	-.872	-.965	-.717
CENTROID X	:	.191	-.035	-.051
CENTROID Y	:	-.238	-.145	-.025
POA TO CENTROID in.	:	.305	.149	.057
MIN RADIUS	:	.228	.050	.074
MEAN RADIUS	:	.677	.425	.316
MAX RADIUS	:	2.200	.973	.774
HORIZONTAL SPREAD	:	2.622	.706	.706
VERTICAL SPREAD	:	1.465	1.465	1.096
EXTREME SPREAD	:	2.913	1.468	1.148
NUMBER IN ONE INCH CIRCLE	=		5	
NUMBER IN TWO INCH CIRCLE	=		9	

NUMBER IN THREE INCH CIRCLE = 9

23 Jan 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C8507720

CENTERFIRE PATTERNS

5

POA

1 in circle

2 in circle

3 in circle

OF SHOTS- 10

IN CIR

1 in - 1

2 in - 5

3 in - 8

HS= 2.654

VS= 2.582

GS= 3.300

CENTROID *

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.772	.563	.399
MINIMUM X	:	-1.882	-1.318	-.766
MAXIMUM Y	:	1.461	1.375	1.238
MINIMUM Y	:	-1.121	-1.287	-1.344
CENTROID X	:	-.045	.164	.328
CENTROID Y	:	.134	.220	.357
POA TO CENTROID in.	:	.141	.274	.485
MIN RADIUS	:	.107	.123	.329
MEAN RADIUS	:	1.095	.946	.829
MAX RADIUS	:	2.035	1.714	1.547
HORIZONTAL SPREAD	:	2.654	1.881	1.165
VERTICAL SPREAD	:	2.582	2.582	2.582
EXTREME SPREAD	:	3.300	2.891	2.678
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

R ORDER
94-18785

SCOPE 89 0048

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
06/14/94	06/15/94		C6587720		700 7.62 NATO
ACCESSORIES	HARD CASE	SCOPE MNTS	SCOPE BASE	SLING STRAP	

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL

AL
36201-5025

CUST NO: 098397 C.D.DL

WRITE ☐

VIA

UPS

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1	C1	D1	E1	F1
TRIGGER GROUP		B2	C2	D2	E2	F2
BOLT ASSY.		B3	C3	D3	E3	F3
BARREL ASSY.		B4	C4	D4	E4	F4
REC. ASSY.		B5	C5	D5	E5	F5
WOOD			C1	D1	E1	F1
METAL			C2	D2	E2	F2

MAIN FAULT

COMMENTS

Trigger Assy	\$173.31
✓ Front Sight Assy	\$56.75
✓ Rear Sight Assy	231.01
Inspect / Test / Clean	50.00
	511.07

REPAIRMAN	PROOF	CLEAN	TEST <i>AK</i>	TARGET	PATTERN
GALLERY TESTER	DATE	DATE	DATE <i>2/23</i>	DATE	DATE

RD6925 REV. 1/94

M2400001056

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6587720
DATE 2-14-96
TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.71	2.68	2.72	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.20	2.30	
PULL #3	2.55	2.56	2.78	
PULL #4	2.53	2.26	2.75	
PULL #5	2.42	2.55	2.72	
TOTAL	12.79	12.25	13.27	
AVG.	2.55	2.45	2.65	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.15	3.47	
PULL #2	3.19	3.12	
PULL #3	3.31	3.14	
PULL #4	3.00	3.34	
PULL #5	3.32	3.28	
TOTAL	15.97	16.35	
AVG.	3.19	3.27	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.31	4.53		4.01
PULL #2	4.56	4.53		4.01
PULL #3	4.59	4.41		4.03
PULL #4	4.34	4.52		4.15
PULL #5	4.04	4.52		4.04
TOTAL	21.84	22.51		20.24
AVG.	4.36	4.50		4.04

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6587720

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6 1/2	6 1/2	6 1/2			2/27/96	WB
	G) Safety Off Force	4	4	4			2/27/96	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.56	2.41	2.36	2.19	2.45	2/24/96	RW
	C) Function							
660	Pack							