

673 8618

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

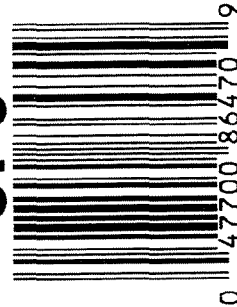
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6738618

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 673 8618

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	J.P.D.
430	ASSEMBLE TO STOCK		6-12-08	TRW
440	PROOF		6-12-08	TRW
460	CHECK HEADSPACE		6-12-08	TRW
470	DIS-ASSEMBLE ACTION		6-12-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-13-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES	JUN 17 2008	6-16-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <u>unus</u>	6/16/08	unus
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/16/08	RT
520	GOFF BLAST BBL / REC		6/17/08	TL
542	APPLY COATINGS (BARREL ACTION)		6/23/08	CU
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/23/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/23/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/23/08	RP
	D) OIL FIRING PIN ASSEMBLY		6-26-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

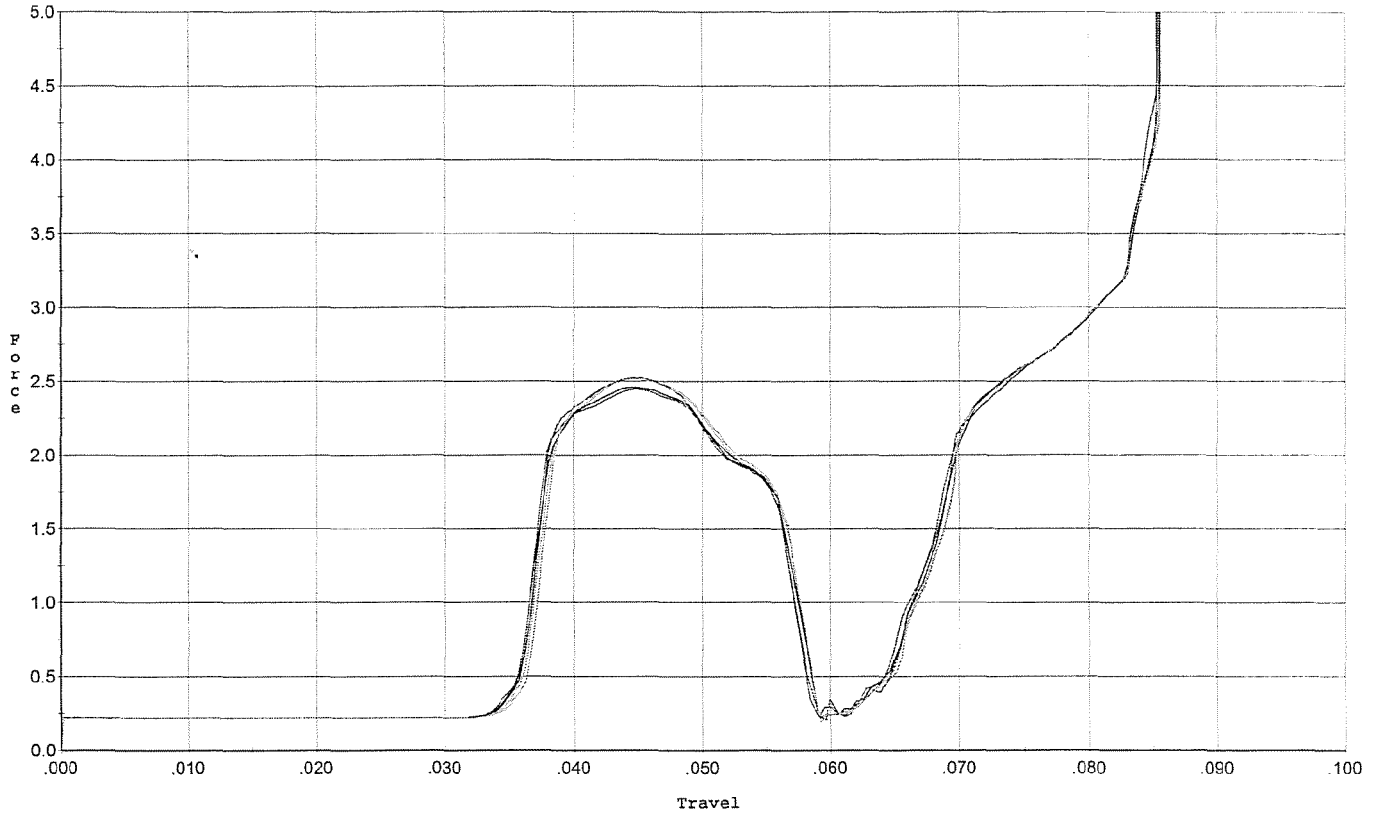
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	7/8/08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>3.5</u>	7/8/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7/8/08	Fm
	J) ASSEMBLE STOCK		6-26-08	RS10
	K) ASSEMBLE SWIVEL STUDS		7/19/08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/19/08	L.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-27-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6/27/08	MEH
670	FINAL INSPECTION A) HEADSPACE		7/19/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.37</u> <u>2.36</u> <u>2.39</u> <u>2.38</u>	7/8/08	Fm
	C) FUNCTION		7/19/08	Fm
690	PACK		7/24/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



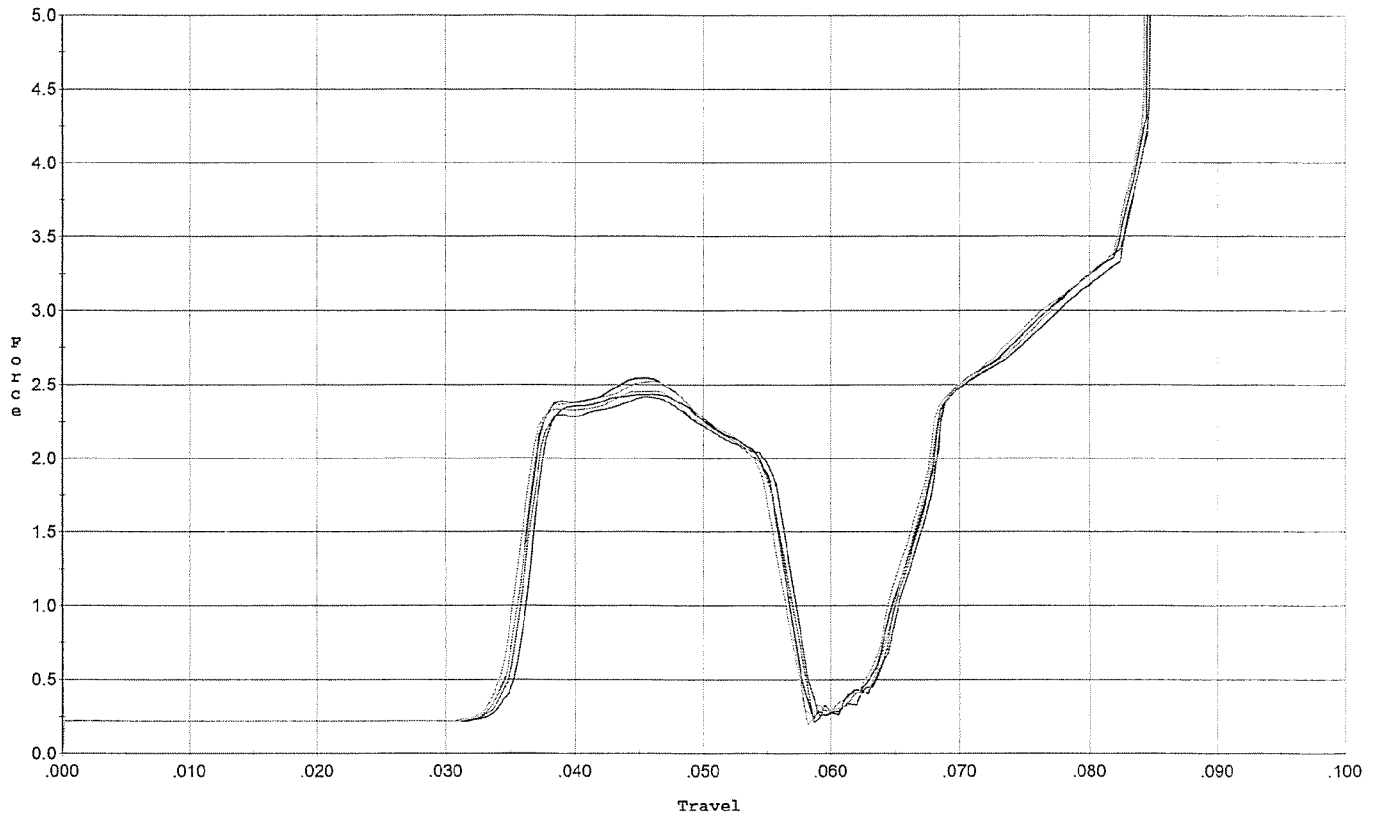
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.056	0.036	0.036	0.052		Set Trigger
2	2.458	0.057	0.035	0.035	0.052		Set Trigger
3	2.448	0.056	0.034	0.036	0.051		Set Trigger
4	2.518	0.057	0.035	0.035	0.052		Set Trigger
5	2.528	0.057	0.035	0.035	0.052		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



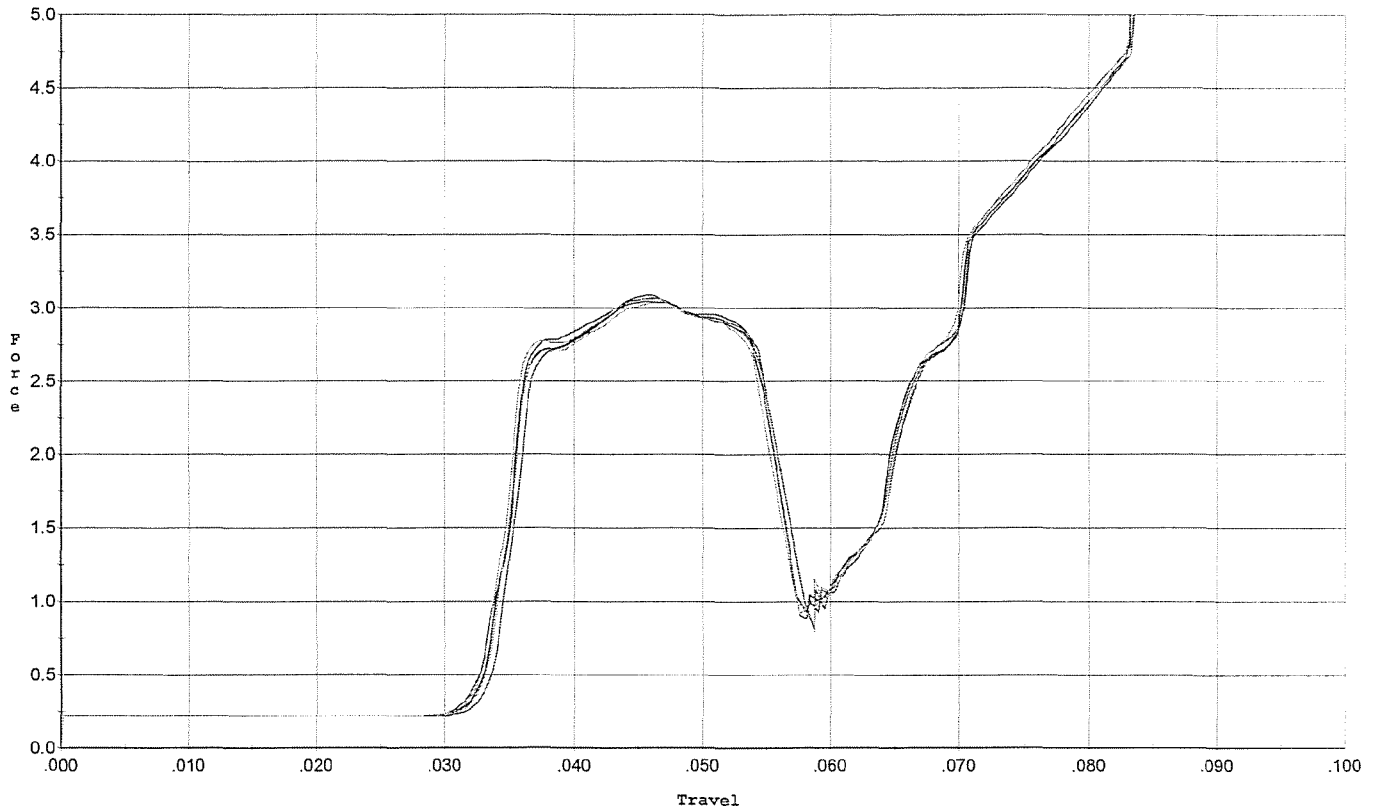
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.056	0.034	0.035	0.053		Set Trigger
2	2.545	0.055	0.034	0.035	0.054		Set Trigger
3	2.418	0.057	0.034	0.035	0.053		Set Trigger
4	2.523	0.055	0.034	0.035	0.053		Set Trigger
5	2.456	0.055	0.033	0.035	0.052		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



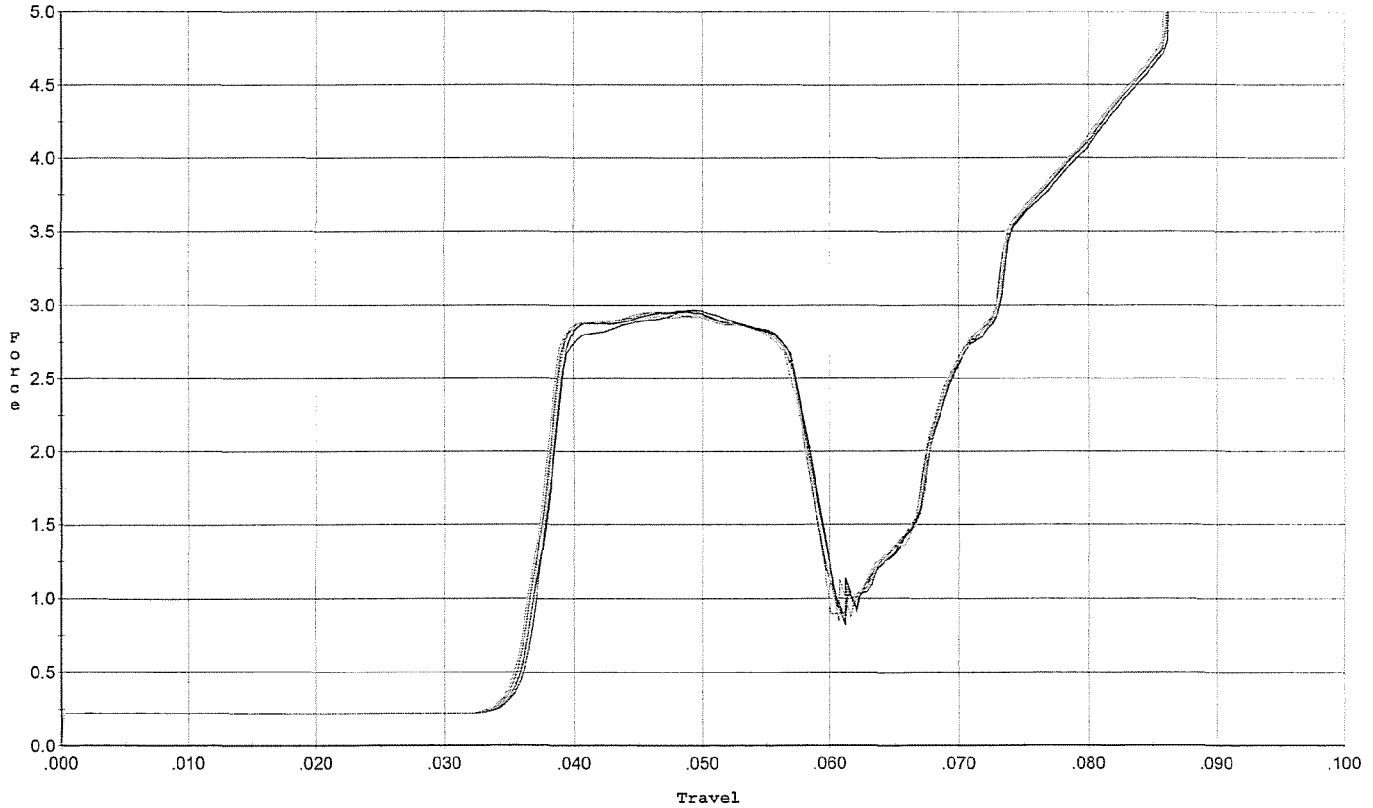
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.055	0.032	0.033	0.067		Set Trigger
2	3.064	0.055	0.032	0.033	0.066		Set Trigger
3	3.042	0.056	0.033	0.033	0.067		Set Trigger
4	3.044	0.055	0.033	0.034	0.066		Set Trigger
5	3.064	0.054	0.032	0.033	0.065		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



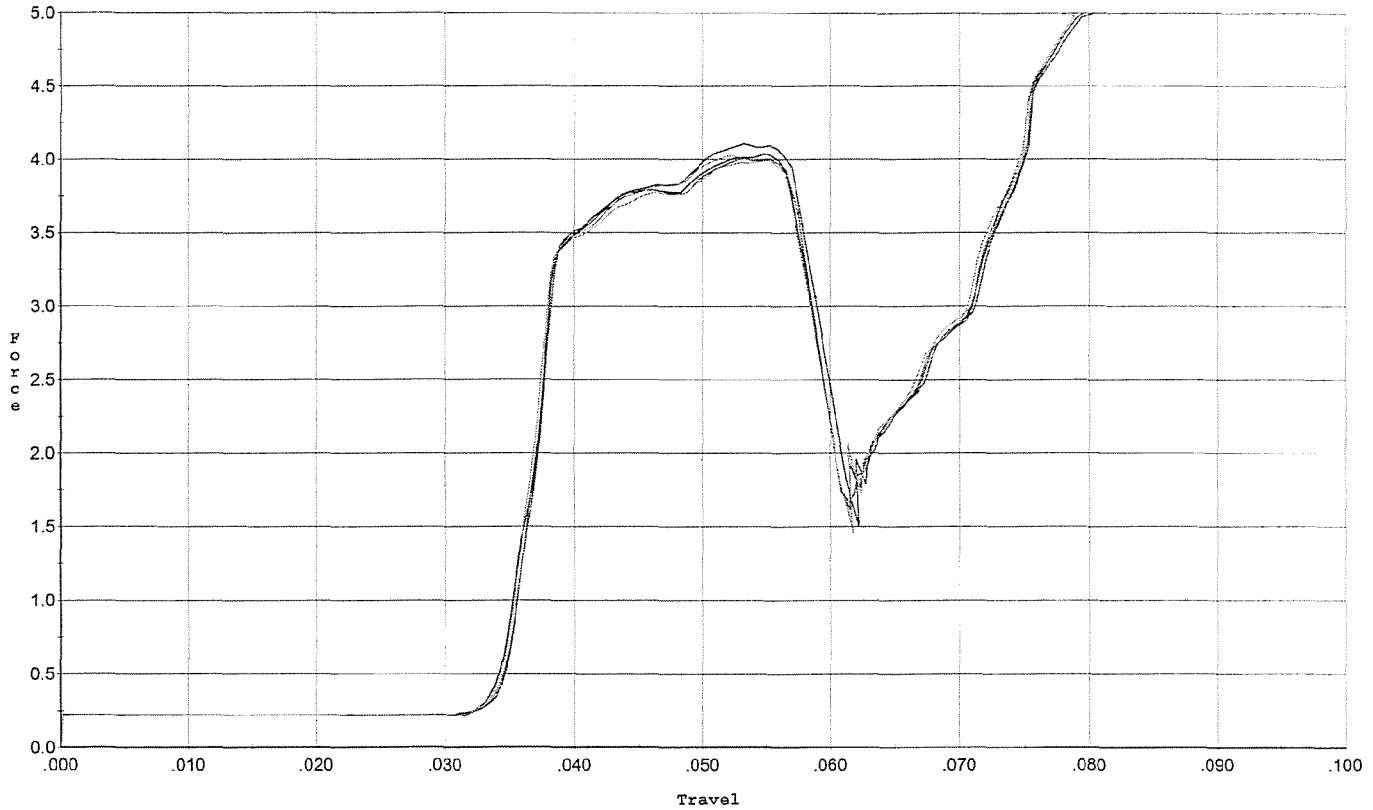
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.965	0.057	0.036	0.034	0.065		Set Trigger
2	2.953	0.058	0.035	0.034	0.067		Set Trigger
3	2.959	0.057	0.035	0.034	0.066		Set Trigger
4	2.923	0.057	0.035	0.034	0.065		Set Trigger
5	2.950	0.057	0.035	0.034	0.067		Set Trigger

Avg 2.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



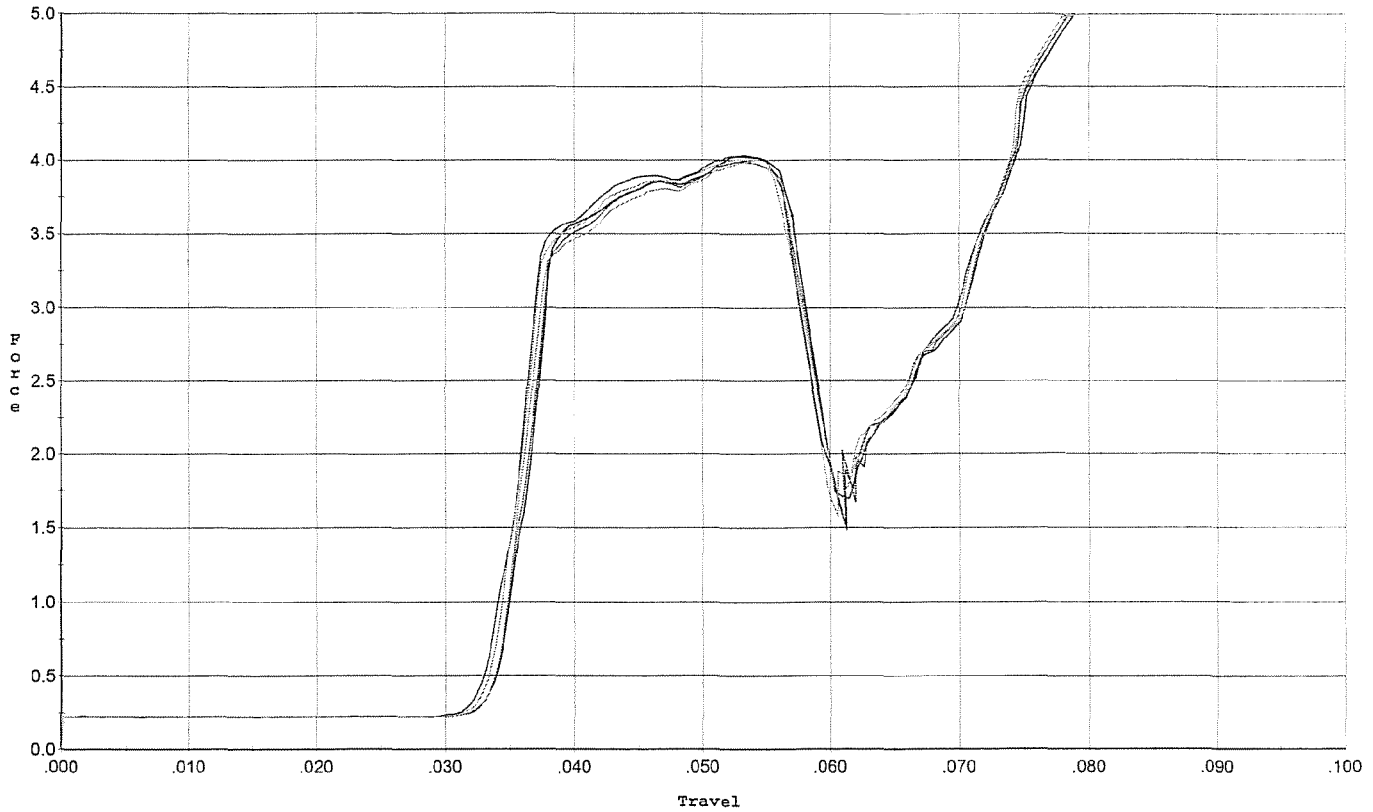
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.106	0.059	0.034	0.032	0.093		Set Trigger
2	4.038	0.058	0.034	0.032	0.090		Set Trigger
3	4.005	0.057	0.034	0.032	0.089		Set Trigger
4	3.993	0.058	0.034	0.032	0.090		Set Trigger
5	4.023	0.058	0.034	0.032	0.091		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



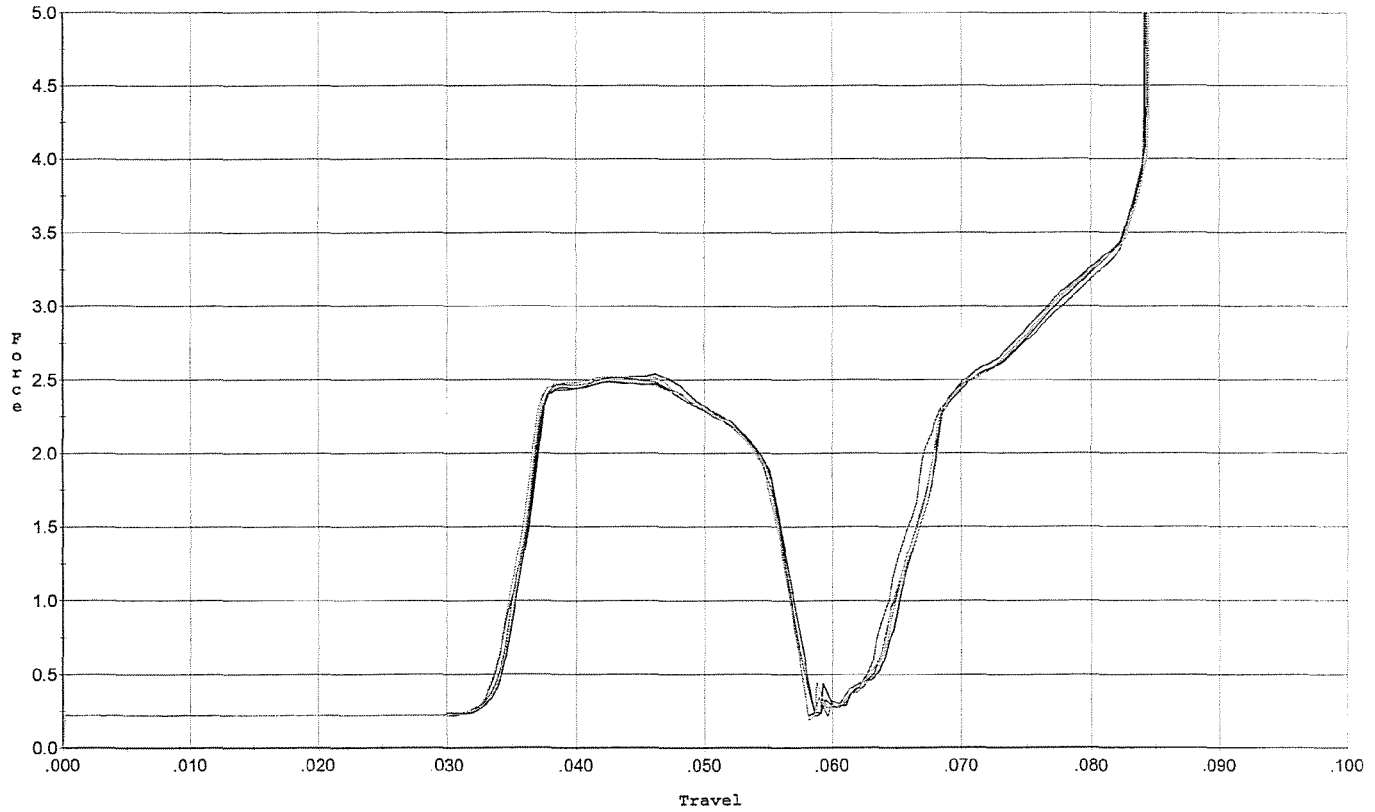
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.026	0.056	0.032	0.032	0.090		Set Trigger
2	4.031	0.057	0.033	0.032	0.089		Set Trigger
3	3.993	0.058	0.033	0.032	0.090		Set Trigger
4	3.979	0.056	0.033	0.032	0.087		Set Trigger
5	4.005	0.057	0.033	0.032	0.090		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



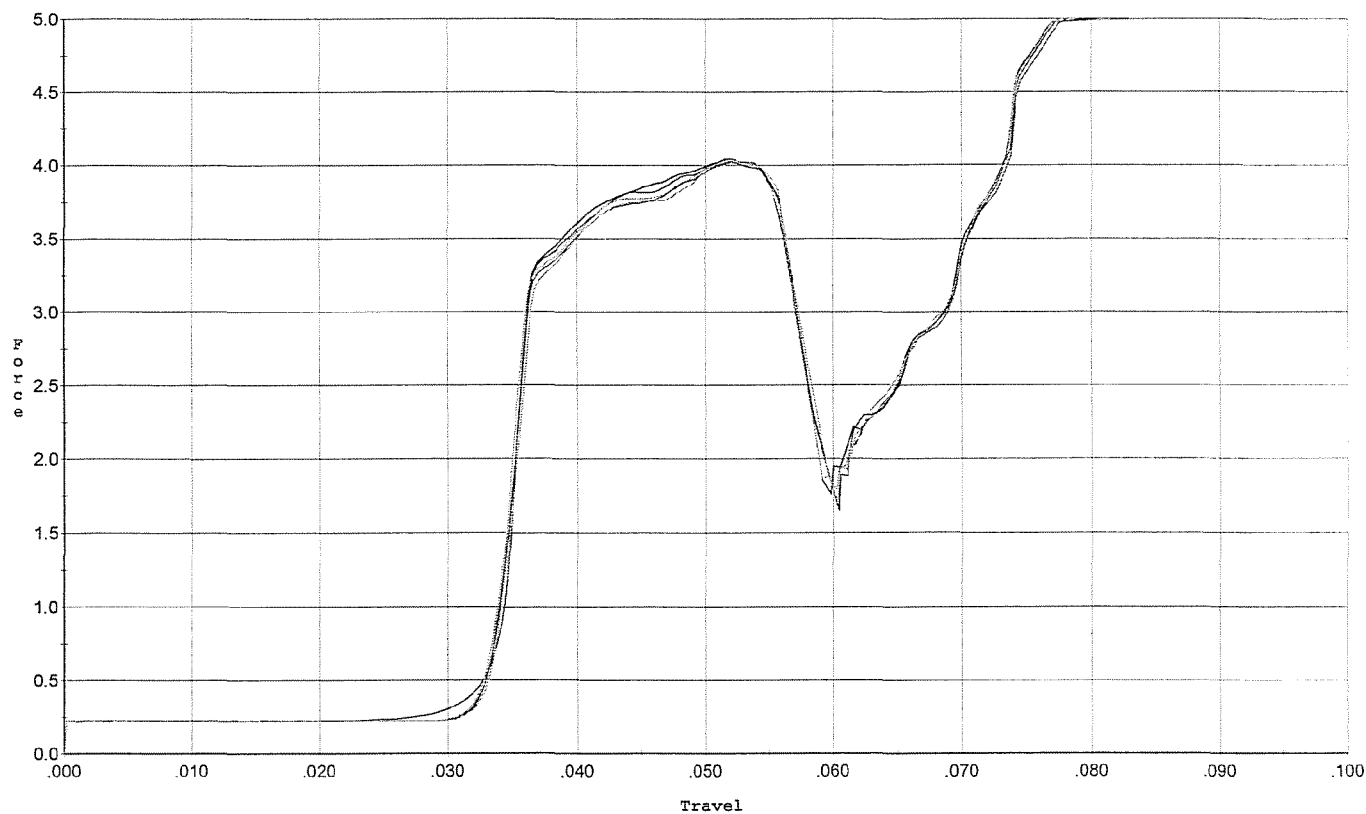
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.055	0.033	0.035	0.055		Set Trigger
2	2.486	0.057	0.034	0.035	0.056		Set Trigger
3	2.512	0.055	0.033	0.034	0.055		Set Trigger
4	2.524	0.056	0.034	0.035	0.055		Set Trigger
5	2.500	0.056	0.033	0.035	0.055		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.056	0.033	0.032	0.089		Set Trigger
2	4.044	0.056	0.032	0.032	0.090		Set Trigger
3	4.026	0.056	0.032	0.032	0.088		Set Trigger
4	4.037	0.056	0.032	0.032	0.090		Set Trigger
5	4.025	0.056	0.033	0.032	0.088		Set Trigger

Avg 4.03