

G673 8623

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



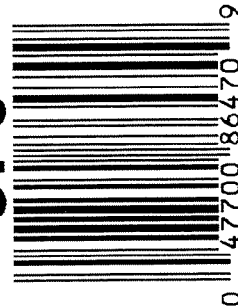
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6738623

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6738623

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	SP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION		6-17-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	RP
475	DRILL AND TAP SIGHT HOLES	JUN 21 2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mmf</i>	6/20/08	<i>mmf</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BT
542	APPLY COATINGS (BARREL ACTION)		6-27	CR
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-30-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-30-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-30-08	SD
	D) OIL FIRING PIN ASSEMBLY		7-8-08	RSP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

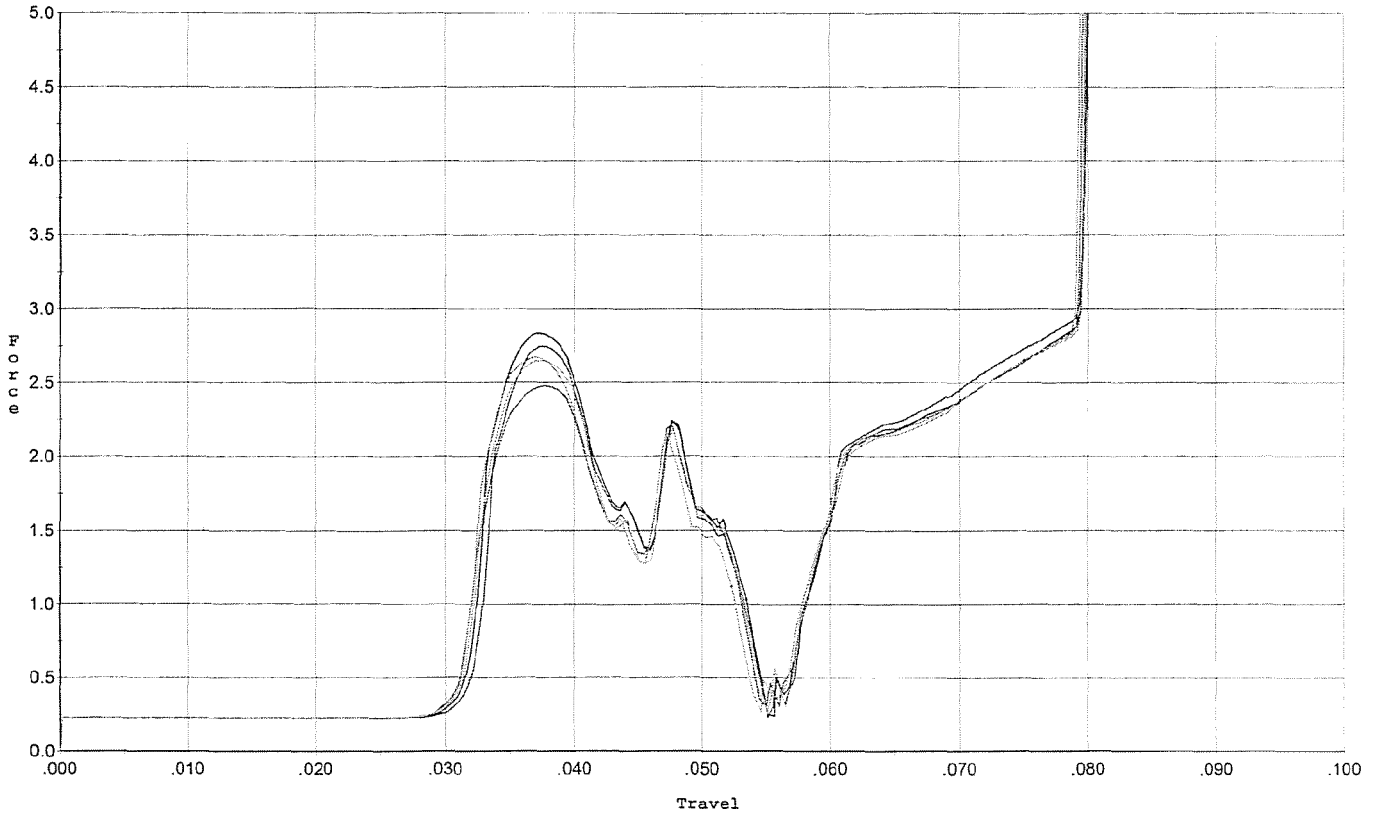
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>8</u> <u>8</u>	7-22	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>5</u> <u>5</u>	7-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TL
	J) ASSEMBLE STOCK		7-8-08	BSW
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		/	
	M) IRON SIGHT ALIGNMENT		/	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		/	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.37</u> <u>2.18</u> <u>2.17</u> <u>2.10</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RTZ
690	PACK		7/28/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



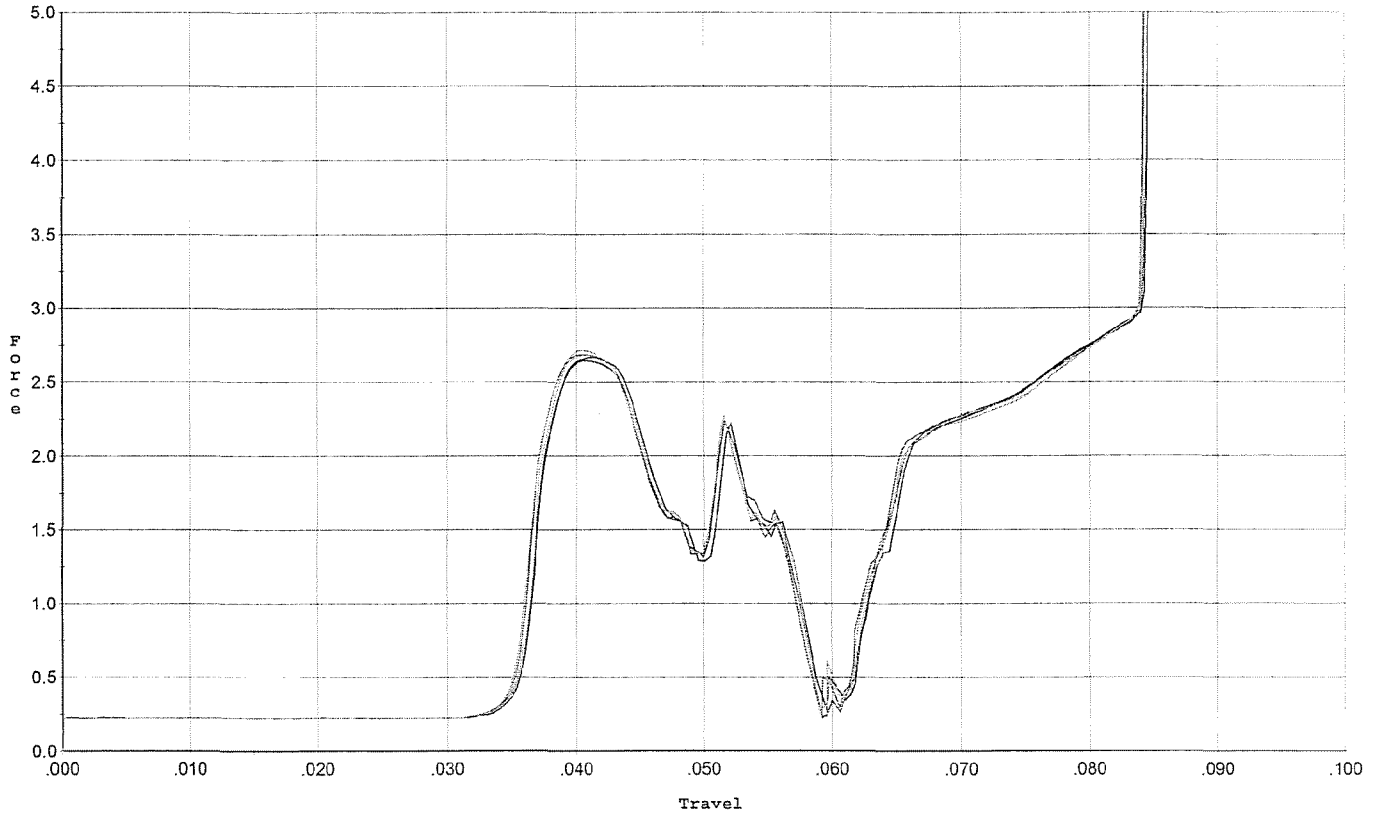
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.748	0.048	0.032	0.035	0.041		Set Trigger
2	2.839	0.053	0.031	0.033	0.050		Set Trigger
3	2.478	0.053	0.031	0.032	0.047		Set Trigger
4	2.649	0.053	0.031	0.033	0.047		Set Trigger
5	2.672	0.052	0.031	0.033	0.047		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



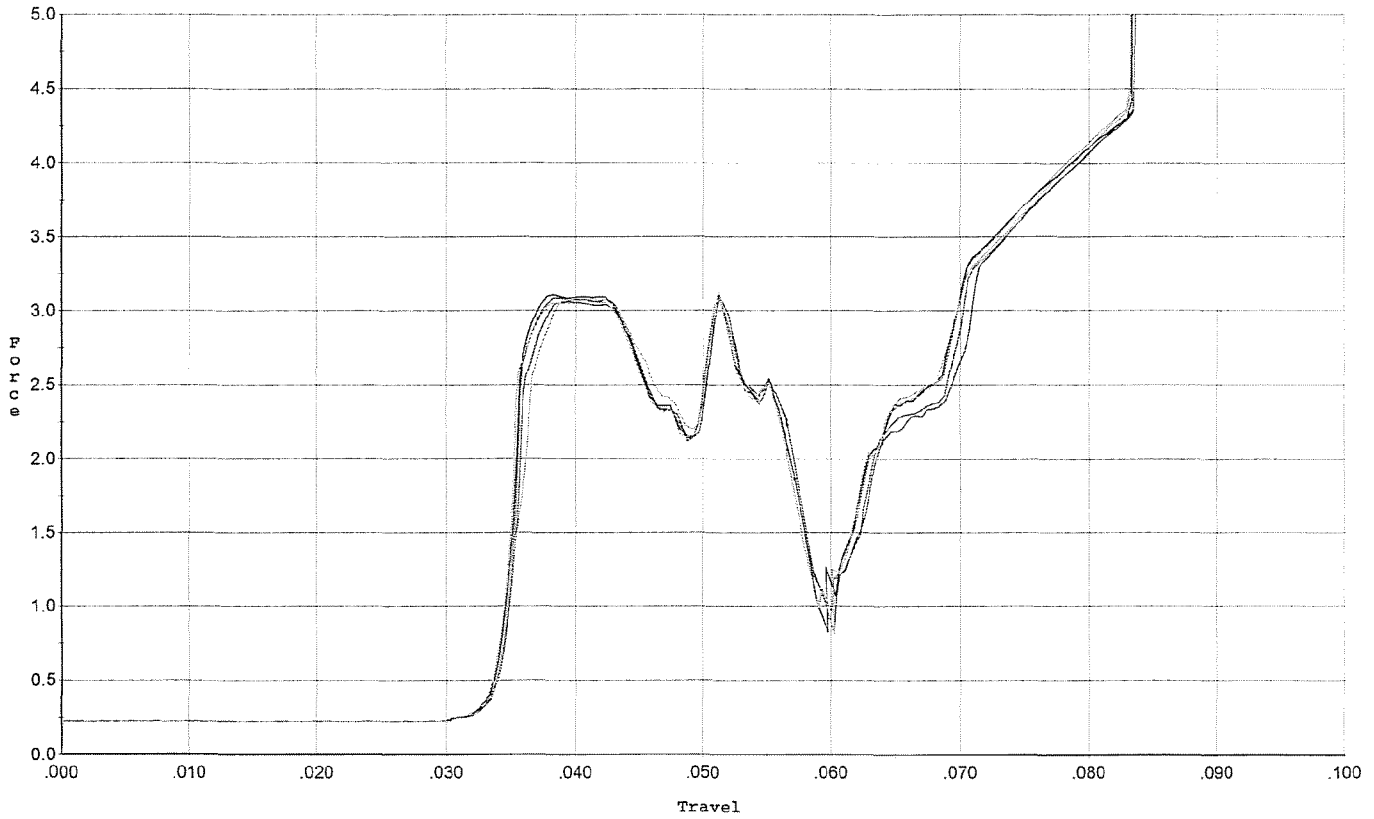
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.644	0.057	0.035	0.034	0.049		Set Trigger
2	2.663	0.057	0.035	0.035	0.049		Set Trigger
3	2.682	0.056	0.035	0.035	0.049		Set Trigger
4	2.716	0.057	0.035	0.034	0.050		Set Trigger
5	2.677	0.058	0.035	0.034	0.050		Set Trigger

AVG 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



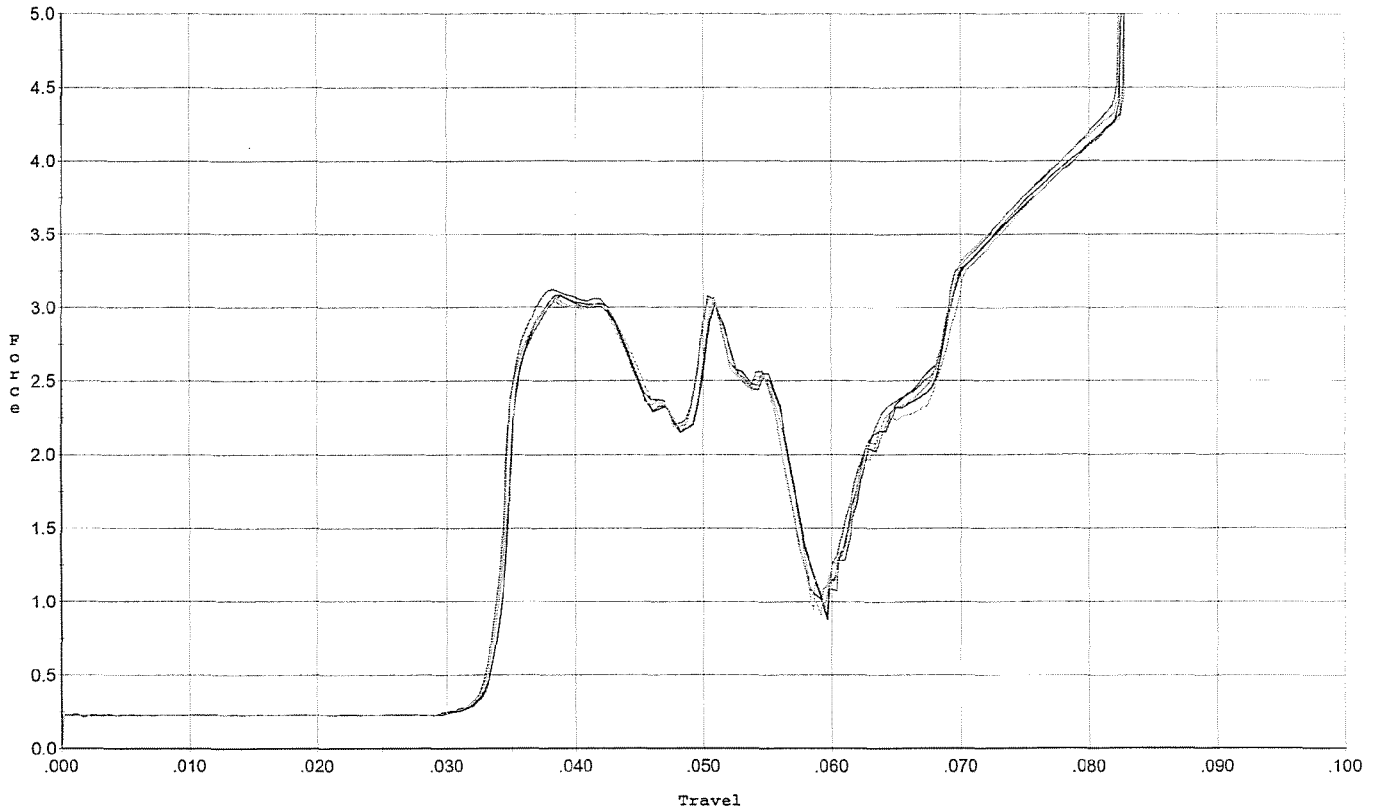
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.057	0.034	0.033	0.066		Set Trigger
2	3.107	0.057	0.033	0.033	0.068		Set Trigger
3	3.091	0.057	0.033	0.033	0.067		Set Trigger
4	3.085	0.056	0.033	0.033	0.066		Set Trigger
5	3.128	0.056	0.034	0.033	0.065		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



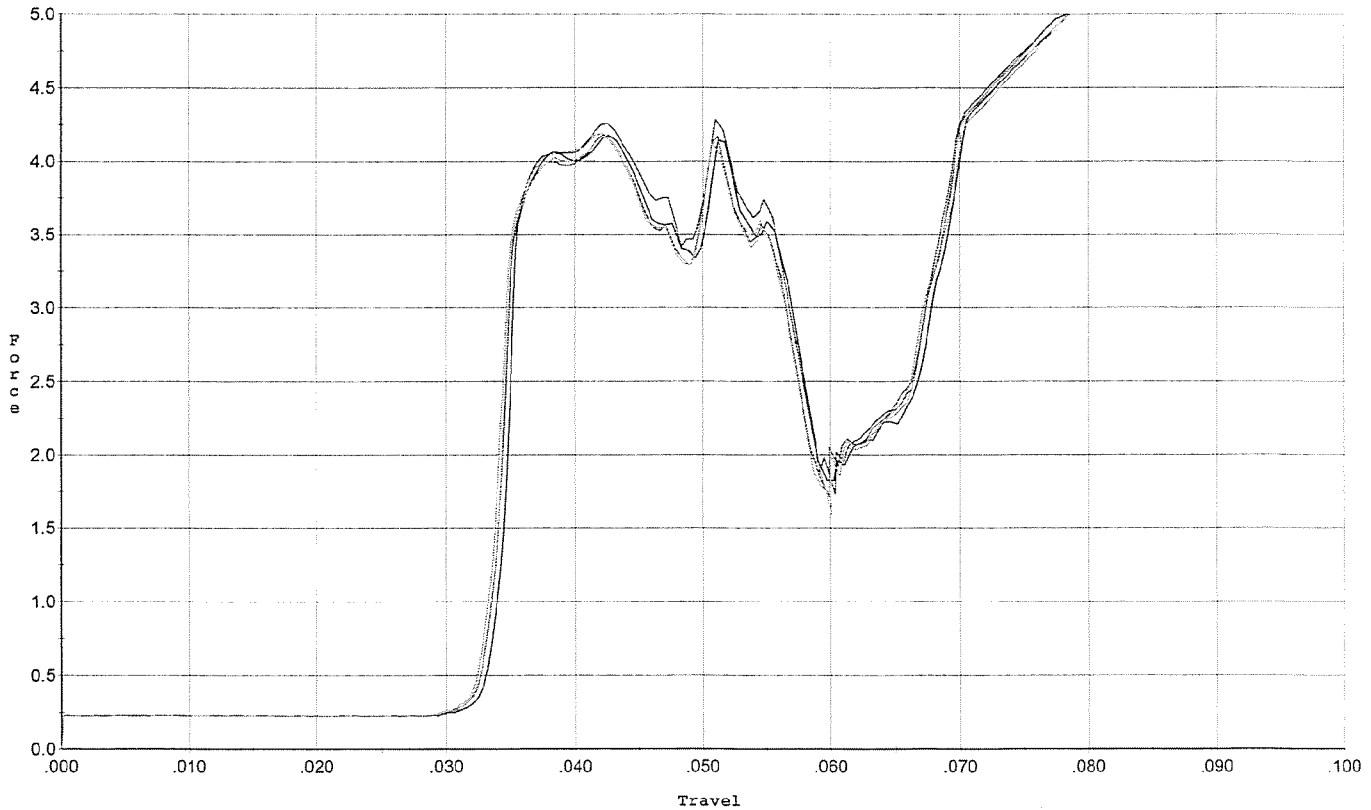
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.078	0.056	0.033	0.033	0.066		Set Trigger
2	3.082	0.056	0.033	0.032	0.066		Set Trigger
3	3.126	0.055	0.033	0.032	0.067		Set Trigger
4	3.067	0.055	0.033	0.032	0.065		Set Trigger
5	3.080	0.056	0.033	0.032	0.067		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



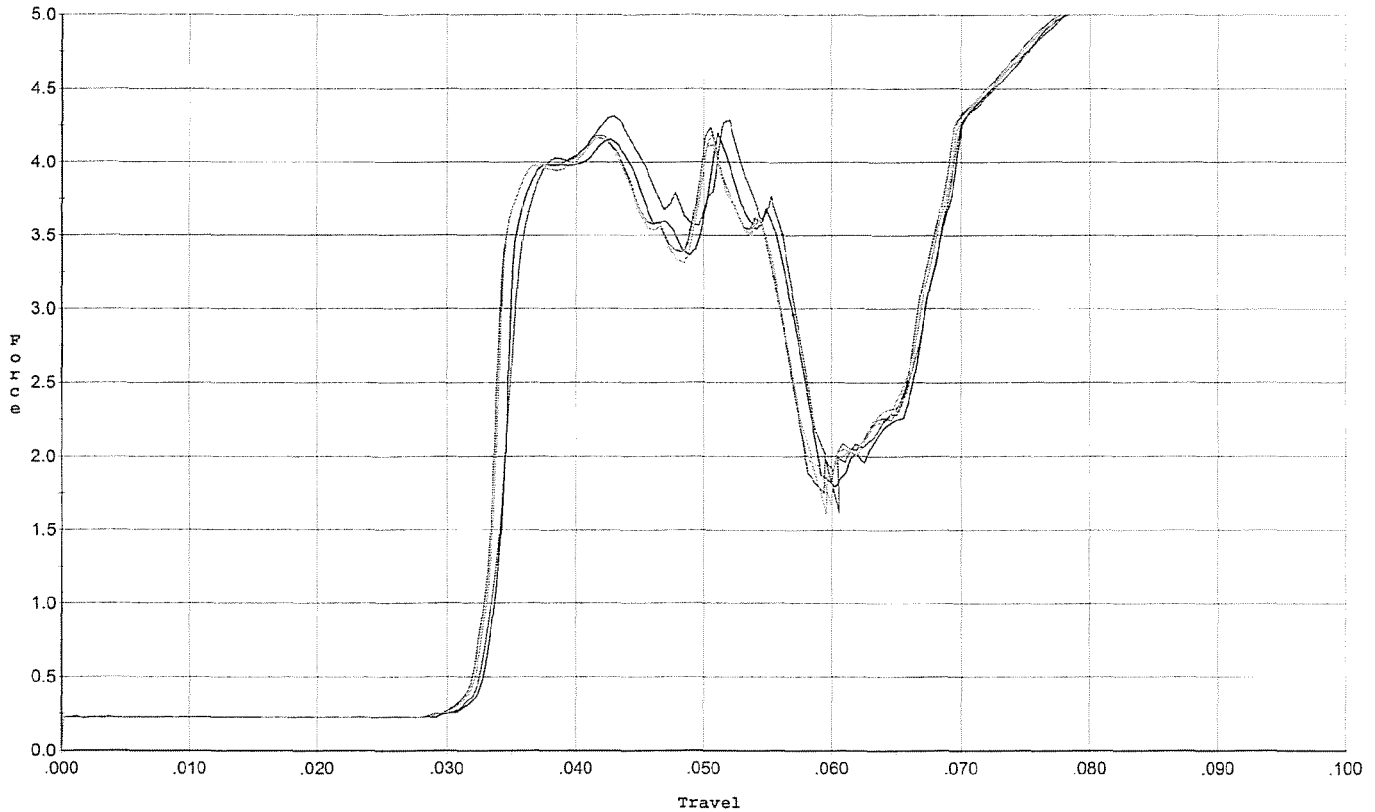
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.285	0.057	0.032	0.030	0.096		Set Trigger
2	4.176	0.057	0.033	0.031	0.092		Set Trigger
3	4.180	0.056	0.032	0.031	0.091		Set Trigger
4	4.166	0.056	0.032	0.031	0.091		Set Trigger
5	4.190	0.056	0.032	0.031	0.093		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



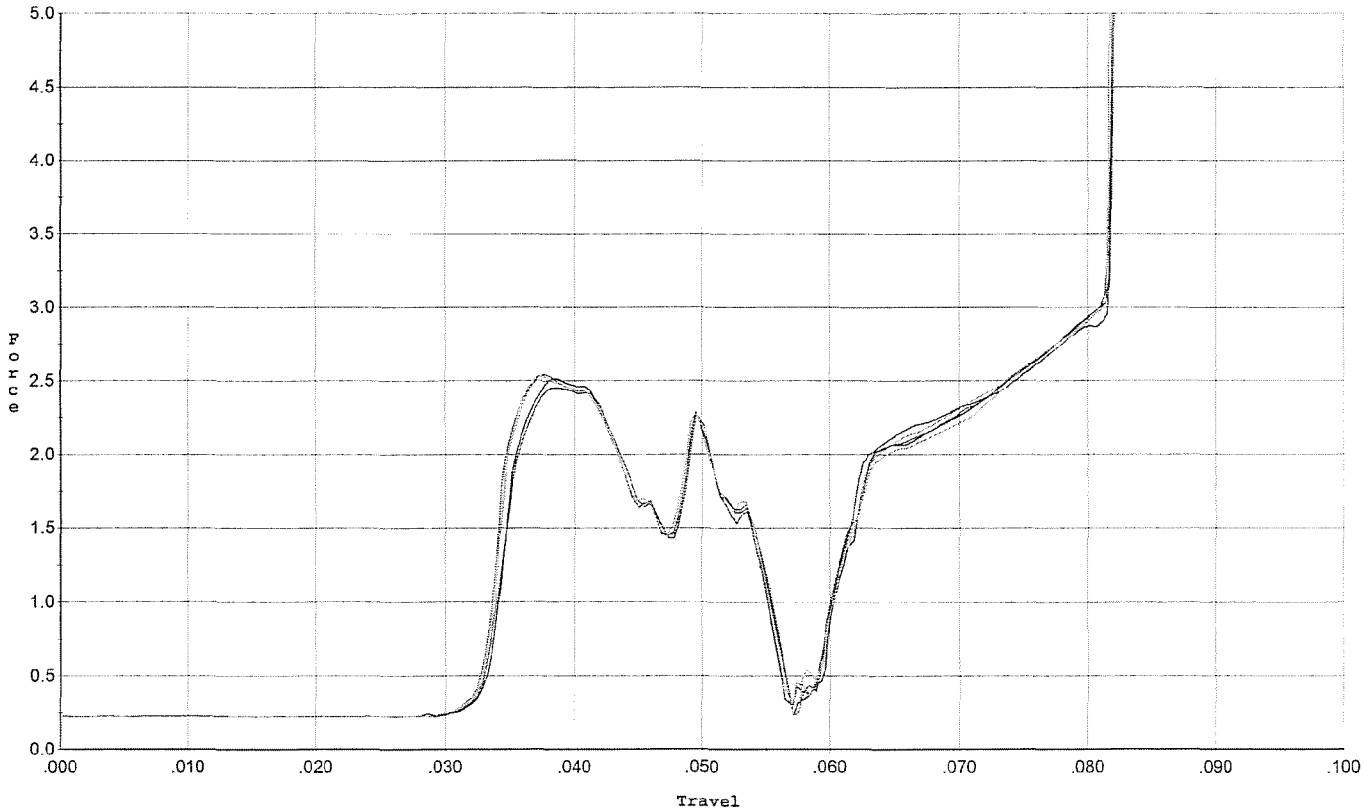
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.056	0.032	0.030	0.095		Set Trigger
2	4.200	0.057	0.032	0.030	0.094		Set Trigger
3	4.240	0.056	0.032	0.031	0.093		Set Trigger
4	4.189	0.055	0.032	0.031	0.092		Set Trigger
5	4.164	0.056	0.032	0.031	0.092		Set Trigger

AVG 4.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



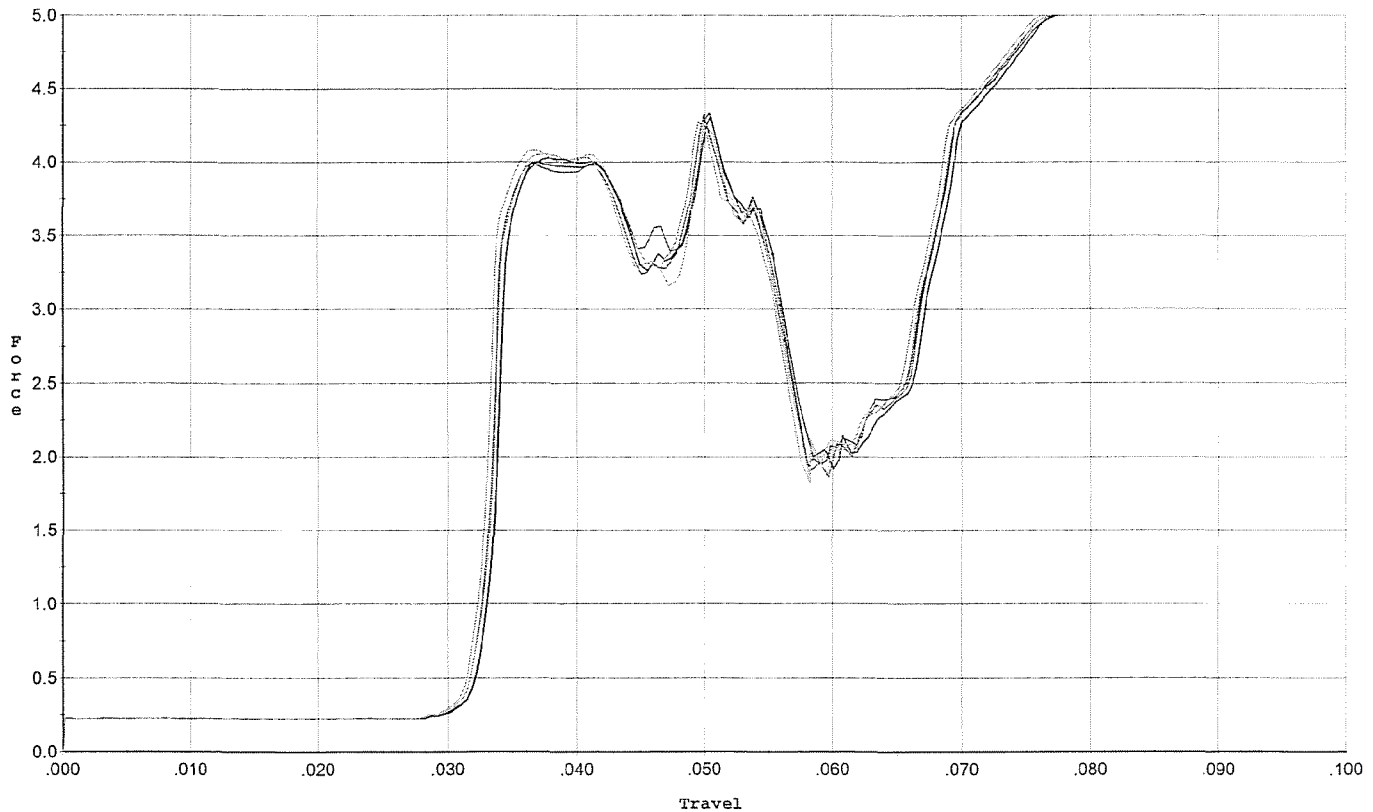
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.055	0.033	0.034	0.048		Set Trigger
2	2.511	0.056	0.033	0.034	0.049		Set Trigger
3	2.547	0.054	0.032	0.034	0.050		Set Trigger
4	2.536	0.055	0.032	0.033	0.050		Set Trigger
5	2.504	0.054	0.032	0.033	0.049		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.333	0.056	0.032	0.030	0.092		Set Trigger
2	4.306	0.055	0.032	0.031	0.090		Set Trigger
3	4.318	0.056	0.031	0.030	0.093		Set Trigger
4	4.271	0.055	0.031	0.031	0.090		Set Trigger
5	4.277	0.055	0.031	0.031	0.092		Set Trigger

Avg 4.30