

G6738624

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



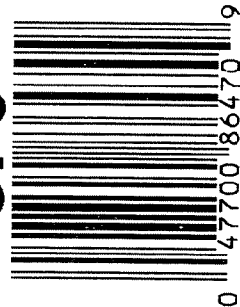
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6738624

UPC



3J FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6738624

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	SP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-9-08	RPD
475	DRILL AND TAP SIGHT HOLES		7-10-08	SP
480	MAGNAFLUX BBL ACTION		7-15-08	RP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-15-08	RT
520	GOFF BLAST BBL / REC		7-16	ur
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>6</u> <u>5.5</u>	7-30	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-30	TC
	J) ASSEMBLE STOCK		7-21-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-28-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MEB
670	FINAL INSPECTION A) HEADSPACE		8-28-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.97</u> <u>2.91</u> <u>2.89</u> <u>2.79</u> <u>2.93</u>	7-30-08	BSN
	C) FUNCTION		8-28-08	BSN
690	PACK		9-2-08	TC

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 7-19-08

TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.51	2.60		2.47	
PULL #2	2.56	2.61		2.46	
PULL #3	2.50	2.56		2.35	
PULL #4	2.53	2.39		2.37	
PULL #5	2.43	2.37		2.35	
TOTAL	12.53	12.53		12.00	
AVERAGE	2.50	2.50		2.40	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.28		
PULL #2	3.10	3.24		
PULL #3	3.10	3.25		
PULL #4	3.24	3.15		
PULL #5	3.24	3.20		
TOTAL	15.84	16.12		
AVERAGE	3.16	3.22		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.28	4.15		4.01
PULL #2	4.31	4.21		3.98
PULL #3	4.32	4.17		4.00
PULL #4	4.37	4.15		4.01
PULL #5	4.16	4.10		4.09
TOTAL	21.44	20.78		20.09
AVERAGE	4.28	4.15		4.01