

6738635

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

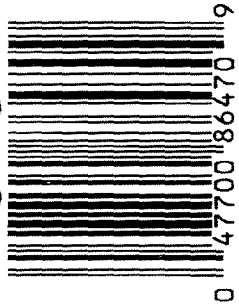
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6738635

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6738635

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	SP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION		6-17-08	SP
472	SERIALIZE BOLT HANDLE		6-17-08	SP
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6-20-08	unes
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BA
542	APPLY COATINGS (BARREL ACTION)		6-27	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/7	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/7	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/7	SP
	D) OIL FIRING PIN ASSEMBLY		7/8/08	S.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

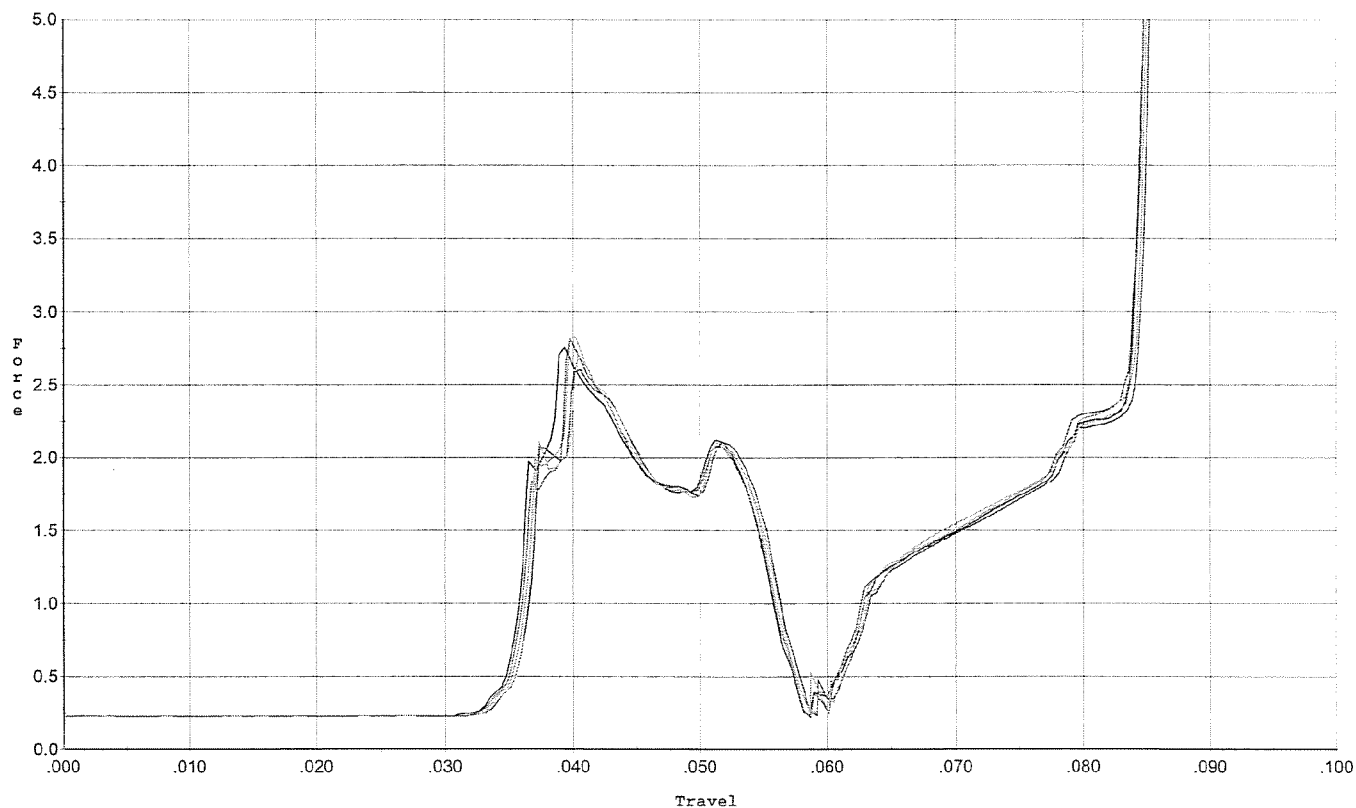
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>6</u>	7-22	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	7-22	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	7-22	TL
	J) ASSEMBLE STOCK		7-28-08	RT
	K) ASSEMBLE SWIVEL STUDS		7-28-08	RT
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-9-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/1/08	MED
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RT
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>256</u> <u>244</u> <u>241</u> <u>264</u> <u>239</u>	7-11-08	SD
	C) FUNCTION		7-28-08	RT
690	PACK		7/28/08	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



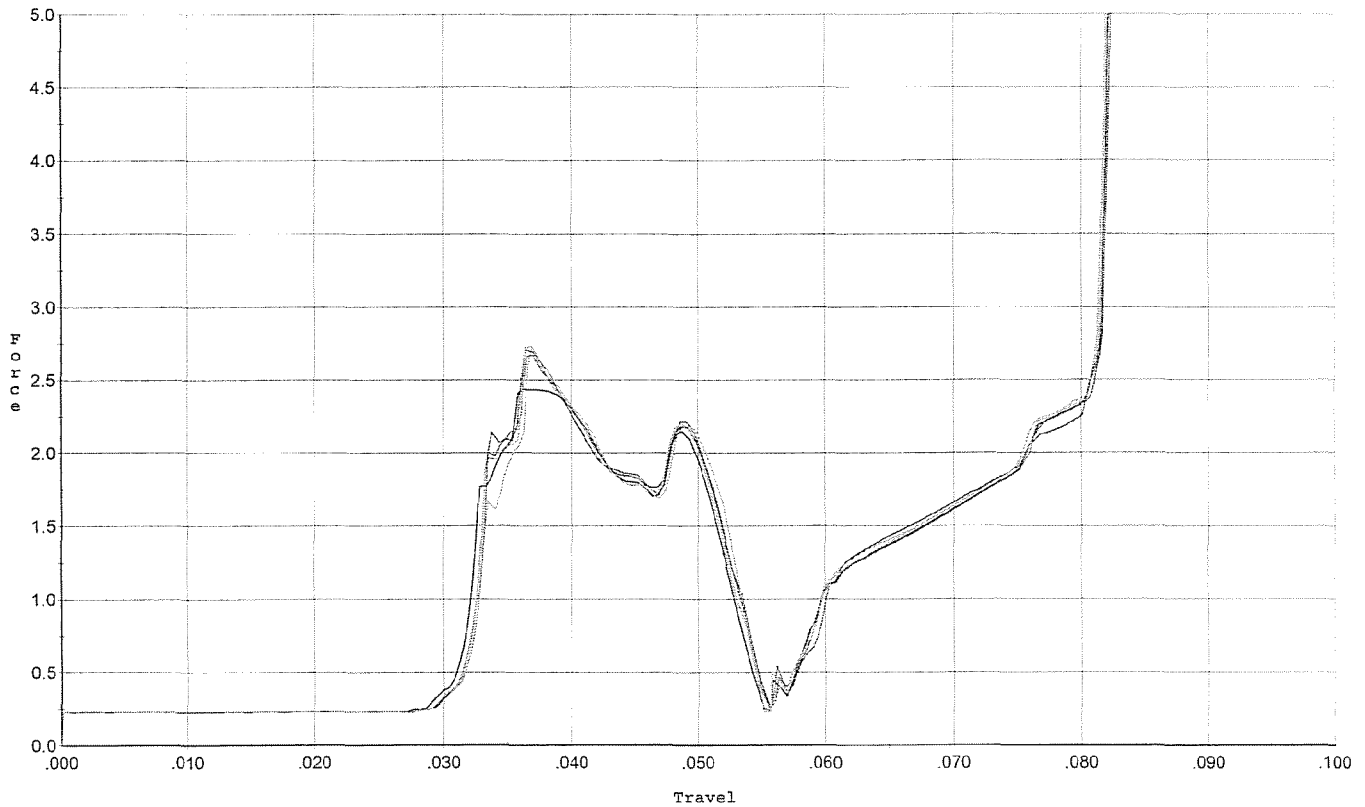
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.055	0.034	0.036	0.047		Set Trigger
2	2.757	0.055	0.033	0.036	0.048		Set Trigger
3	2.819	0.055	0.035	0.036	0.047		Set Trigger
4	2.706	0.055	0.036	0.036	0.047		Set Trigger
5	2.831	0.055	0.035	0.036	0.047		Set Trigger

Avg 2.74

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



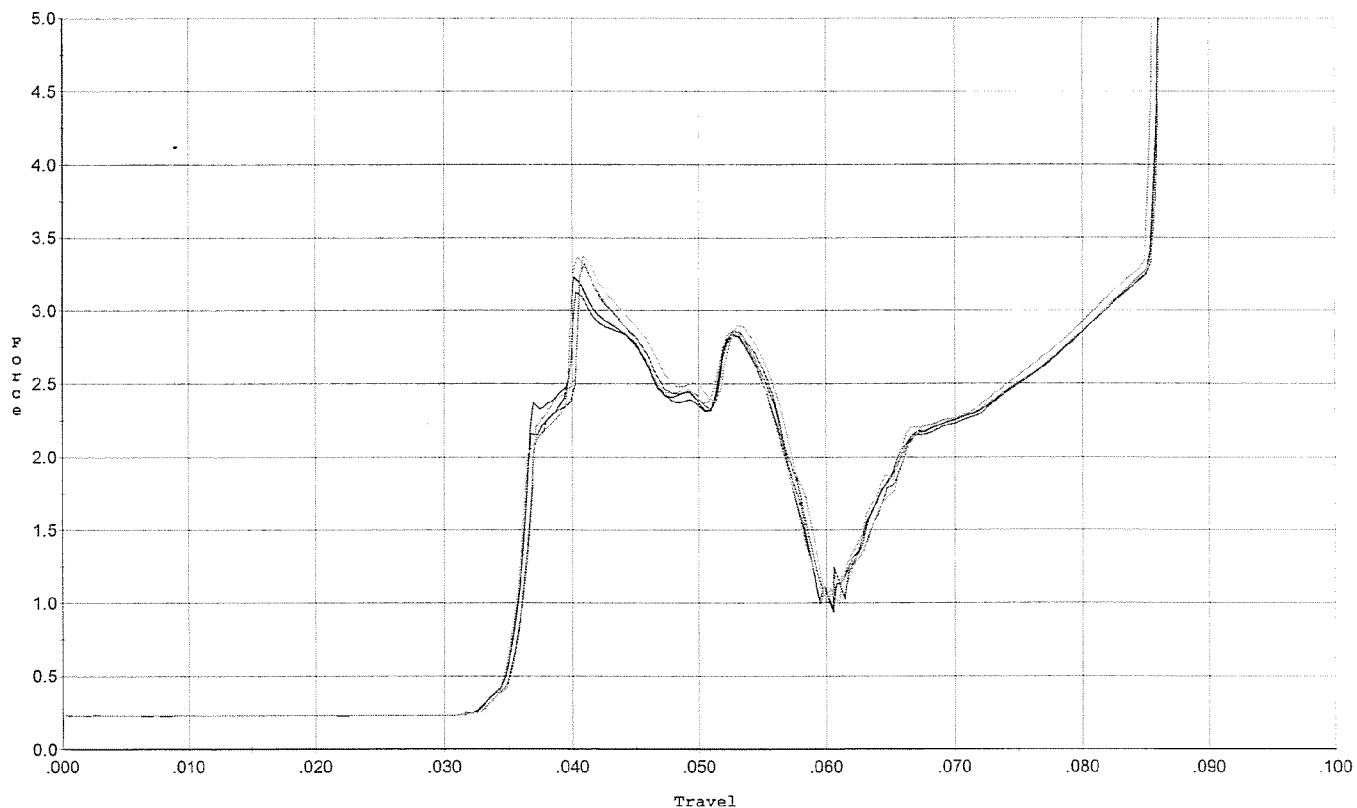
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.053	0.032	0.034	0.049		Set Trigger
2	2.439	0.052	0.031	0.035	0.048		Set Trigger
3	2.666	0.054	0.031	0.034	0.050		Set Trigger
4	2.732	0.054	0.031	0.034	0.050		Set Trigger
5	2.731	0.052	0.032	0.034	0.047		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



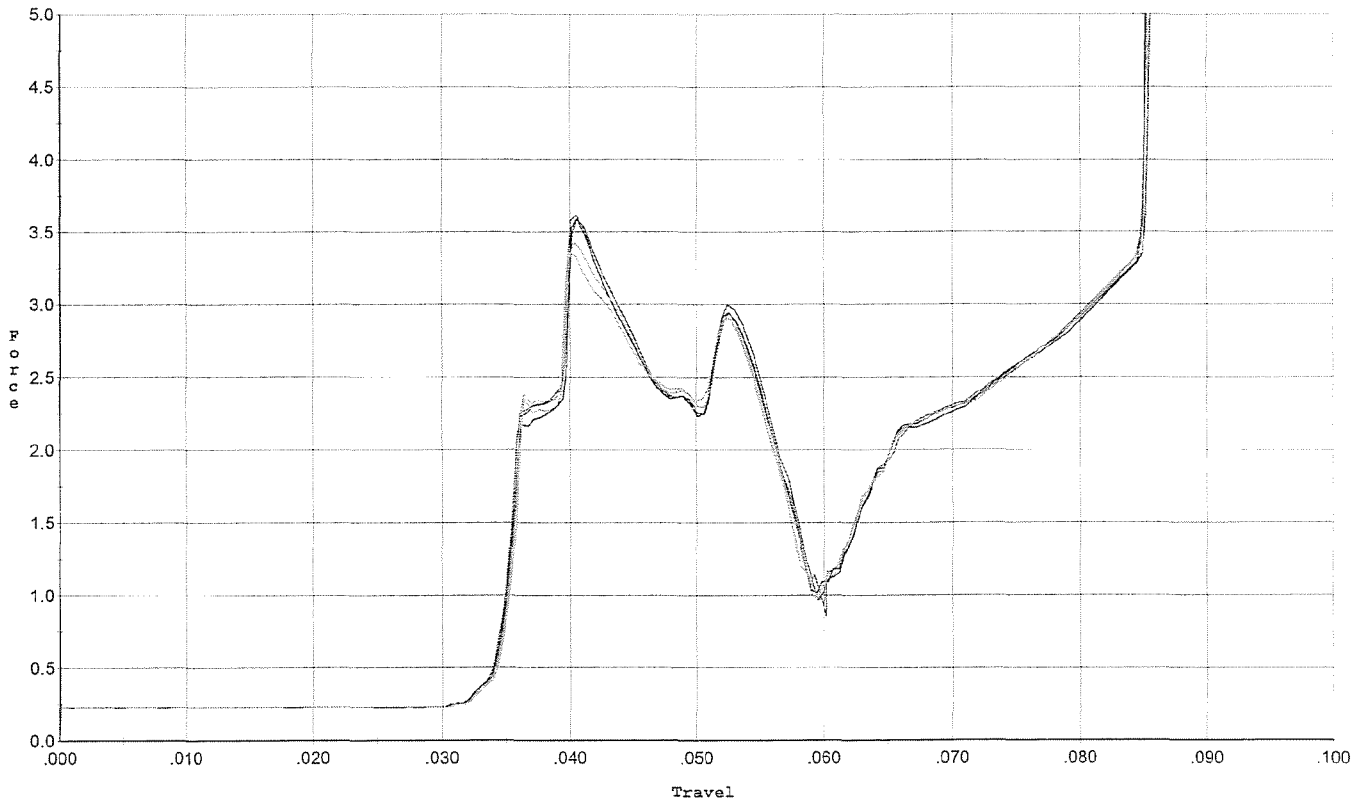
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.058	0.035	0.034	0.065		Set Trigger
2	3.230	0.058	0.035	0.034	0.065		Set Trigger
3	3.319	0.058	0.035	0.034	0.064		Set Trigger
4	3.377	0.058	0.035	0.034	0.066		Set Trigger
5	3.372	0.057	0.035	0.034	0.064		Set Trigger

AVG 3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



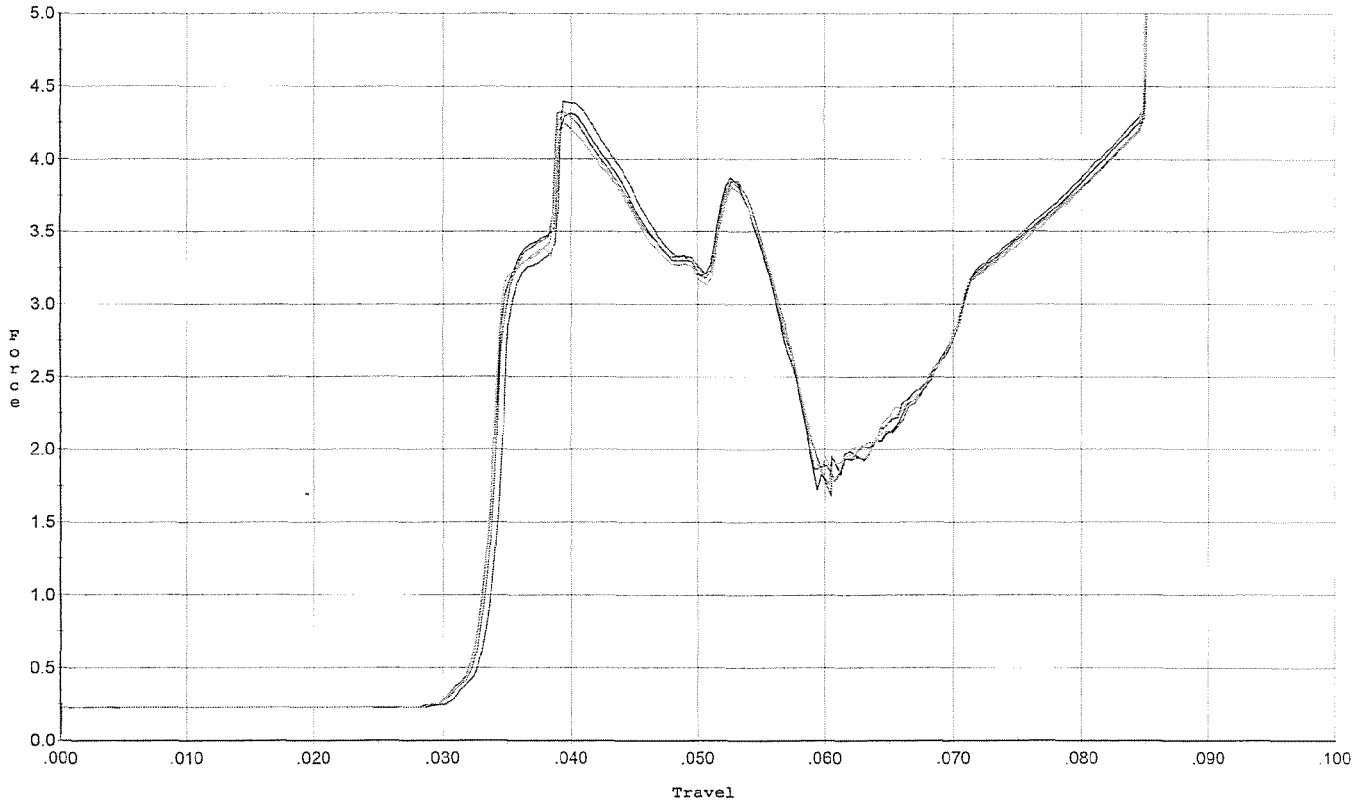
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.594	0.057	0.034	0.034	0.066		Set Trigger
2	3.592	0.058	0.034	0.034	0.065		Set Trigger
3	3.620	0.057	0.034	0.034	0.066		Set Trigger
4	3.426	0.058	0.034	0.034	0.065		Set Trigger
5	3.361	0.057	0.034	0.035	0.064		Set Trigger

Avg 3.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



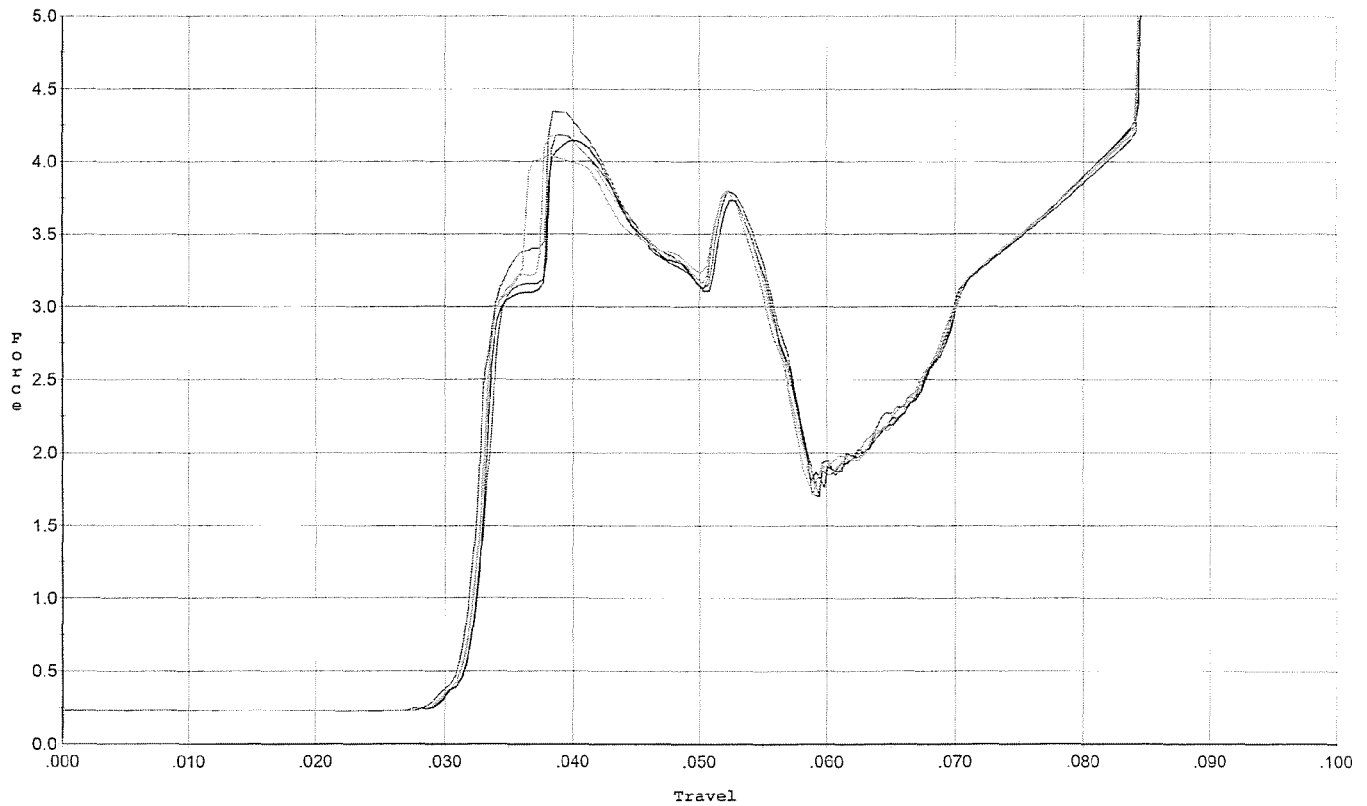
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.395	0.057	0.033	0.033	0.091		Set Trigger
2	4.315	0.058	0.032	0.032	0.093		Set Trigger
3	4.330	0.058	0.032	0.033	0.092		Set Trigger
4	4.328	0.057	0.032	0.032	0.092		Set Trigger
5	4.246	0.057	0.032	0.032	0.091		Set Trigger

Avg 4.32

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



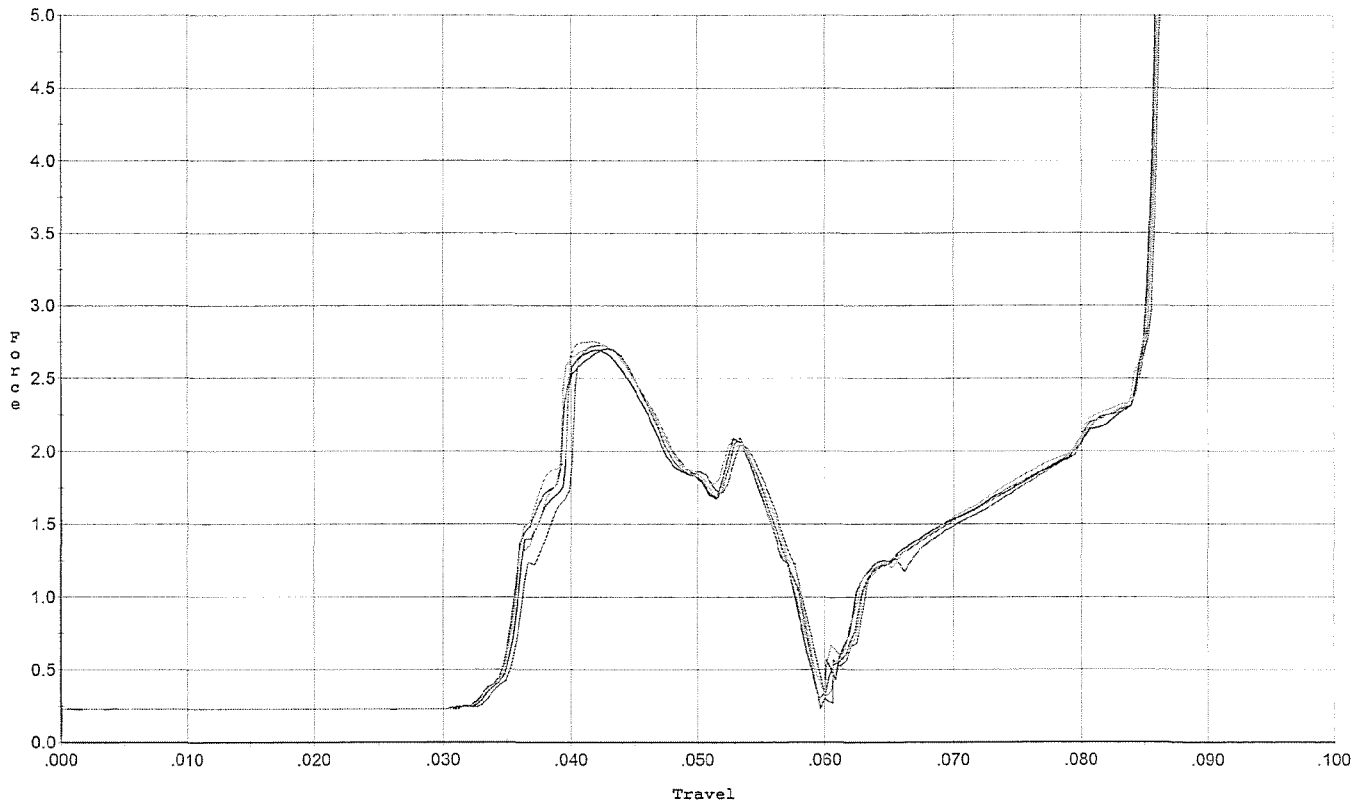
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.182	0.057	0.031	0.032	0.091		Set Trigger
2	4.143	0.057	0.031	0.032	0.091		Set Trigger
3	4.349	0.057	0.031	0.032	0.094		Set Trigger
4	4.190	0.056	0.031	0.032	0.091		Set Trigger
5	4.039	0.056	0.031	0.032	0.091		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



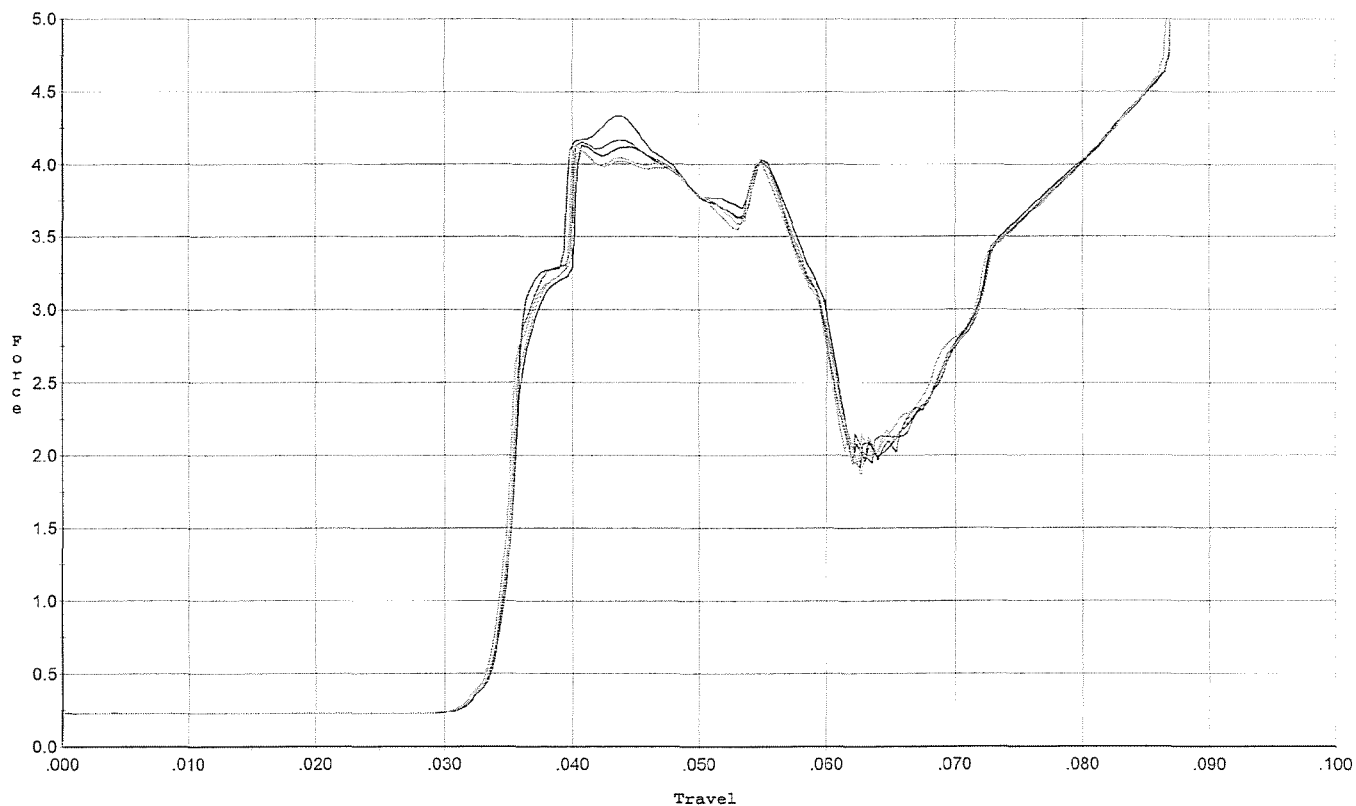
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.702	0.058	0.035	0.035	0.053		Set Trigger
2	2.694	0.057	0.035	0.035	0.051		Set Trigger
3	2.726	0.058	0.035	0.036	0.051		Set Trigger
4	2.725	0.058	0.035	0.035	0.053		Set Trigger
5	2.753	0.058	0.035	0.035	0.054		Set Trigger

Avg 2.72

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.336	0.060	0.033	0.032	0.103		Set Trigger
2	4.131	0.060	0.034	0.032	0.100		Set Trigger
3	4.166	0.059	0.034	0.032	0.099		Set Trigger
4	4.099	0.060	0.033	0.032	0.100		Set Trigger
5	4.137	0.059	0.033	0.032	0.099		Set Trigger

Avg 4.17