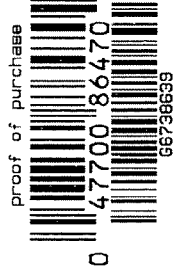
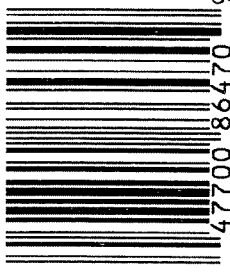


G673 8639

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6738639	
UPC	
	

BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6738639

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	RP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION		6-17-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	RP
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6-30-08	unl
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BT
542	APPLY COATINGS (BARREL ACTION)		6-27	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		6-30-08	SD
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6-30-08	SD
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6-30-08	SD
	D) OIL FIRING PIN ASSEMBLY		7-8-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

MAGNA - FLUX

JUN 20 2008

OPERATOR unl

F004 REV 5/2006

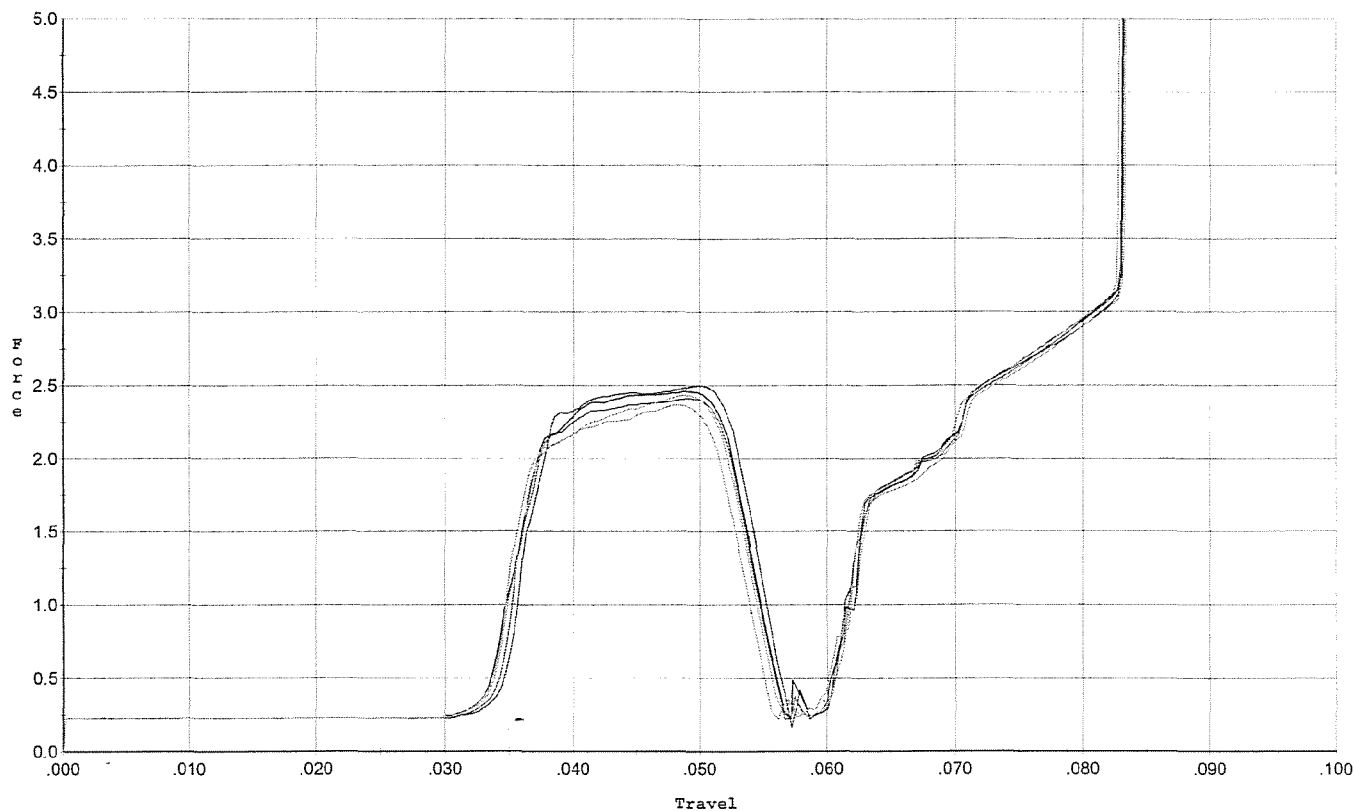
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>5</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7-8-08	BSN
	K) ASSEMBLE SWIVEL STUDS		8-8-08	SPD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-8-08	SPD
	M) IRON SIGHT ALIGNMENT		8-8-08	SPD
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-8-08	SPD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.43</u> <u>2.42</u> <u>2.43</u> <u>2.40</u>	7-11-08	SD
	C) FUNCTION		8-8-08	SPD
690	PACK		8/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



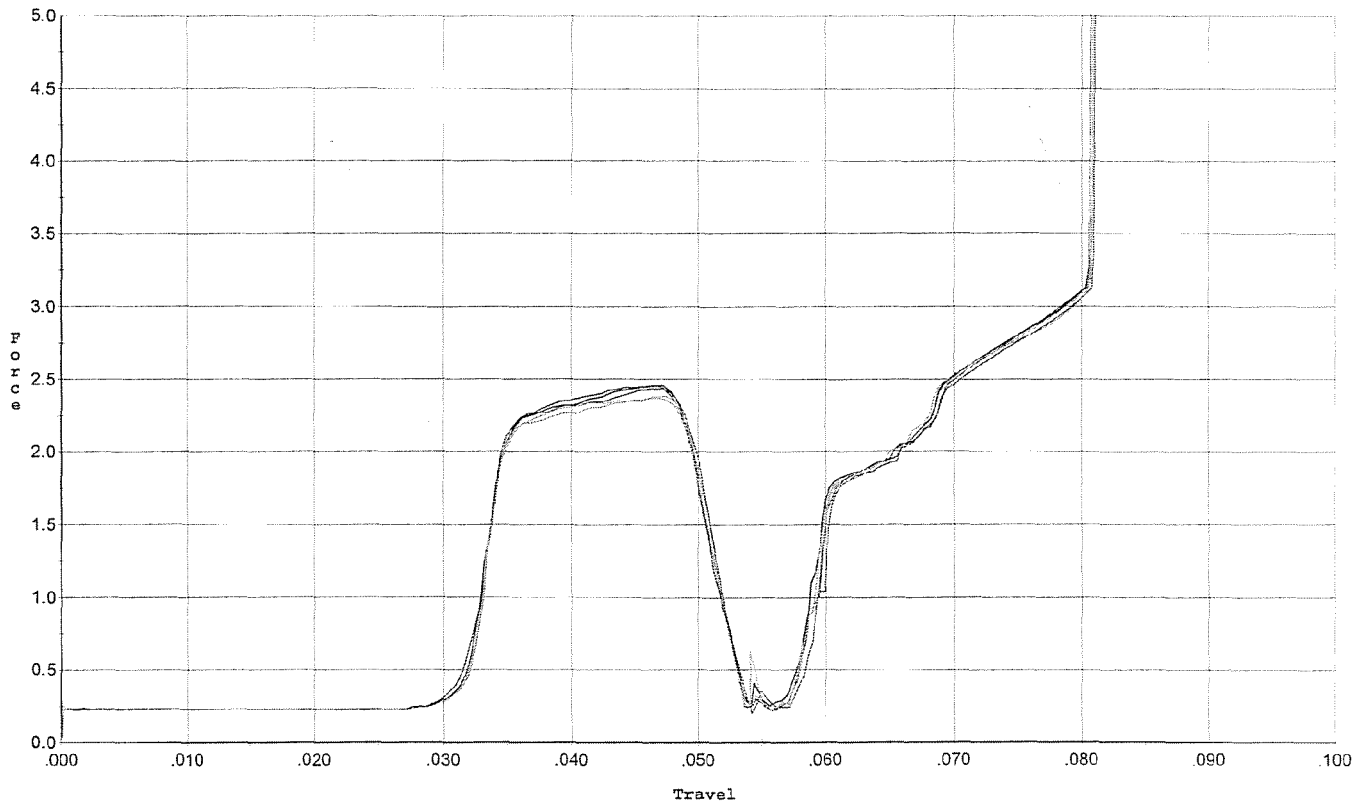
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.054	0.034	0.035	0.051		Set Trigger
2	2.459	0.054	0.033	0.035	0.051		Set Trigger
3	2.407	0.052	0.034	0.035	0.048		Set Trigger
4	2.431	0.053	0.033	0.036	0.048		Set Trigger
5	2.369	0.054	0.033	0.035	0.048		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



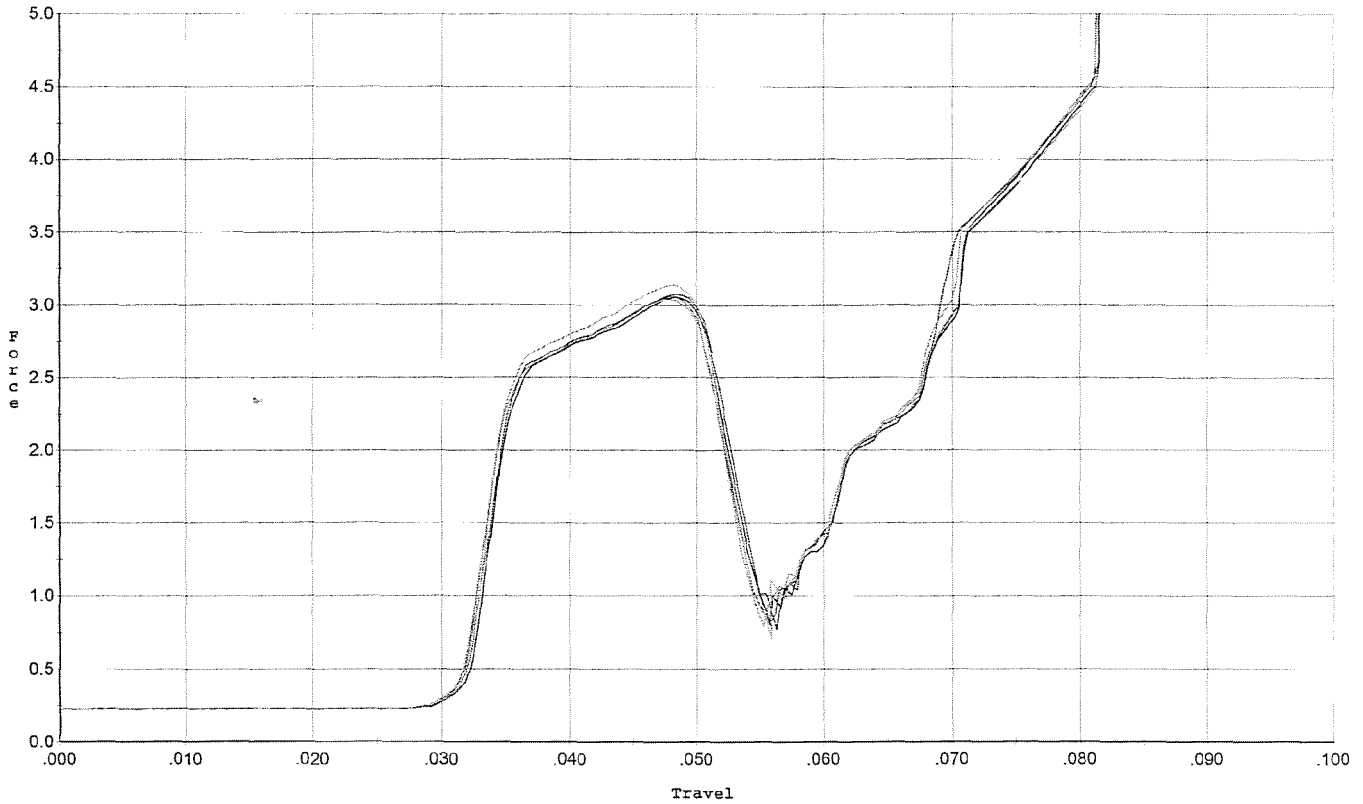
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.049	0.031	0.035	0.047		Set Trigger
2	2.457	0.049	0.032	0.035	0.046		Set Trigger
3	2.436	0.050	0.032	0.035	0.047		Set Trigger
4	2.385	0.050	0.032	0.035	0.047		Set Trigger
5	2.372	0.049	0.032	0.035	0.045		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



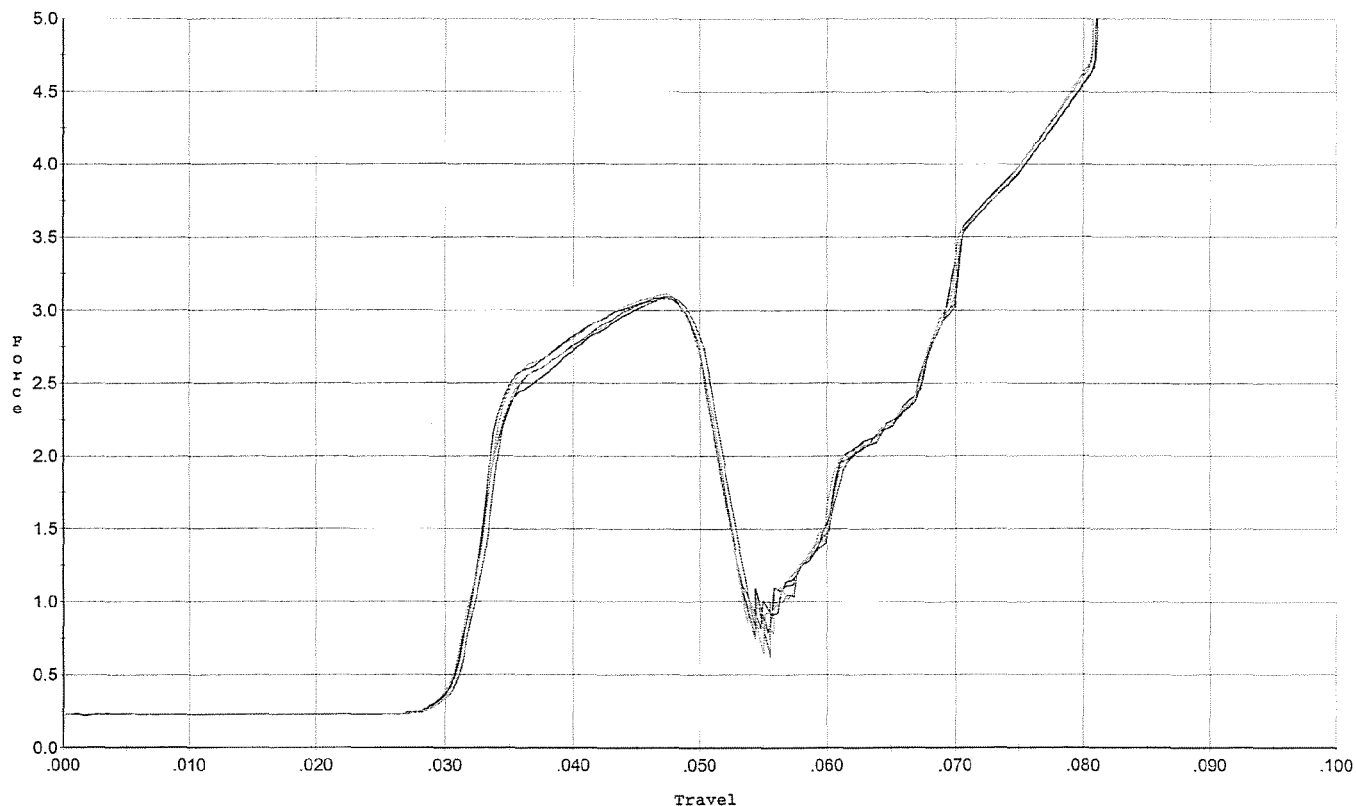
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.075	0.052	0.032	0.033	0.060		Set Trigger
2	3.058	0.051	0.032	0.034	0.057		Set Trigger
3	3.056	0.051	0.031	0.034	0.059		Set Trigger
4	3.139	0.051	0.032	0.034	0.059		Set Trigger
5	3.037	0.051	0.031	0.034	0.059		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



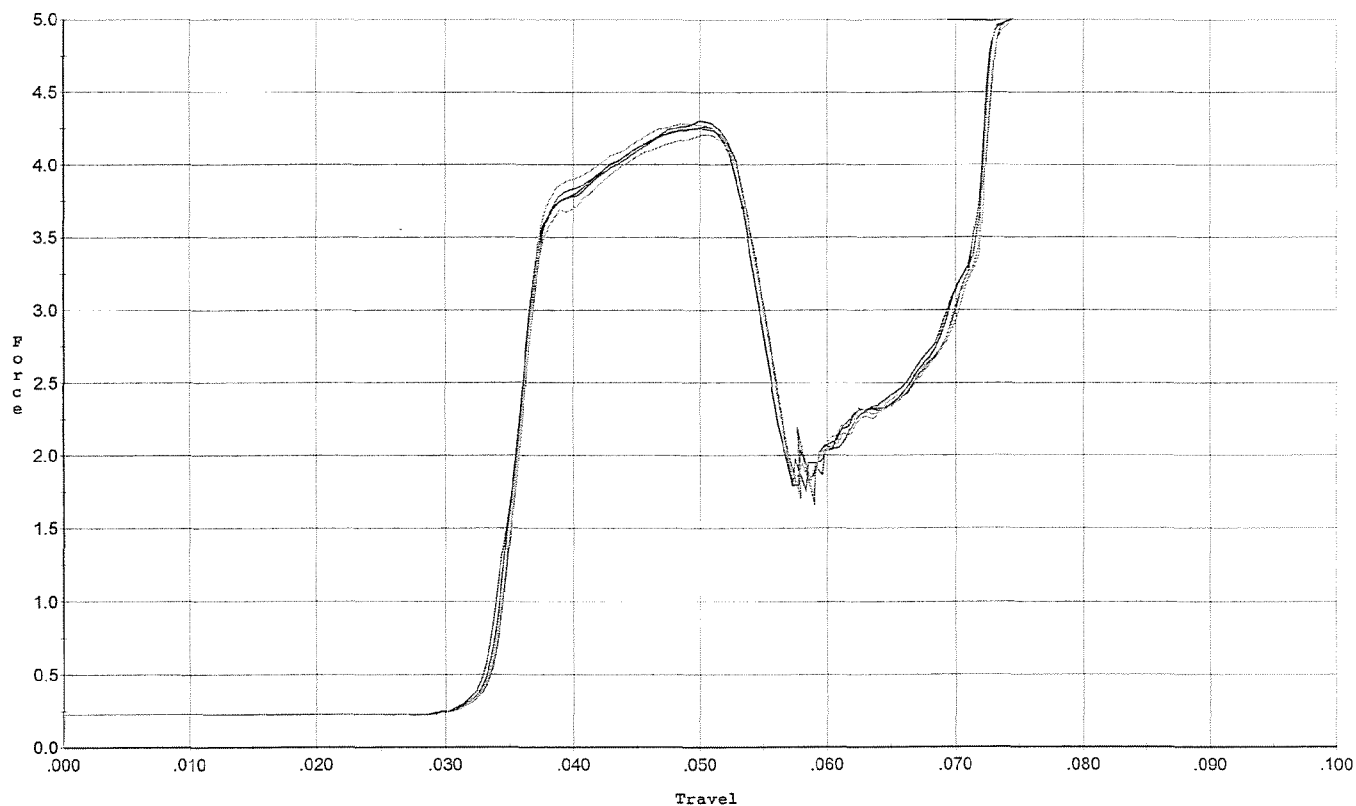
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.050	0.030	0.033	0.058		Set Trigger
2	3.084	0.050	0.030	0.034	0.057		Set Trigger
3	3.092	0.050	0.031	0.034	0.058		Set Trigger
4	3.112	0.052	0.031	0.033	0.060		Set Trigger
5	3.085	0.051	0.030	0.033	0.059		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



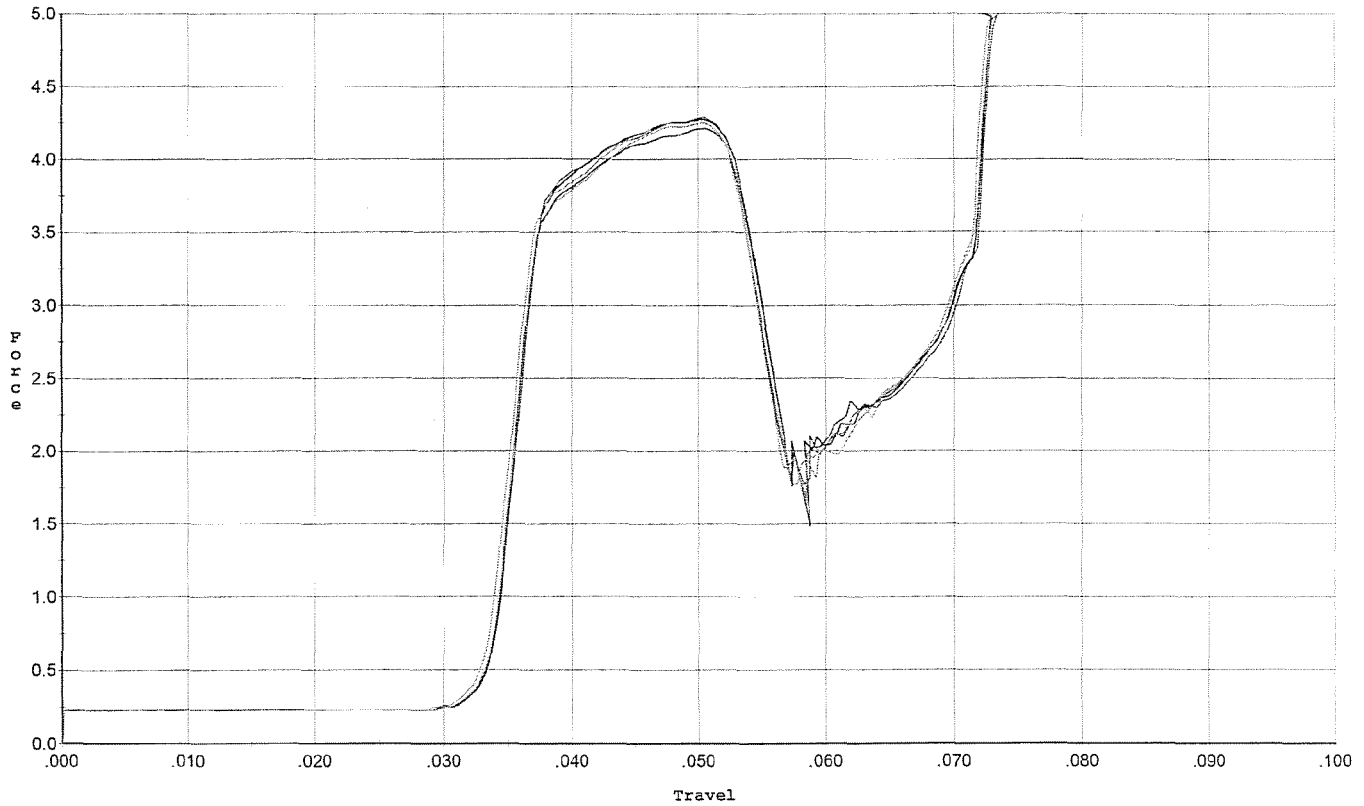
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.301	0.055	0.033	0.033	0.086		Set Trigger
2	4.264	0.053	0.033	0.033	0.083		Set Trigger
3	4.247	0.054	0.033	0.033	0.085		Set Trigger
4	4.285	0.055	0.033	0.033	0.086		Set Trigger
5	4.209	0.055	0.033	0.033	0.084		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



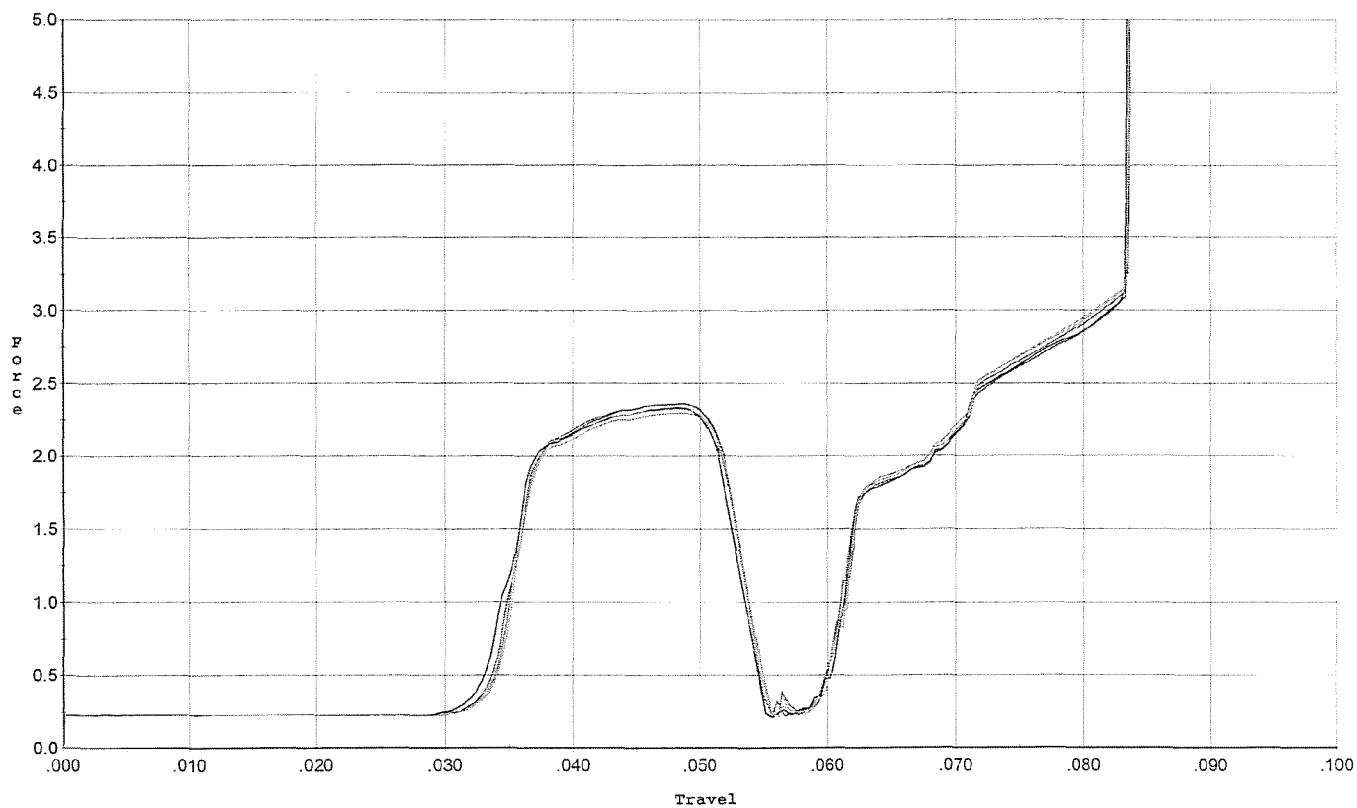
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.213	0.053	0.033	0.034	0.082		Set Trigger
2	4.274	0.055	0.033	0.033	0.086		Set Trigger
3	4.289	0.054	0.033	0.033	0.086		Set Trigger
4	4.262	0.053	0.033	0.033	0.084		Set Trigger
5	4.246	0.053	0.033	0.033	0.082		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



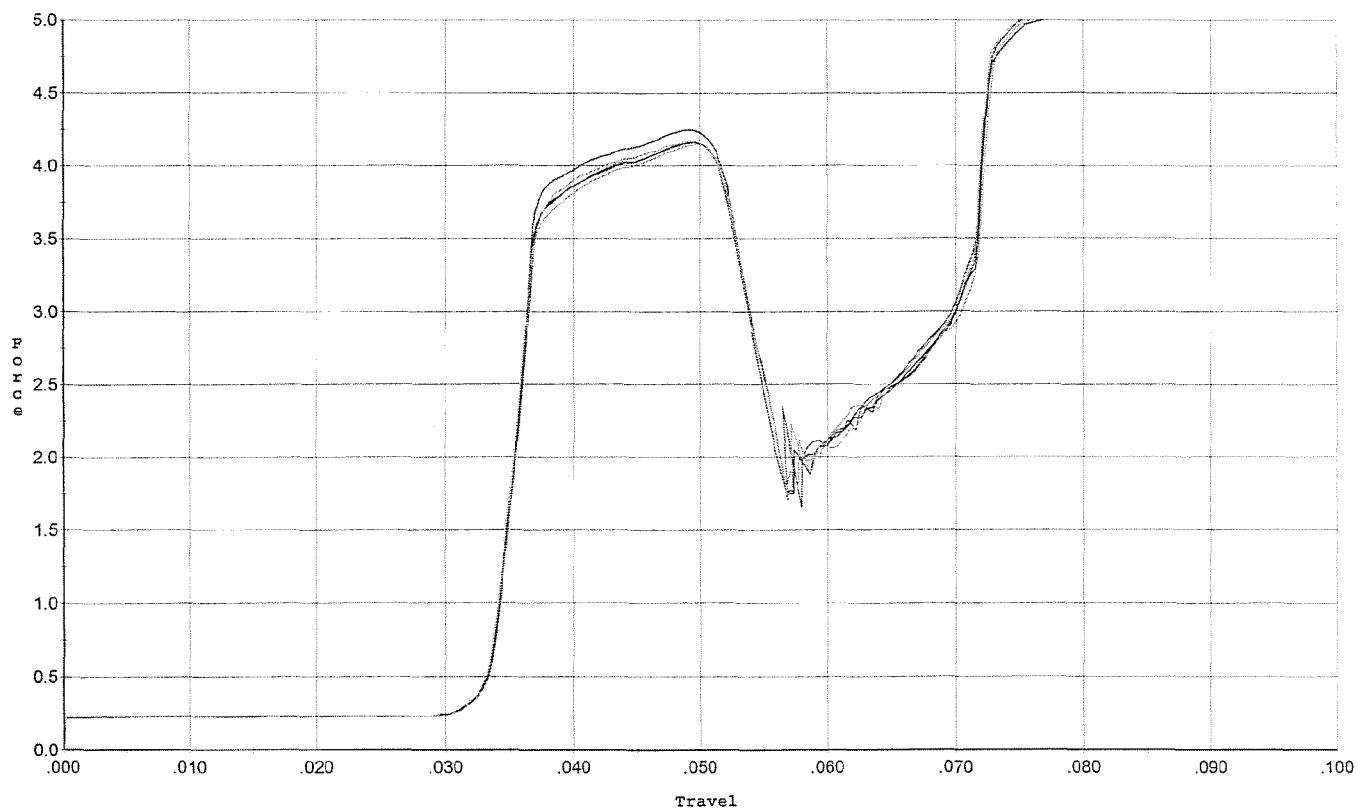
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.358	0.052	0.033	0.036	0.046		Set Trigger
2	2.331	0.051	0.033	0.036	0.046		Set Trigger
3	2.363	0.052	0.034	0.036	0.047		Set Trigger
4	2.297	0.052	0.034	0.036	0.046		Set Trigger
5	2.322	0.052	0.034	0.036	0.046		Set Trigger

Avg 2.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.246	0.052	0.033	0.033	0.080		Set Trigger
2	4.161	0.052	0.033	0.033	0.079		Set Trigger
3	4.158	0.053	0.033	0.032	0.079		Set Trigger
4	4.145	0.052	0.033	0.032	0.079		Set Trigger
5	4.164	0.052	0.033	0.033	0.079		Set Trigger

Avg 4.17