

66738641



No. 2-153L-3
UPC 10337

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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



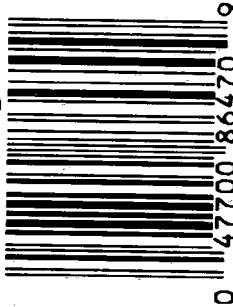
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6738641

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6738641

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	JP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA FLUX JUN 20 2008 OPERATOR <u>lund</u>	6-17-08	RPD
472	SERIALIZE BOLT HANDLE		6-17-08	RPD
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6/20/08	lund
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BSA
542	APPLY COATINGS (BARREL ACTION)		6-27	CM
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/7	RP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/7	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/7	RP
	D) OIL FIRING PIN ASSEMBLY		7-8-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

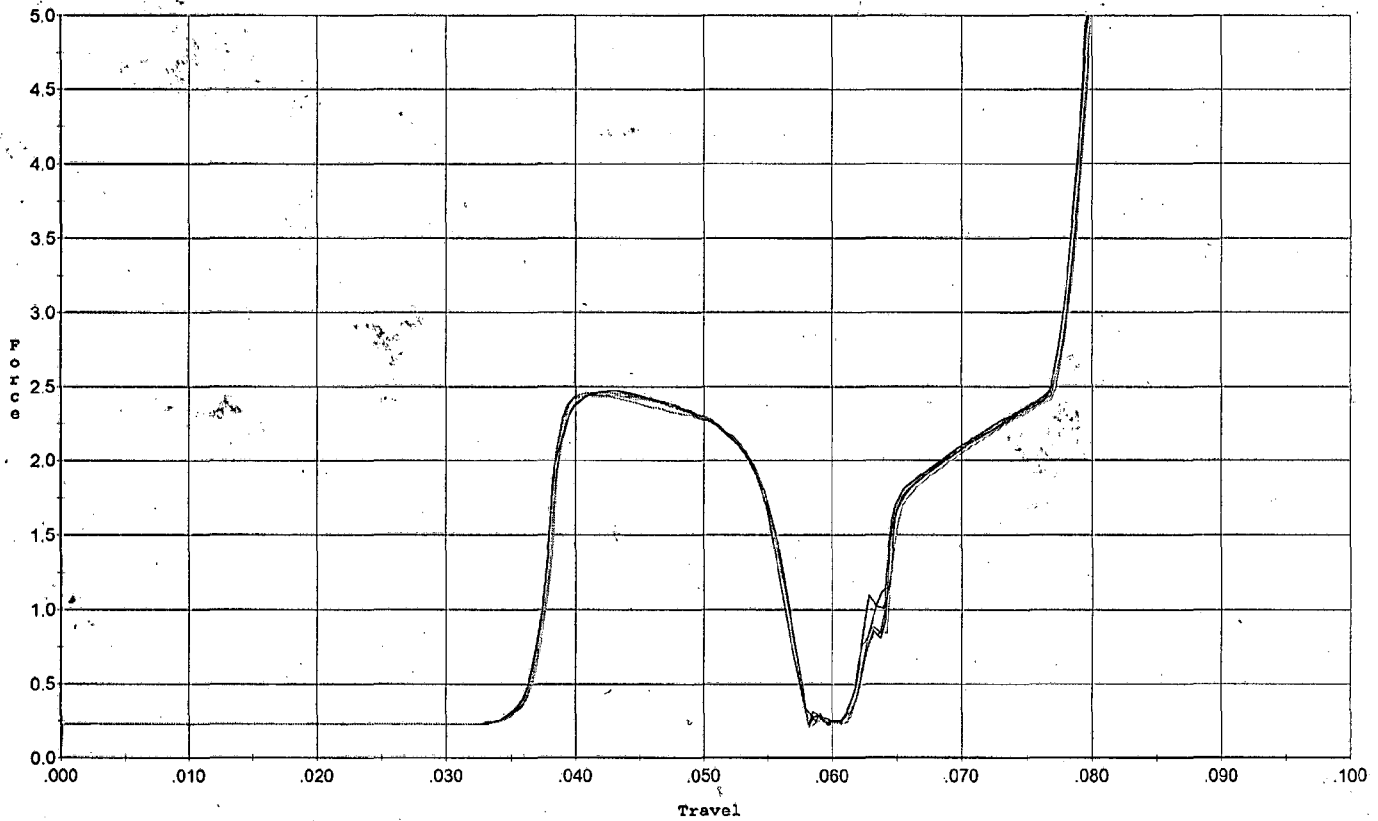
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5</u> <u>5</u> <u>5</u>	7-22	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>4</u> <u>4</u>	7-22	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-22	TC
	J) ASSEMBLE STOCK		7-8-08	RSW
	K) ASSEMBLE SWIVEL STUDS		7-28-08	LR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-9-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/9/08	MEB
670	FINAL INSPECTION A) HEADSPACE		7-28-08	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.53</u> <u>2.38</u> <u>2.44</u> <u>2.47</u> <u>2.44</u>	7-11-08	JD
	C) FUNCTION		7-28-08	RTZ
690	PACK		7/29/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



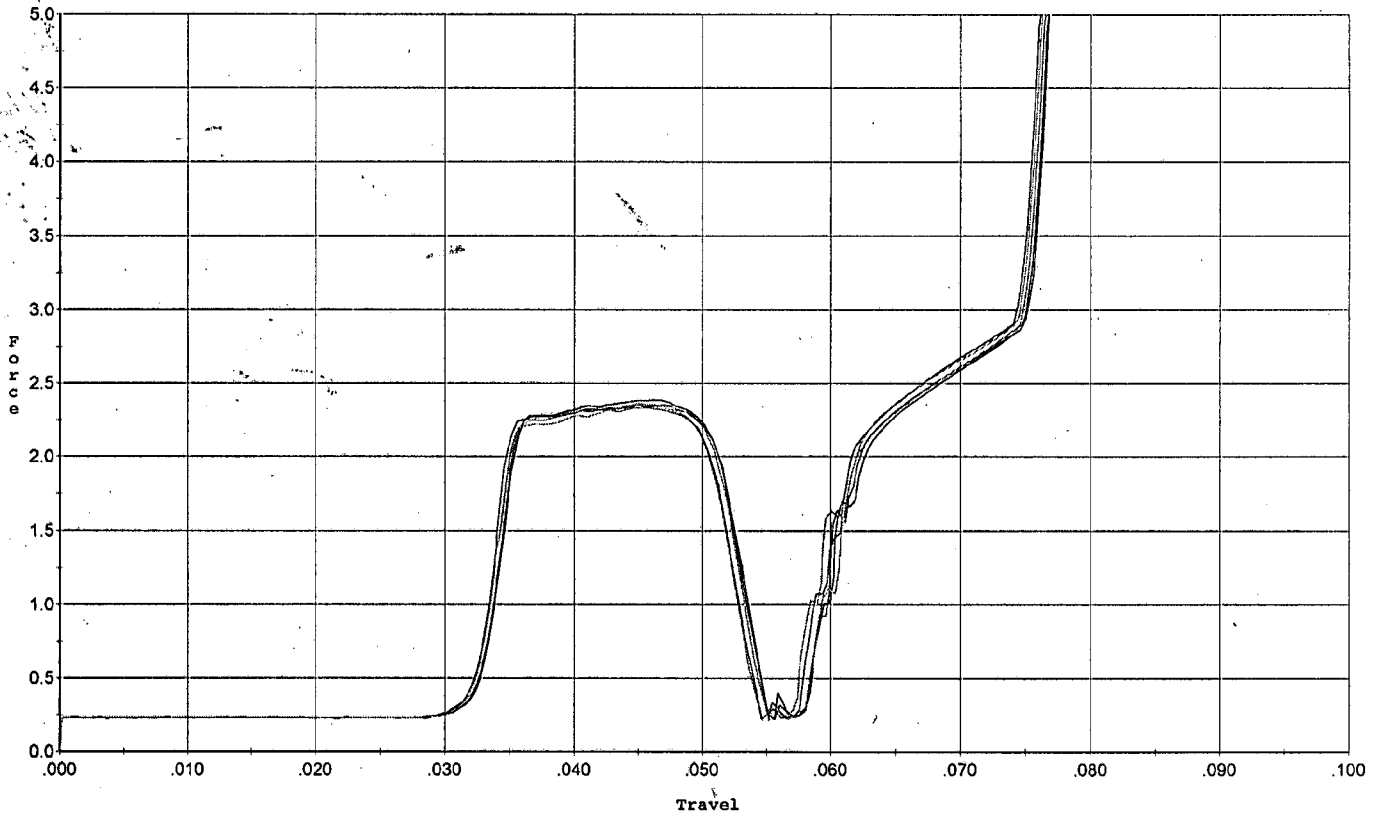
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.444	0.056	0.036	0.032	0.050		Set Trigger
2	2.473	0.056	0.036	0.031	0.050		Set Trigger
3	2.458	0.055	0.036	0.032	0.049		Set Trigger
4	2.460	0.056	0.036	0.032	0.050		Set Trigger
5	2.439	0.056	0.036	0.032	0.050		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



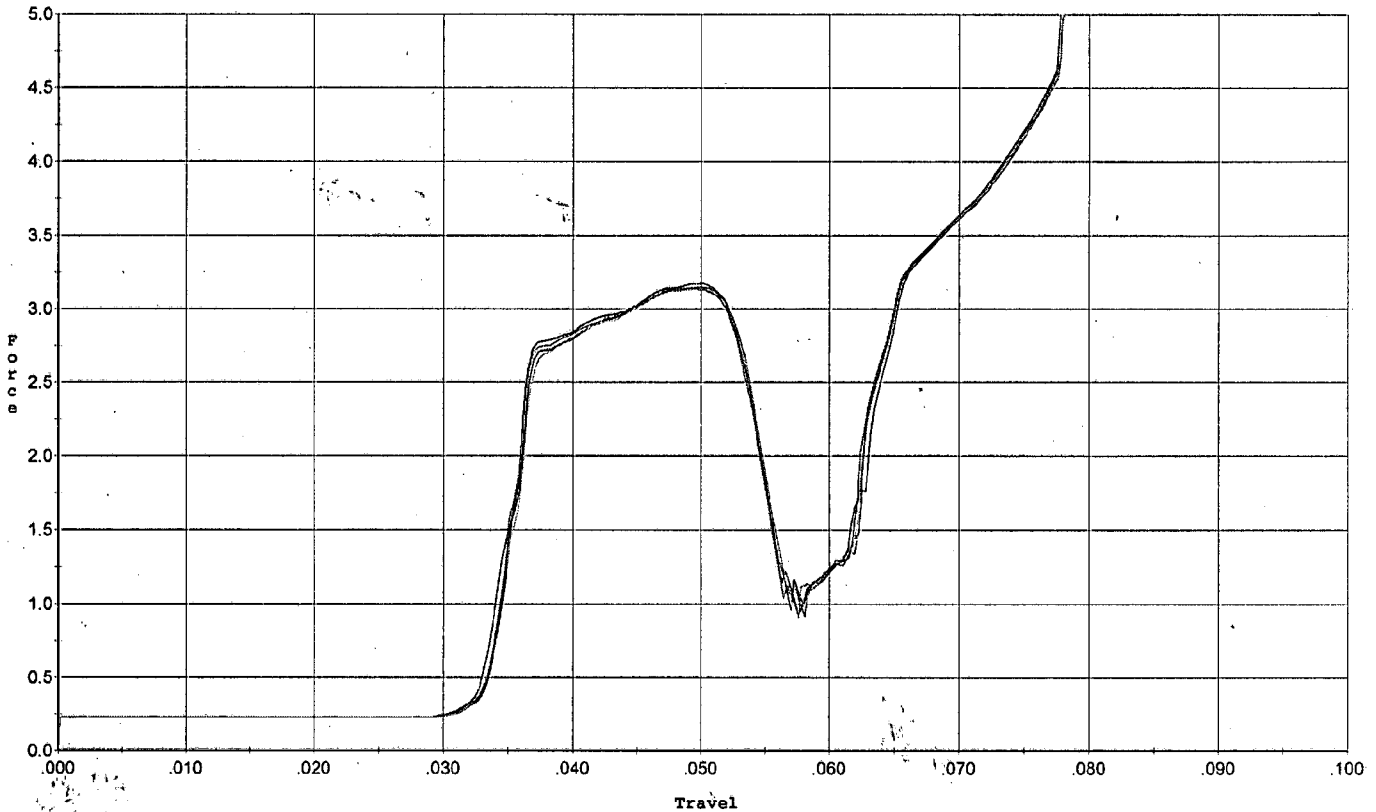
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.384	0.052	0.032	0.032	0.049		Set Trigger
2	2.352	0.053	0.032	0.032	0.050		Set Trigger
3	2.333	0.051	0.032	0.031	0.048		Set Trigger
4	2.358	0.052	0.032	0.031	0.049		Set Trigger
5	2.364	0.051	0.032	0.032	0.048		Set Trigger

Avg 2.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



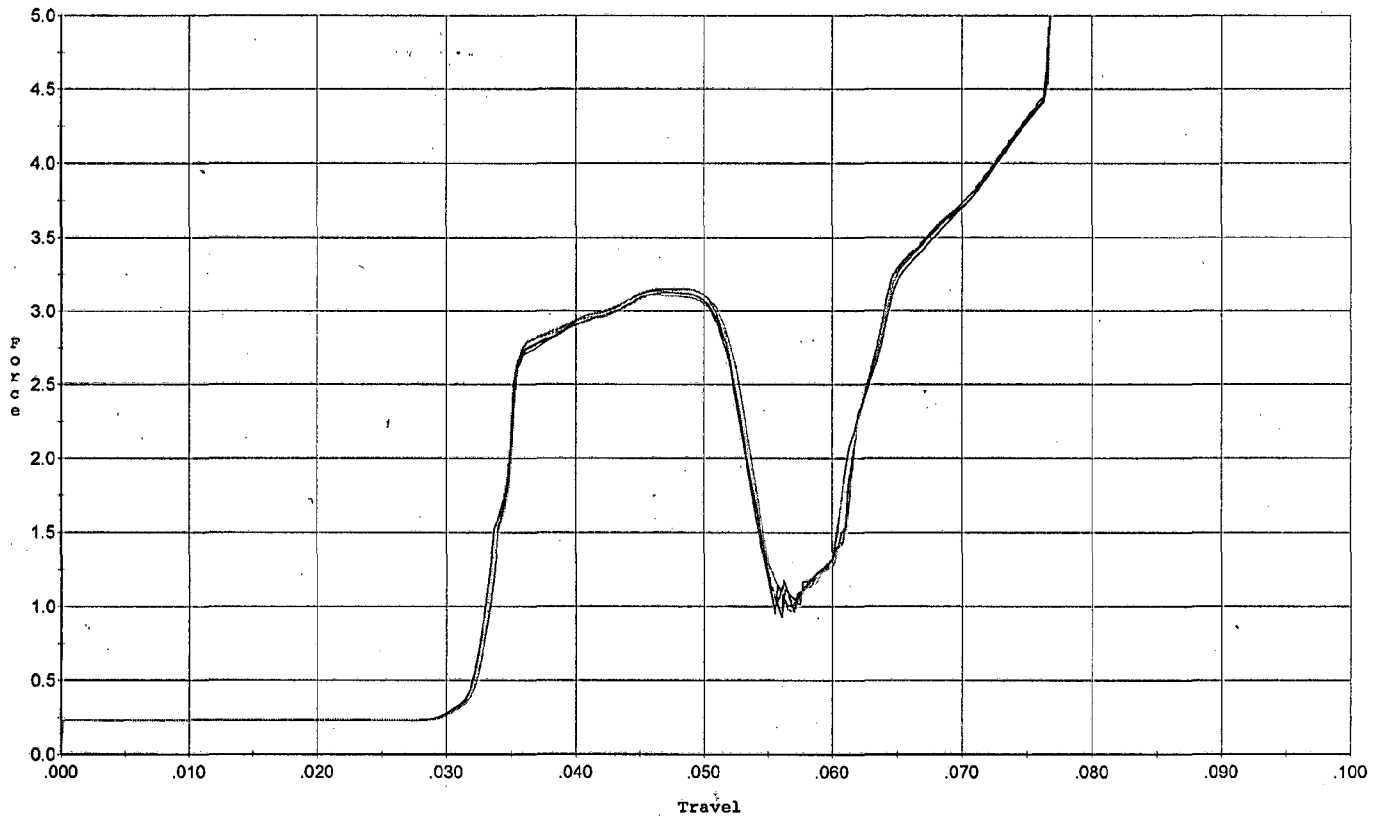
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.144	0.054	0.033	0.030	0.064		Set Trigger
2	3.150	0.053	0.033	0.030	0.063		Set Trigger
3	3.176	0.054	0.033	0.030	0.064		Set Trigger
4	3.150	0.053	0.033	0.030	0.063		Set Trigger
5	3.135	0.054	0.033	0.030	0.064		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



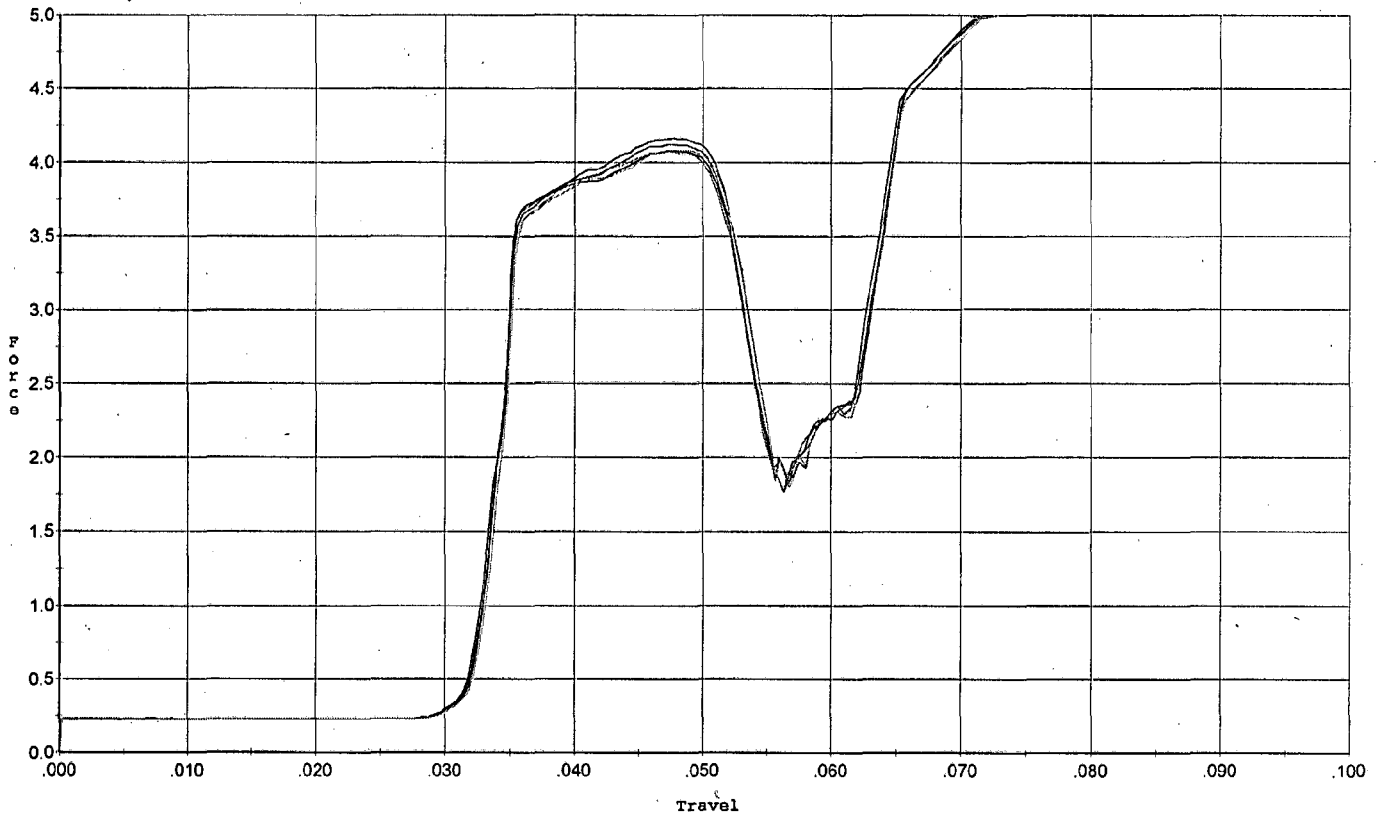
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.151	0.052	0.032	0.030	0.062		Set Trigger
2	3.129	0.052	0.032	0.030	0.062		Set Trigger
3	3.116	0.052	0.032	0.030	0.062		Set Trigger
4	3.153	0.053	0.032	0.030	0.065		Set Trigger
5	3.153	0.053	0.032	0.030	0.064		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



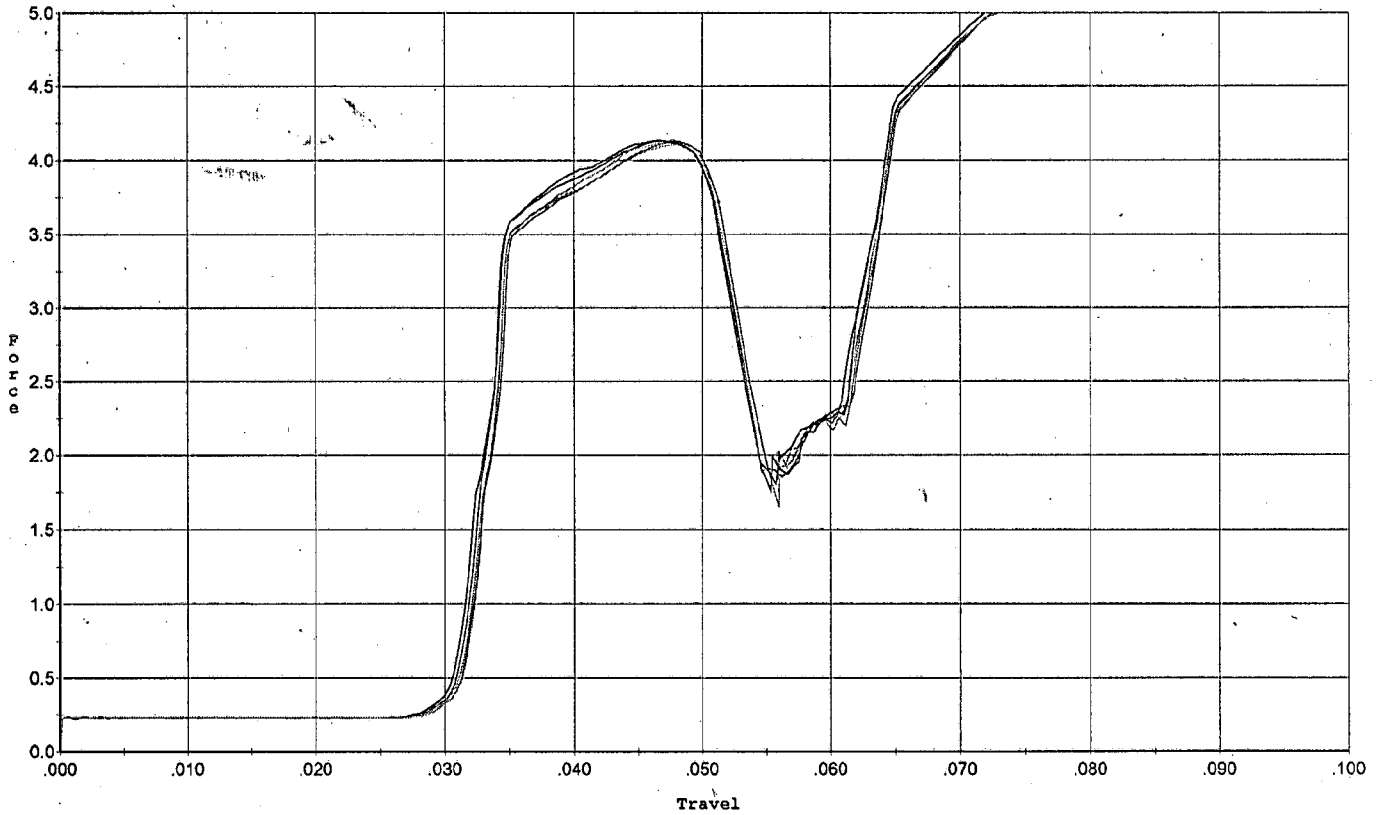
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.165	0.053	0.032	0.028	0.084		Set Trigger
2	4.080	0.052	0.032	0.029	0.081		Set Trigger
3	4.122	0.052	0.031	0.029	0.081		Set Trigger
4	4.084	0.053	0.032	0.028	0.083		Set Trigger
5	4.077	0.052	0.032	0.029	0.080		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



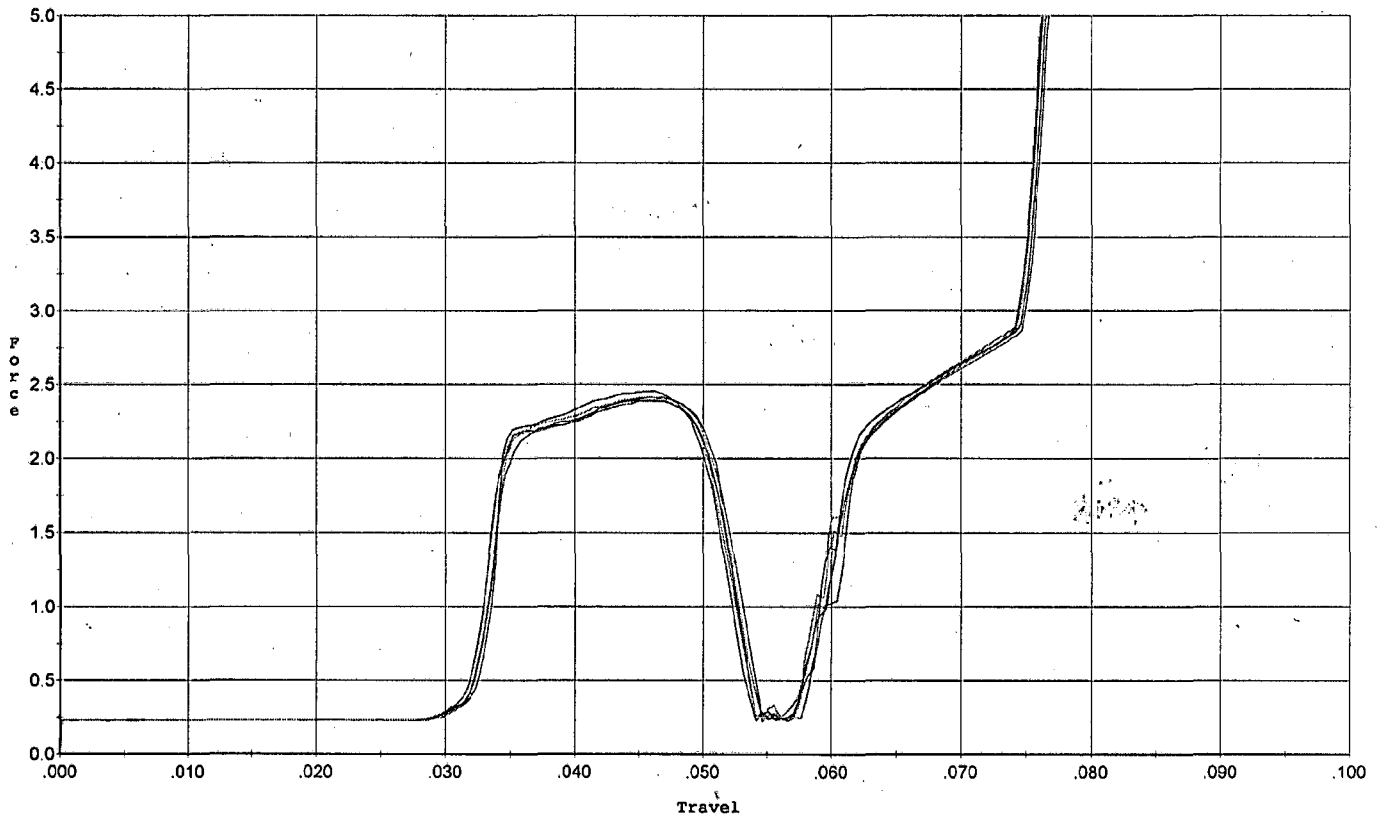
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.131	0.051	0.031	0.029	0.080		Set Trigger
2	4.133	0.052	0.030	0.029	0.084		Set Trigger
3	4.124	0.051	0.031	0.029	0.080		Set Trigger
4	4.135	0.052	0.031	0.029	0.081		Set Trigger
5	4.108	0.053	0.031	0.029	0.082		Set Trigger

AVG 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



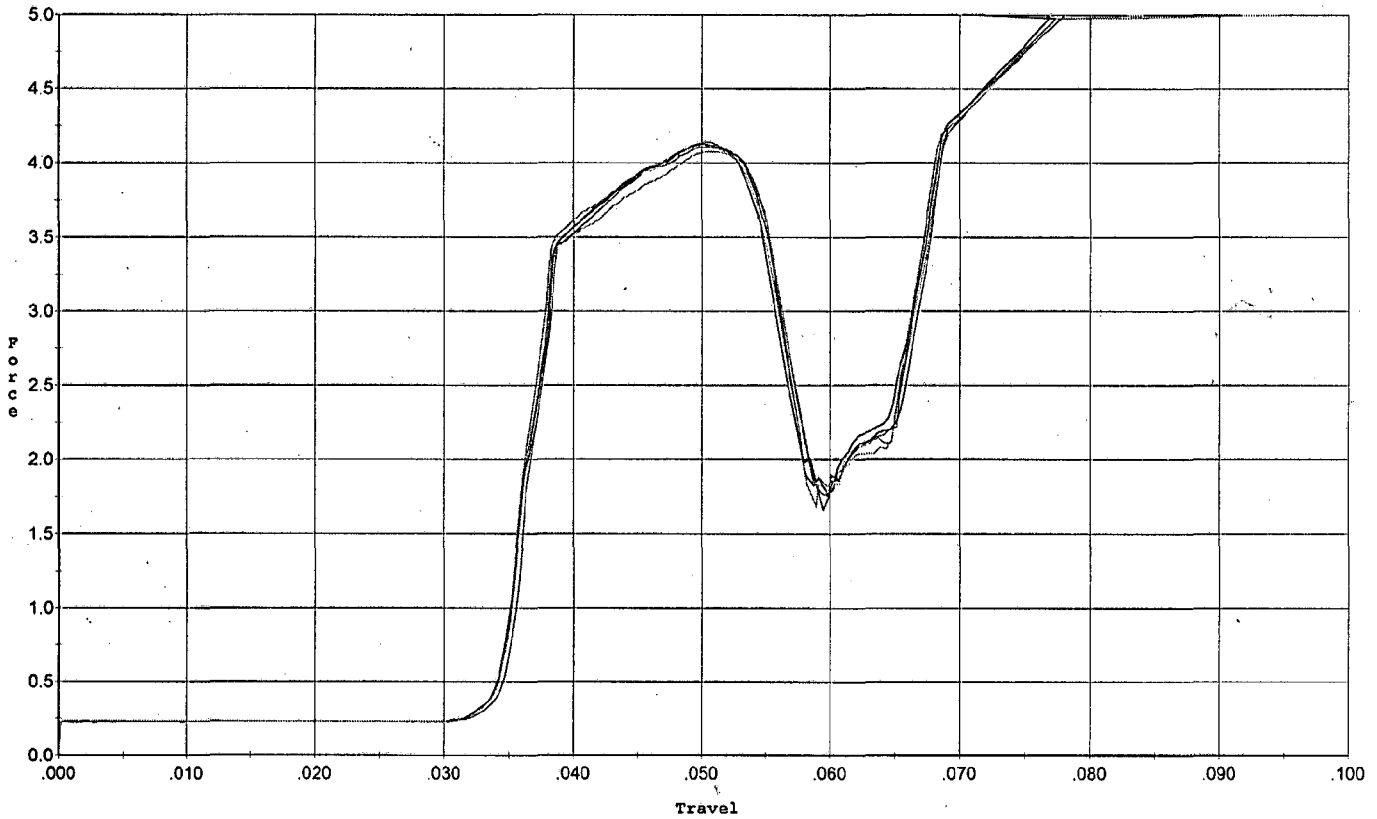
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.051	0.032	0.032	0.048		Set Trigger
2	2.391	0.052	0.032	0.032	0.049		Set Trigger
3	2.415	0.053	0.032	0.031	0.050		Set Trigger
4	2.414	0.052	0.032	0.031	0.050		Set Trigger
5	2.401	0.051	0.032	0.032	0.048		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.055	0.034	0.029	0.083		Set Trigger
2	4.128	0.054	0.034	0.029	0.081		Set Trigger
3	4.140	0.055	0.034	0.029	0.082		Set Trigger
4	4.123	0.056	0.034	0.029	0.084		Set Trigger
5	4.077	0.055	0.034	0.029	0.082		Set Trigger

Avg 4.11