

G6738645

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



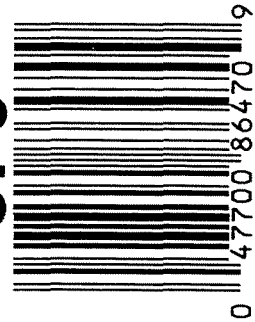
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6738645

UPC



BM FORM

GUN SERIAL #

G 6738645

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-17-08	RP
430	ASSEMBLE TO STOCK		6-17-08	JP
440	PROOF		6-17-08	SD
460	CHECK HEADSPACE		6-17-08	SD
470	DIS-ASSEMBLE ACTION		6-17-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	RP
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6/18/08	unnd
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20	BS
542	APPLY COATINGS (BARREL ACTION)		6-27	un
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7/7	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7/7	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7/7	SP
	D) OIL FIRING PIN ASSEMBLY		7/8/08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

MAGNA - FLUX

JUN 20 2008

OPERATOR

F004 REV 5/2006

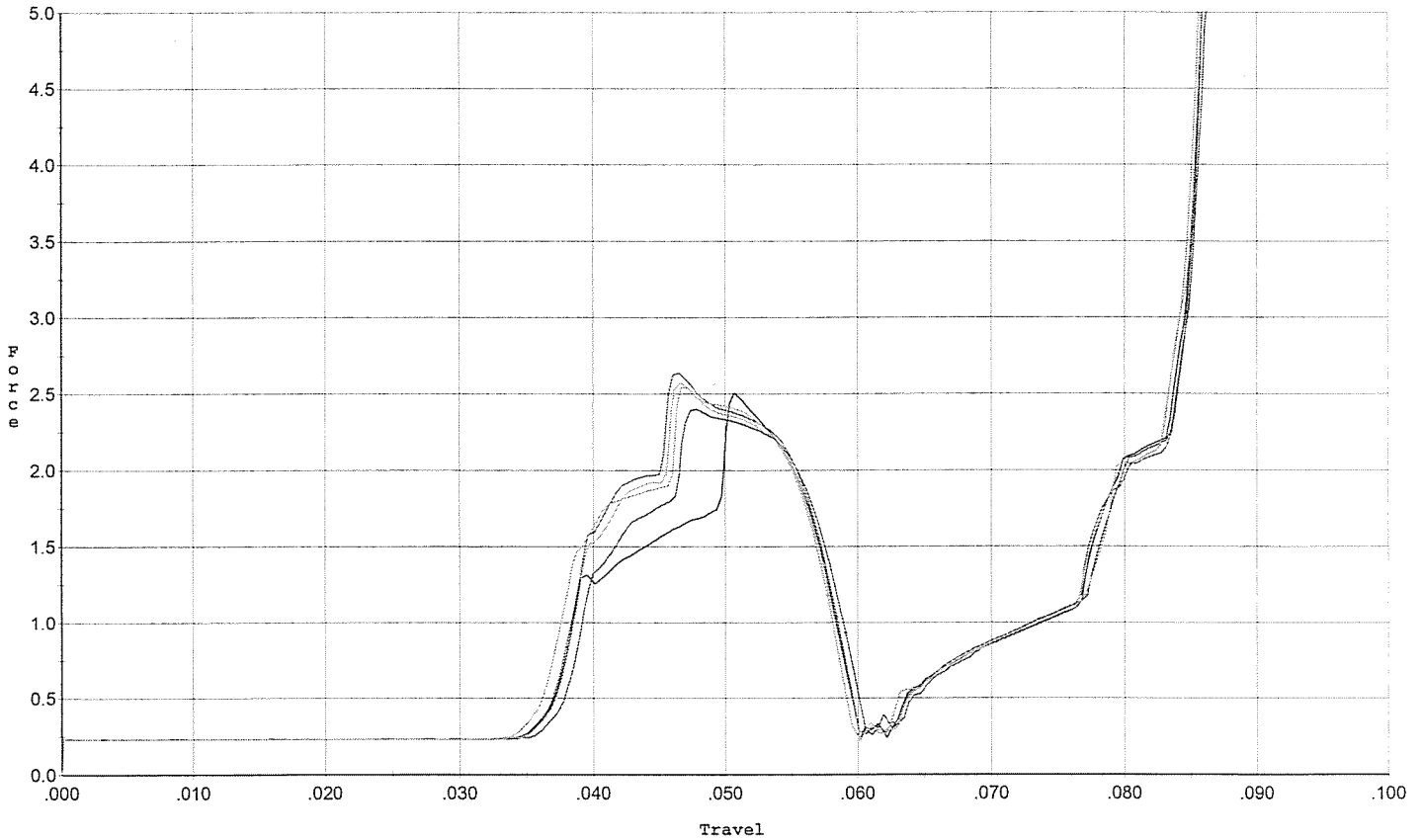
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6</u>	<u>5</u>	<u>5</u>	7-22	TK		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>4</u>	<u>4</u>	7-22	TK		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	7-22	TK		
	J) ASSEMBLE STOCK					7/8/08	A.P.D.		
	K) ASSEMBLE SWIVEL STUDS					7-28-08	FR		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		7-9-08	TRW		
			<u>PASS</u>	FAIL					
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
660	INSPECT FOR LIVE AMMO					7/9/08	MED		
670	FINAL INSPECTION A) HEADSPACE					7-28-08	RT		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u>	<u>2.59</u>	<u>2.49</u>	<u>2.25</u>	<u>2.31</u>	7-11-08	SD
	C) FUNCTION					7-28-08	RT		
690	PACK					7/29/08	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



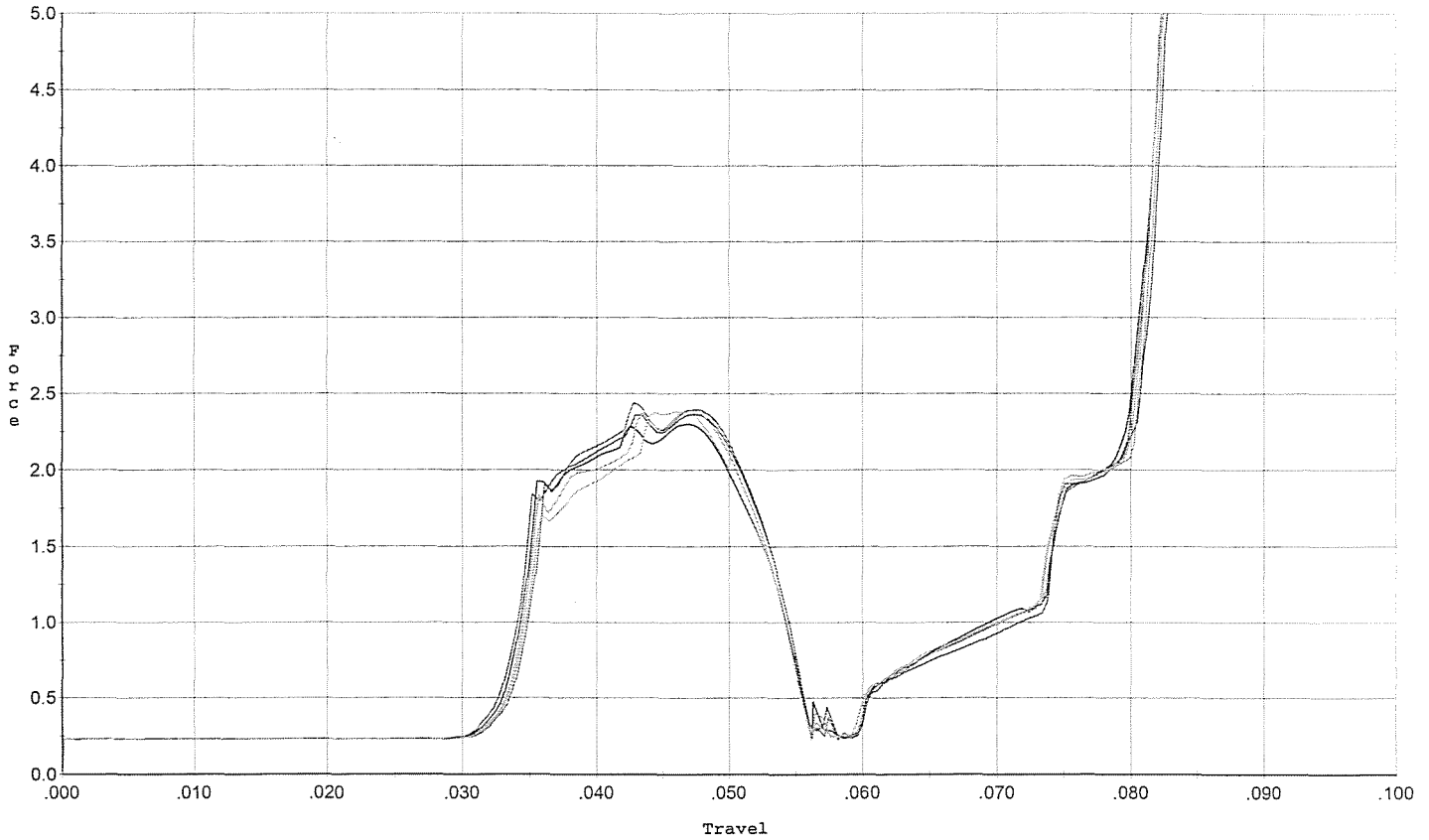
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.401	0.059	0.038	0.035	0.047		Set Trigger
2	2.507	0.059	0.037	0.035	0.044		Set Trigger
3	2.636	0.058	0.037	0.035	0.051		Set Trigger
4	2.571	0.057	0.037	0.036	0.048		Set Trigger
5	2.540	0.058	0.036	0.035	0.050		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



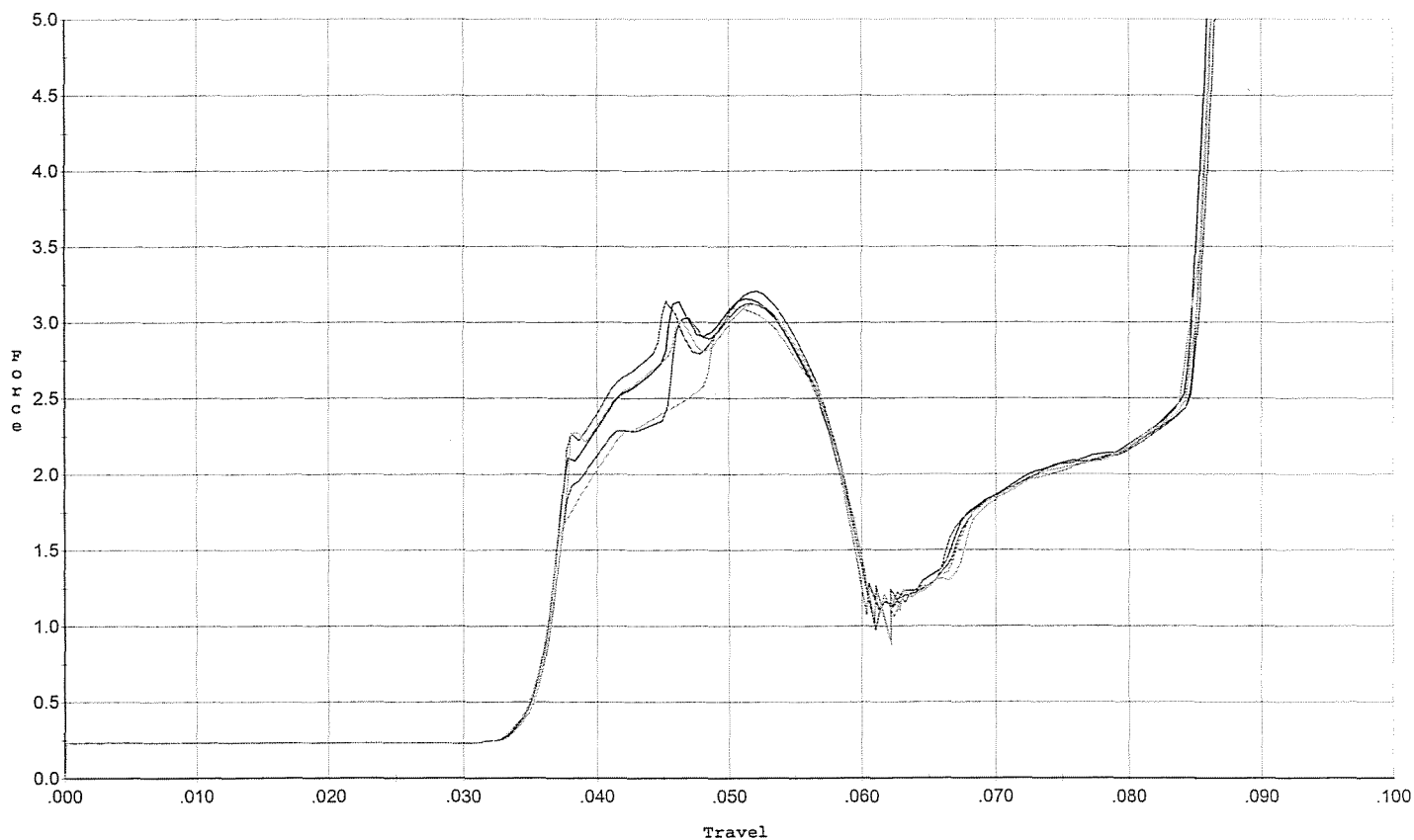
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.054	0.033	0.035	0.050		Set Trigger
2	2.300	0.055	0.033	0.034	0.048		Set Trigger
3	2.443	0.054	0.033	0.035	0.049		Set Trigger
4	2.382	0.054	0.033	0.035	0.046		Set Trigger
5	2.393	0.054	0.033	0.035	0.047		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



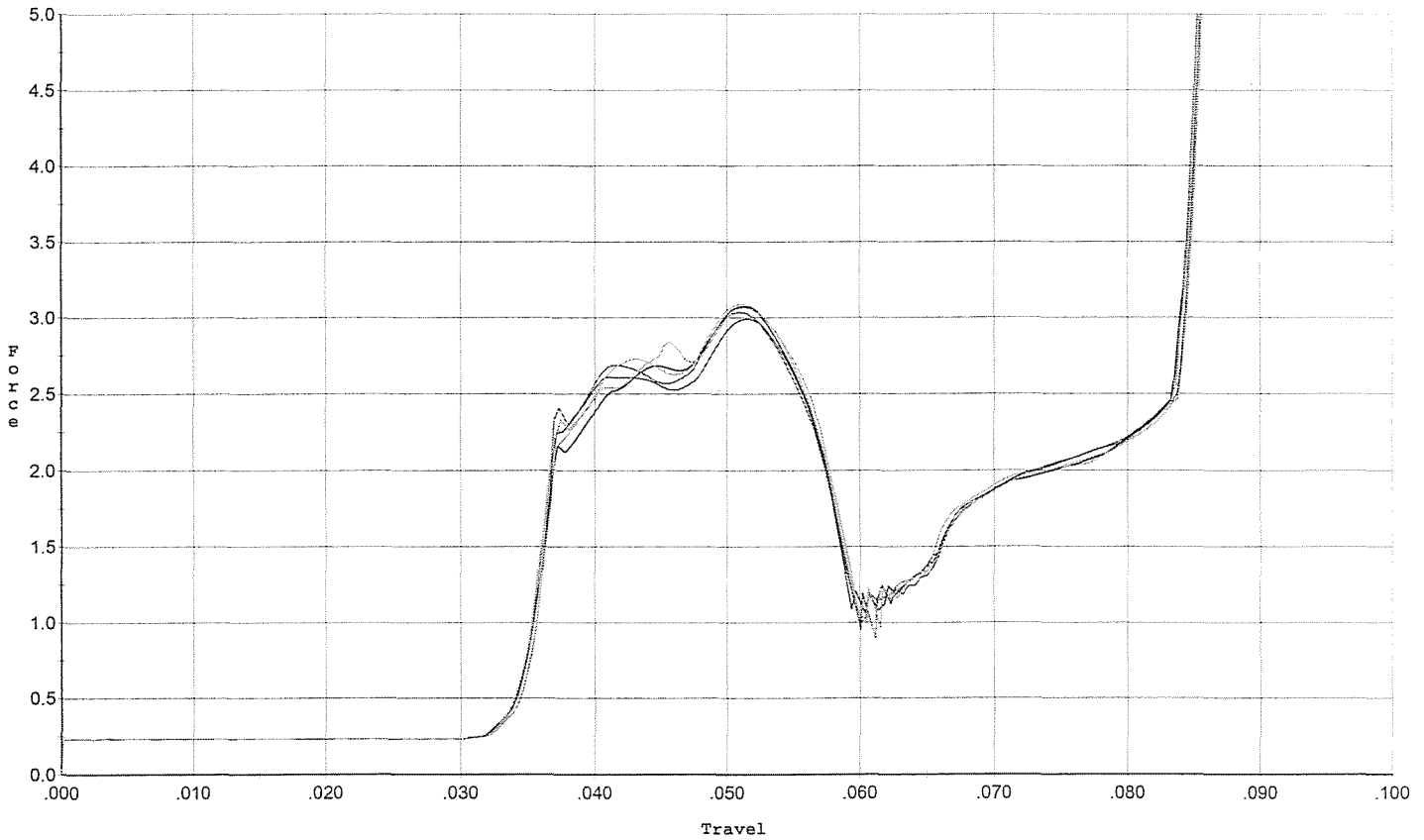
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.207	0.059	0.035	0.034	0.067		Set Trigger
2	3.156	0.059	0.035	0.034	0.068		Set Trigger
3	3.142	0.058	0.035	0.034	0.068		Set Trigger
4	3.118	0.059	0.035	0.034	0.069		Set Trigger
5	3.093	0.059	0.035	0.034	0.064		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



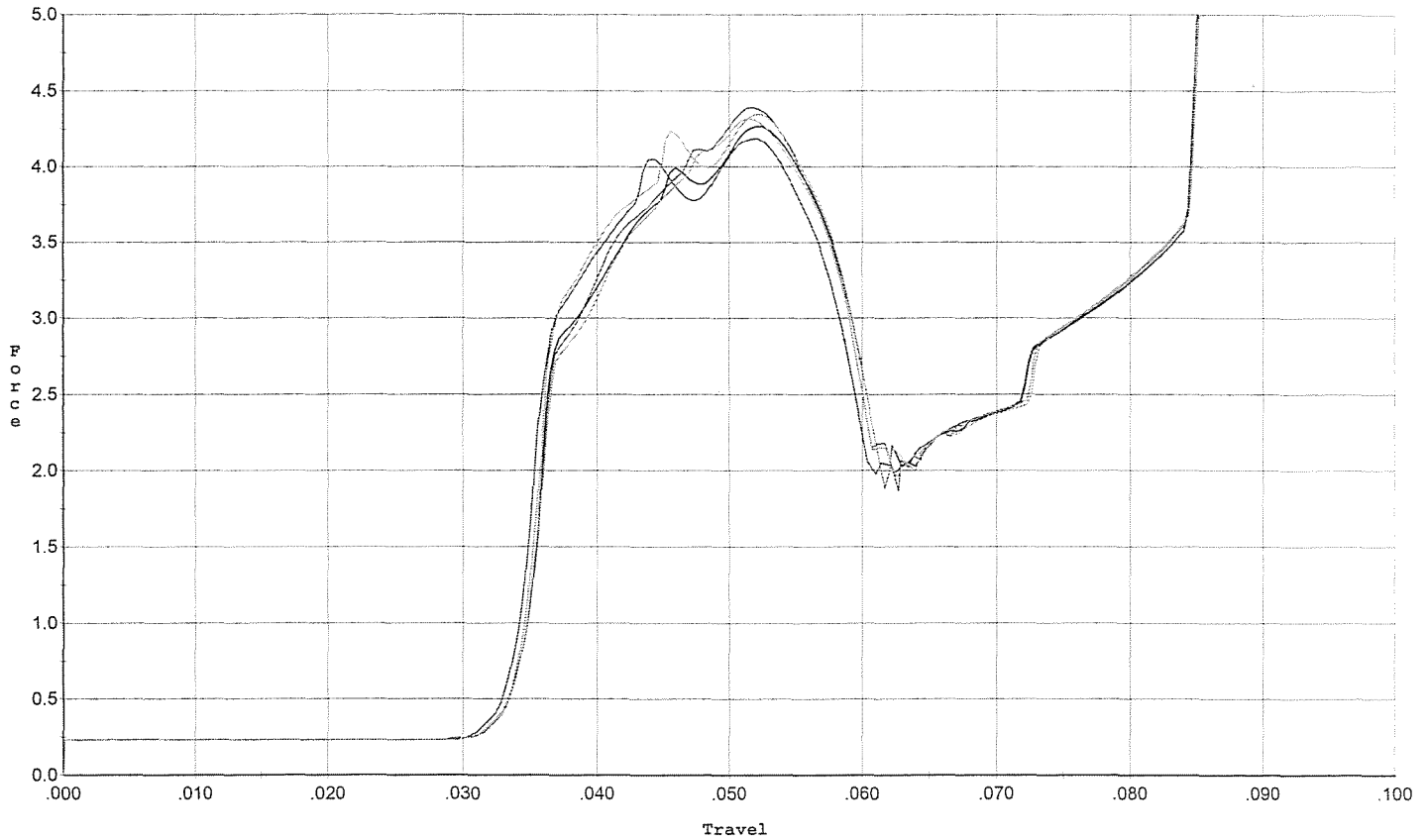
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.992	0.057	0.034	0.034	0.065		Set Trigger
2	3.076	0.057	0.034	0.034	0.065		Set Trigger
3	3.034	0.058	0.034	0.034	0.066		Set Trigger
4	3.089	0.058	0.034	0.033	0.068		Set Trigger
5	3.068	0.058	0.034	0.034	0.068		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



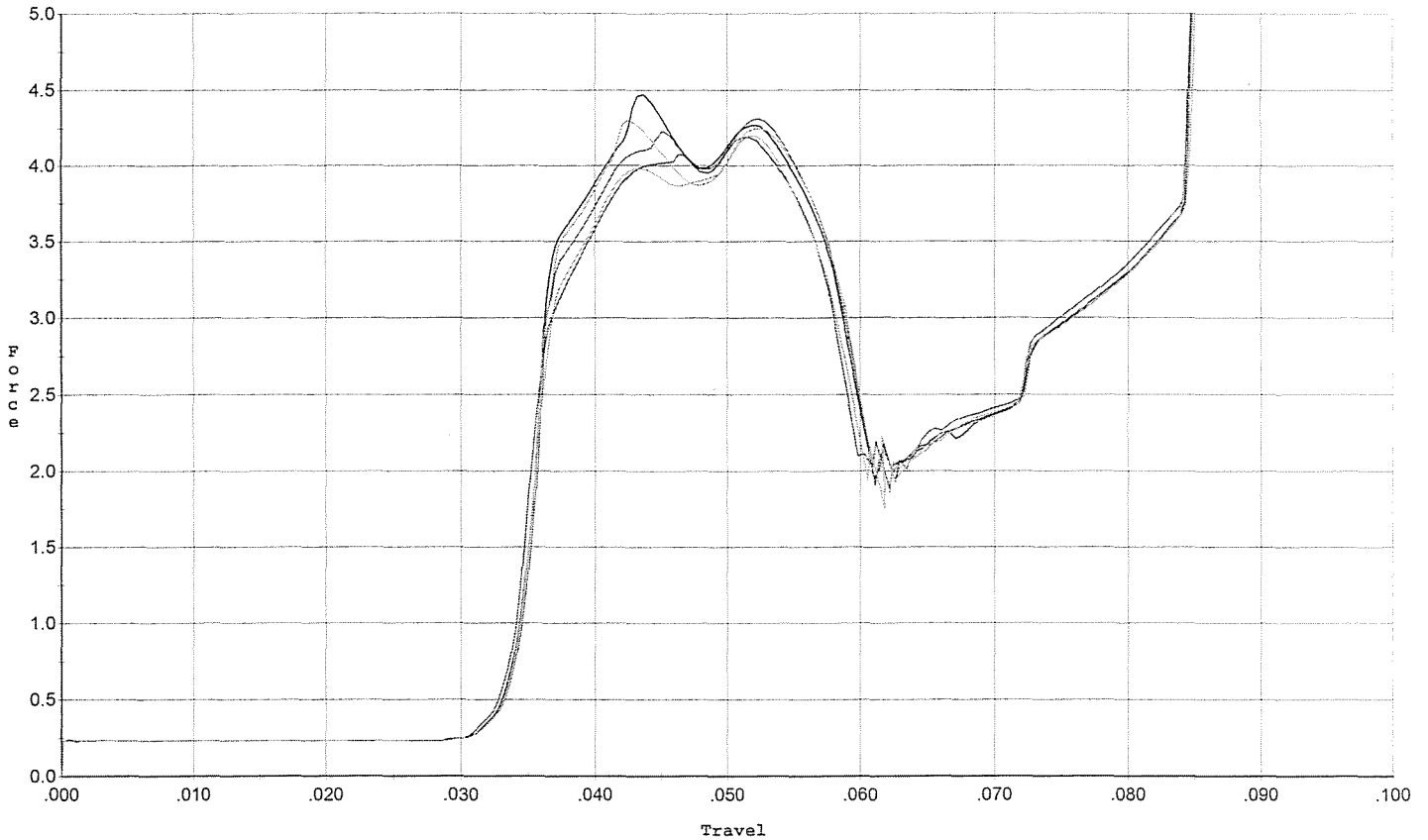
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.189	0.059	0.033	0.032	0.096		Set Trigger
2	4.268	0.060	0.033	0.031	0.098		Set Trigger
3	4.391	0.059	0.033	0.031	0.096		Set Trigger
4	4.323	0.059	0.033	0.031	0.095		Set Trigger
5	4.350	0.060	0.033	0.031	0.101		Set Trigger

Avg 4.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



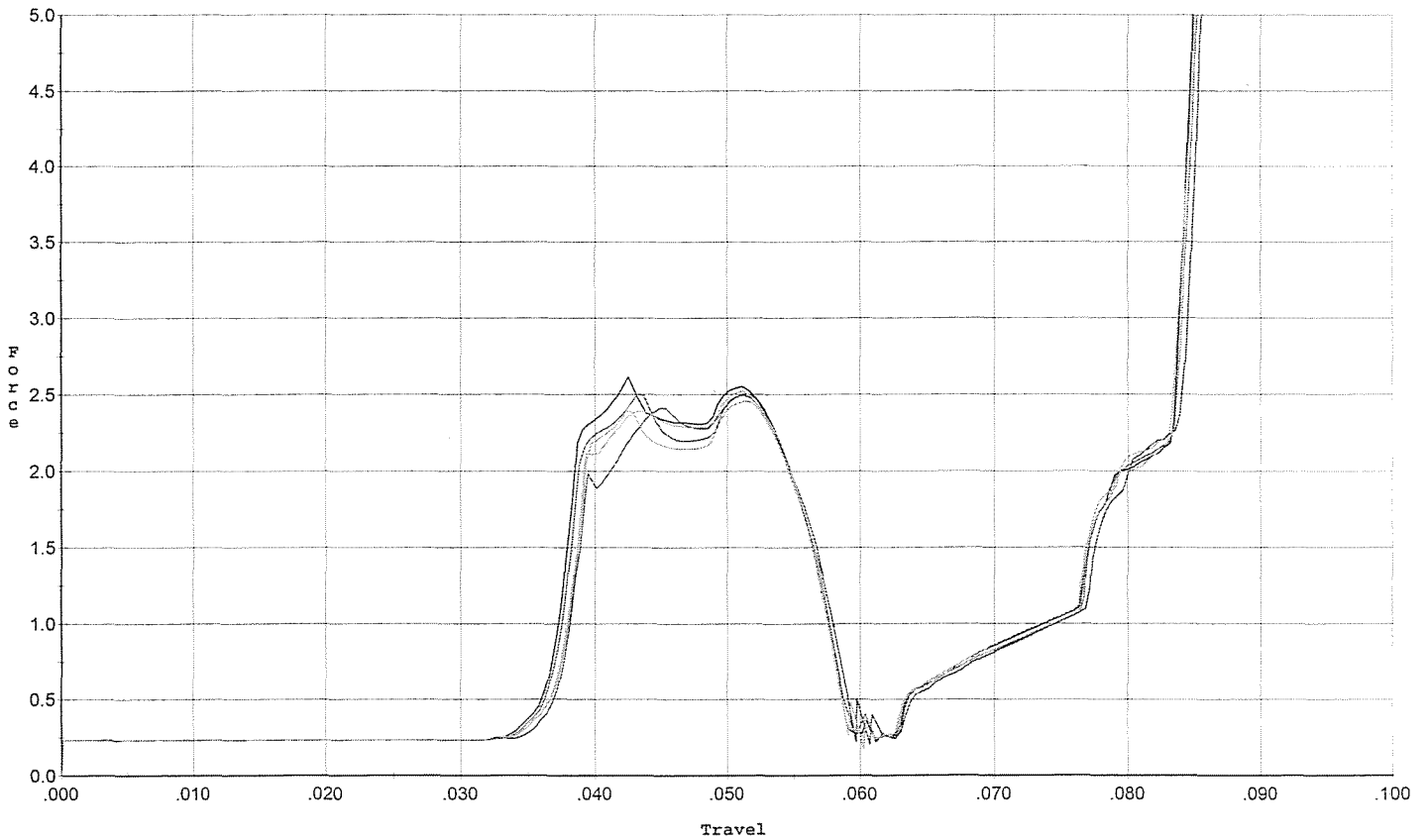
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.192	0.058	0.033	0.031	0.095		Set Trigger
2	4.472	0.058	0.033	0.031	0.100		Set Trigger
3	4.312	0.059	0.033	0.031	0.101		Set Trigger
4	4.201	0.059	0.033	0.031	0.096		Set Trigger
5	4.302	0.059	0.033	0.031	0.101		Set Trigger

Avg 4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



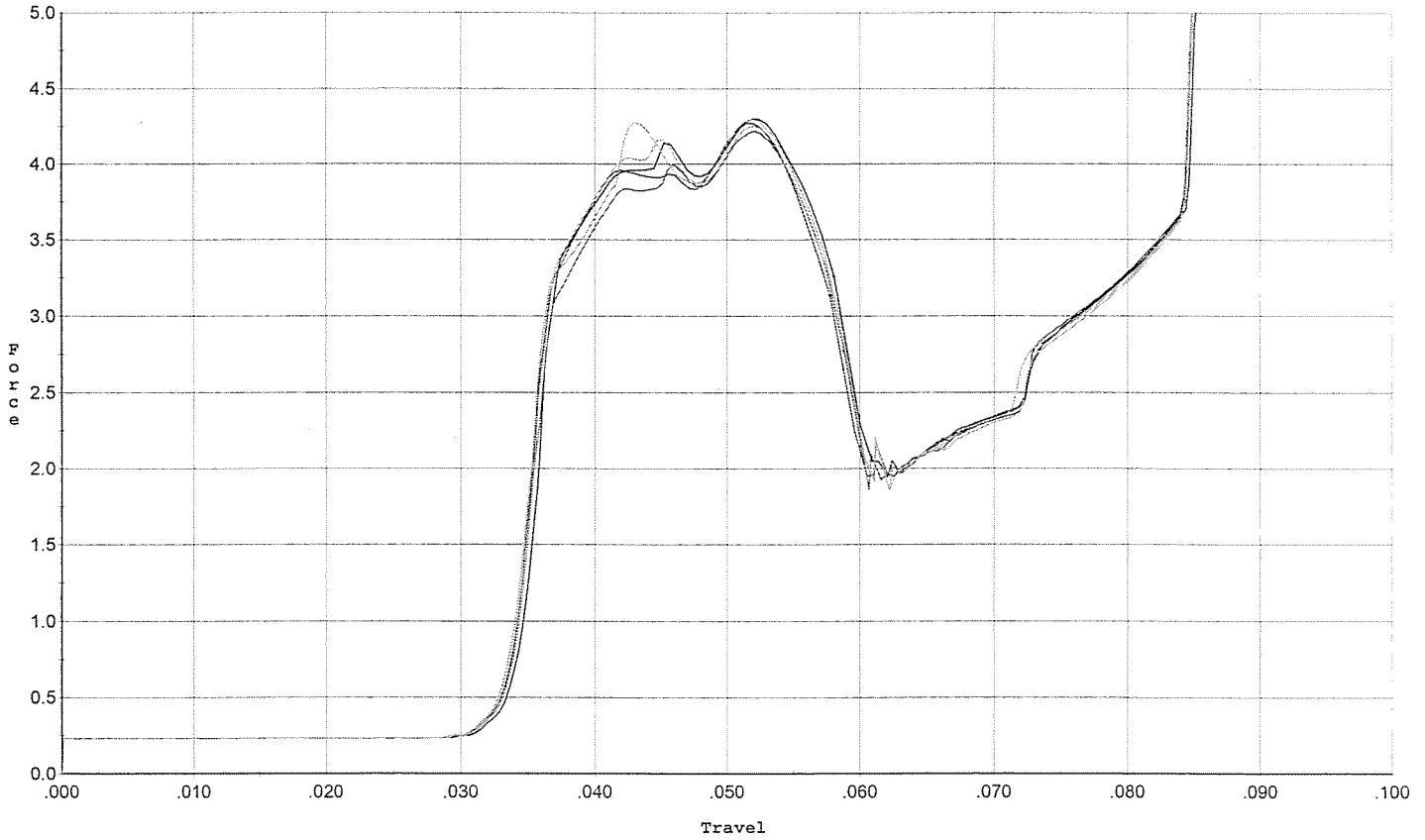
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.058	0.037	0.035	0.051		Set Trigger
2	2.615	0.057	0.036	0.035	0.054		Set Trigger
3	2.501	0.057	0.036	0.035	0.052		Set Trigger
4	2.520	0.057	0.037	0.035	0.051		Set Trigger
5	2.457	0.057	0.037	0.035	0.050		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/7/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.272	0.058	0.033	0.031	0.096		Set Trigger
2	4.301	0.058	0.033	0.032	0.097		Set Trigger
3	4.221	0.059	0.033	0.031	0.096		Set Trigger
4	4.253	0.058	0.033	0.031	0.098		Set Trigger
5	4.300	0.058	0.033	0.031	0.099		Set Trigger

AVG 4.26