

C6522219

MODEL 700TM M24

Model **SMS** TM

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00149812

Serial: C6522219 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status:

Closed 8/25/2008 9:52:15 AM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: CAMP ROBERTS MATES

CAMP ROBERTS MATES

Address 1: EAST GARRISON BLDG 25021

EAST GARRISON BLDG 25021

Address 2: ATTN: CW4 KEISTER

PO Box:

ATTN: CW4 KEISTER

PO Box:

City: SAN MIGUEL

SAN MIGUEL

State: CA

Zip Code: 93451

Country: US

State: CA

Zip Code: 93451

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

negletj

8/25/2008

10:26 AM

CAPS

NUM

INS

SCAL



Serial: C6522219

Model: M24 SWS



RE00149812

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-G-0149

R & E NUMBER 149812
SERIAL NUMBER C652 2219
LOG-IN DATE 8-25-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN			
505	RE-BARREL			
560	ASSEMBLE	Clean → Evaluate	9-16-08	RTZ
600	PROOF			
605	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX			
510	DRILL AND TAP			
615	ROLLMARK CALIBER			
618	ROTO-BLAST			
620	APPLY COATINGS			
625	FINAL ASSEMBLY			
640	FUNCTION TEST AND	(PASS) FAIL	9-20-08	TRW
650	TARGET	(PASS) FAIL	9-20-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION		9-20-08	TRW
	A) HEADSPACE	(PASS) FAIL	9-23-08	TRW
	B) TRIGGER PULL	2.43 2.42 2.32 2.33 2.28	9-23-08	TRW
680	F) SAFETY ON FORCE	2 2 2	9-23-08	TRW
	G) SAFETY OFF FORCE	3 3 3	9-23-08	TRW
	H) FIRING PIN INDENT	.024 .025 .024	9-23-08	TRW
690	PACK		9-25-08	FM

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522219.___1
FILE DATE AND TIME: 09/22/2008 06:09

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean -.635

SERIAL NUMBER: C6522219. __1

TARGET NUMBER: 1

FILE DATE: 09/22/2008

FILE TIME: 06:09

POINT#	X	Y
1:	1.058	-0.611
2:	0.469	-0.001
3:	0.192	-0.660
4:	0.123	-0.447
5:	-0.323	-0.456
6:	-0.635	-0.609
7:	-0.165	-0.007
8:	-0.772	-0.095
9:	-0.335	0.602
10:	-0.316	0.862

X CENTROID: -0.070

Y CENTROID: -0.142

POA TO CENTROID: 0.159

HORZ SPREAD: 1.830

VERT SPREAD: 1.522

GROUP SPREAD: 2.014

MIN RADIUS: 0.165

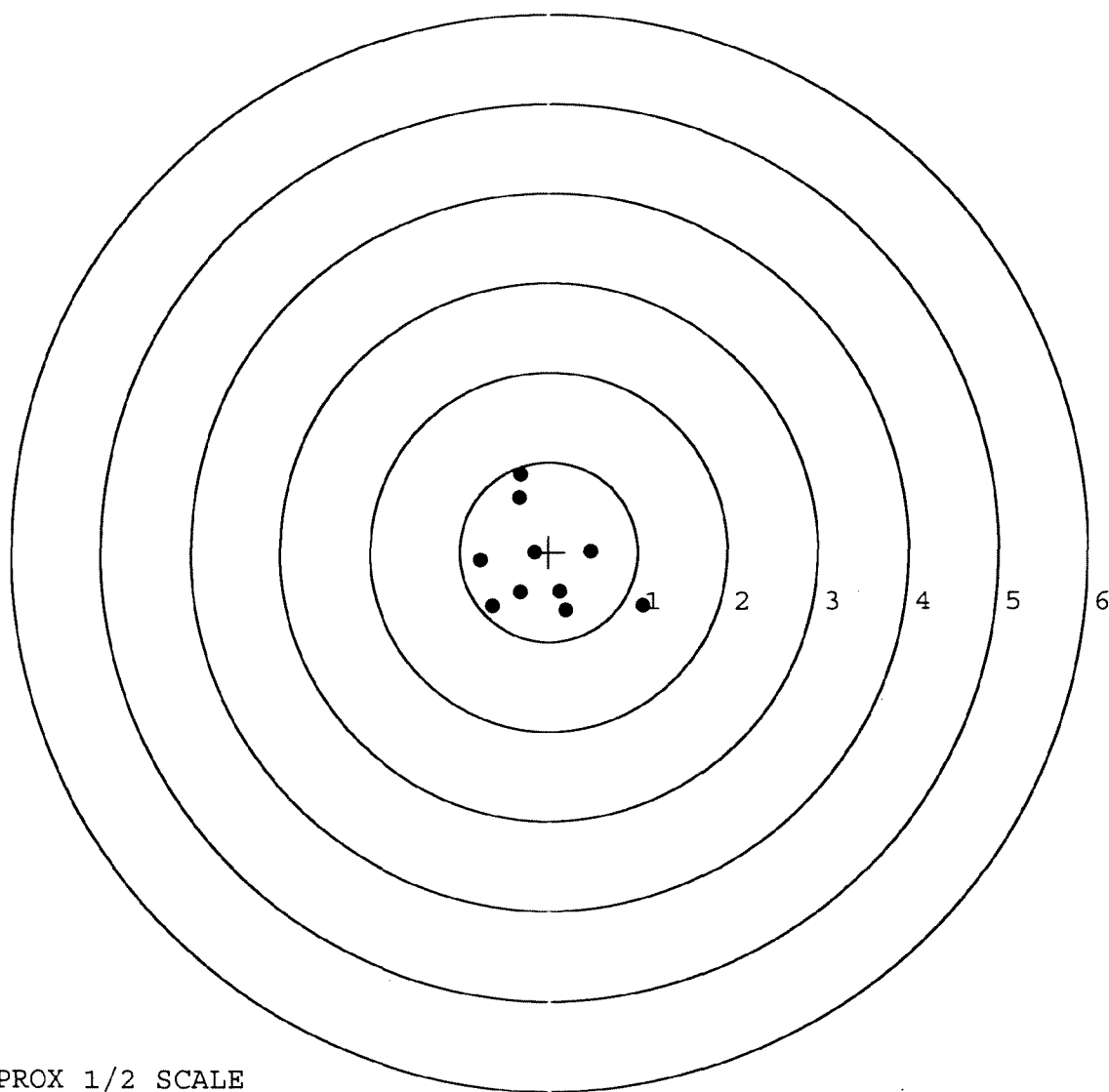
MAX RADIUS: 1.222

MEAN RADIUS: 0.655

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522219. __1

TARGET NUMBER: 2

FILE DATE: 09/22/2008

FILE TIME: 06:09

POINT#	X	Y
1:	-0.643	-0.412
2:	-0.506	-0.222
3:	-1.096	-0.298
4:	0.087	0.567
5:	0.269	0.541
6:	0.509	0.389
7:	-0.009	0.224
8:	0.592	-0.076
9:	0.305	-0.158
10:	0.421	-0.562

X CENTROID: -0.007

Y CENTROID: -0.001

POA TO CENTROID: 0.007

HORZ SPREAD: 1.688

VERT SPREAD: 1.129

GROUP SPREAD: 1.746

MIN RADIUS: 0.225

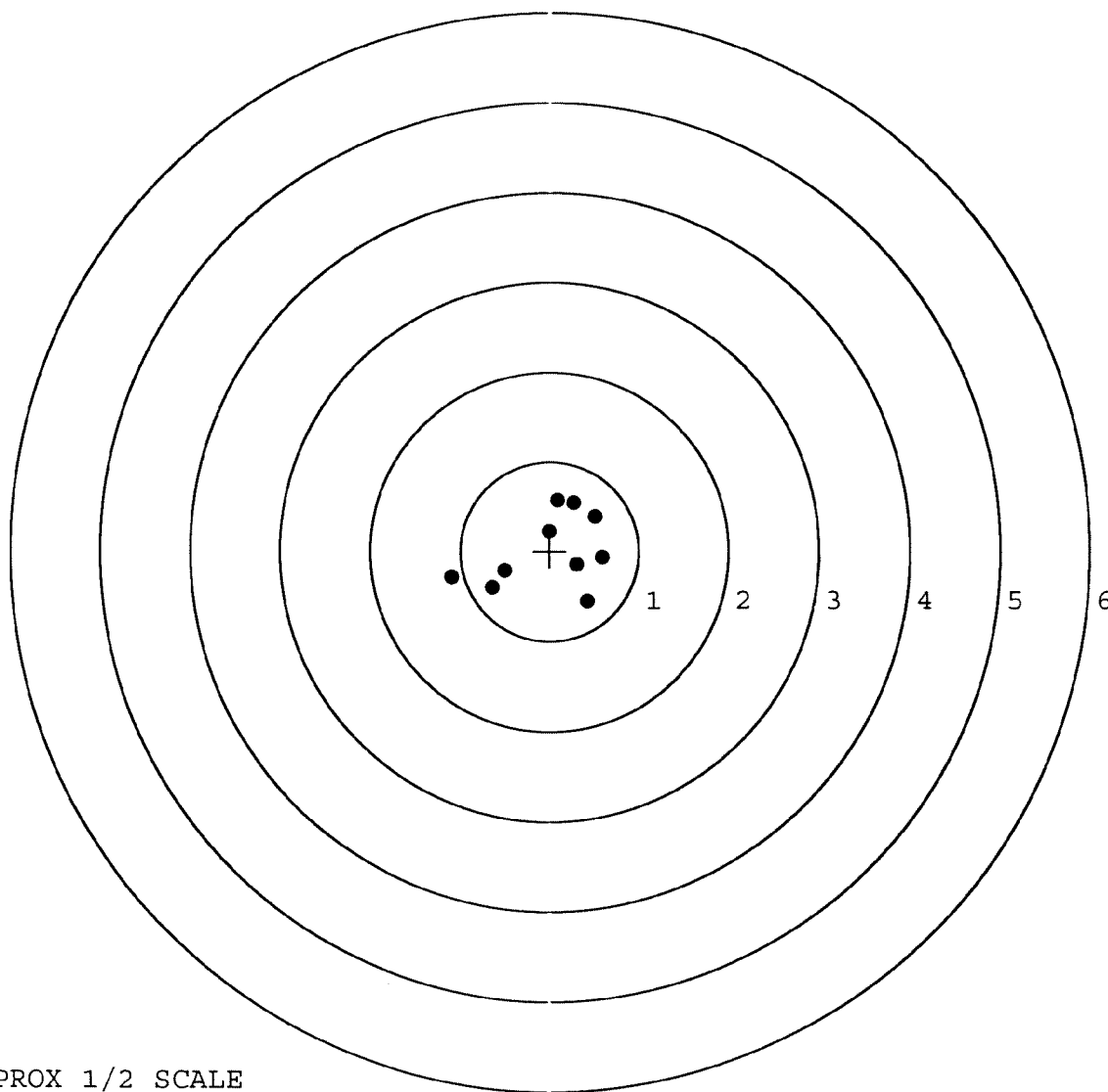
MAX RADIUS: 1.129

MEAN RADIUS: 0.615

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

Repair Inquiry

Repair Number: RE00123772

Serial: C6522219 Model M24 SWS Center Fire
Caliber: 308

Repairman:

Status: Closed 1/17/2007 8:29:29 AM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: CO A(-) 5TH BN 19TH SFG(A)

CO A(-) 5TH BN 19TH SFG(A)

Address 1: ATTN: SSG DONAT (SUPPLY)

ATTN: SSG DONAT (SUPPLY)

Address 2: 4203 SARATOGA AVE SUITE

PO Box:

4203 SARATOGA AVE SUITE

PO Box:

City: JFTB LOS ALAMITOS

JFTB LOS ALAMITOS

State: CA

Zip Code: 90720

Country: US

State: CA

Zip Code: 90720

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NA

Fax:

Email:

Comments:

Received Condition

Fair

Condition

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A010	Hard Case	1
A017	Scope Base	3
A026	Scope	1
A045	Bi Pod	1

Repair Search

Refresh

Close

naglelj

1/17/2007

10:10 AM

CAPS

NUM

INS

SCRL

Serial:
Number: C6522219

Model: M24 SWS



RE00123772

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522219.___0
FILE DATE AND TIME: 01/30/2007 13:25

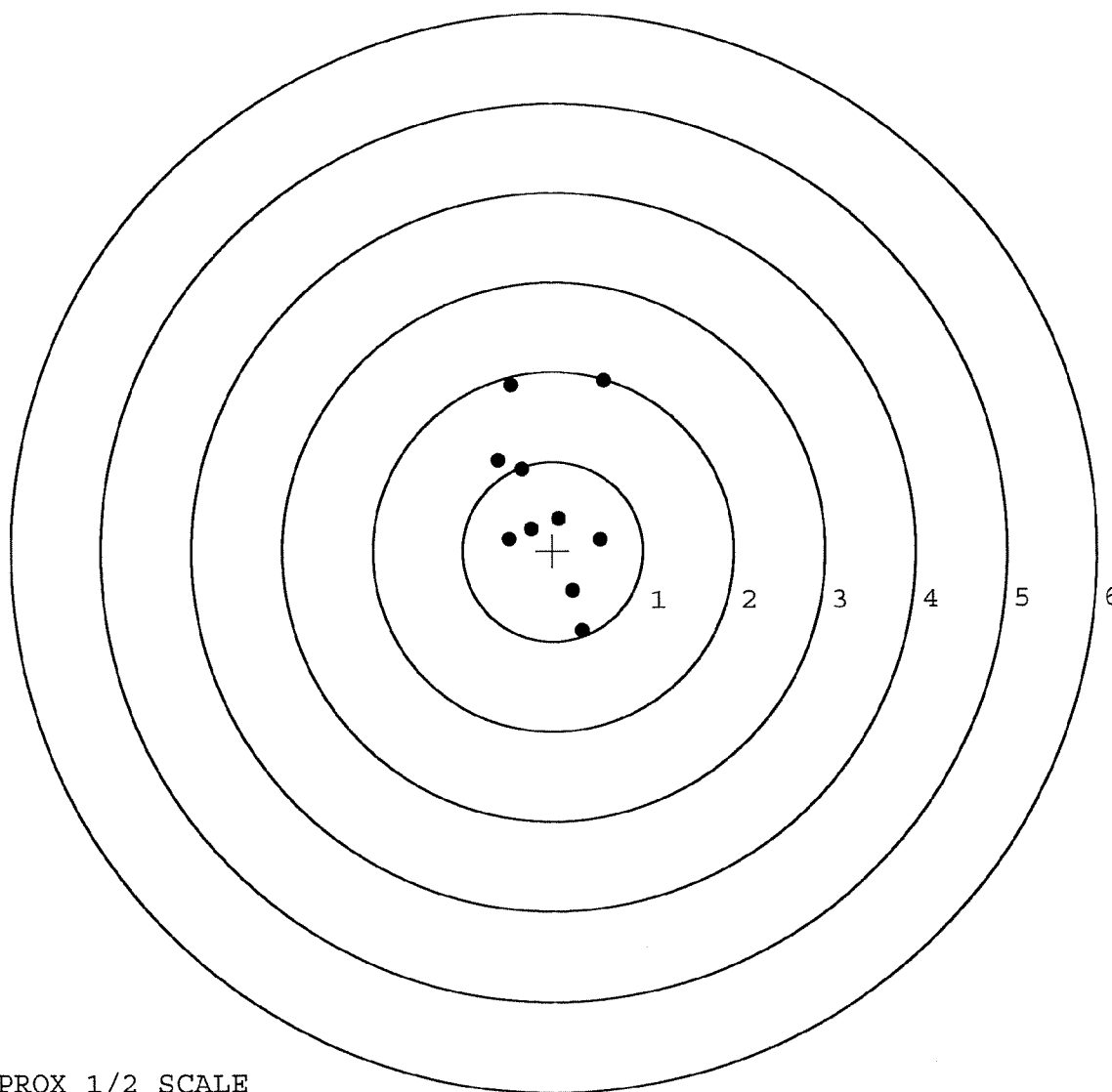
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.072
The Average Y Centroid of the Five Target Set:	0.031
The Average Point of Impact of the Five Target Set:	0.079
The Average Mean Radius of the Five Target Set:	0.690
The Distance from POA to Centroid Target #1:	0.520
The Distance from Centroid Target #2 to Centroid Target #1:	0.466
The Distance from Centroid Target #3 to Centroid Target #1:	0.631
The Distance from Centroid Target #4 to Centroid Target #1:	0.779
The Distance from Centroid Target #5 to Centroid Target #1:	0.580

SERIAL NUMBER: C6522219. __0
TARGET NUMBER: 1
FILE DATE: 01/30/2007
FILE TIME: 13:25

POINT#	X	Y
1:	0.322	-0.892
2:	0.220	-0.452
3:	0.529	0.121
4:	0.073	0.354
5:	-0.237	0.240
6:	-0.486	0.127
7:	-0.339	0.919
8:	-0.606	1.017
9:	-0.456	1.853
10:	0.576	1.897

X CENTROID: -0.040
Y CENTROID: 0.518
POA TO CENTROID: 0.520
HORZ SPREAD: 1.182
VERT SPREAD: 2.789
GROUP SPREAD: 2.801
MIN RADIUS: 0.200
MAX RADIUS: 1.510
MEAN RADIUS: 0.845
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

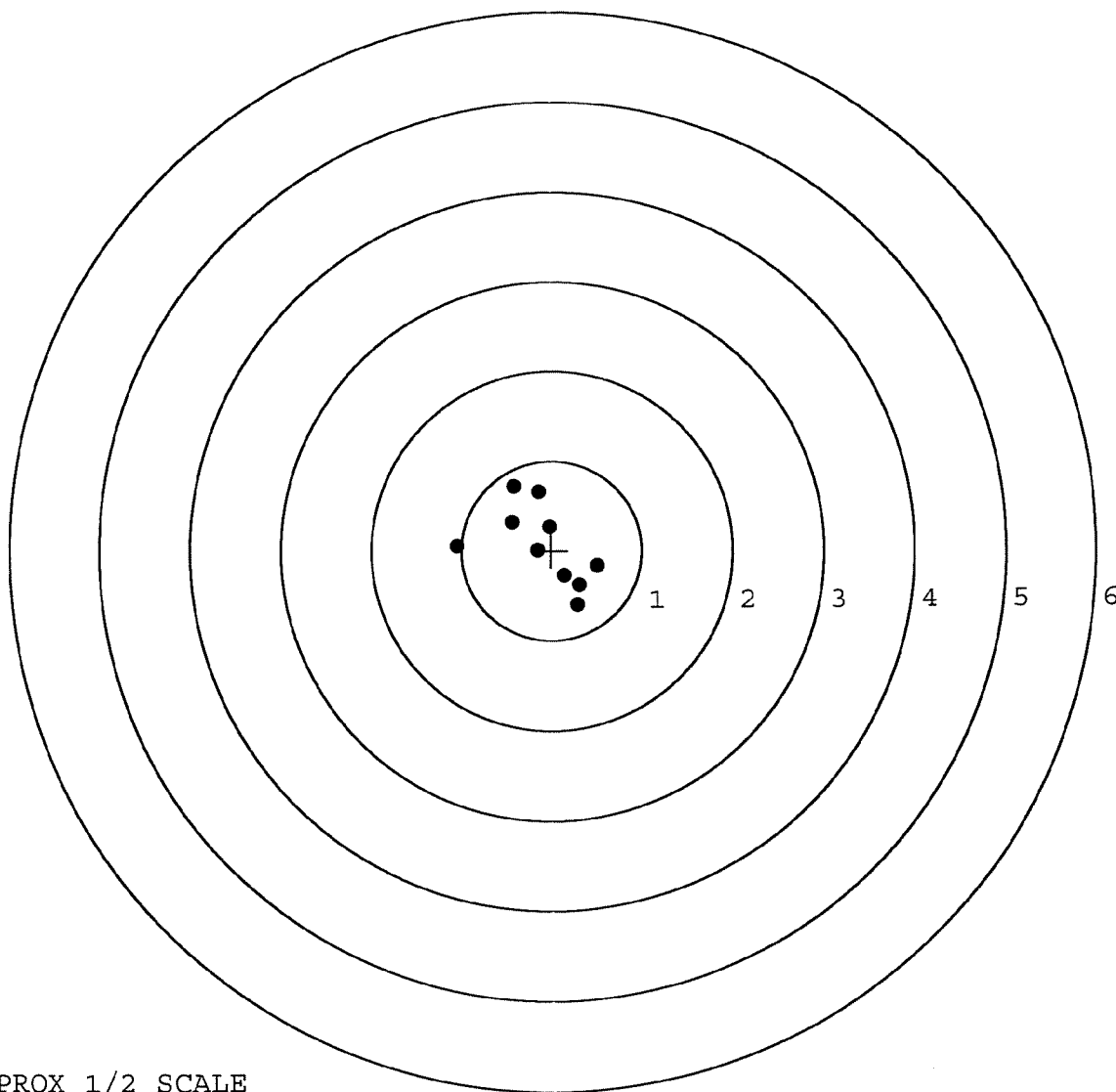


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522219. __0
TARGET NUMBER: 2
FILE DATE: 01/30/2007
FILE TIME: 13:25

X CENTROID: -0.097
Y CENTROID: 0.055
POA TO CENTROID: 0.111
HORZ SPREAD: 1.562
VERT SPREAD: 1.327
GROUP SPREAD: 1.580
MIN RADIUS: 0.080
MAX RADIUS: 0.953
MEAN RADIUS: 0.546
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.140	0.657
2:	-0.416	0.718
3:	-0.435	0.319
4:	-1.049	0.057
5:	-0.026	0.263
6:	-0.156	0.002
7:	0.513	-0.180
8:	0.142	-0.281
9:	0.313	-0.392
10:	0.289	-0.609

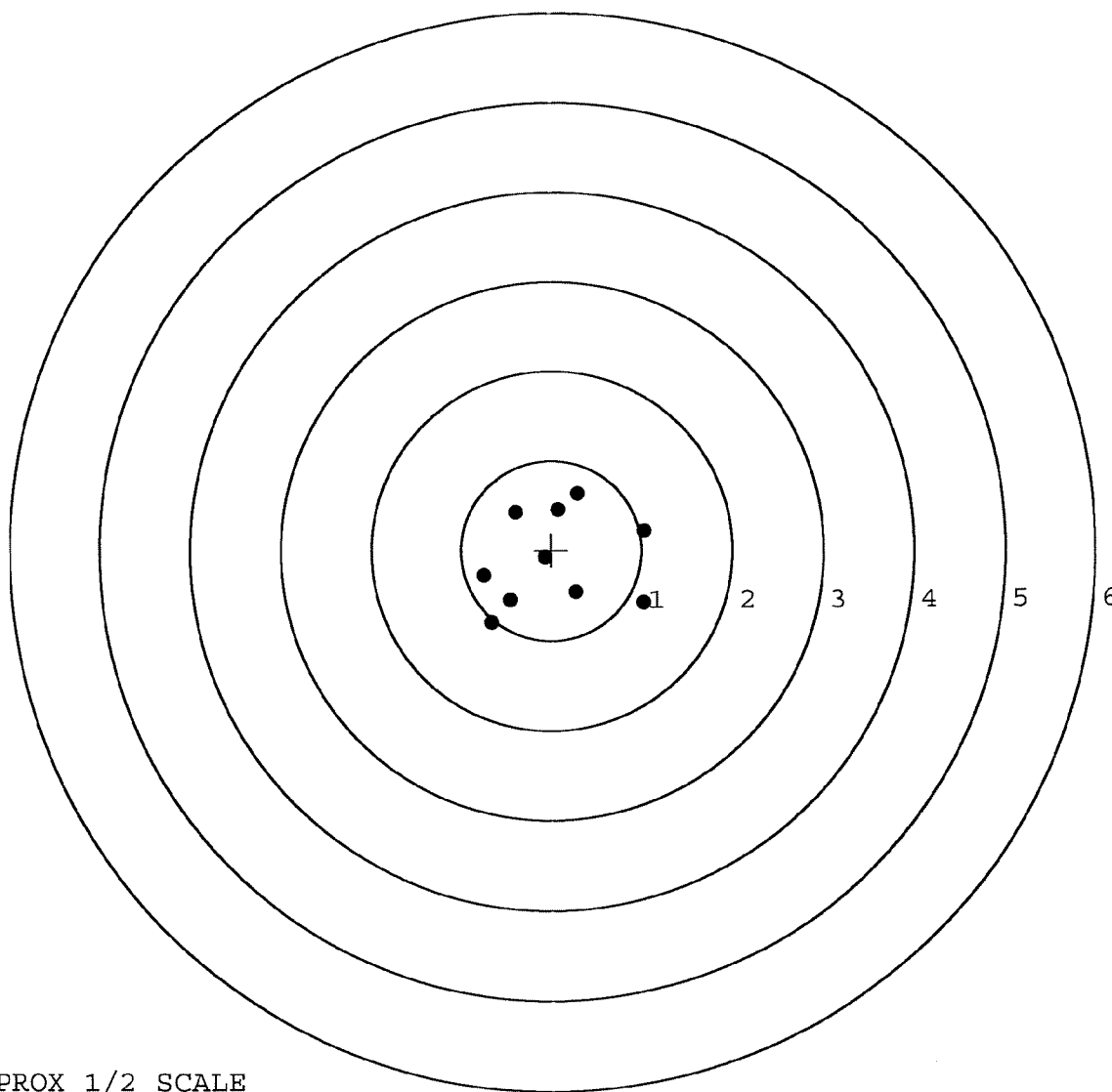


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522219. __0
TARGET NUMBER: 3
FILE DATE: 01/30/2007
FILE TIME: 13:25

POINT#	X	Y
1:	1.025	-0.589
2:	1.033	0.212
3:	0.275	-0.472
4:	0.299	0.633
5:	0.076	0.449
6:	-0.400	0.422
7:	-0.073	-0.086
8:	-0.748	-0.283
9:	-0.455	-0.557
10:	-0.661	-0.803

X CENTROID: 0.037
Y CENTROID: -0.107
POA TO CENTROID: 0.114
HORZ SPREAD: 1.781
VERT SPREAD: 1.436
GROUP SPREAD: 1.799
MIN RADIUS: 0.112
MAX RADIUS: 1.099
MEAN RADIUS: 0.718
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522219. __0

TARGET NUMBER: 4

FILE DATE: 01/30/2007

FILE TIME: 13:25

POINT#	X	Y
1:	0.729	-0.041
2:	0.370	-0.509
3:	-0.383	-1.729
4:	-0.817	-0.891
5:	-0.572	-0.261
6:	-0.515	-0.485
7:	-0.242	0.084
8:	-0.047	0.368
9:	0.033	0.931
10:	0.139	-0.023

X CENTROID: -0.131

Y CENTROID: -0.256

POA TO CENTROID: 0.287

HORZ SPREAD: 1.546

VERT SPREAD: 2.660

GROUP SPREAD: 2.692

MIN RADIUS: 0.356

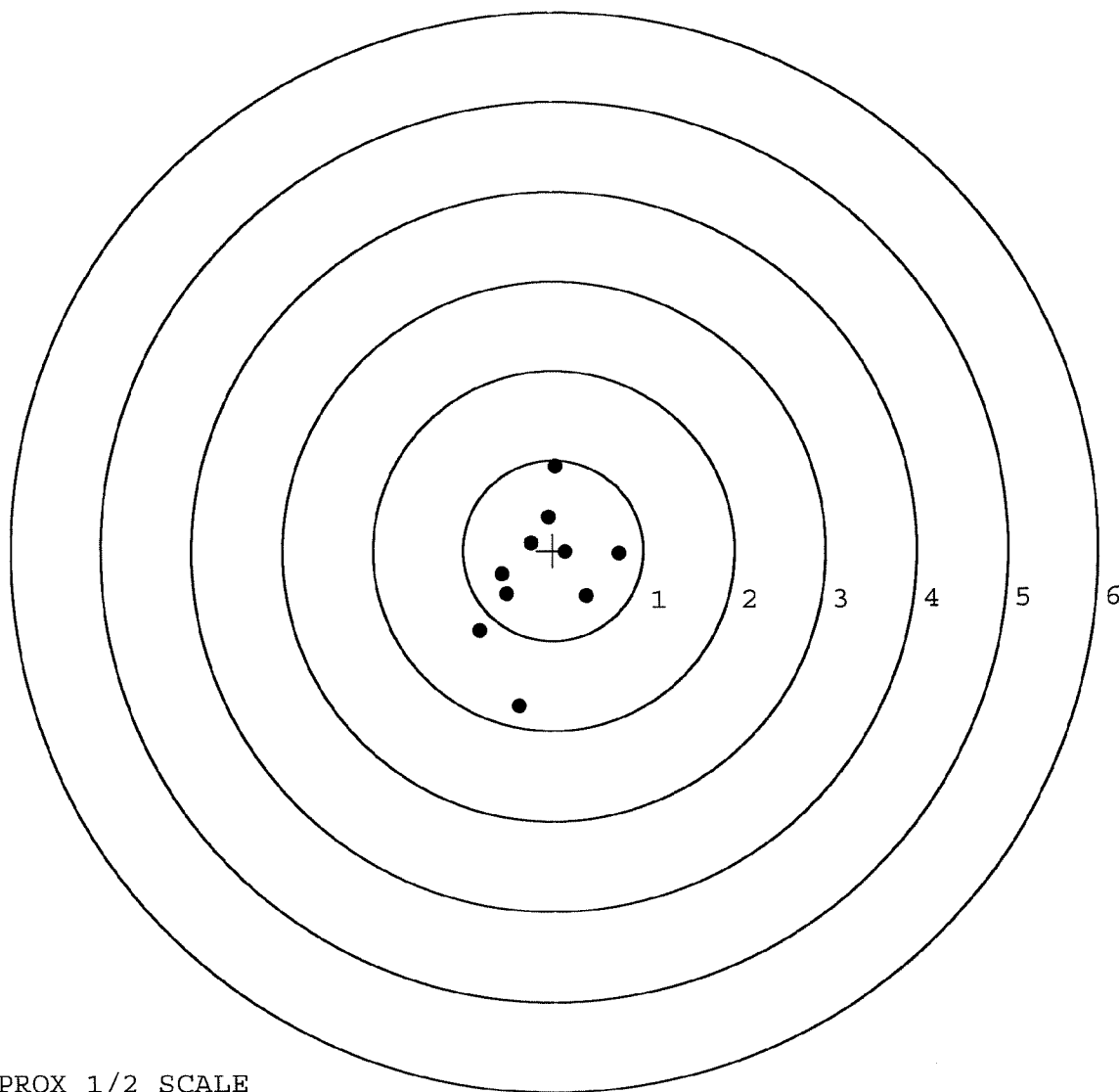
MAX RADIUS: 1.495

MEAN RADIUS: 0.731

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

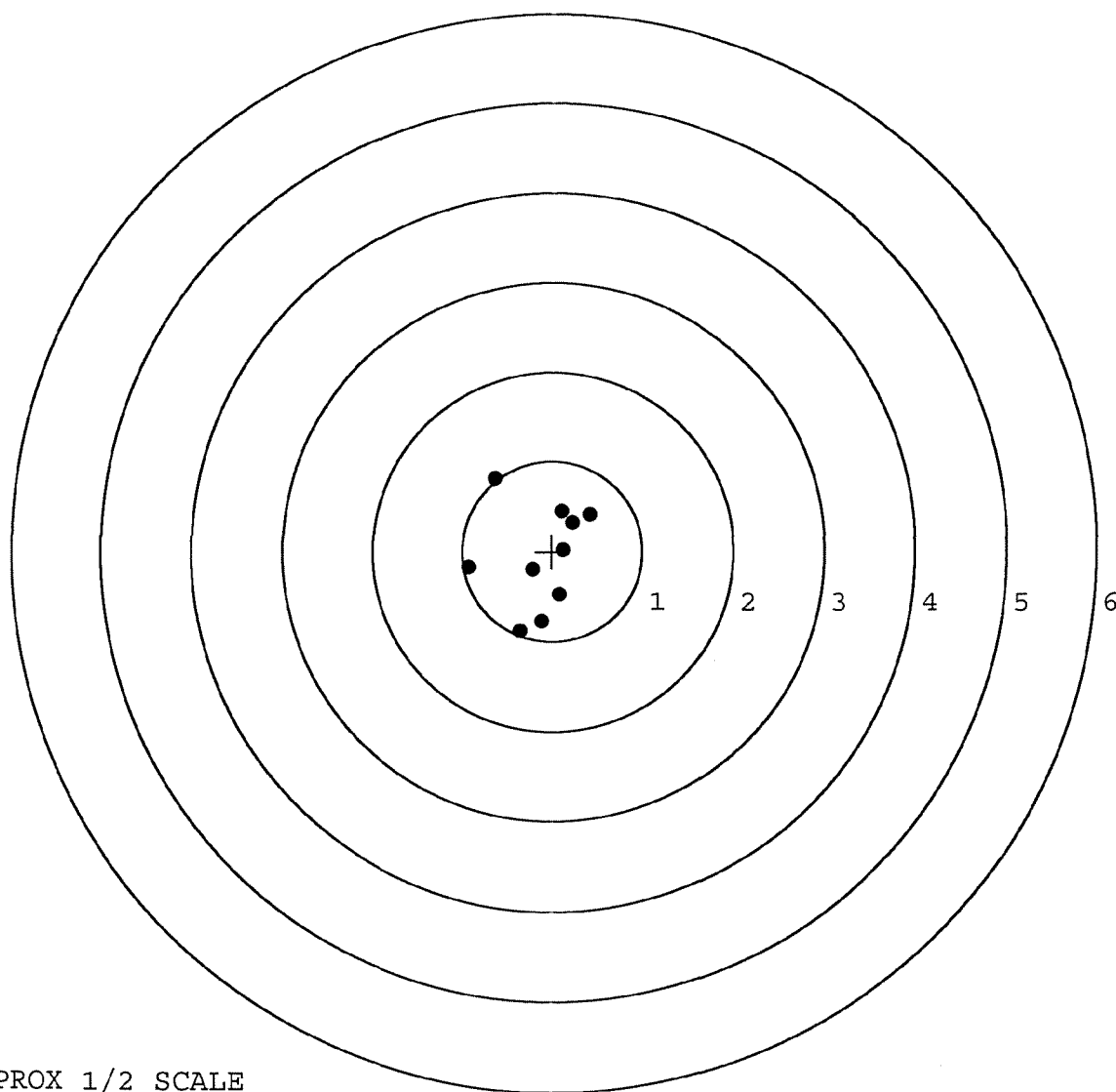


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522219. __0
TARGET NUMBER: 5
FILE DATE: 01/30/2007
FILE TIME: 13:25

POINT#	X	Y
1:	-0.927	-0.176
2:	-0.638	0.809
3:	-0.354	-0.888
4:	-0.119	-0.785
5:	0.082	-0.486
6:	-0.217	-0.206
7:	0.102	0.442
8:	0.415	0.408
9:	0.124	0.019
10:	0.225	0.319

X CENTROID: -0.131
Y CENTROID: -0.054
POA TO CENTROID: 0.142
HORZ SPREAD: 1.342
VERT SPREAD: 1.697
GROUP SPREAD: 1.721
MIN RADIUS: 0.174
MAX RADIUS: 1.001
MEAN RADIUS: 0.610
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	123772		
SERIAL NUMBER	C6522219		
LOG-IN DATE	1-17-07		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	1-18-07	RTZ
505	RE-BARREL	1-19-07	RTZ
420	ASSEMBLE	1-19-07	RTZ
440	PROOF	MAGNA-FLUX INSPECTED JAN 23 2007	
460	CHECK HEADSPACE	1-19-07	RP
470	DIS-ASSEMBLE GUN	1-22-07	RTZ
480	MAGNAFLUX	OPERATOR <u>APD</u>	1-23-07 APD
510	DRILL AND TAP	1-23-07	FM
500	ROLLMARK CALIBER	1-23-07	CW
520	GOFF BLAST BBL / REC	1-23-07	CB
530 & 540	APPLY COATINGS	1-25-07	WD
560	FINAL ASSEMBLY	1-29-07	RTZ
640	FUNCTION TEST AND	<u>PASS</u> FAIL	1-29-07 <u>non</u>
650	TARGET	<u>PASS</u> FAIL	1-29-07 <u>non</u>
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	1-29-07 TRW	
	A) HEADSPACE	<u>PASS</u> FAIL	1-29-07 RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.29 2.28 2.30 2.31 2.30 1-31-07 TRW
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.75 4.75 4.75 1-31-07 TRW
	G) SAFETY OFF FORCE	2 LBS MIN	2.5 2.25 2.25 1-31-07 TRW
	I) FIRING PIN INDENT	.020	.0255 .026 .025 1-31-07 TRW
690	PACK		1-30-07 DA

F006 REV 5/2006

FINAL INSPECTION CHECKLIST

BARREL ASSEMBLY

BARREL

RECEIVER

FRONT SIGHT BASE

REAR SIGHT BASE

SCREWS

FINISH

STOCK ASSEMBLY

STOCK

SLING SWIVEL STUDS

BUTT PATE

LOCK NUTS

BARREL CLEARANCE

COLOR / FINISH

SCOPE ASSEMBLY

SCOPE

SCOPE RINGS

MOUNTING SCREWS

MOUNTING BASE

SCREWS

FINISH

CLARITY

SYSTEM CASE

SCOPE CASE

IRON SIGHTS

DEPLOYMENT KIT

TRIGGER ASSEMBLY

SAFETY OPERATION

RE-SET TO FACTORY
SPECS

COMMENTS: _____

F006 REV 5/2006

CAD TEC

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6522219

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		8-21-90	DB
600	Proof		8-21-90	DB
607	Check Headspace		8-21-90	DB
610	Dis-assemble Gun		8-21-90	DB
612	Magnaflux Barrel Action	NEW Barrel 8/22/90	8/22/90	KCR
	Magnaflux Bolt		8/22/90	KCR
615	Rollmark Caliber		8/22/90	ES
617	Drill and Tap Sight Holes		8/22/90	LB
618	Polish Barrel RB		8/23/90	WB
620	Apply Coatings (Barrel Action)		8/23/90	JA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/31/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/31/90	RW
	C) Inspect Ejector Hole for Chamfer		8/31/90	RW
	D) Oil Firing Pin Ass'y		8/31/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		9/14/90	WB

op. #	OP. NAME	READINGS					DATE	INIT
625 nt.	F) Safety On Force	4 1/2	4 1/2	4 1/2			9/14/90	WB
	G) Safety Off Force	2 1/4	2 1/4	2 1/4			9/14/90	WB
	H) Trigger Pull Test & Retainability						9/14/90	WB
	I) Firing Pin Indent	.023	.023	.023			9/14/90	WB
	J) Assemble Stock						9/14/90	RW
	K) Assemble Swivel Studs						9/16/90	JS
	L) Attach Front and Rear Sight Assemblies						9/14/90	RW
	M) Iron Sight Alignment						9/14/90	RW
	N) Detach Front & Rear Sights & place in numbered container						9/14/90	RW
	O) Attach Scope to Rifle						9/14/90	RW
	P) Detach & Attach Scope 20 Times						9/14/90	RW
640	Gallery Target & Test						9-15-90	AC
	A) Time						9-15-90	AC
	B) Malfunctions						9-15-90	AC
	C) Pierced Primers						9-15-90	AC
	D) Optical Clarity of Scope						9-15-90	AC
645	Inspect for Live Ammo						9-15-90	AC
655	Final Inspection							
	A) Headspace						9/16/90	JS
	B) Trigger Pull	2.17	2.19	2.11	2.25	2.20	9-16-90	JS
	C) Function						9/16/90	JS
660	Pack						9-17-90	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6528219
DATE 9/14/90
TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.48	2.42	2.17	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.39	2.24	2.41	2.19	
PULL #3	2.30	2.30	2.51	2.11	
PULL #4	2.46	2.30	2.39	2.25	
PULL #5	2.50	2.20	2.51	2.20	
TOTAL	12.04	11.52	12.24	10.92	
AVG.	2.41	2.30	2.45	2.184	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.20		
PULL #2	3.30	3.27		
PULL #3	3.22	3.36		
PULL #4	3.19	3.23		
PULL #5	3.29	3.17		
TOTAL	16.25	16.23		
AVG.	3.25	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.29	4.31		4.38
PULL #2	4.15	4.27		4.39
PULL #3	4.33	4.25		4.27
PULL #4	4.20	4.38		4.25
PULL #5	4.35	4.22		4.28
TOTAL	21.32	21.43		21.57
AVG.	4.26	4.29		4.31

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6522219
15 Sep 1990

CENTROIDAL DISTANCES

0 TO	1	.814269
1 TO	2	.950977
1 TO	3	.73698
1 TO	4	.637872
1 TO	5	.530472

2
45
1

<----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.2754
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2664
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .383163
THE AMR FOR THIS RIFLE IS: .8326

15 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6522219

CENTERFIRE PATTERNS # 1

POA

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 3

2in = 8

3in = 8

HS= 2.608

VS= 1.935

GS= 2.691

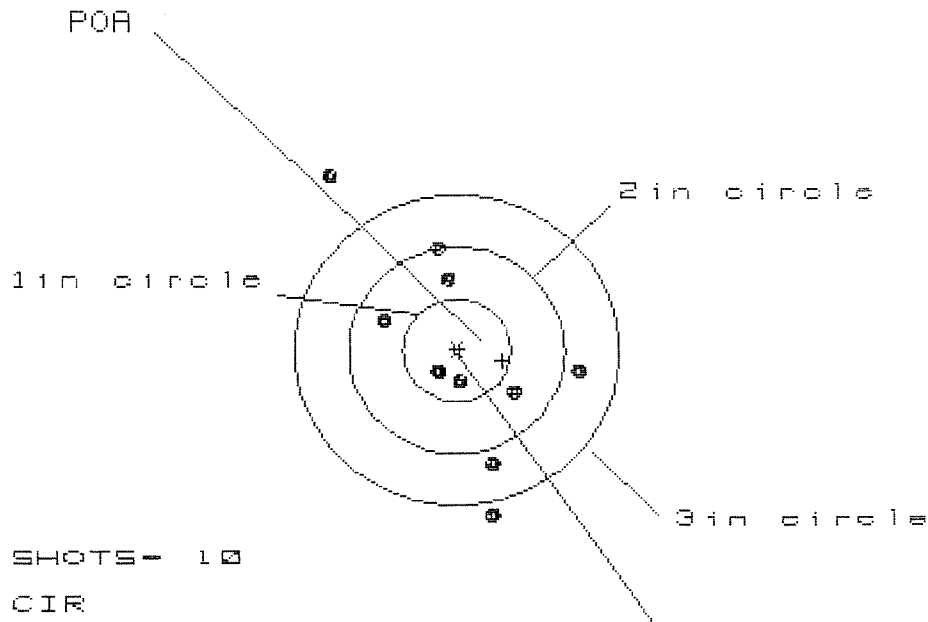
CENTROID #

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.969	.840	.619
MINIMUM X	:	-1.639	-1.768	-1.095
MAXIMUM Y	:	1.446	.305	.267
MINIMUM Y	:	-.489	-.329	-.367
CENTROID X	:	-.135	-.006	.215
CENTROID Y	:	-.803	-.963	-.925
POA TO CENTROID in.	:	.814	.963	.950
MIN RADIUS	:	.064	.253	.276
MEAN RADIUS	:	.863	.719	.529
MAX RADIUS	:	1.854	1.794	1.120
HORIZONTAL SPREAD	:	2.608	2.608	1.714
VERTICAL SPREAD	:	1.935	.634	.634
EXTREME SPREAD	:	2.691	2.634	1.726
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		8	

15 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6522219

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 2

2in = 5

3in = 8

HS= 2.284

VS= 3.216

GS= 3.530

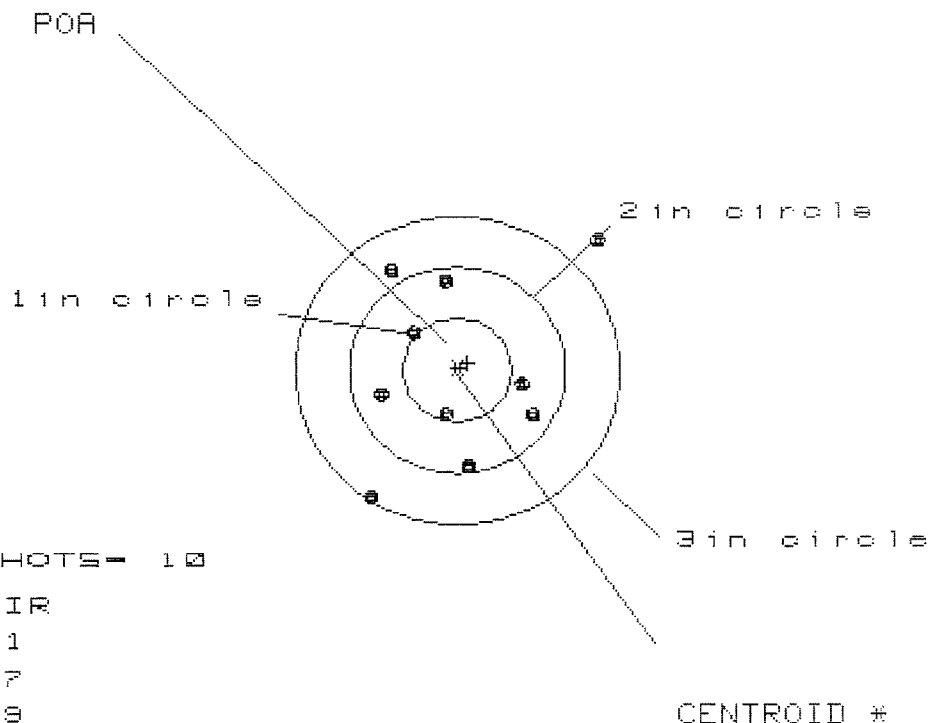
CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.143	1.016	1.039
MINIMUM X	:	-1.142	-.823	-.800
MAXIMUM Y	:	1.653	1.213	1.040
MINIMUM Y	:	-1.563	-1.379	-1.080
CENTROID X	:	-.424	-.298	-.321
CENTROID Y	:	.103	-.081	.092
POA TO CENTROID in.	:	.437	.308	.334
MIN RADIUS	:	.243	.130	.283
MEAN RADIUS	:	.962	.817	.754
MAX RADIUS	:	2.009	1.392	1.097
HORIZONTAL SPREAD	:	2.284	1.839	1.839
VERTICAL SPREAD	:	3.216	2.592	2.120
EXTREME SPREAD	:	3.530	2.634	2.168
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

15 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06522219

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 7

3 in = 9

HS= 2.044

VS= 2.484

GS= 3.217

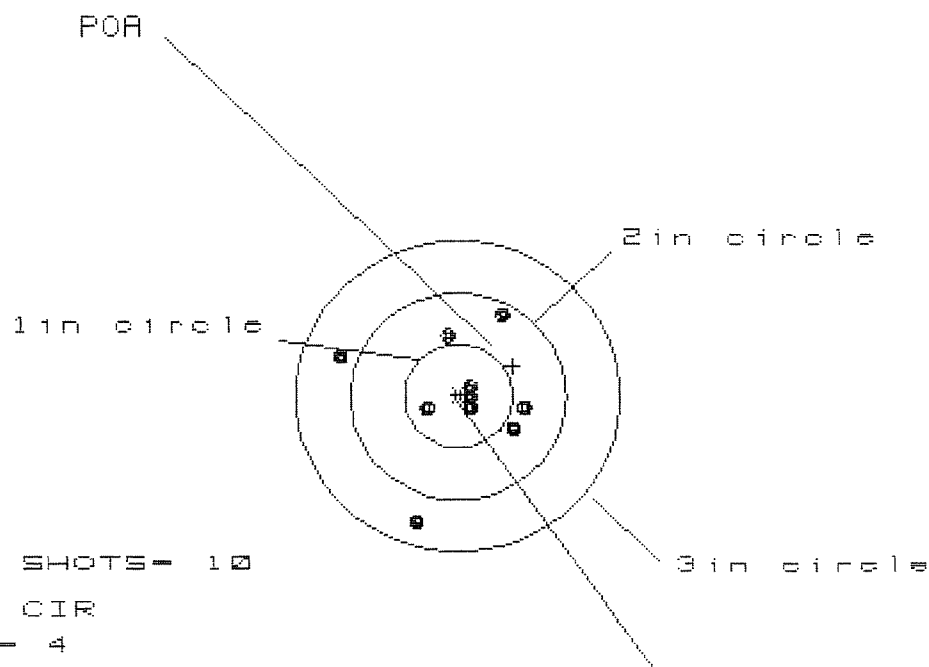
PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.255	.837	.756
MINIMUM X	:	-.789	-.650	-.667
MAXIMUM Y	:	1.228	1.071	.931
MINIMUM Y	:	-1.256	-1.119	-.961
CENTROID X	:	-.097	-.236	-.155
CENTROID Y	:	-.067	-.203	-.063
POA TO CENTROID in.	:	.117	.311	.167
MIN RADIUS	:	.455	.326	.455
MEAN RADIUS	:	.932	.823	.759
MAX RADIUS	:	1.756	1.294	1.070
HORIZONTAL SPREAD	:	2.044	1.487	1.423
VERTICAL SPREAD	:	2.484	2.190	1.892
EXTREME SPREAD	:	3.217	2.200	2.022
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

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CENTERFIRE PATTERNS

4



OF SHOTS- 10

IN CIR

1in = 4

2in = 8

3in = 10

HS= 1.661

VS= 1.939

GS= 2.072

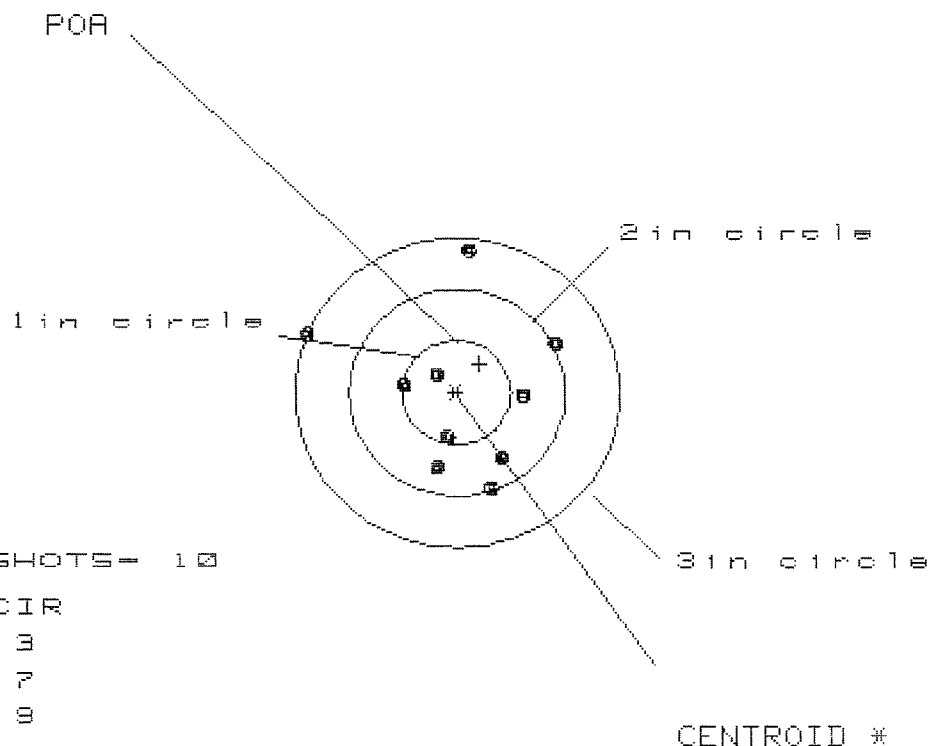
CENTROID +

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.584	.546	.487
MINIMUM X	:	-1.077	-1.115	-.495
MAXIMUM Y	:	.758	.627	.661
MINIMUM Y	:	-1.181	-.395	-.361
CENTROID X	:	-.510	-.472	-.333
CENTROID Y	:	-.287	-.156	-.190
POA TO CENTROID in.	:	.586	.497	.384
MIN RADIUS	:	.131	.067	.081
MEAN RADIUS	:	.575	.494	.388
MAX RADIUS	:	1.229	1.148	.694
HORIZONTAL SPREAD	:	1.661	1.661	.902
VERTICAL SPREAD	:	1.939	1.022	1.022
EXTREME SPREAD	:	2.072	1.734	1.156
NUMBER IN ONE INCH CIRCLE =			4	
NUMBER IN TWO INCH CIRCLE =			8	
NUMBER IN THREE INCH CIRCLE =			10	

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CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 3

2 in = 7

3 in = 9

HS= 2.344

VS= 2.327

GS= 2.346

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.912	.753	.746
MINIMUM X	:	-1.432	-.656	-.663
MAXIMUM Y	:	1.394	1.461	.751
MINIMUM Y	:	-.933	-.866	-.683
CENTROID X	:	-.211	-.052	-.045
CENTROID Y	:	-.278	-.345	-.528
POA TO CENTROID in.	:	.349	.349	.530
MIN RADIUS	:	.233	.396	.351
MEAN RADIUS	:	.831	.740	.620
MAX RADIUS	:	1.555	1.462	1.058
HORIZONTAL SPREAD	:	2.344	1.409	1.409
VERTICAL SPREAD	:	2.327	2.327	1.434
EXTREME SPREAD	:	2.346	2.337	1.623
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

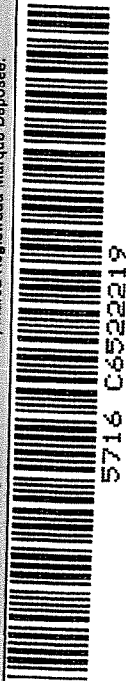
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