

C6522210

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00149820

Serial: C6522210 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 8/25/2008 9:51:23 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: CAMP ROBERTS MATES

CAMP ROBERTS MATES

Address 1: EAST GARRISON BLDG 25021

EAST GARRISON BLDG 25021

Address 2: ATTN: CW4 KEISTER

PO Box:

ATTN: CW4 KEISTER

PO Box:

City: SAN MIGUEL

SAN MIGUEL

State: CA

Zip Code: 93451

Country: US

State: CA

Zip Code: 93451

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code Desc Qt

Repair Search

Refresh

Close

naglelj

8/25/2008

10:27 AM

CAPS

NUM

INS

SCRL

start

13 Micr...

Yanuk's E...

5 Micros...

Part Sear...

Arms Ser...

10:27 AM

Serial
Number:

C6522210

Model: M24 SWS



RE00149820

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & S NUMBER 149828
SERIAL NUMBER C6522218
LOG-IN DATE 8-25-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN			
505	RE-BARREL			
560	ASSEMBLE	<i>Clean + Evaluate</i>	<i>9-16-08</i>	<i>TRW</i>
600	PROOF			
605	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX			
610	DRILL AND TAP			
615	ROLLMARK CALIBER			
618	ROTO-BLAST			
620	APPLY COATINGS			
625	FINAL ASSEMBLY			
640	FUNCTION TEST AND	<u>PASS</u> FAIL	<i>9-20-08</i>	<i>TRW</i>
650	TARGET	<u>PASS</u> FAIL	<i>9-20-08</i>	<i>TRW</i>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION		<i>9-20-08</i>	<i>TRW</i>
	A) HEADSPACE	<u>PASS</u> FAIL	<i>9-23-08</i>	<i>TRW</i>
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<i>3.00 2.98 2.82 2.96 3.00</i>	<i>9-23-08 TRW</i>
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<i>2 2 2</i>	<i>9-23-08 TRW</i>
	G) SAFETY OFF FORCE	2 LBS FAIL	<i>3.5 3.5 3.5</i>	<i>9-23-08 TRW</i>
	I) FIRING PIN INDENT	.020	<i>.023 .023 .023</i>	<i>9-23-08 TRW</i>
690	PACK		<i>9-23-08</i>	<i>TRW</i>

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522210.__1
FILE DATE AND TIME: 09/22/2008 05:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

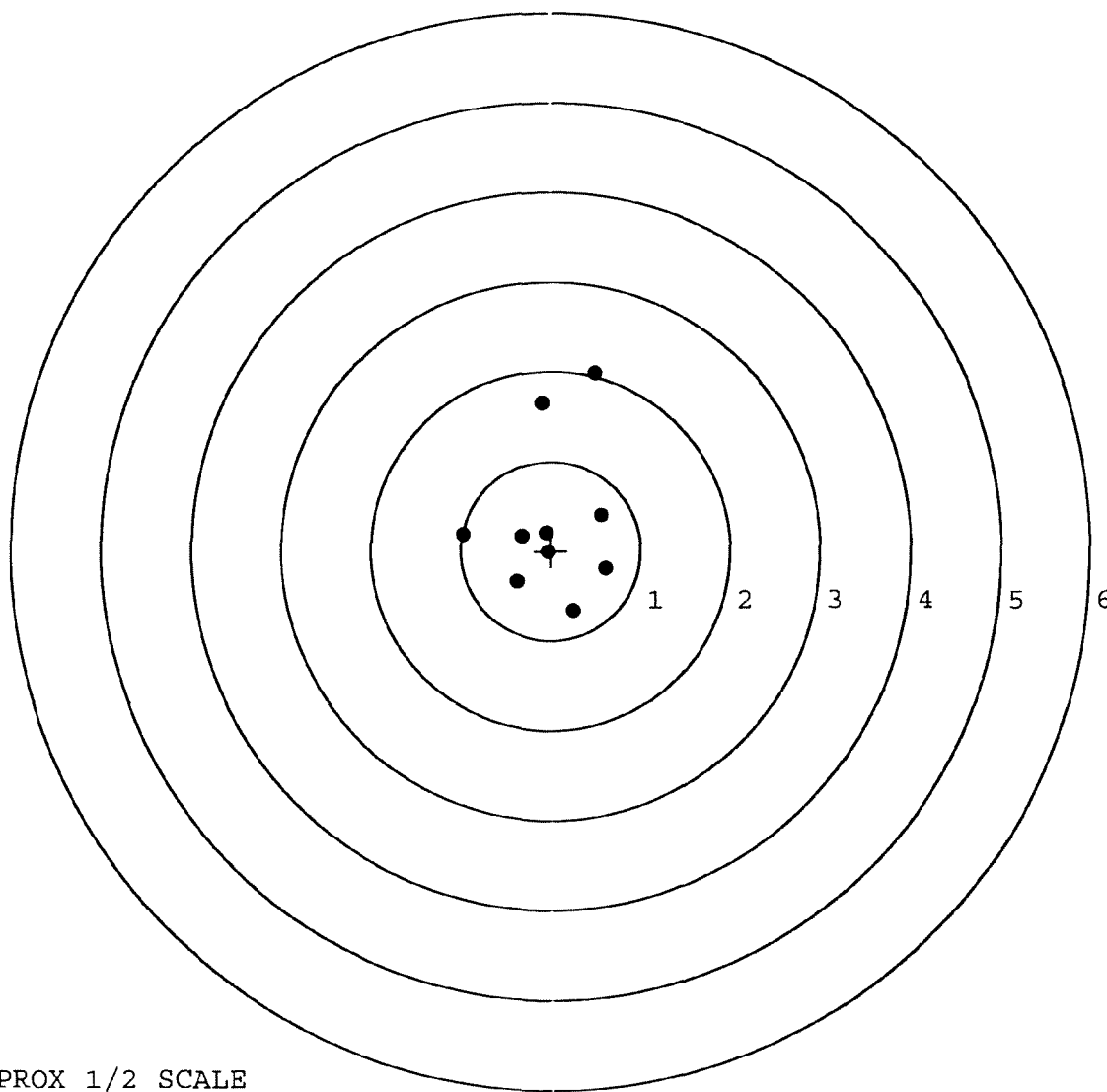
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .6645

SERIAL NUMBER: C6522210.___1
TARGET NUMBER: 1
FILE DATE: 09/22/2008
FILE TIME: 05:57

X CENTROID: 0.007
Y CENTROID: 0.333
POA TO CENTROID: 0.333
HORZ SPREAD: 1.597
VERT SPREAD: 2.649
GROUP SPREAD: 2.660
MIN RADIUS: 0.142
MAX RADIUS: 1.712
MEAN RADIUS: 0.808
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.251	-0.675
2:	0.620	-0.201
3:	0.563	0.398
4:	-0.049	0.202
5:	-0.031	-0.019
6:	-0.379	-0.349
7:	-0.326	0.172
8:	-0.977	0.182
9:	-0.095	1.645
10:	0.494	1.974

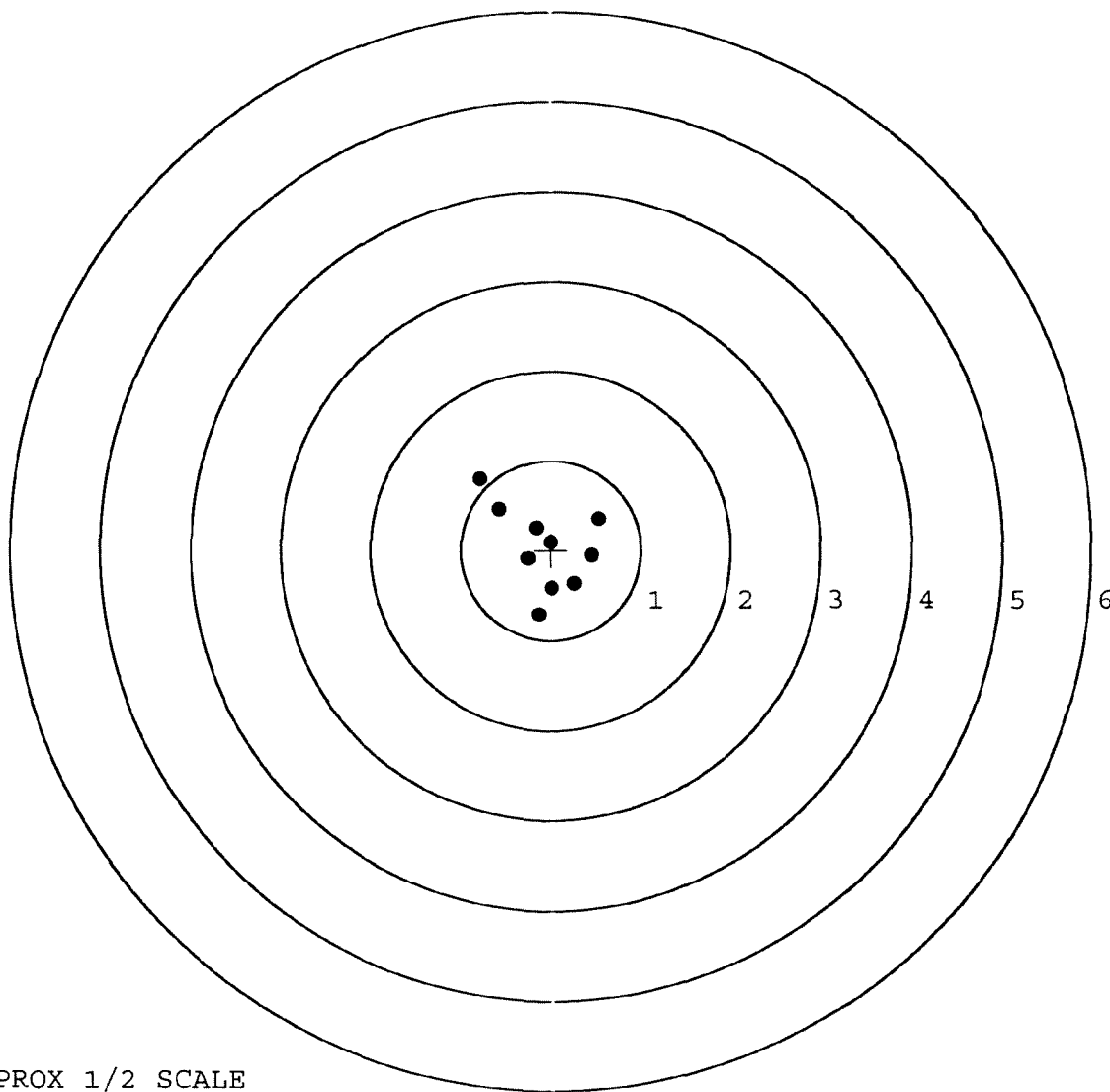


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522210. __1
TARGET NUMBER: 2
FILE DATE: 09/22/2008
FILE TIME: 05:57

X CENTROID: -0.067
Y CENTROID: 0.026
POA TO CENTROID: 0.072
HORZ SPREAD: 1.310
VERT SPREAD: 1.502
GROUP SPREAD: 1.632
MIN RADIUS: 0.097
MAX RADIUS: 1.045
MEAN RADIUS: 0.521
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.783	0.787
2:	-0.575	0.459
3:	0.527	0.347
4:	-0.168	0.253
5:	0.006	0.089
6:	-0.259	-0.098
7:	0.455	-0.066
8:	0.266	-0.379
9:	-0.145	-0.715
10:	0.008	-0.421



TARGET APPROX 1/2 SCALE

Repair Inquiry

Repair Number: RE00123771

Serial: C6522210 Model M24 SWS Center Fire
Caliber: 308

Repairman:

Verify Repair

Status:

Closed 1/17/2007 8:22:59 AM

Address Information

Customer:

Received From

Return To:

Received From

Name: CO A(-) 5TH BN 19TH SFG(A)

CO A(-) 5TH BN 19TH SFG(A)

Address 1: ATTN: SSG DONAT (SUPPLY)

ATTN: SSG DONAT (SUPPLY)

Address 2: 4203 SARATOGA AVE SUITE

PO Box:

4203 SARATOGA AVE SUITE

PO Box:

City: JFTB LOS ALAMITOS

JFTB LOS ALAMITOS

State: CA

Zip Code: 90720

Country: US

State: CA

Zip Code: 90720

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NA

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	3

Repair Search

Refresh

Close

nagletj

1/17/2007

10:09 AM

CAPS

NUM

INS

SCRL

Serial:
Number:

C6522210

Model: M24 SWS



RE00123771

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522210.__0

FILE DATE AND TIME: 01/30/2007 13:37

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.020
The Average Y Centroid of the Five Target Set:	0.048
The Average Point of Impact of the Five Target Set:	0.052
The Average Mean Radius of the Five Target Set:	0.701
The Distance from POA to Centroid Target #1:	0.408
The Distance from Centroid Target #2 to Centroid Target #1:	0.417
The Distance from Centroid Target #3 to Centroid Target #1:	0.501
The Distance from Centroid Target #4 to Centroid Target #1:	0.418
The Distance from Centroid Target #5 to Centroid Target #1:	0.486

SERIAL NUMBER: C6522210.___0

TARGET NUMBER: 1

FILE DATE: 01/30/2007

FILE TIME: 13:37

X CENTROID: -0.277

Y CENTROID: 0.299

POA TO CENTROID: 0.408

HORZ SPREAD: 1.800

VERT SPREAD: 2.468

GROUP SPREAD: 2.931

MIN RADIUS: 0.113

MAX RADIUS: 1.964

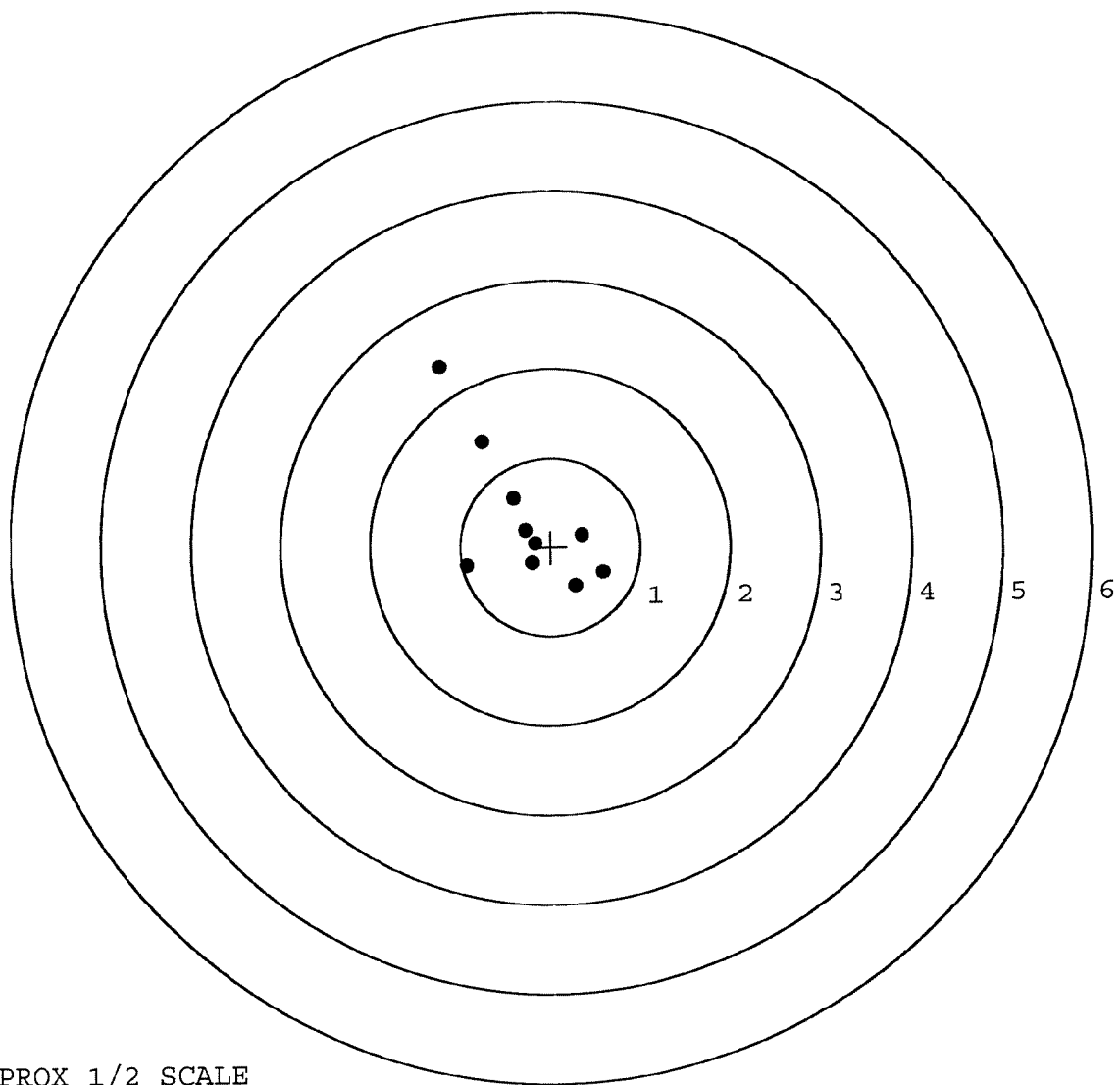
MEAN RADIUS: 0.758

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.276	-0.444
2:	0.583	-0.289
3:	0.351	0.138
4:	-0.207	-0.185
5:	-0.177	0.042
6:	-0.282	0.187
7:	-0.412	0.549
8:	-0.932	-0.212
9:	-0.752	1.184
10:	-1.217	2.024

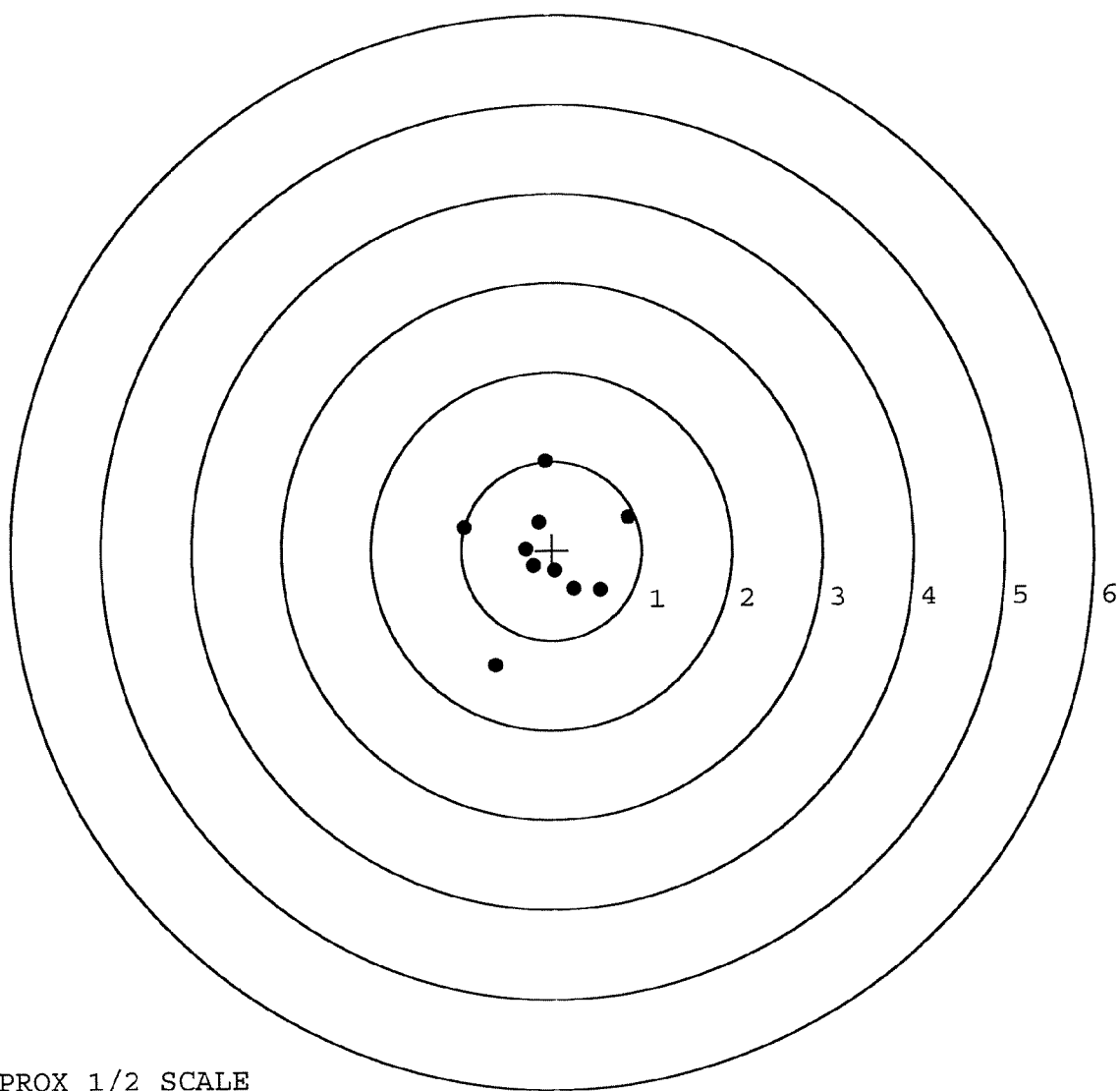


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522210.___0
TARGET NUMBER: 2
FILE DATE: 01/30/2007
FILE TIME: 13:37

X CENTROID: -0.066
Y CENTROID: -0.060
POA TO CENTROID: 0.090
HORZ SPREAD: 1.822
VERT SPREAD: 2.279
GROUP SPREAD: 2.349
MIN RADIUS: 0.188
MAX RADIUS: 1.345
MEAN RADIUS: 0.659
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.637	-1.278
2:	0.536	-0.448
3:	0.242	-0.440
4:	0.031	-0.228
5:	-0.212	-0.179
6:	-0.293	0.018
7:	-0.145	0.319
8:	-0.969	0.266
9:	0.853	0.367
10:	-0.069	1.001

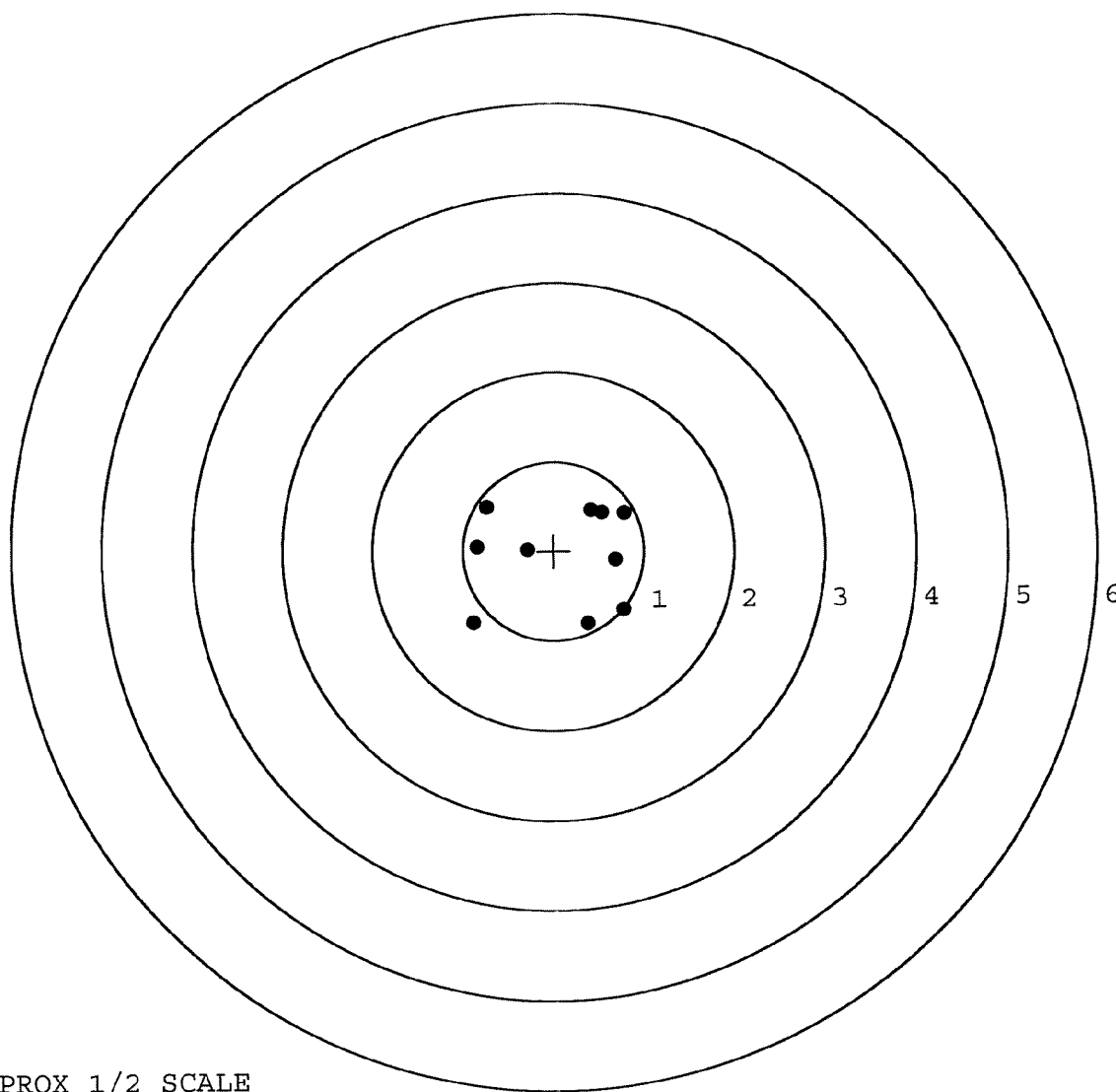


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522210.___0
TARGET NUMBER: 3
FILE DATE: 01/30/2007
FILE TIME: 13:37

X CENTROID: 0.080
Y CENTROID: -0.051
POA TO CENTROID: 0.095
HORZ SPREAD: 1.676
VERT SPREAD: 1.316
GROUP SPREAD: 2.076
MIN RADIUS: 0.377
MAX RADIUS: 1.230
MEAN RADIUS: 0.799
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.380	-0.817
2:	0.771	-0.662
3:	0.682	-0.104
4:	0.783	0.422
5:	0.414	0.454
6:	-0.739	0.499
7:	-0.844	0.053
8:	-0.290	0.017
9:	-0.893	-0.803
10:	0.539	0.427

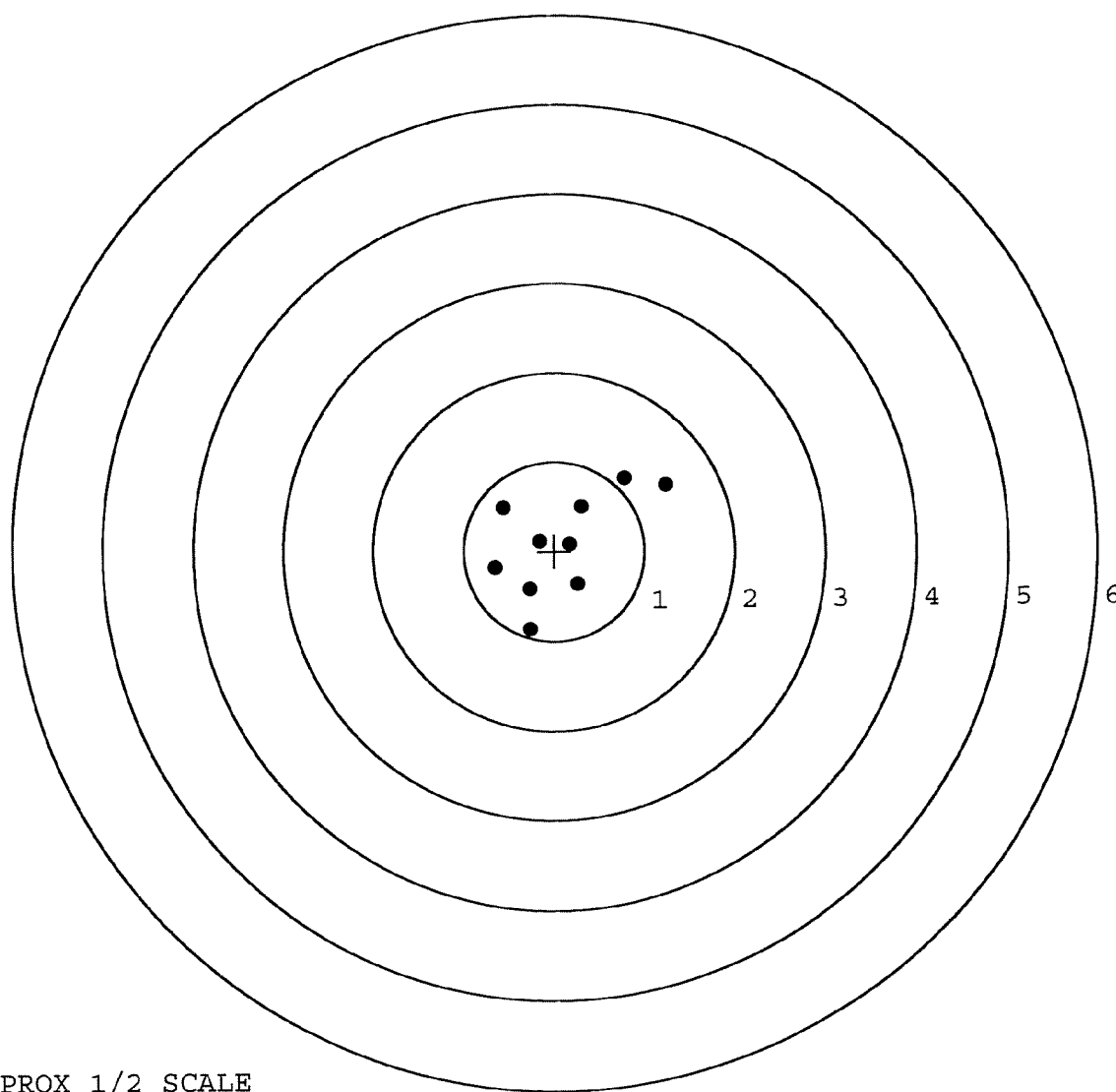


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522210. __0
TARGET NUMBER: 4
FILE DATE: 01/30/2007
FILE TIME: 13:37

X CENTROID: 0.084
Y CENTROID: 0.087
POA TO CENTROID: 0.121
HORZ SPREAD: 1.900
VERT SPREAD: 1.678
GROUP SPREAD: 2.207
MIN RADIUS: 0.086
MAX RADIUS: 1.330
MEAN RADIUS: 0.681
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.274	-0.867
2:	-0.654	-0.182
3:	-0.562	0.489
4:	0.303	0.495
5:	0.786	0.811
6:	1.246	0.733
7:	0.169	0.076
8:	0.259	-0.371
9:	-0.276	-0.421
10:	-0.161	0.110

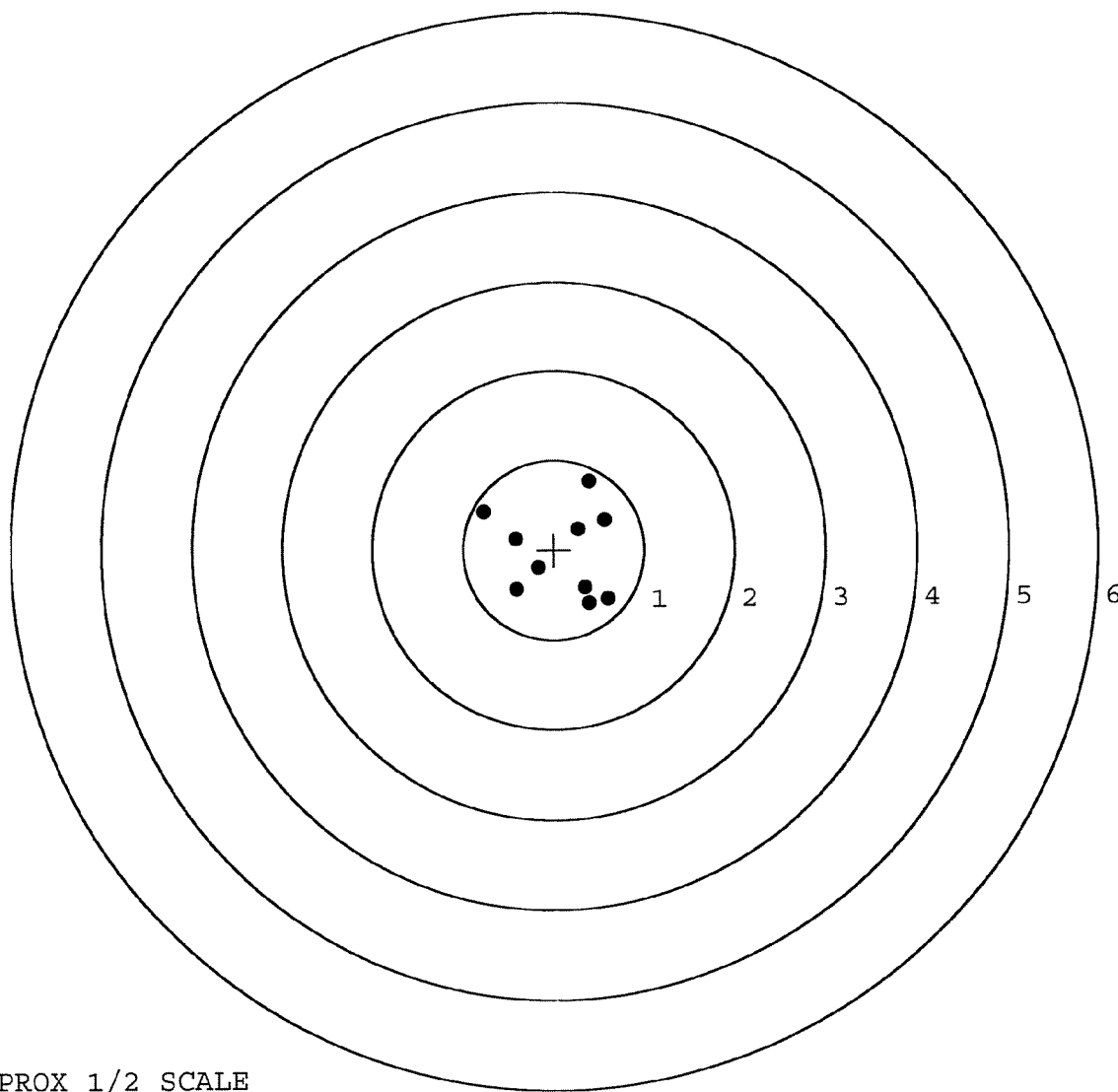


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522210.___0
TARGET NUMBER: 5
FILE DATE: 01/30/2007
FILE TIME: 13:37

X CENTROID: 0.077
Y CENTROID: -0.034
POA TO CENTROID: 0.084
HORZ SPREAD: 1.368
VERT SPREAD: 1.359
GROUP SPREAD: 1.683
MIN RADIUS: 0.304
MAX RADIUS: 0.968
MEAN RADIUS: 0.607
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.595	-0.551
2:	0.390	-0.594
3:	0.341	-0.421
4:	0.271	0.228
5:	0.561	0.332
6:	0.397	0.765
7:	-0.773	0.429
8:	-0.421	0.122
9:	-0.176	-0.202
10:	-0.415	-0.445



TARGET APPROX 1/2 SCALE

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	123771				
SERIAL NUMBER	C60522210				
LOG-IN DATE	1-17-07				
OPERATION #	OPERATION NAME		DATE	INITIAL	
500	DIS-ASSEMBLE GUN		1-18-07	RTZ	
505	RE-BARREL		1-19-07	RTZ	
420	ASSEMBLE		1-19-07	RTZ	
440	PROOF	MAGNA-FLUX INSPECTED			
460	CHECK HEADSPACE		1-19-07	RP	
470	DIS-ASSEMBLE GUN	JAN 13 2007	1-22-07	RTZ	
480	MAGNAFLUX	OPERATOR <u>CPD</u>	1-23-07	ARD	
510	DRILL AND TAP		1-22-07	Fm	
500	ROLLMARK CALIBER		1-23-07	CW	
520	GOFF BLAST BBL / REC		1-23-07	LB	
530 & 540	APPLY COATINGS		1-25-07	WJ	
560	FINAL ASSEMBLY		1-29-07	RTZ	
640	FUNCTION TEST AND	(PASS) FAIL	1/29/07	non	
650	TARGET	(PASS) FAIL	1/29/07	non	
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	1-29-07	TRW	
670	FINAL INSPECTION		2-2-07	RTZ	
	A) HEADSPACE	(PASS) FAIL	2-2-07	RTZ	
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.59 2.49 2.47 2.49 2.52	1-31-07	TRW
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	5.5 5.25 5.0	1-31-07	TRW
	G) SAFETY OFF FORCE	2 LBS MIN	3.0 3.0 2.75	1-31-07	TRW
	I) FIRING PIN INDENT	.020	.024 .024 .024	1-31-07	TRW
690	PACK		1-31-07	RTZ	

F006 REV 5/2006

FINAL INSPECTION CHECKLIST

BARREL ASSEMBLY

BARREL

RECEIVER

FRONT SIGHT BASE

REAR SIGHT BASE

SCREWS

FINISH

SCOPE ASSEMBLY

SCOPE

SCOPE RINGS

MOUNTING SCREWS

MOUNTING BASE

SCREWS

FINISH

CLARITY

STOCK ASSEMBLY

STOCK

SLING SWIVEL STUDS

BUTT PATE

LOCK NUTS

BARREL CLEARANCE

COLOR / FINISH

SYSTEM CASE

SCOPE CASE

IRON SIGHTS

DEPLOYMENT KIT

TRIGGER ASSEMBLY

SAFETY OPERATION

RE-SET TO FACTORY
SPECS

COMMENTS: _____

F006 REV 5/2006

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6522210

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	8 2	90	RW
600	Proof	8 2	90	RW
607	Check Headspace			RW
610	Dis-assemble Gun			RW
612	Magnaflux Barrel Action		8/9/90	KR
	Magnaflux Bolt		8/7/90	KR
615	Rollmark Caliber		8/2/90	W.B.
617	Drill and Tap Sight Holes		8/10/90	W.B.
618	Polish Barrel RWB		8/14/90	W.B.
620	Apply Coatings (Barrel Action)		8/24/90	DA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/27/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/27/90	RW
	C) Inspect Ejector Hole for Chamfer		8/27/90	RW
	D) Oil Firing Pin Ass'y		8/27/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8/31/90	RW

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4 1/2	4 1/2	4 1/2			8/5/90	W.B
	G) Safety Off Force	3	3	3			9/5/90	W.B
	H) Trigger Pull Test & Retainability						8/31/90	GH
	I) Firing Pin Indent	.0225	.0225	.0225			8/5/90	W.B
	J) Assemble Stock						9/9/90	RW
	K) Assemble Swivel Studs						9/17/90	JS
	L) Attach Front and Rear Sight Assemblies						9/9/90	RW
	M) Iron Sight Alignment						9/9/90	RW
	N) Detach Front & Rear Sights & place in numbered container						9/9/90	RW
	O) Attach Scope to Rifle						9/9/90	JS
	P) Detach & Attach Scope 20 Times						9/9/90	JS
640	Gallery Target & Test						9/9/90	AF
	A) Time						9/9/90	AF
	B) Malfunctions						9/9/90	AF
	C) Pierced Primers						9/9/90	AF
	D) Optical Clarity of Scope						9/9/90	AF
645	Inspect for Live Ammo						9/9/90	AF
655	Final Inspection							
	A) Headspace						9/17/90	JS
	B) Trigger Pull	240	239	242	233	225	9/17/90	JS
	C) Function						9/17/90	JS
660	Pack						9-9-90	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 06522210
DATE 8/31/90
TESTER JH.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.52	2.40	240	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.37	2.44	2.46	239	
PULL #3	2.41	2.36	2.42	242	
PULL #4	2.45	2.34	2.35	233	
PULL #5	2.39	2.42	2.43	225	
TOTAL	11.93	12.08	12.06		
AVG.	2.388	2.416	2.412		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.38		
PULL #2	3.31	3.51		
PULL #3	3.48	3.47		
PULL #4	3.35	3.45		
PULL #5	3.45	3.50		
TOTAL	17.03	17.31		
AVG.	3.406	3.462		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.47		4.10
PULL #2	4.13	4.29		4.41
PULL #3	4.26	4.39		4.37
PULL #4	4.33	4.37		4.32
PULL #5	4.49	4.23		4.21
TOTAL	21.41	21.75		21.41
AVG.	4.282	4.35		4.282

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6522210
9 Sep 1990

CENTROIDAL DISTANCES

0 TO	1	.390079
1 TO	2	.364027
1 TO	3	.543065
1 TO	4	.0911373
1 TO	5	.360174

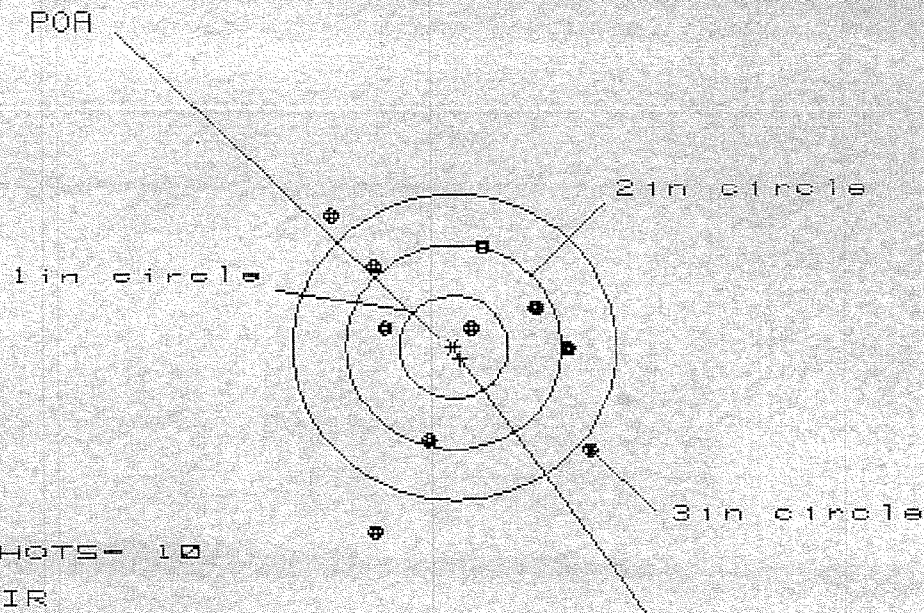
HA 8 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1554
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0672
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .169307
THE AMR FOR THIS RIFLE IS: .9676

9 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6522210

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 1

2in = 5

3in = 7

HS= 2.373

VS= 3.096

GS= 3.335

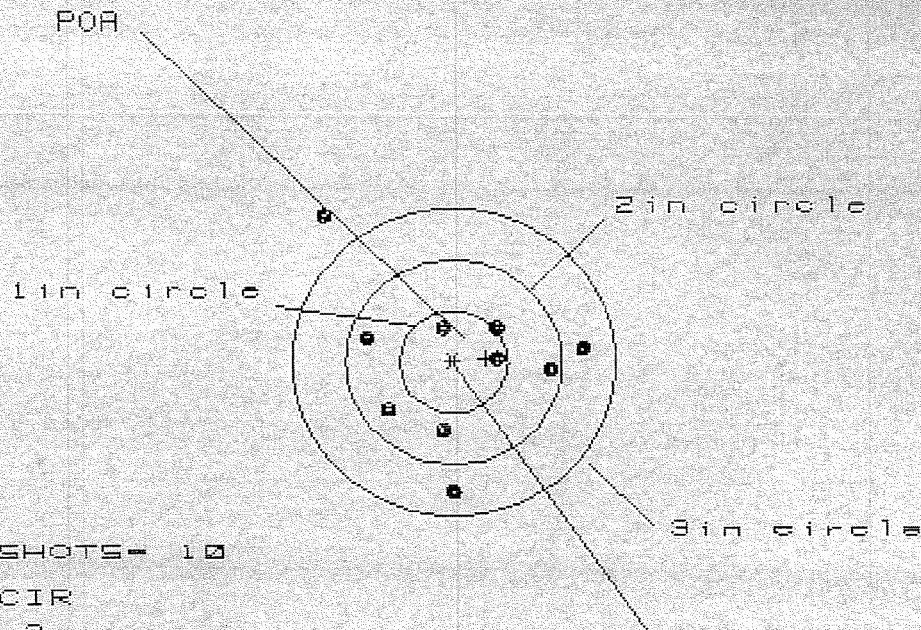
CENTROID #

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.280	1.201	1.054
MINIMUM X	:	-1.093	-1.172	-.946
MAXIMUM Y	:	1.307	1.108	.890
MINIMUM Y	:	-1.789	-1.235	-1.097
CENTROID X	:	-.058	.021	.168
CENTROID Y	:	.113	.312	.174
POA TO CENTROID in.	:	.127	.313	.241
MIN RADIUS	:	.225	.089	.119
MEAN RADIUS	:	1.104	.972	.889
MAX RADIUS	:	1.926	1.723	1.521
HORIZONTAL SPREAD	:	2.373	2.373	2.000
VERTICAL SPREAD	:	3.096	2.343	1.987
EXTREME SPREAD	:	3.335	3.335	2.734
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		7	

9 Sep 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C6522210

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1in = 3

2in = 7

3in = 9

HS= 2.469

VS= 2.668

GS= 2.923

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.227	1.089	1.066
MINIMUM X	:	-1.242	-.919	-.942
MAXIMUM Y	:	1.386	.489	.348
MINIMUM Y	:	-1.282	-1.128	-.617
CENTROID X	:	-.298	-.160	-.137
CENTROID Y	:	-.034	-.188	-.047
POA TO CENTROID in.	:	.300	.247	.145
MIN RADIUS	:	.367	.327	.244
MEAN RADIUS	:	.872	.751	.678
MAX RADIUS	:	1.861	1.143	1.072
HORIZONTAL SPREAD	:	2.469	2.008	2.008
VERTICAL SPREAD	:	2.668	1.617	.965
EXTREME SPREAD	:	2.923	2.013	2.013
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

9 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6522210

CENTERFIRE PATTERNS # 3

POR

1in circle

2in circle

3in circle

OF SHOTS- 10

IN CIR

1in = 2

2in = 9

3in = 9

HS= 2.317

VS= 1.759

GS= 2.456

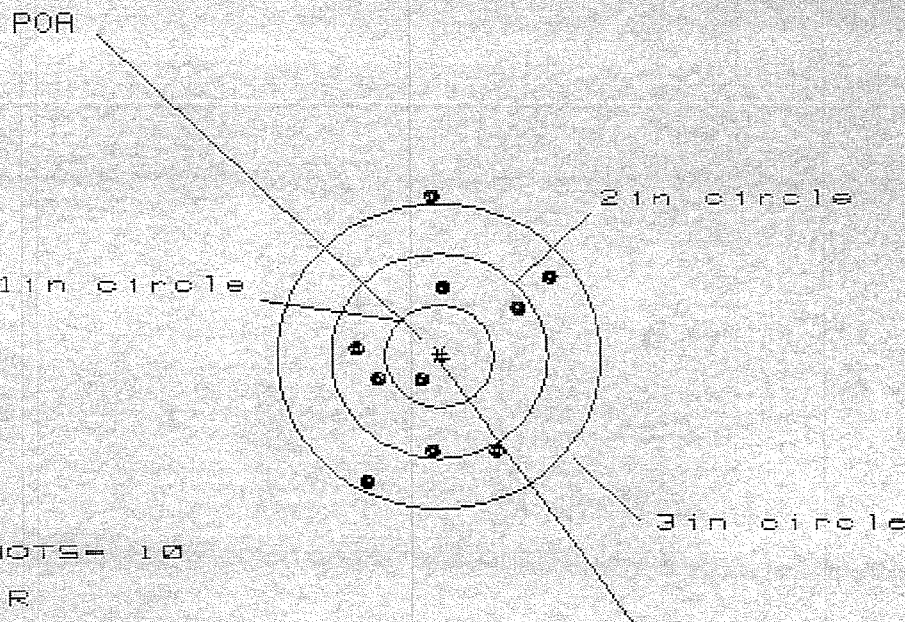
CENTROID #

PATTERN #	:	3	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.880	.720	.539
MINIMUM X	:	-1.437	-.835	-.745
MAXIMUM Y	:	.872	.819	.856
MINIMUM Y	:	-.887	-.940	-.903
CENTROID X	:	-.003	.157	.067
CENTROID Y	:	-.411	-.358	-.395
POR TO CENTROID in.	:	.411	.391	.400
MIN RADIUS	:	.180	.164	.195
MEAN RADIUS	:	.717	.606	.584
MAX RADIUS	:	1.513	1.006	.943
HORIZONTAL SPREAD	:	2.317	1.555	1.284
VERTICAL SPREAD	:	1.759	1.759	1.759
EXTREME SPREAD	:	2.456	1.782	1.782
NUMBER IN ONE INCH CIRCLE	=	2		
NUMBER IN TWO INCH CIRCLE	=	9		
NUMBER IN THREE INCH CIRCLE	=	9		

9 Sep 1990

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CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1in = 1

2in = 6

3in = 9

HS= 1.796

VS= 2.754

GS= 2.802

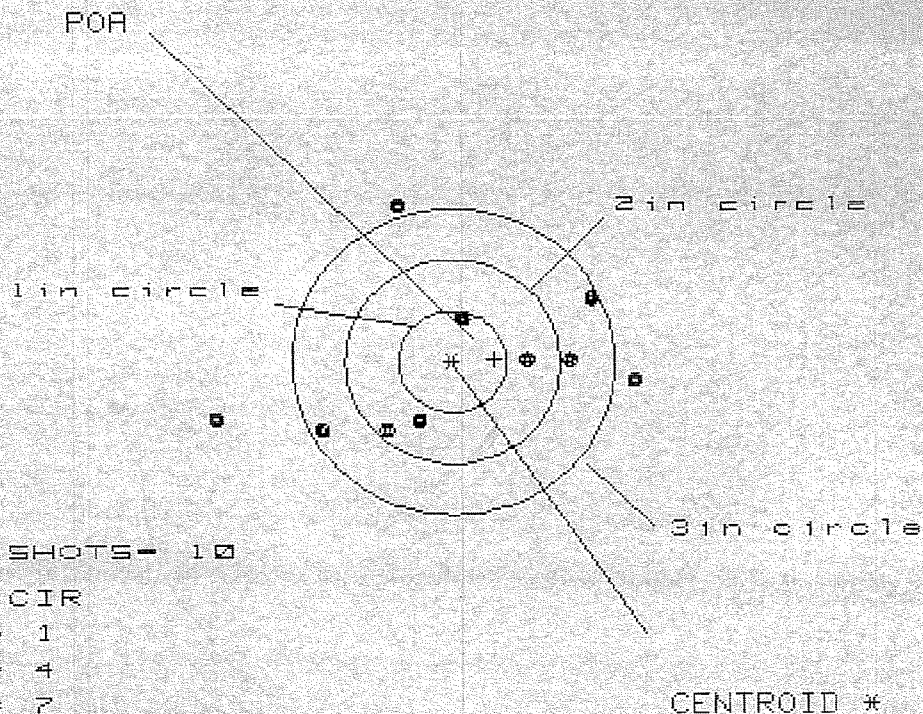
CENTROID #

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.980	.967	.887
MINIMUM X	:	-.816	-.829	-.909
MAXIMUM Y	:	1.531	.971	.839
MINIMUM Y	:	-1.223	-1.053	-.866
CENTROID X	:	-.029	-.015	.065
CENTROID Y	:	.025	-.145	-.013
POA TO CENTROID in.	:	.038	.146	.067
MIN RADIUS	:	.294	.167	.315
MEAN RADIUS	:	.939	.849	.813
MAX RADIUS	:	1.535	1.371	1.221
HORIZONTAL SPREAD	:	1.796	1.796	1.796
VERTICAL SPREAD	:	2.754	2.024	1.705
EXTREME SPREAD	:	2.802	2.588	1.984
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

9 Sep 1998

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CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 1

2in = 4

3in = 7

HS= 3.828

VS= 2.206

GS= 3.850

PATTERN #	:	5	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.642	1.399	1.209
MINIMUM X	:	-2.186	-1.411	-1.236
MAXIMUM Y	:	1.489	1.424	1.394
MINIMUM Y	:	-.717	-.782	-.812
CENTROID X	:	-.389	-.146	-.321
CENTROID Y	:	-.029	.036	.066
POA TO CENTROID in.	:	.390	.151	.328
MIN RADIUS	:	.441	.408	.340
MEAN RADIUS	:	1.206	1.055	1.010
MAX RADIUS	:	2.263	1.615	1.513
HORIZONTAL SPREAD	:	3.828	2.810	2.445
VERTICAL SPREAD	:	2.206	2.206	2.206
EXTREME SPREAD	:	3.850	2.862	2.811
NUMBER IN ONE INCH CIRCLE =	:	1		
NUMBER IN TWO INCH CIRCLE =	:	4		
NUMBER IN THREE INCH CIRCLE =	:	7		

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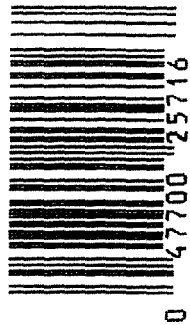
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