

C6522191

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00149818

Serial: C6522191 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 8/25/2008 9:51:42 AM

Address Information

Customer:

Received From

Return To:

Received From

Name: CAMP ROBERTS MATES

CAMP ROBERTS MATES

Address 1: EAST GARRISON BLDG 25021

EAST GARRISON BLDG 25021

Address 2: ATTN: CW4 KEISTER

PO Box:

ATTN: CW4 KEISTER

PO Box:

City: SAN MIGUEL

SAN MIGUEL

State: CA

Zip Code: 93451

Country: US

State: CA

Zip Code: 93451

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

naglej

8/25/2008

10:26 AM

CAPS

NUM

INS

SCRL



Serial Number: C6522191

Model: M24 SWS



RE00149818

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER 149818
SERIAL NUMBER C6522191
LOG-IN DATE 8-25-08

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN			
505	RE-BARREL			
560	ASSEMBLE	Clean & Evaluate	9-16-08	RTZ
600	PROOF			
605	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX			
510	DRILL AND TAP			
615	ROLLMARK CALIBER			
618	ROTO-BLAST			
620	APPLY COATINGS			
625	FINAL ASSEMBLY			
640	FUNCTION TEST AND	(PASS) FAIL	9-20-08	TRW
650	TARGET	(PASS) FAIL	9-20-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION A) HEADSPACE	(PASS) FAIL	9-20-08	TRW
	B) TRIGGER PULL	2.55 2.50 2.47 2.37 2.41	9-23-08	TL
681	F) SAFETY ON FORCE	2 2 2	9-23-08	TL
	G) SAFETY OFF FORCE	3 3 3	9-23-08	TL
	H) FIRING PIN INDENT	.025 .024 .025	9-23-08	TL
690	PACK		9-25-08	FM

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522191.___1
FILE DATE AND TIME: 09/22/2008 06:14

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .731

SERIAL NUMBER: C6522191.___1

TARGET NUMBER: 1

FILE DATE: 09/22/2008

FILE TIME: 06:14

POINT#	X	Y
1:	1.619	-0.320
2:	1.151	-0.229
3:	0.559	-1.053
4:	0.011	-0.607
5:	-0.528	-0.651
6:	-0.186	0.029
7:	0.048	-0.227
8:	0.209	0.076
9:	-0.090	0.608
10:	-0.813	0.258

X CENTROID: 0.198

Y CENTROID: -0.212

POA TO CENTROID: 0.290

HORZ SPREAD: 2.432

VERT SPREAD: 1.661

GROUP SPREAD: 2.500

MIN RADIUS: 0.151

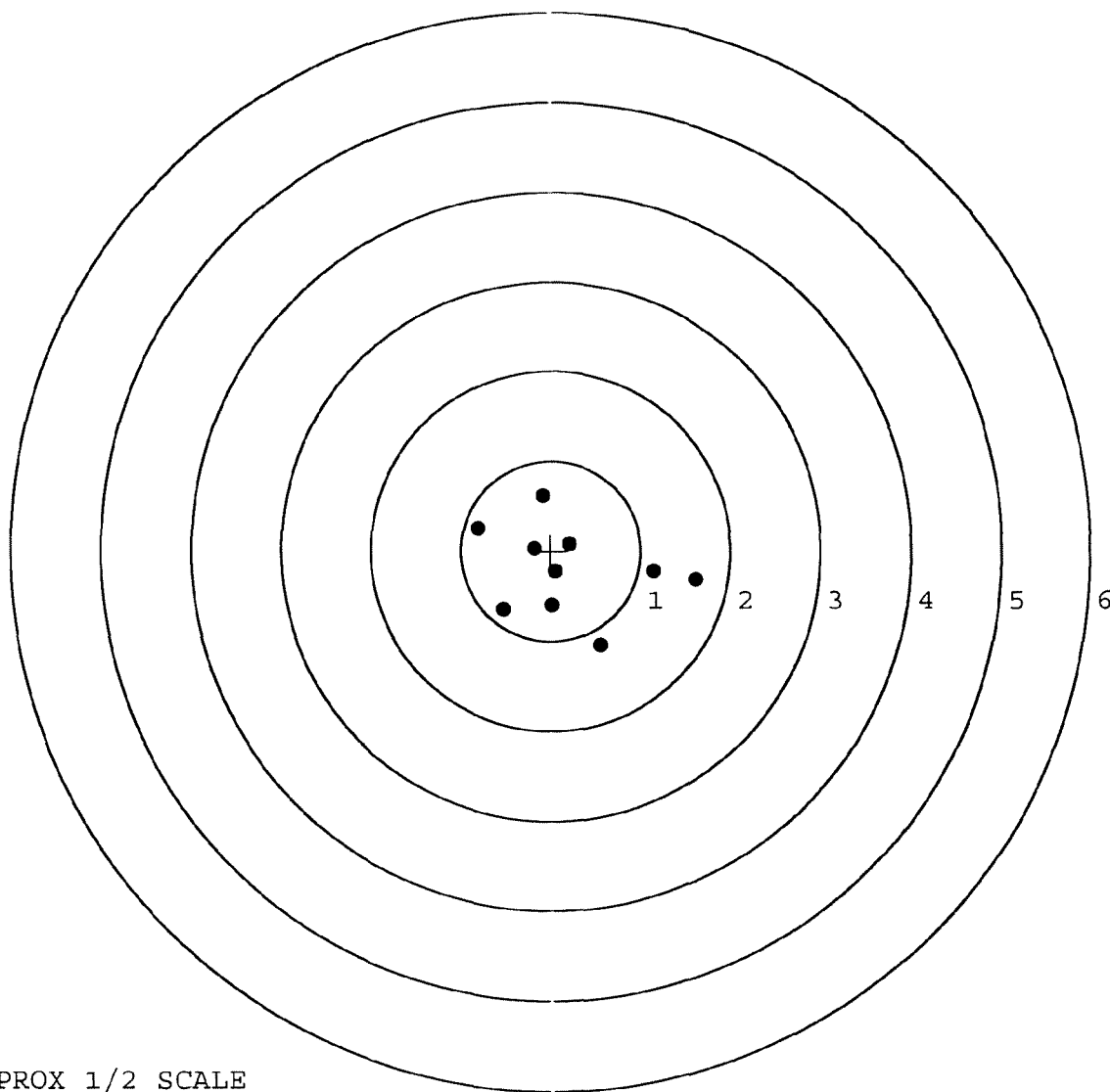
MAX RADIUS: 1.425

MEAN RADIUS: 0.746

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

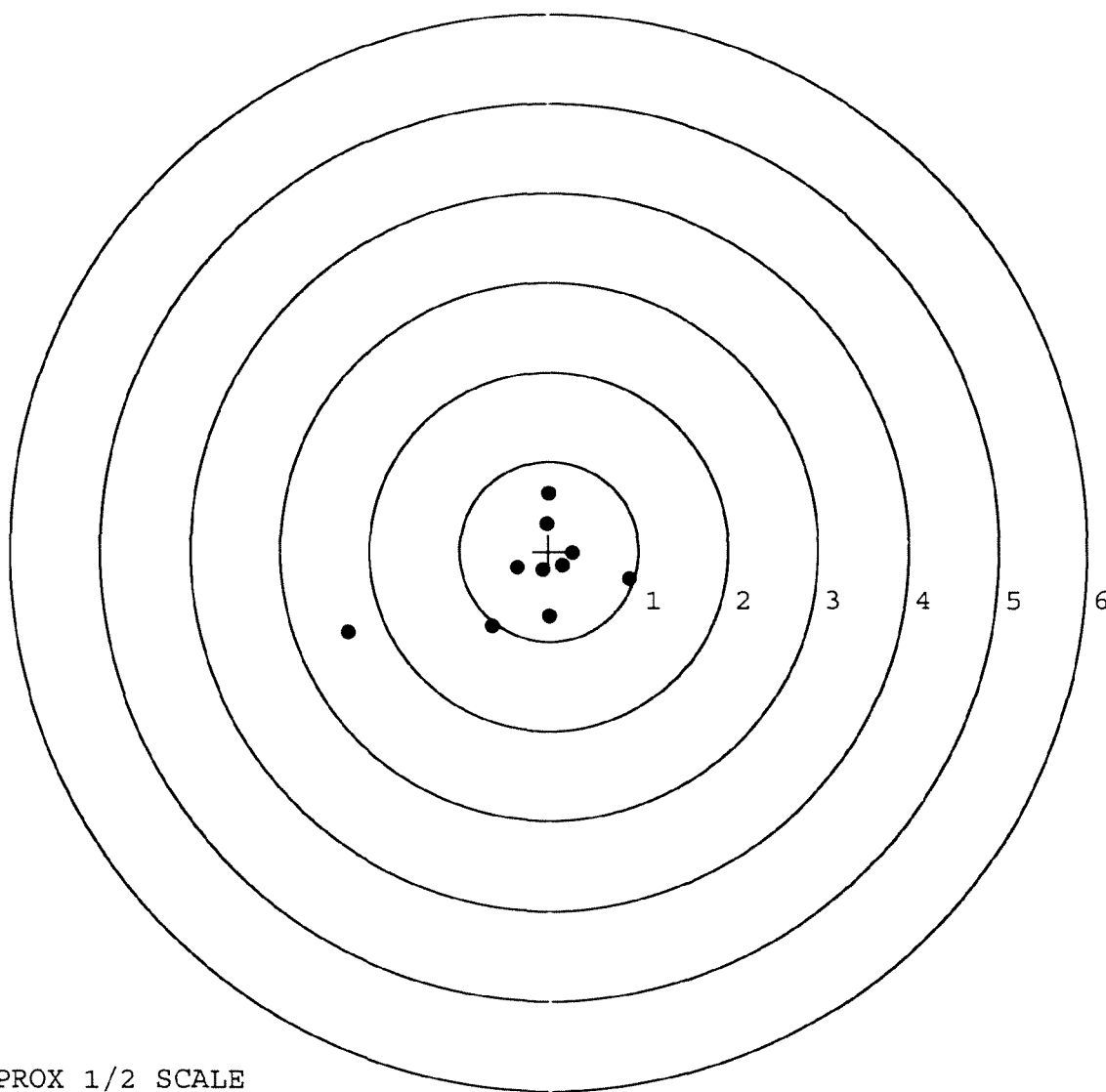


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522191.___1
TARGET NUMBER: 2
FILE DATE: 09/22/2008
FILE TIME: 06:14

POINT#	X	Y
1:	0.899	-0.315
2:	0.001	-0.723
3:	-0.639	-0.835
4:	-0.355	-0.193
5:	-0.071	-0.209
6:	0.147	-0.161
7:	0.262	-0.020
8:	-0.030	0.305
9:	-0.013	0.641
10:	-2.241	-0.910

X CENTROID: -0.204
Y CENTROID: -0.242
POA TO CENTROID: 0.317
HORZ SPREAD: 3.140
VERT SPREAD: 1.551
GROUP SPREAD: 3.196
MIN RADIUS: 0.137
MAX RADIUS: 2.144
MEAN RADIUS: 0.716
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00123773

Serial: C6522191 Model M24 SWS Center Fire
Caliber: 308

Repairman:

Verify Repair

Status: Closed 1/17/2007 9:00:51 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: CO A(-) 5TH BN 19TH SFG(A)

CO A(-) 5TH BN 19TH SFG(A)

Address 1: ATTN: SSG DONAT (SUPPLY)

ATTN: SSG DONAT (SUPPLY)

Address 2: 4203 SARATOGA AVE SUITE

PO Box:

4203 SARATOGA AVE SUITE

PO Box:

City: JFTB LOS ALAMITOS

JFTB LOS ALAMITOS

State: CA

Zip Code: 90720

Country: US

State: CA

Zip Code: 90720

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NA

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:

CSR
Notes:

Accessories Received

Code	Desc	Qt
A006	Sling Strap	1
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	3
A026	Scope	1
A045	Bi Pod	1
A055	Deployment Kit	1
D000	SCOPE CASE	1

Repair Search

Refresh

Close

nagletj

1/17/2007

10:10 AM

CAPS

NUM

INS

SCRL



Serial Number: C6522191

Model: M24 SWS



RE00123773

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522191.___0
FILE DATE AND TIME: 01/31/2007 13:20

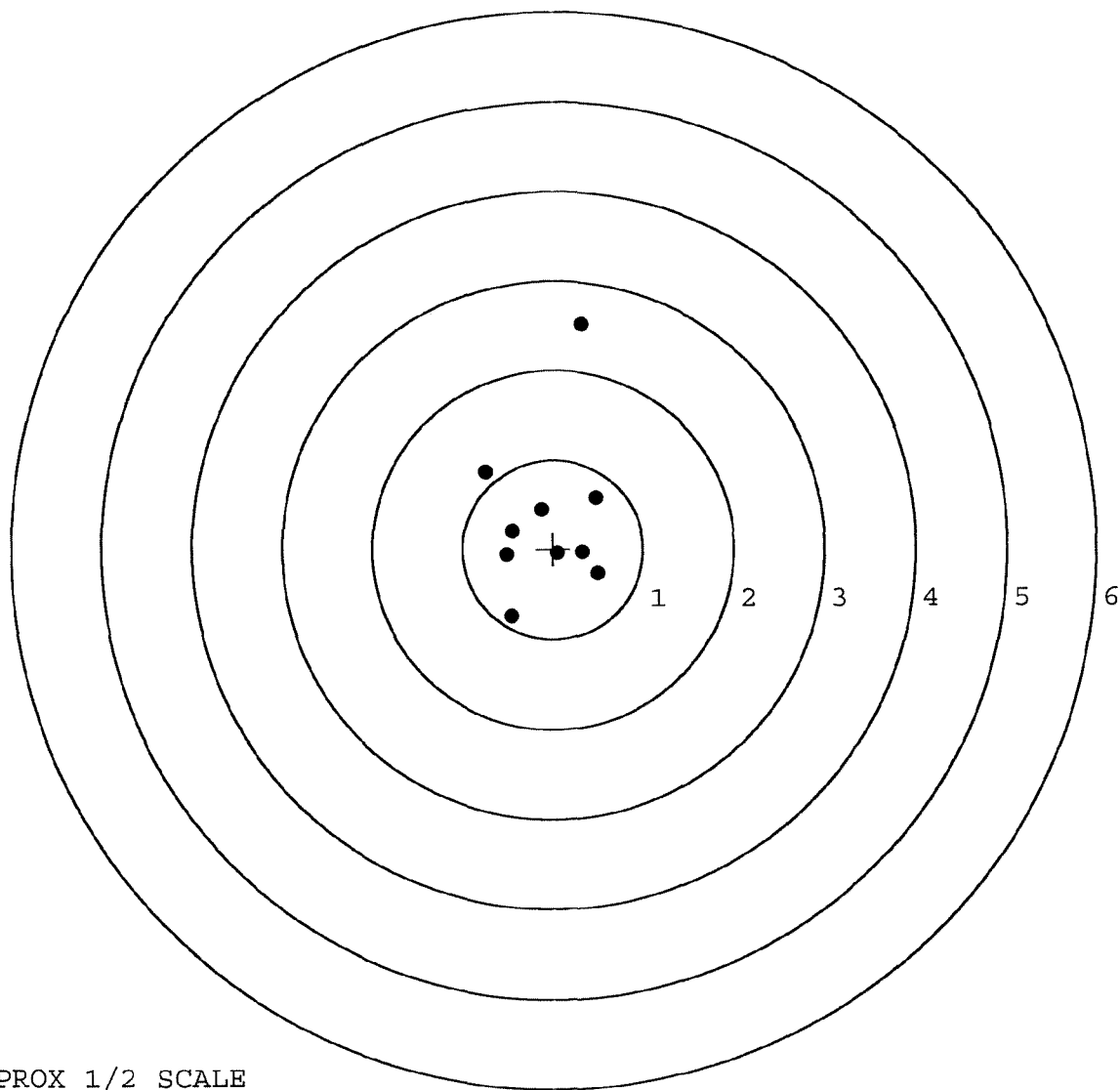
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.044
The Average Y Centroid of the Five Target Set:	0.030
The Average Point of Impact of the Five Target Set:	0.053
The Average Mean Radius of the Five Target Set:	0.580
The Distance from POA to Centroid Target #1:	0.348
The Distance from Centroid Target #2 to Centroid Target #1:	0.343
The Distance from Centroid Target #3 to Centroid Target #1:	0.400
The Distance from Centroid Target #4 to Centroid Target #1:	0.405
The Distance from Centroid Target #5 to Centroid Target #1:	0.513

SERIAL NUMBER: C6522191.___0
TARGET NUMBER: 1
FILE DATE: 01/31/2007
FILE TIME: 13:20

X CENTROID: -0.063
Y CENTROID: 0.342
POA TO CENTROID: 0.348
HORZ SPREAD: 1.242
VERT SPREAD: 3.258
GROUP SPREAD: 3.351
MIN RADIUS: 0.121
MAX RADIUS: 2.198
MEAN RADIUS: 0.775
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	-0.744	0.868
2:	0.478	0.576
3:	0.498	-0.275
4:	0.333	-0.037
5:	0.048	-0.049
6:	-0.128	0.445
7:	-0.451	0.206
8:	-0.518	-0.065
9:	-0.466	-0.751
10:	0.320	2.507

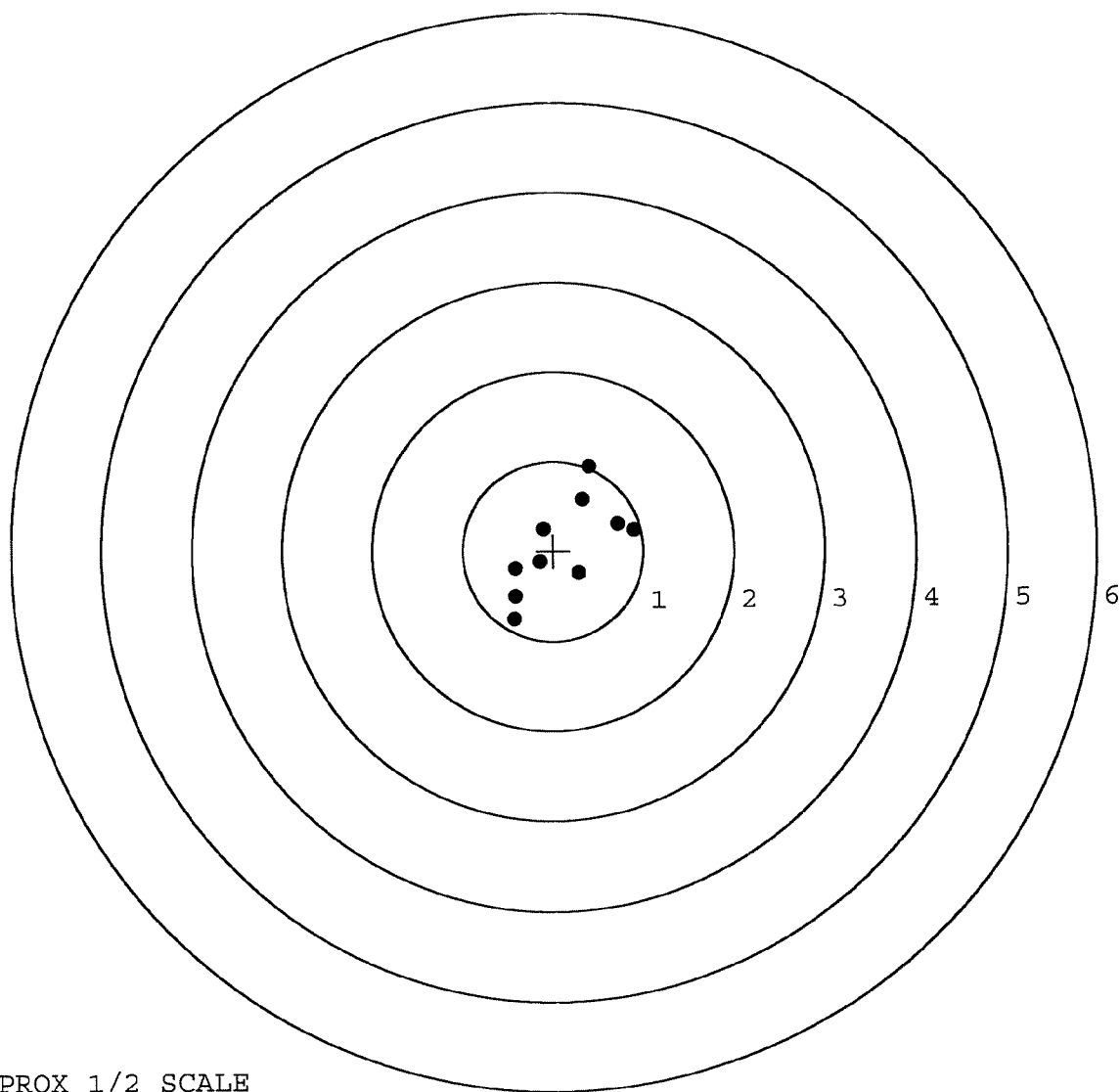


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522191. __0
TARGET NUMBER: 2
FILE DATE: 01/31/2007
FILE TIME: 13:20

X CENTROID: 0.109
Y CENTROID: 0.046
POA TO CENTROID: 0.119
HORZ SPREAD: 1.328
VERT SPREAD: 1.698
GROUP SPREAD: 1.894
MIN RADIUS: 0.296
MAX RADIUS: 0.970
MEAN RADIUS: 0.624
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.405	0.940
2:	0.331	0.572
3:	0.894	0.232
4:	0.716	0.298
5:	0.286	-0.249
6:	-0.109	0.245
7:	-0.150	-0.123
8:	-0.423	-0.196
9:	-0.423	-0.503
10:	-0.434	-0.758

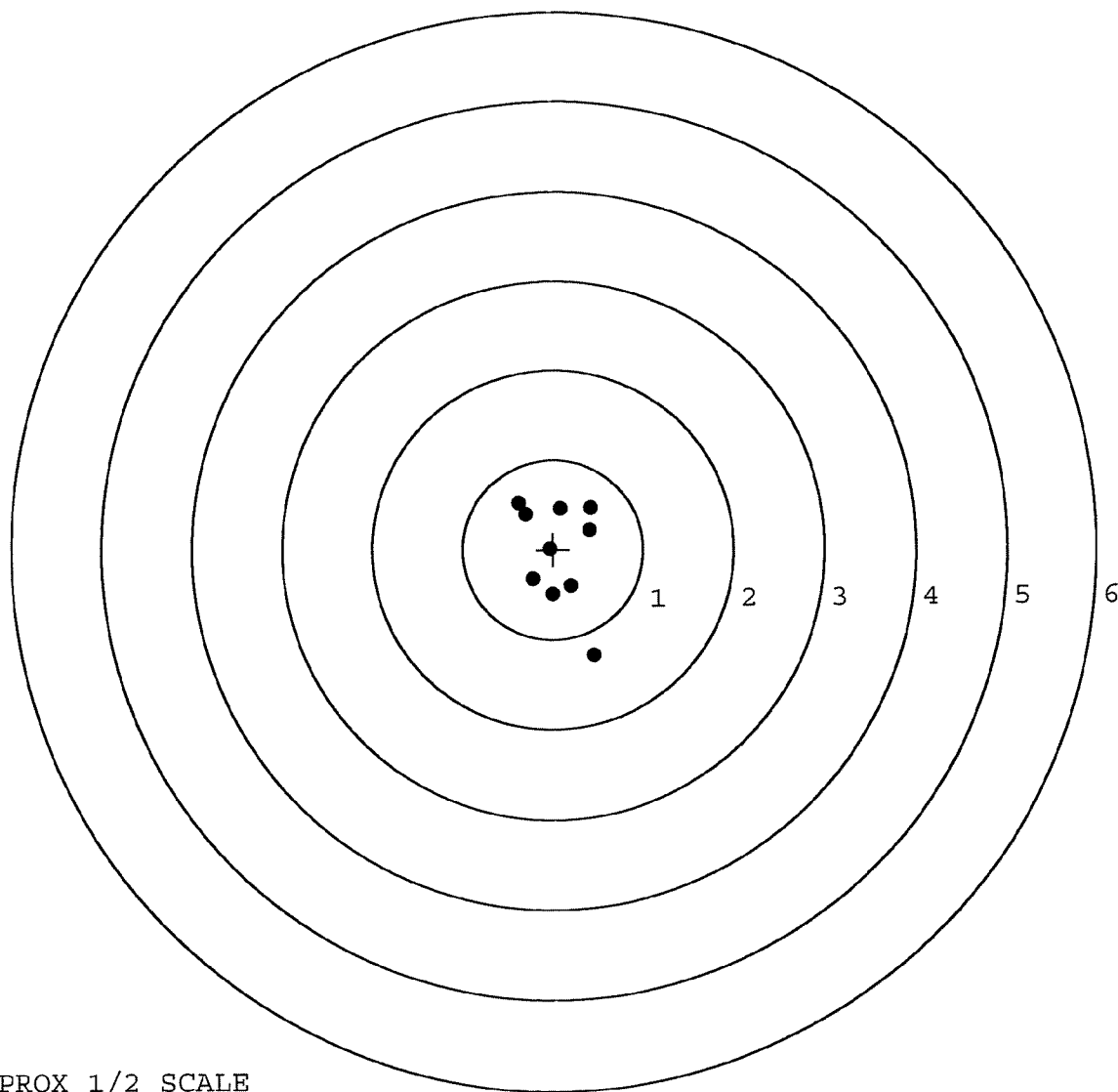


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522191. __0
TARGET NUMBER: 3
FILE DATE: 01/31/2007
FILE TIME: 13:20

X CENTROID: 0.060
Y CENTROID: -0.038
POA TO CENTROID: 0.071
HORZ SPREAD: 0.836
VERT SPREAD: 1.706
GROUP SPREAD: 1.900
MIN RADIUS: 0.103
MAX RADIUS: 1.210
MEAN RADIUS: 0.542
IN 1 IN DIAMETER: 6
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.383	0.524
2:	-0.302	0.396
3:	0.081	0.455
4:	0.423	0.460
5:	0.407	0.219
6:	-0.037	-0.002
7:	-0.228	-0.332
8:	-0.012	-0.505
9:	0.194	-0.412
10:	0.453	-1.182

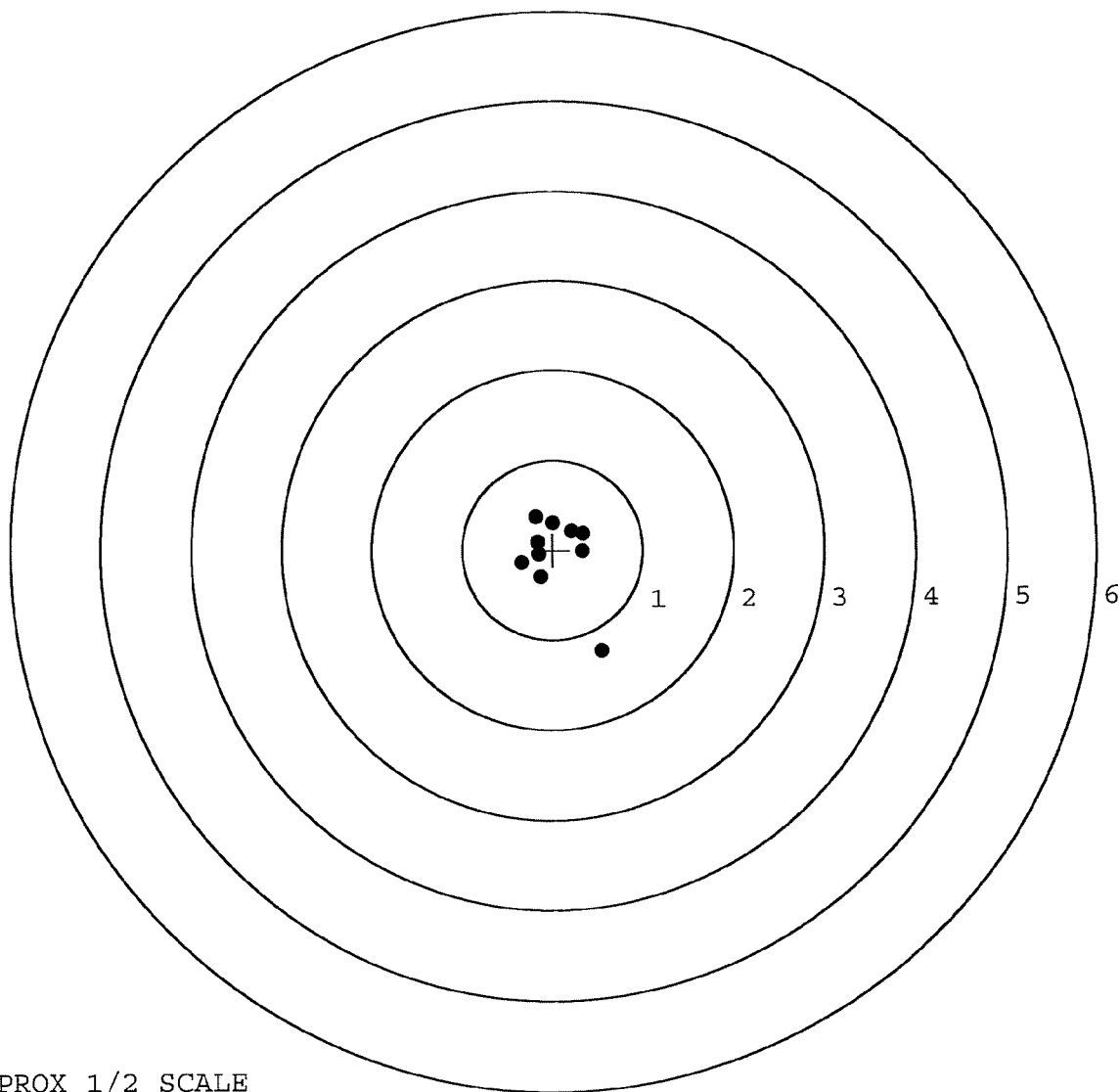


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522191. __0
TARGET NUMBER: 4
FILE DATE: 01/31/2007
FILE TIME: 13:20

X CENTROID: 0.039
Y CENTROID: -0.050
POA TO CENTROID: 0.063
HORZ SPREAD: 0.886
VERT SPREAD: 1.497
GROUP SPREAD: 1.664
MIN RADIUS: 0.197
MAX RADIUS: 1.189
MEAN RADIUS: 0.416
IN 1 IN DIAMETER: 9
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.535	-1.130
2:	0.327	-0.015
3:	0.334	0.181
4:	0.207	0.210
5:	0.001	0.305
6:	-0.191	0.367
7:	-0.173	0.089
8:	-0.139	-0.304
9:	-0.351	-0.146
10:	-0.158	-0.052



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522191. __0

TARGET NUMBER: 5

FILE DATE: 01/31/2007

FILE TIME: 13:20

POINT#	X	Y
1:	0.562	-0.689
2:	0.290	-0.543
3:	-0.239	-0.927
4:	-0.067	-0.430
5:	-0.414	-0.384
6:	-0.226	-0.129
7:	0.387	0.610
8:	0.176	0.577
9:	0.154	0.327
10:	0.119	0.075

X CENTROID: 0.074

Y CENTROID: -0.151

POA TO CENTROID: 0.169

HORZ SPREAD: 0.976

VERT SPREAD: 1.537

GROUP SPREAD: 1.660

MIN RADIUS: 0.231

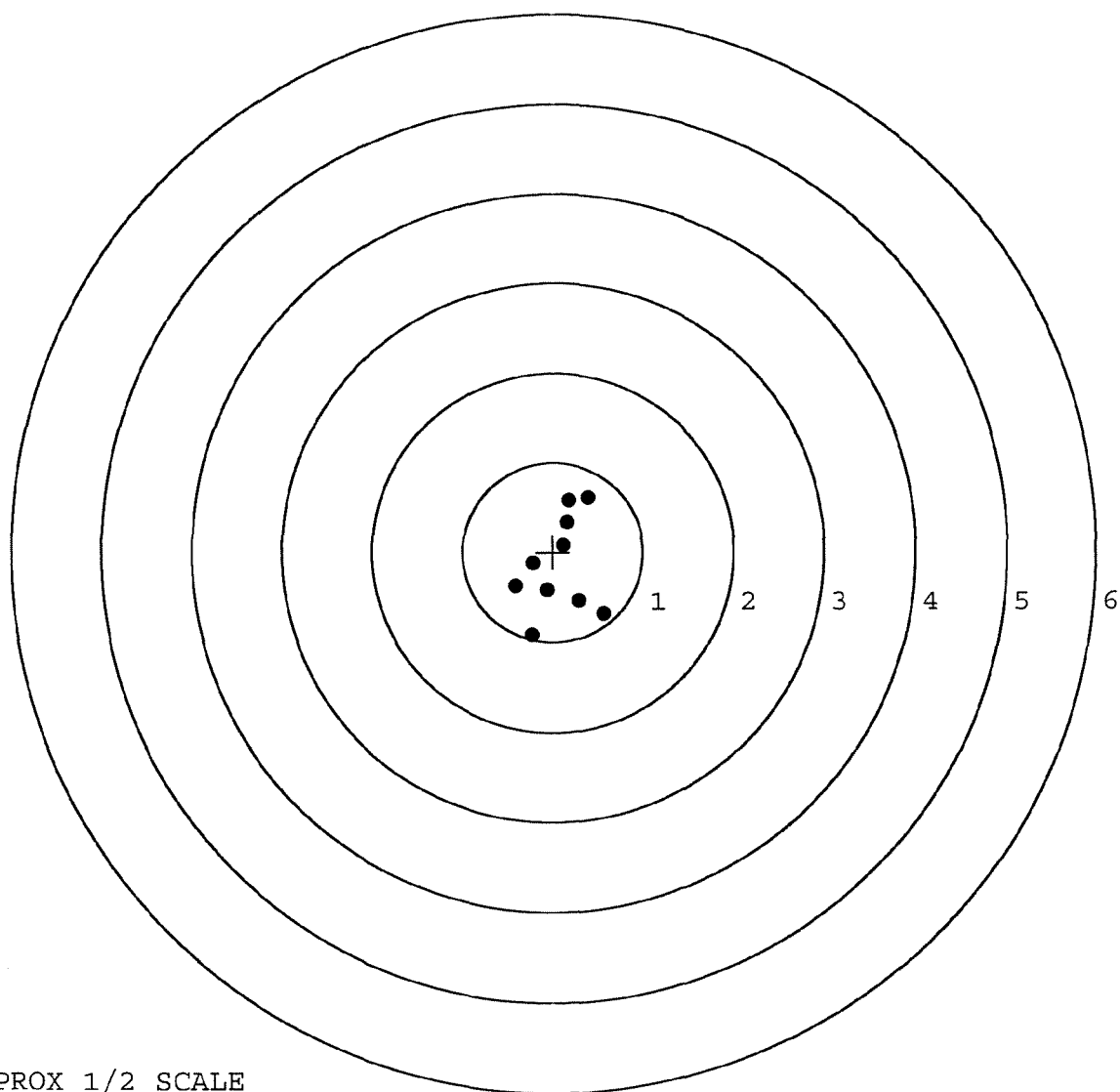
MAX RADIUS: 0.837

MEAN RADIUS: 0.544

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 10

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	123773		
SERIAL NUMBER	06522191		
LOG-IN DATE	1-17-07		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	1-18-07	RTZ
505	RE-BARREL	1-19-07	RTZ
420	ASSEMBLE	1-19-07	RTZ
440	PROOF	MAGNA-FLUX INSPECTED	
460	CHECK HEADSPACE	1-19-07	RP
470	DIS-ASSEMBLE GUN	1-22-07	RTZ
480	MAGNAFLUX	1-23-07	APD
510	DRILL AND TAP	1-22-07	FM
500	ROLLMARK CALIBER	1-23-07	CW
520	GOFF BLAST BBL / REC	1-23-07	WB
530 & 540	APPLY COATINGS	1-25-07	WD
560	FINAL ASSEMBLY	1-30-07	RTZ
640	FUNCTION TEST AND	PASS FAIL	
650	TARGET	PASS FAIL	1-31-07 TRW
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION		1-31-07 FM
	A) HEADSPACE	PASS FAIL	2-2-07 RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS 2.62 2.61 2.60 2.61 2.65 1-31-07 TRW	
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX 4.5 4.0 4.25 1-31-07 TRW	
	G) SAFETY OFF FORCE	2 LBS MIN 2.5 2.5 2.5 1-31-07 TRW	
	I) FIRING PIN INDENT	.020 .025 .025 .025 1-31-07 TRW	
690	PACK		

F006 REV 5/2006

FINAL INSPECTION CHECKLIST

BARREL ASSEMBLY

BARREL

RECEIVER

FRONT SIGHT BASE

REAR SIGHT BASE

SCREWS

FINISH

SCOPE ASSEMBLY

SCOPE

SCOPE RINGS

MOUNTING SCREWS

MOUNTING BASE

SCREWS

FINISH

CLARITY

STOCK ASSEMBLY

STOCK

SLING SWIVEL STUDS

BUTT PATE

LOCK NUTS

BARREL CLEARANCE

COLOR / FINISH

SYSTEM CASE

SCOPE CASE

IRON SIGHTS

DEPLOYMENT KIT

TRIGGER ASSEMBLY

SAFETY OPERATION

RE-SET TO FACTORY
SPECS

COMMENTS: _____

F006 REV 5/2006



MODEL 700™ H24



REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

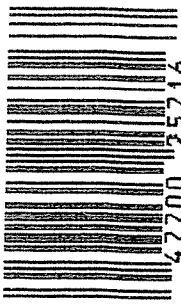


5716 C6522191

SERIAL NO.
C6522191

ORDER NO.
5716

UPC



0 47700 25716 7

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6522191
12 Sep 1990

CENTROIDAL DISTANCES

Ø TO	1	.193458
1 TO	2	.458939
1 TO	3	.727562
1 TO	4	.765324
1 TO	5	.785412

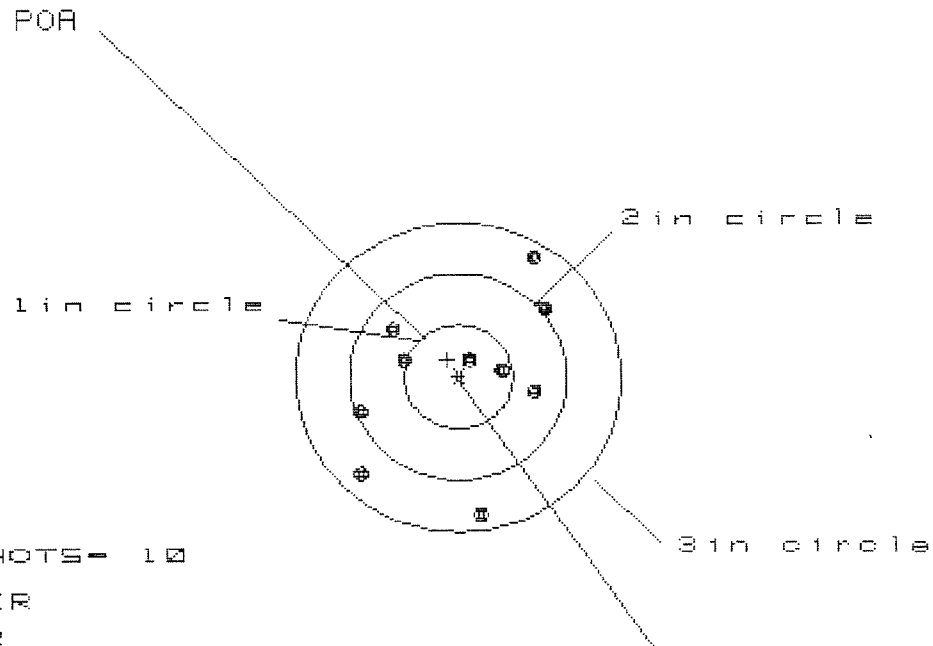
3
524 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.3774
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0554
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .381445
THE AMR FOR THIS RIFLE IS: .7416

12 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8522191

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 7

3 in = 10

HS= 1.594

VS= 2.550

CS= 2.659

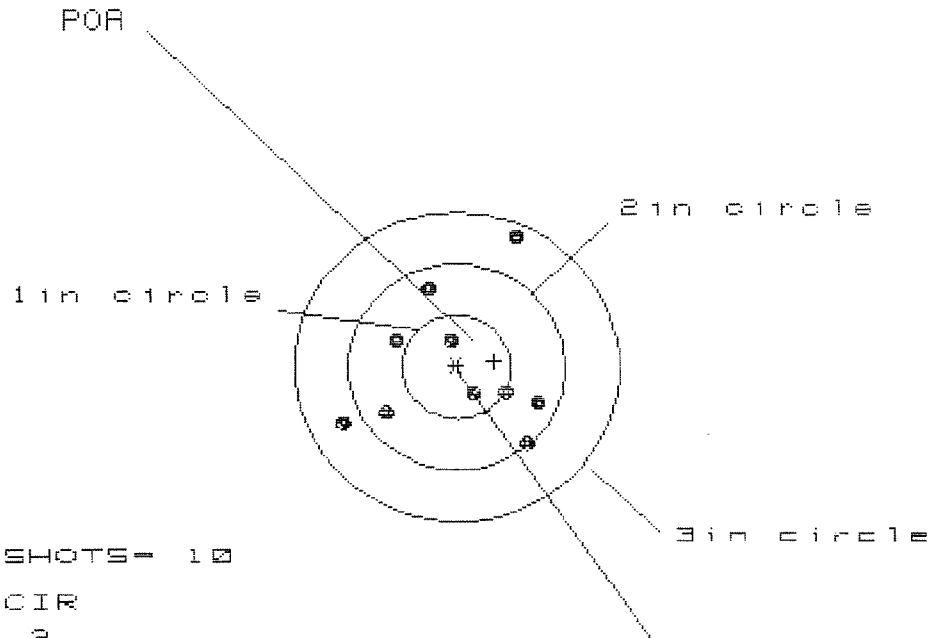
CENTROID #

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.759	.840	.877
MINIMUM X	:	-.935	-.854	-.817
MAXIMUM Y	:	1.185	.762	.608
MINIMUM Y	:	-1.365	-1.233	-.929
CENTROID X	:	.101	.020	-.017
CENTROID Y	:	-.165	-.297	-.143
POA TO CENTROID in.	:	.194	.298	.144
MIN RADIUS	:	.251	.405	.318
MEAN RADIUS	:	.883	.839	.756
MAX RADIUS	:	1.394	1.268	1.220
HORIZONTAL SPREAD	:	1.694	1.694	1.694
VERTICAL SPREAD	:	2.550	1.995	1.537
EXTREME SPREAD	:	2.659	2.267	2.267
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

12 Sep 1990

FILE:/PATTERNING/CENTERFIRE_PATT/08522191

CENTERFIRE PATTERNS # 2



OF SHOTS= 10

IN CIR

1 in = 3

2 in = 8

3 in = 10

HS= 1.764

VS= 1.988

GS= 2.437

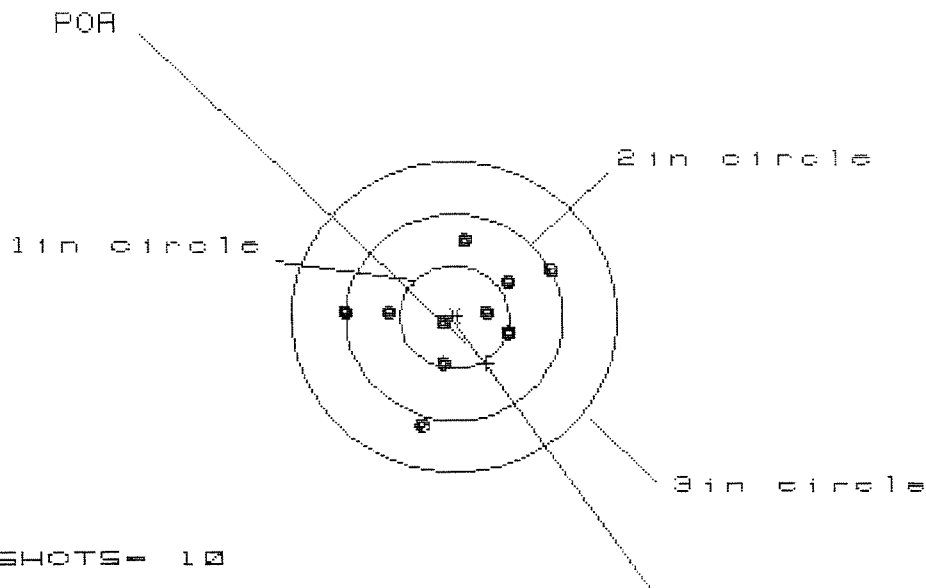
CENTROID #

PATTERN #	2
SHOTS (BEST OF)	10
MAXIMUM X	.713
MINIMUM X	-1.051
MAXIMUM Y	1.249
MINIMUM Y	-.739
CENTROID X	-.346
CENTROID Y	-.061
POA TO CENTROID in.	.351
MIN RADIUS	.254
MEAN RADIUS	.767
MAX RADIUS	1.388
HORIZONTAL SPREAD	1.764
VERTICAL SPREAD	1.988
EXTREME SPREAD	2.437
NUMBER IN ONE INCH CIRCLE =	3
NUMBER IN TWO INCH CIRCLE =	8
NUMBER IN THREE INCH CIRCLE =	10

12 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6522191

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 3

2in = 8

3in = 10

HS= 1.925

VS= 1.727

GS= 1.979

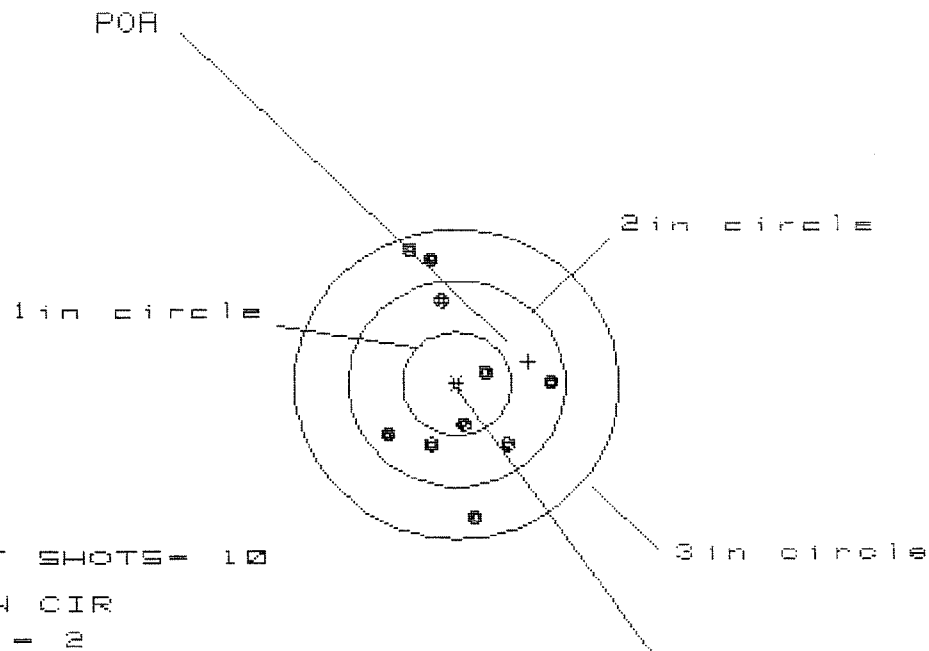
CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.884	.845	.710
MINIMUM X	:	-1.041	-1.080	-.764
MAXIMUM Y	:	.721	.609	.596
MINIMUM Y	:	-1.006	-.519	-.532
CENTROID X	:	-.294	-.255	-.120
CENTROID Y	:	.446	.558	.572
POA TO CENTROID in.	:	.534	.614	.584
MIN RADIUS	:	.111	.218	.136
MEAN RADIUS	:	.637	.589	.507
MAX RADIUS	:	1.064	1.085	.788
HORIZONTAL SPREAD	:	1.925	1.925	1.474
VERTICAL SPREAD	:	1.727	1.128	1.128
EXTREME SPREAD	:	1.979	1.979	1.535
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

12 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06522191

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 7

3 in = 10

HS= 1.474

VS= 2.593

GS= 2.665

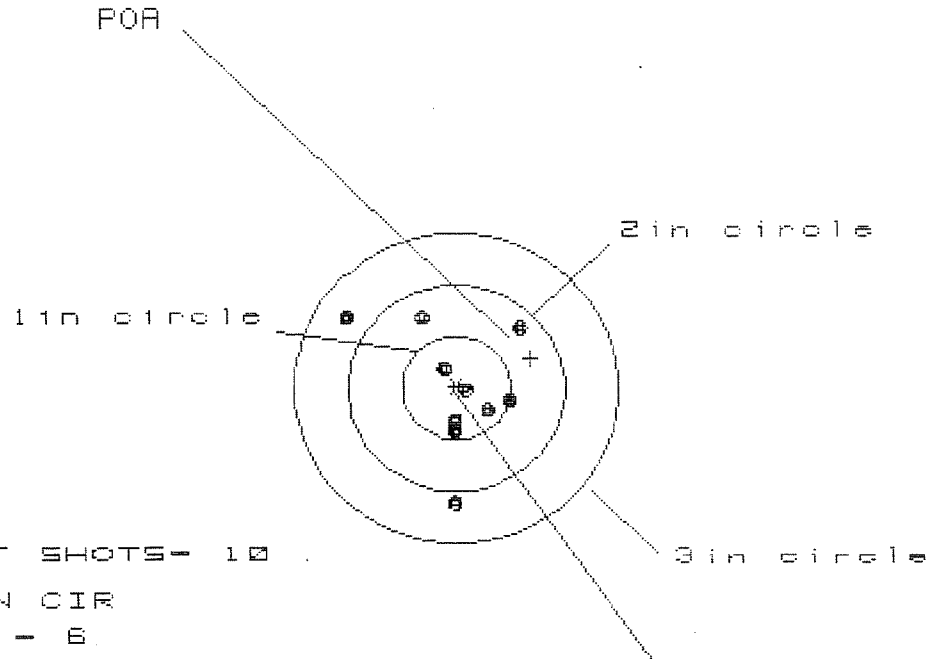
CENTROID #

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.854	.800	.810
MINIMUM X	:	-.620	-.674	-.664
MAXIMUM Y	:	1.292	1.395	1.250
MINIMUM Y	:	-1.300	-1.157	-.601
CENTROID X	:	-.663	-.609	-.619
CENTROID Y	:	-.210	-.354	-.210
POA TO CENTROID in.	:	.696	.705	.653
MIN RADIUS	:	.238	.266	.199
MEAN RADIUS	:	.843	.753	.712
MAX RADIUS	:	1.380	1.431	1.288
HORIZONTAL SPREAD	:	1.474	1.474	1.474
VERTICAL SPREAD	:	2.593	2.552	1.851
EXTREME SPREAD	:	2.665	2.582	1.973
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

12 Sep 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6522191

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in = 6

2 in = 8

3 in = 10

HS= 1.588

VS= 1.848

GS= 2.091

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	.600
MINIMUM X	-.988
MAXIMUM Y	.711
MINIMUM Y	-1.137
CENTROID X	-.685
CENTROID Y	-.287
POA TO CENTROID in.	.743
MIN RADIUS	.069
MEAN RADIUS	.578
MAX RADIUS	1.217
HORIZONTAL SPREAD	1.588
VERTICAL SPREAD	1.848
EXTREME SPREAD	2.091
NUMBER IN ONE INCH CIRCLE =	6
NUMBER IN TWO INCH CIRCLE =	8
NUMBER IN THREE INCH CIRCLE =	10

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6522191
DATE 9/8/90
TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.21	2.19	2.00	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.34	2.22	2.14	2.00	
PULL #3	2.32	2.20	2.13	2.10	
PULL #4	2.30	2.20	2.14	2.11	
PULL #5	2.28	2.21	2.12	2.12	
TOTAL	11.59	11.04	10.72	10.33	
AVG.	2.32	2.21	2.14	2.066	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.03		
PULL #2	3.11	3.01		
PULL #3	3.11	3.03		
PULL #4	3.13	3.01		
PULL #5	3.07	3.05		
TOTAL	15.53	15.13		
AVG.	3.12	3.03		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.10	4.07		4.35
PULL #2	4.25	4.06		4.04
PULL #3	4.00	4.26		4.26
PULL #4	4.21	4.20		4.27
PULL #5	4.24	4.11		4.20
TOTAL	20.80	20.70		21.12
AVG.	4.16	4.14		4.22

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6522191

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		8/1/90	KS
600	Proof		8/1/90	KS
607	Check Headspace		8/1/90	KS
610	Dis-assemble Gun		8/1/90	KS
612	Magnaflux Barrel Action		8/6/90	KR
	Magnaflux Bolt		8/6/90	KR.
615	Rollmark Caliber		8/6/90	JS.
617	Drill and Tap Sight Holes		8/10/90	FB
618	Polish Barrel RB		8/14/90	WB
620	Apply Coatings (Barrel Action)		8-22-90	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake		9/8/90	WB

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			9/8/90	WB
	G) Safety Off Force	2	2	2			9/8/90	WB
	H) Trigger Pull Test & Retainability						9/8/90	WB
	I) Firing Pin Indent	.023	.023	.023			9/8/90	WB
	J) Assemble Stock						9/9/90	KS
	K) Assemble Swivel Studs						9/9/90	KS
	L) Attach Front and Rear Sight Assemblies						9/9/90	KS
	M) Iron Sight Alignment						9/9/90	KS
	N) Detach Front & Rear Sights & place in numbered container						9/9/90	KS
	O) Attach Scope to Rifle						9/9/90	KS
	P) Detach & Attach Scope 20 Times						9/9/90	KS
640	Gallery Target & Test						9-12-90	DH
	A) Time						9-12-90	DH
	B) Malfunctions						9-12-90	DH
	C) Pierced Primers						9-12-90	DH
	D) Optical Clarity of Scope						9-12-90	DH
645	Inspect for Live Ammo						9-12-90	DH
655	Final Inspection							
	A) Headspace						9/15/90	JD
	B) Trigger Pull	2.00	2.00	2.10	2.11	2.12	9-14-90	HL
	C) Function						9/15/90	JD
660	Pack						9/19/90	NE