

C6522153

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington

Small Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00092895** Serial: C6522153 Model: M24 SWS Center Fire
 Verify Repair: [REDACTED] Caliber: 7.62 NATO Produced: 12/18/1990 Repairman: [REDACTED]
 Status: Closed 2/10/2005 11:38:48 AM

Address Information

Customer: ☒ Received From Return To: ☐ Received From

Name: DEF DIST DEPOT ANNISTON DEF DIST DEPOT ANNISTON

Address 1: [REDACTED] Address 2: [REDACTED] PO Box: [REDACTED]

City: ANNISTON ANNISTON

State: AL AL Zip Code: 362014199 362014199 Country: US US

FFL: [REDACTED]

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information: Phone: [REDACTED] Fax: [REDACTED] Email: [REDACTED] Comments: [REDACTED]

Received Condition: [REDACTED]

Condition Notes: [REDACTED]

CSR Notes: [REDACTED]

Accessories Received:

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A057	Fit and Rear Sgt Base	1

Repair Search Refresh Close

nap/et 2/14/2005 9:22 AM CAPS NUM INS SCP

start 5 2 4 5 AM 5:41 PM

Serial Number: **C6522153**

Model: **M24 SWS**



RE00092895

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522153.___0

FILE DATE AND TIME: 06/22/2005 08:27

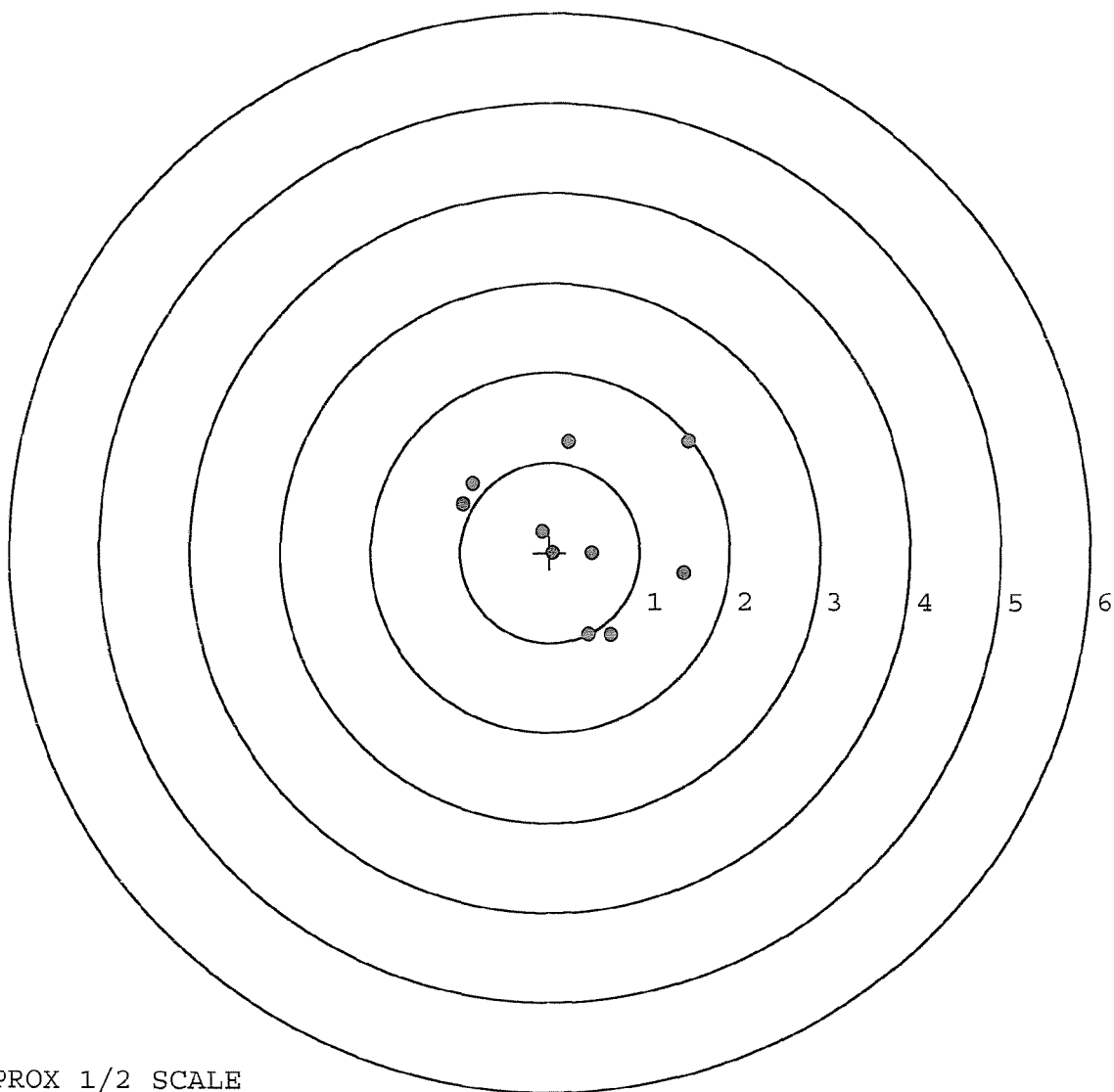
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.041
The Average Y Centroid of the Five Target Set:	0.092
The Average Point of Impact of the Five Target Set:	0.101
The Average Mean Radius of the Five Target Set:	0.825
The Distance from POA to Centroid Target #1:	0.351
The Distance from Centroid Target #2 to Centroid Target #1:	0.201
The Distance from Centroid Target #3 to Centroid Target #1:	0.442
The Distance from Centroid Target #4 to Centroid Target #1:	0.313
The Distance from Centroid Target #5 to Centroid Target #1:	0.431

SERIAL NUMBER: C6522153. 0
TARGET NUMBER: 1
FILE DATE: 06/22/2005
FILE TIME: 08:27

X CENTROID: 0.292
Y CENTROID: 0.194
POA TO CENTROID: 0.351
HORZ SPREAD: 2.509
VERT SPREAD: 2.146
GROUP SPREAD: 2.602
MIN RADIUS: 0.264
MAX RADIUS: 1.617
MEAN RADIUS: 0.978
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.675	-0.919
2:	0.427	-0.909
3:	0.471	0.000
4:	0.039	0.000
5:	-0.086	0.238
6:	-0.972	0.539
7:	-0.865	0.771
8:	0.211	1.226
9:	1.537	1.227
10:	1.487	-0.233

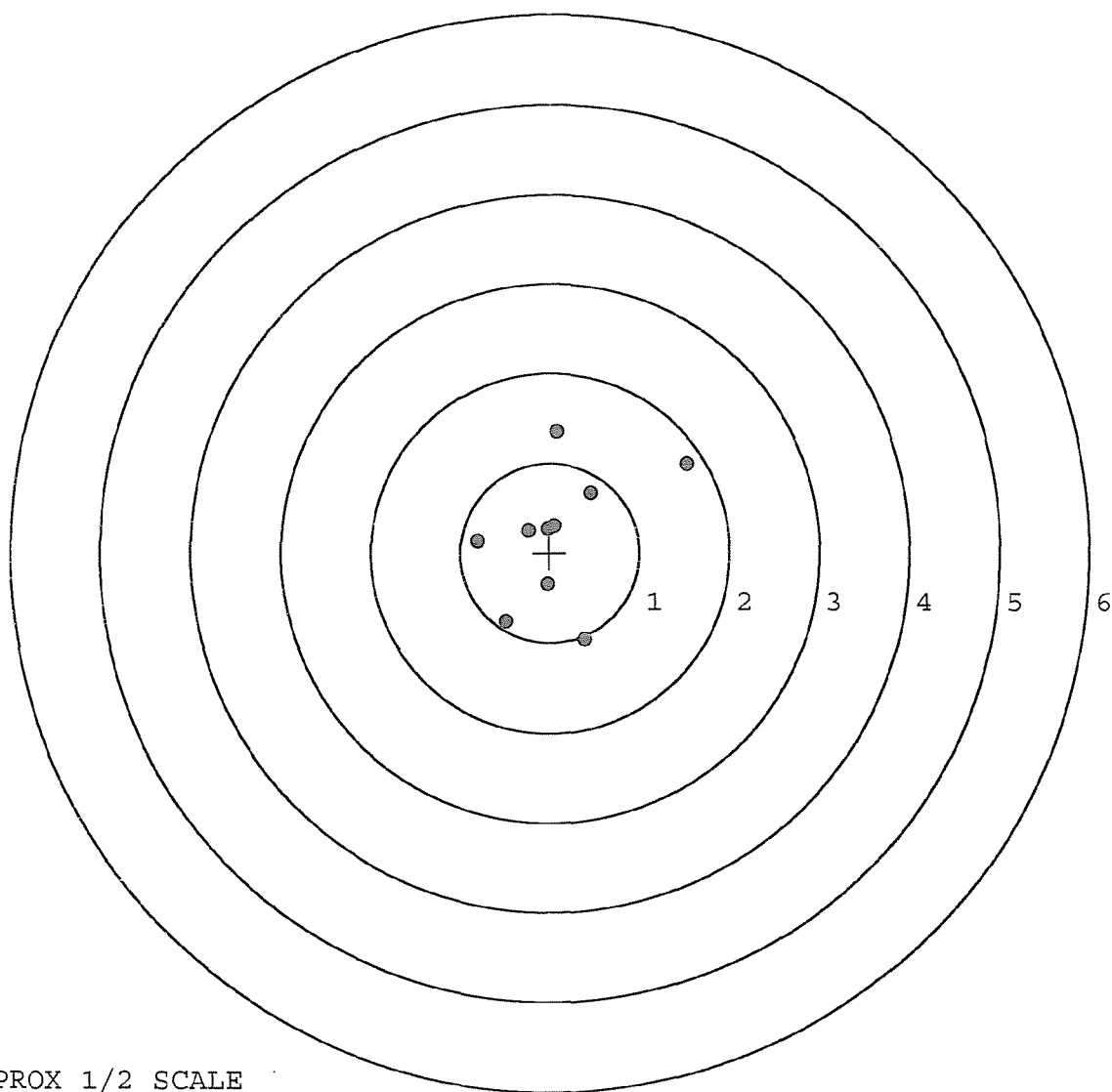


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522153. __0
TARGET NUMBER: 2
FILE DATE: 06/22/2005
FILE TIME: 08:27

X CENTROID: 0.091
Y CENTROID: 0.186
POA TO CENTROID: 0.207
HORZ SPREAD: 2.330
VERT SPREAD: 2.325
GROUP SPREAD: 2.677
MIN RADIUS: 0.123
MAX RADIUS: 1.642
MEAN RADIUS: 0.779
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9

POINT#	X	Y
1:	0.391	-0.972
2:	-0.025	-0.357
3:	-0.492	-0.772
4:	-0.807	0.134
5:	0.459	0.669
6:	0.048	0.301
7:	-0.243	0.247
8:	-0.021	0.267
9:	0.078	1.353
10:	1.523	0.990



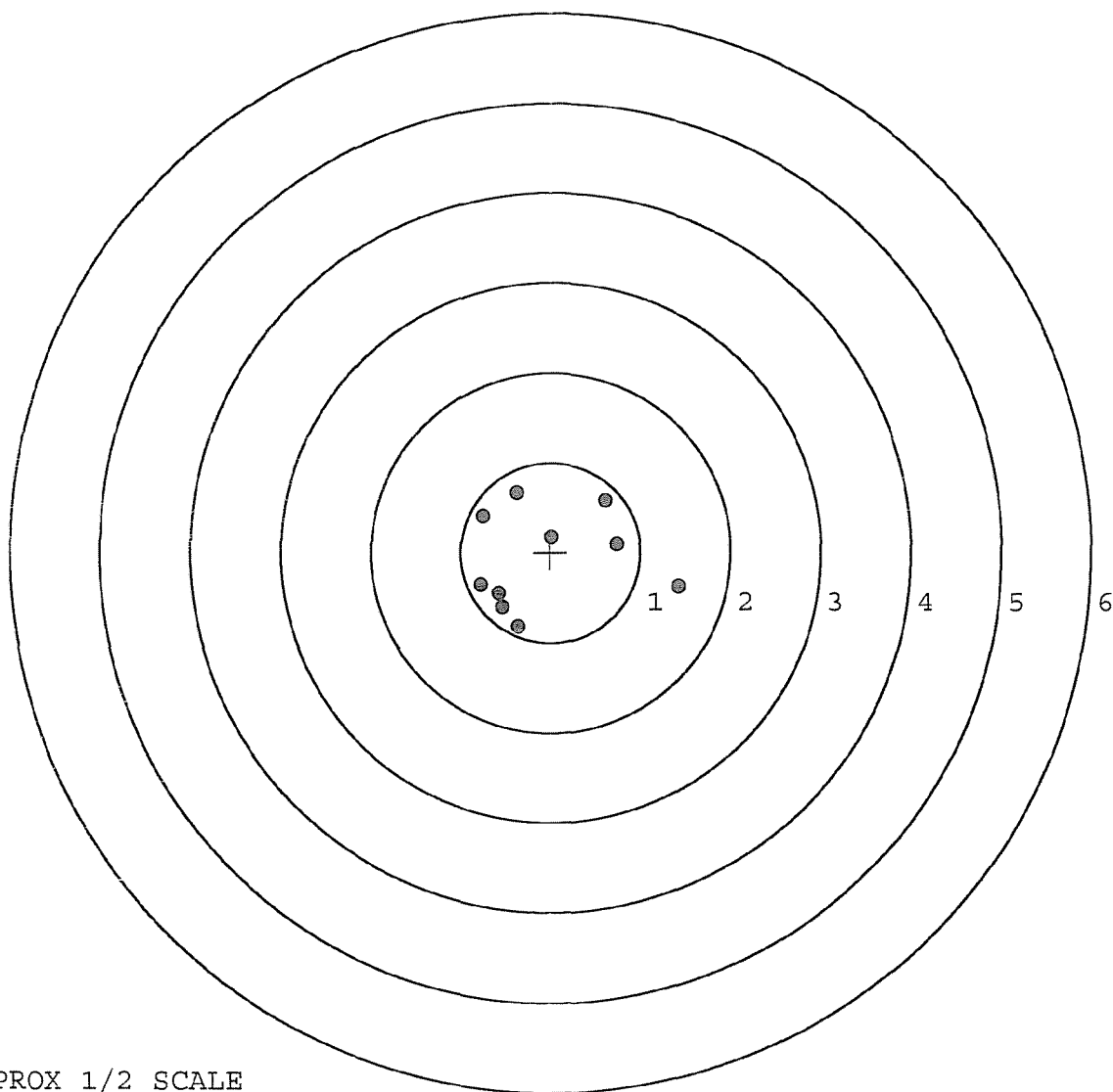
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522153. __0
TARGET NUMBER: 3
FILE DATE: 06/22/2005
FILE TIME: 08:27

X CENTROID: -0.059
Y CENTROID: -0.074
POA TO CENTROID: 0.094
HORZ SPREAD: 2.198
VERT SPREAD: 1.491
GROUP SPREAD: 2.316
MIN RADIUS: 0.256
MAX RADIUS: 1.512
MEAN RADIUS: 0.812

POINT#	X	Y
1:	1.420	-0.385
2:	0.745	0.093
3:	0.611	0.578
4:	0.018	0.170
5:	-0.757	0.405
6:	-0.376	0.664
7:	-0.778	-0.363
8:	-0.579	-0.458
9:	-0.534	-0.613
10:	-0.362	-0.827

IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 9



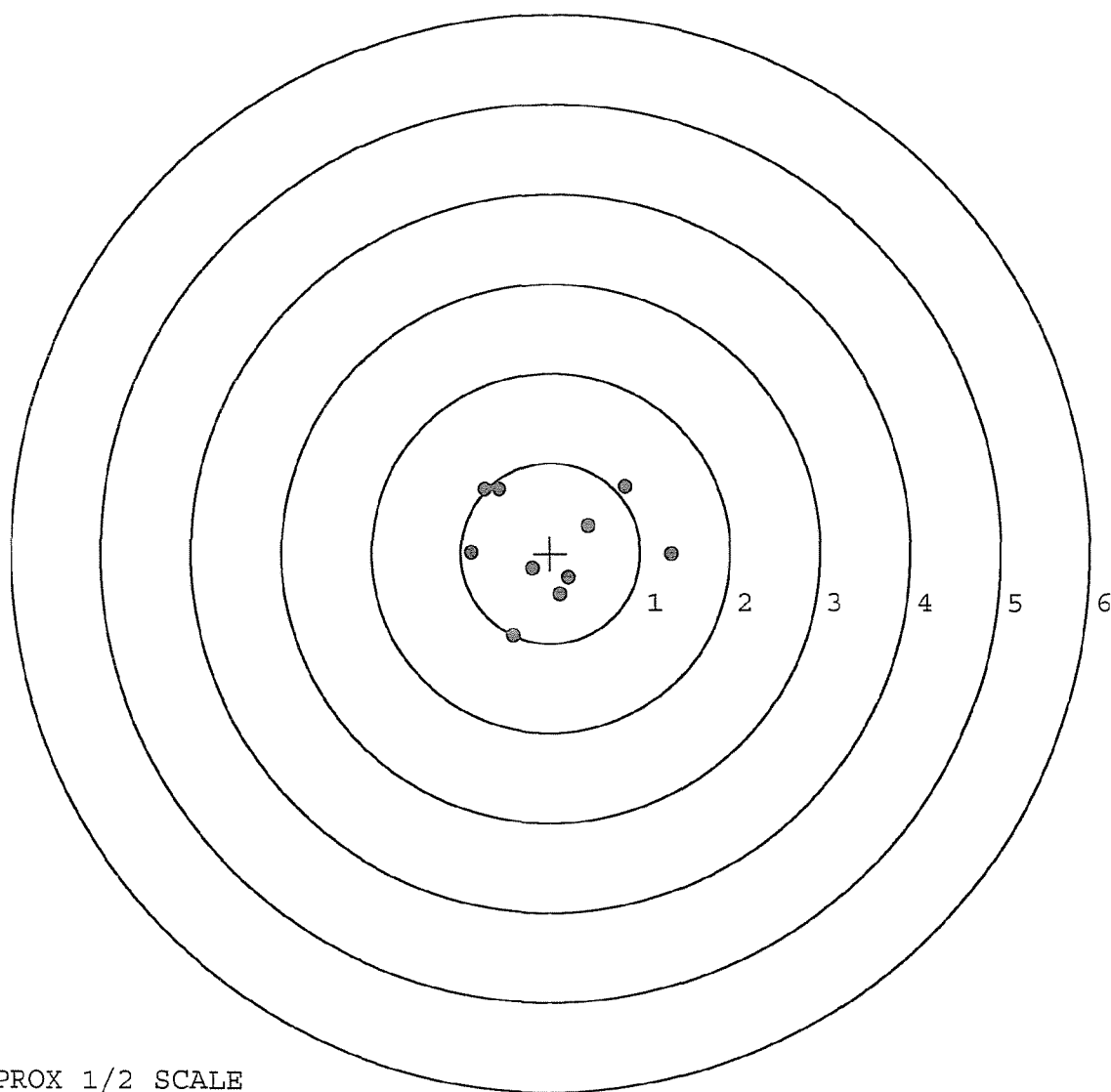
TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522153. __0
TARGET NUMBER: 4
FILE DATE: 06/22/2005
FILE TIME: 08:27

X CENTROID: 0.009
Y CENTROID: 0.061
POA TO CENTROID: 0.061
HORZ SPREAD: 2.236
VERT SPREAD: 1.657
GROUP SPREAD: 2.236
MIN RADIUS: 0.310
MAX RADIUS: 1.343
MEAN RADIUS: 0.792

POINT#	X	Y
1:	1.350	-0.019
2:	0.827	0.733
3:	0.414	0.300
4:	0.205	-0.270
5:	0.107	-0.459
6:	-0.201	-0.168
7:	-0.414	-0.924
8:	-0.886	0.007
9:	-0.735	0.705
10:	-0.576	0.700

IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

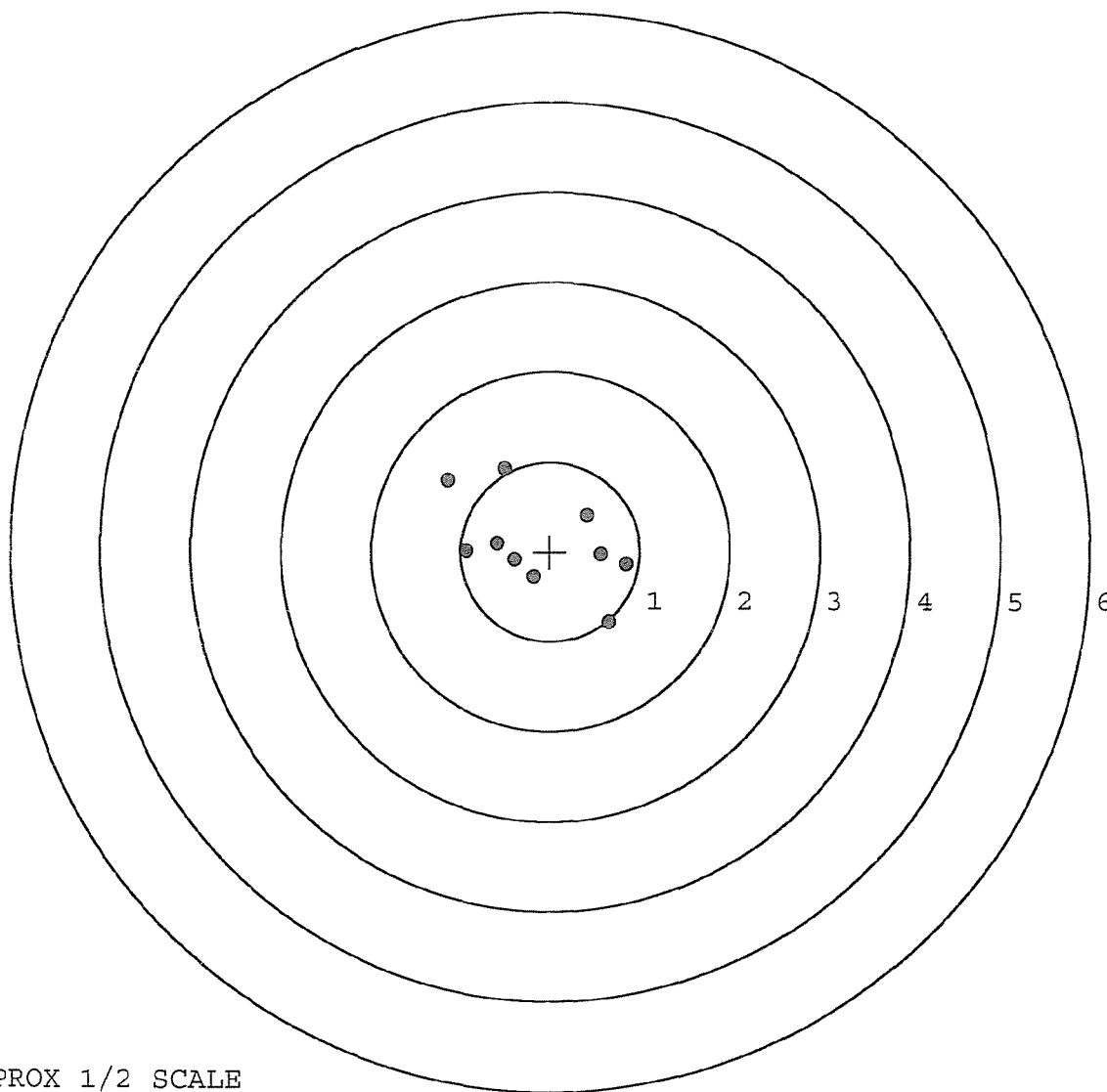


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522153. __0
TARGET NUMBER: 5
FILE DATE: 06/22/2005
FILE TIME: 08:27

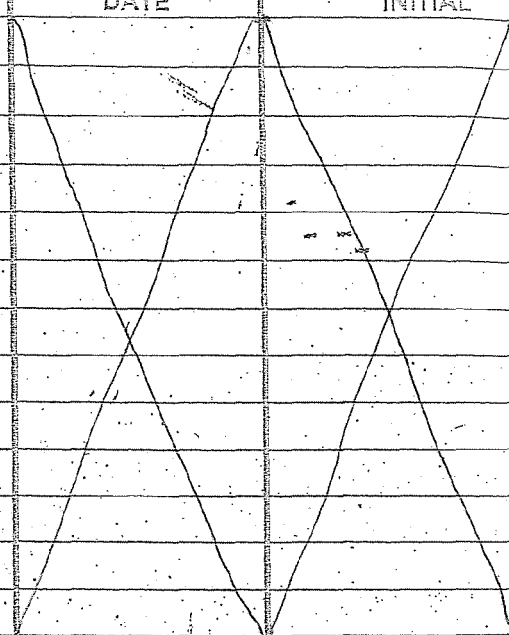
X CENTROID: -0.127
Y CENTROID: 0.093
POA TO CENTROID: 0.157
HORZ SPREAD: 1.992
VERT SPREAD: 1.720
GROUP SPREAD: 2.401
MIN RADIUS: 0.326
MAX RADIUS: 1.238
MEAN RADIUS: 0.765
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.659	-0.787
2:	0.849	-0.146
3:	0.573	-0.028
4:	0.408	0.410
5:	-0.508	0.933
6:	-1.143	0.800
7:	-0.936	0.020
8:	-0.589	0.096
9:	-0.397	-0.090
10:	-0.184	-0.280



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	92895				
SERIAL NUMBER	06522153				
LOGIN DATE	2-10-05				
INSPECT AND VERIFY:					
OPERATION #	OPERATION NAME	DATE	INITIAL		
550	DIS-ASSEMBLE GUN				
560 A	RE-BARREL				
B	DRILL AND TAP				
575	ASSEMBLE				
600	PROOF				
605	CHECK HEADSPACE				
610	DIS-ASSEMBLE GUN				
612	MAGNAFLUX				
615	ROLLMARK CALIBER				
618	ROTO-BLAST				
620	APPLY COATINGS				
625 A	FINAL ASSEMBLY				
B	TRIGGER PULL TEST				
C	SAFETY "ON" FORCE			6-24-05	AC
D	SAFETY "OFF" FORCE			6-24-05	AC
E	FIRING PIN INDENT	6-24-05	AC		
640	TARGET <i>a test</i>	6-22-05	TRW		
655	FINAL INSPECT	6-24-05	AC		
660	PACK	7-7-05	DP		
		SHIP DATE			
		QAR INSPECTION DATE			

E. P. W.
OK

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6522153

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	70 9	90	Ru
600	Proof	70 9	90	Ru
607	Check Headspace	70 9	90	Ru
610	Dis-assemble Gun	70 9	90	Ru
612	Magnaflux Barrel Action		10/17/90	KR
	Magnaflux Bolt		10/17/90	KR
615	Rollmark Caliber		10/17/90	JS
617	Drill and Tap Sight Holes		10/18/90	KB
618	Polish Barrel RB		10/19/90	WC
620	Apply Coatings (Barrel Action)		11/5/90	JS
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		11/12/90	Ru
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		11/12/90	Ru
	C) Inspect Ejector Hole for Chamfer		11/12/90	Ru
	D) Oil Firing Pin Ass'y		11/12/90	Ru
	E) Adjust Trigger Pull to Min Setting and Stake		11/27/90	JS

op. #	OP. NAME	READINGS			DATE	INIT		
625 cont.	F) Safety On Force	5	5	5	11/27/90	WB		
	G) Safety Off Force	2 3/4	2 3/4	2 3/4	11/27/90	WB		
	H) Trigger Pull Test & Retainability				11/27/90	JK		
	I) Firing Pin Indent	.023	.023	.023	11/27/90	WB		
	J) Assemble Stock				12/8/90	RW		
	K) Assemble Swivel Studs				12-10-90	QJ8		
	L) Attach Front and Rear Sight Assemblies				12/8/90	RW		
	M) Iron Sight Alignment				12/8/90	RW		
	N) Detach Front & Rear Sights & place in numbered container				12/8/90	RW		
	O) Attach Scope to Rifle				12/8/90	RW		
	P) Detach & Attach Scope 20 Times				12/8/90	RW		
640	Gallery Target & Test				12/8/90	1F		
	A) Time				"	1F		
	B) Malfunctions				"	1F		
	C) Pierced Primers				"	1F		
	D) Optical Clarity of Scope				"	1F		
645	Inspect for Live Ammo				12/8/90	1F		
655	Final Inspection							
	A) Headspace				12-10-90	QJ8		
	B) Trigger Pull	249	258	249	256	254	12-10-90	QJ8
	C) Function						12-10-90	QJ8
660	Pack						12-17-90	D/H

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 06522153

DATE 11-27-90

TESTER JCL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.40	2.37	2.49	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.29	2.26	2.34	2.58	
PULL #3	2.38	2.45	2.33	2.49	
PULL #4	2.19	2.47	2.48	2.56	
PULL #5	2.23	2.14	2.36	2.57	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.32		
PULL #2	3.25	3.36		
PULL #3	3.28	3.36		
PULL #4	3.27	3.26		
PULL #5	3.34	3.36		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.20	4.49		4.36
PULL #2	4.26	4.31		4.15
PULL #3	4.09	4.14		4.36
PULL #4	4.11	4.49		4.46
PULL #5	4.15	4.25		4.33
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06522153
8 Dec 1990

CENTROIDAL DISTANCES

0 TO	1	.132986
1 TO	2	.215671
1 TO	3	.337551
1 TO	4	.213054
1 TO	5	.2236

4 X----POR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0224
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.8216
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .254114
THE APR FOR THIS RIFLE IS: .9702

2 Oct 1998

FILE:/PATTERNING/CENTERFIRE_FATT/08522153

CENTERFIRE PATTERNS

1

POA

1 in circle

2 in circle

3 in circle

CENTROID *

* OF SHOTS= 10

IN CIR

1 in = 1

2 in = 4

3 in = 7

HS= 2.731

VS= 2.624

SS= 3.162

PATTERN #

1

SHOTS (BEST OF)

10

9

8

MAXIMUM X

1.377

.850

.663

MINIMUM X

-1.354

-1.201

-1.055

MAXIMUM Y

1.124

1.245

1.073

MINIMUM Y

-1.500

-1.379

-.971

CENTROID X

.092

-.061

-.167

CENTROID Y

.096

-.025

.147

POA TO CENTROID in.

.133

.066

.223

MIN RADIUS

.365

.536

.335

MEAN RADIUS

1.091

1.029

.920

MAX RADIUS

1.753

1.620

1.343

HORIZONTAL SPREAD

2.731

2.051

1.958

VERTICAL SPREAD

2.624

2.624

2.544

SPHERE SPREAD

3.162

3.162

2.591

NUMBER IN ONE INCH CIRCLE =

1

NUMBER IN TWO INCH CIRCLE =

4

NUMBER IN THREE INCH CIRCLE =

7

8 Dec 1990

FILE:/PATTERNING/CENTERFIRE_PATT/08322153

CENTERFIRE PATTERNS

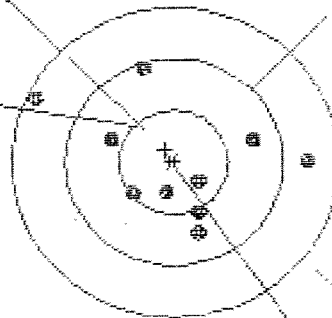
2

POB

1in circle

2in circle

3in circle



OF SHOTS= 10

IN CIR

1in = 2

2in = 8

3in = 10

ME= 2.446

VS= 1.623

GS= 2.519

CENTROID *

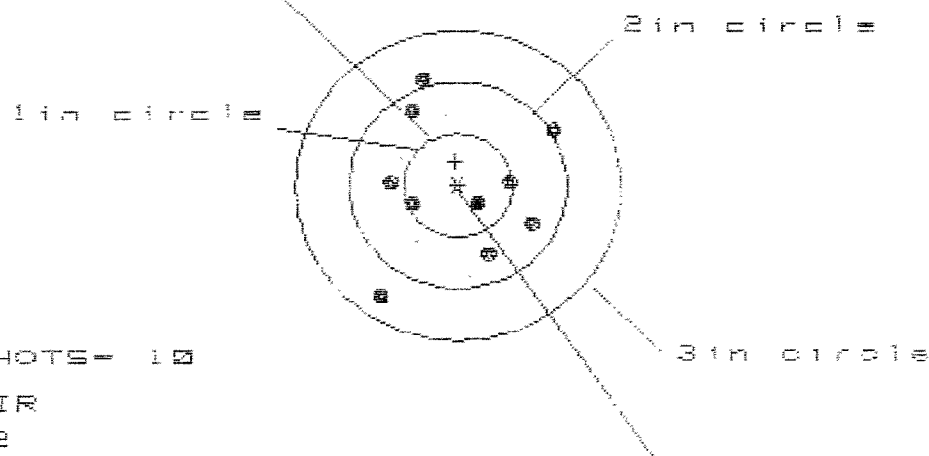
PATTERN #	:	2	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.181	1.040	.729
MINIMUM X	:	-1.265	-.740	-.610
MAXIMUM Y	:	.894	.962	.972
MINIMUM Y	:	-.729	-.661	-.651
CENTROID X	:	.675	.216	.086
CENTROID Y	:	-.119	-.187	-.197
POB TO CENTROID in.	:	.141	.286	.215
MIN RADIUS	:	.270	.118	.206
MEAN RADIUS	:	.725	.623	.561
MAX RADIUS	:	1.487	1.043	1.004
HORIZONTAL SPREAD	:	2.446	1.780	1.239
VERTICAL SPREAD	:	1.623	1.623	1.623
EXTREME SPREAD	:	2.519	1.794	1.697
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

8 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C8522153

CENTERFIRE PATTERNS # 3

FOR



OF SHOTS- 10

IN CIR

1in = 2

2in = 8

3in = 10

ES= 1.530

VS= 2.113

GS= 2.208

CENTROID #

PATTERN #	3	3	3
SHOTS (BEST GF)	10	9	8
MAXIMUM X	.833	.756	.707
MINIMUM X	-.697	-.661	-.710
MAXIMUM Y	1.044	.925	.745
MINIMUM Y	-1.069	-.764	-.648
CENTROID X	.021	.098	.147
CENTROID Y	-.234	-.115	-.231
FOR TO CENTROID in.	.235	.151	.274
MIN RADIUS	.208	.272	.148
MEAN RADIUS	.744	.687	.619
ASK RADIUS	1.276	1.005	.940
HORIZONTAL SPREAD	1.530	1.417	1.417
VERTICAL SPREAD	2.113	1.689	1.393
EXTREME SPREAD	2.208	1.801	1.590
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		8	
NUMBER IN THREE INCH CIRCLE =		10	

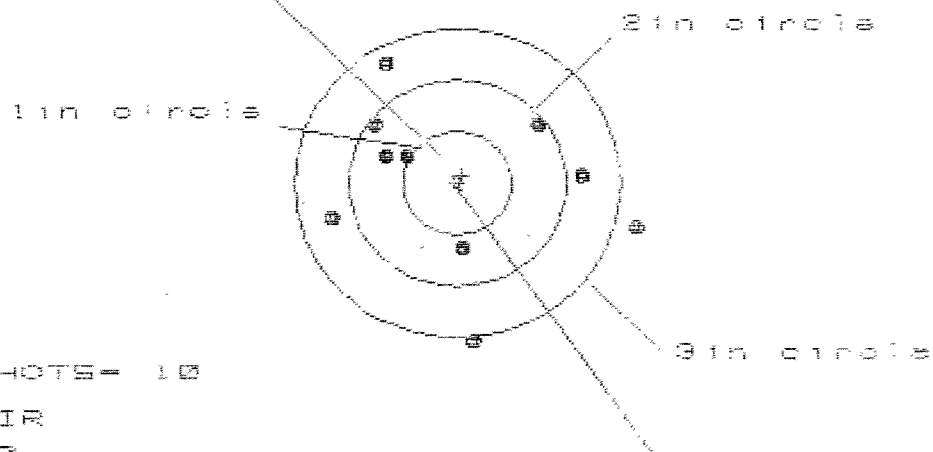
2 Dec 1998

FILE:/PATTERNING/CENTERFIRE_PATT/06522153

CENTERFIRE PATTERNS

4

FOR



OF SHOTS = 10

IN CIR

1 in = 8

2 in = 5

3 in = 0

1 in = 0.0000

2 in = 2.740

3 in = 2.853

CENTROID *

PATTERN #

4

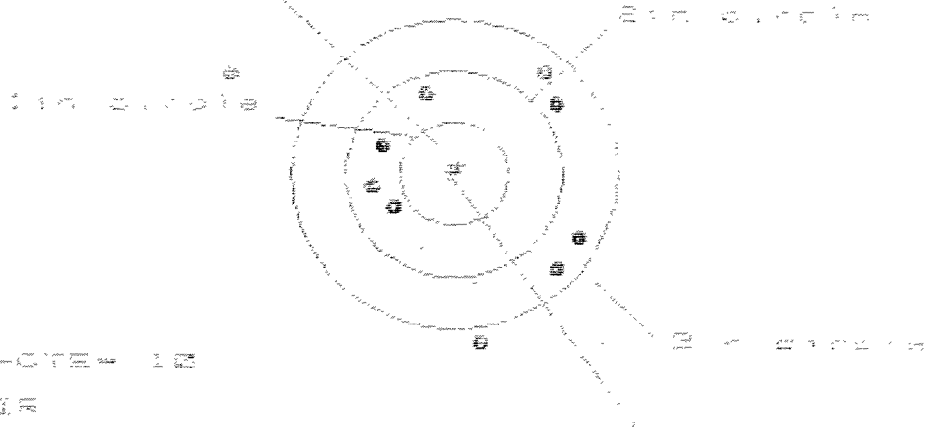
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.653	1.352	1.350
MINIMUM X	-1.182	-0.999	-0.961
MAXIMUM Y	1.201	1.158	0.960
MINIMUM Y	-1.539	-1.592	-0.919
CENTROID X	-0.044	-0.227	-0.265
CENTROID Y	-0.068	-0.025	0.173
FOR TO CENTROID in.	0.081	0.229	0.317
MIN RADIUS	0.522	0.342	0.245
MEAN RADIUS	1.084	0.977	0.862
MAX RADIUS	1.698	1.612	1.400
HORIZONTAL SPREAD	2.835	2.351	2.351
VERTICAL SPREAD	2.740	2.740	1.879
EXTREME SPREAD	2.953	2.853	2.390
NUMBER IN ONE INCH CIRCLE =	8	5	5
NUMBER IN TWO INCH CIRCLE =	13	10	10
NUMBER IN THREE INCH CIRCLE =	18	15	15

8 Dec 1999

FILE:/PATTERNING/CENTERFIRE_PATT-03522153

CENTERFIRE PATTERNS # 5

FOR



1000 1000 1000

2000 2000 2000

3000 3000 3000

4000 4000 4000

5000 5000 5000

6000 6000 6000

7000 7000 7000

8000 8000 8000

CENTERFIRE A

PATTERN #

5

SALES (BEST OF)	10	9	8
APPROX	1.172	1.942	1.948
APPROX	-2.072	-1.020	-1.025
APPROX	1.028	1.133	1.945
APPROX	-1.612	-1.528	-1.020
APPROX	-1.042	1.185	1.184
APPROX	-1.020	-1.169	0.020
APPROX	1.020	1.285	1.184
APPROX	1.024	1.796	1.214
APPROX	1.207	1.294	1.020
APPROX	2.279	1.508	1.272
APPROX	2.244	1.972	1.972
APPROX	2.241	2.541	1.963
APPROX	1.612	2.786	2.026
APPROX	1.020	1.020	1.020
APPROX	1.020	1.020	1.020
APPROX	1.020	1.020	1.020

Remington
REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

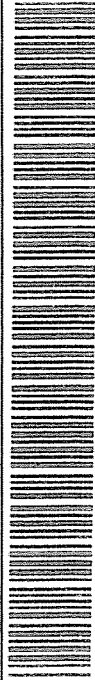
MODEL 700™ M24

SERIAL NO.
 C6522153

ORDER NO.
 5716

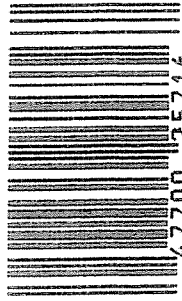
MADE IN ILLION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

01



5716 C6522153

UPC



0 47700 25716 7

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
94-18347INITIAL
FDCCUSTOMER ORDER NO.
DAAA09-92-C-0834W/10X SCOPE, M-24 SNIPER, W/DEPLOYMENT KIT
ATTN: FRED MARTIN

SCOPE 89-0644

DATE RECEIVED
06/11/94DATE OPENED
06/11/94

DATE CODE

SERIAL NUMBER
C6522153

NEW SERIAL NUMBER

MODEL AND GRADE
700 7.62

NATO

ACCESSORIES
SLING STRAP HARD CASE SCOPE MNTS SCOPE BASE

FROM:

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL 36201-5025

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTONAL
36201-5025

CUST NO: 098397 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

FRT

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN AMMO FUNCTION FINISH ACCURACY FIT INSPECT

CYCLE

A

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

D1

REC. ASSY.

B5

D2

WOOD

C1

D3

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Trigger Assy \$173.31
CIT 50.00
\$223.31

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD8925 REV. 1/9

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400003814

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6522153

DATE _____

TESTER RW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.76	2.43	2.66		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.59	2.22	2.68		
PULL #3	2.63	2.48	2.64		
PULL #4	2.59	2.26	2.65		
PULL #5	2.57	2.49	2.62		
TOTAL	13.14	11.88	13.25		
AVG.	2.63	2.38	2.65		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.16		
PULL #2	3.25	3.26		
PULL #3	3.24	3.04		
PULL #4	3.29	3.25		
PULL #5	3.35	3.25		
TOTAL	16.24	15.96		
AVG.	3.25	3.19		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.13		4.00
PULL #2	4.14	4.16		4.05
PULL #3	4.18	4.12		4.00
PULL #4	4.08	4.10		4.01
PULL #5	4.15	4.08		4.03
TOTAL	20.71	20.59		20.09
AVG.	4.14	4.12		4.02

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C 6522153

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5 1/2	5 1/2	5 1/2			12/4	WB
	G) Safety Off Force	3 1/2	3 1/2	3 1/2			12/4	WB
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.82	2.84	2.77	2.79	2.74	12/4	WB
	C) Function							
660	Pack							