CB52345

MODEL 700™ M24

Model SPS™

Action

Barrel Length

Capacity

Order No. 57116

*Includes 1 in chamber.

Remington

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6522345.__0
FILE DATE AND TIME: 10/11/2008 06:45

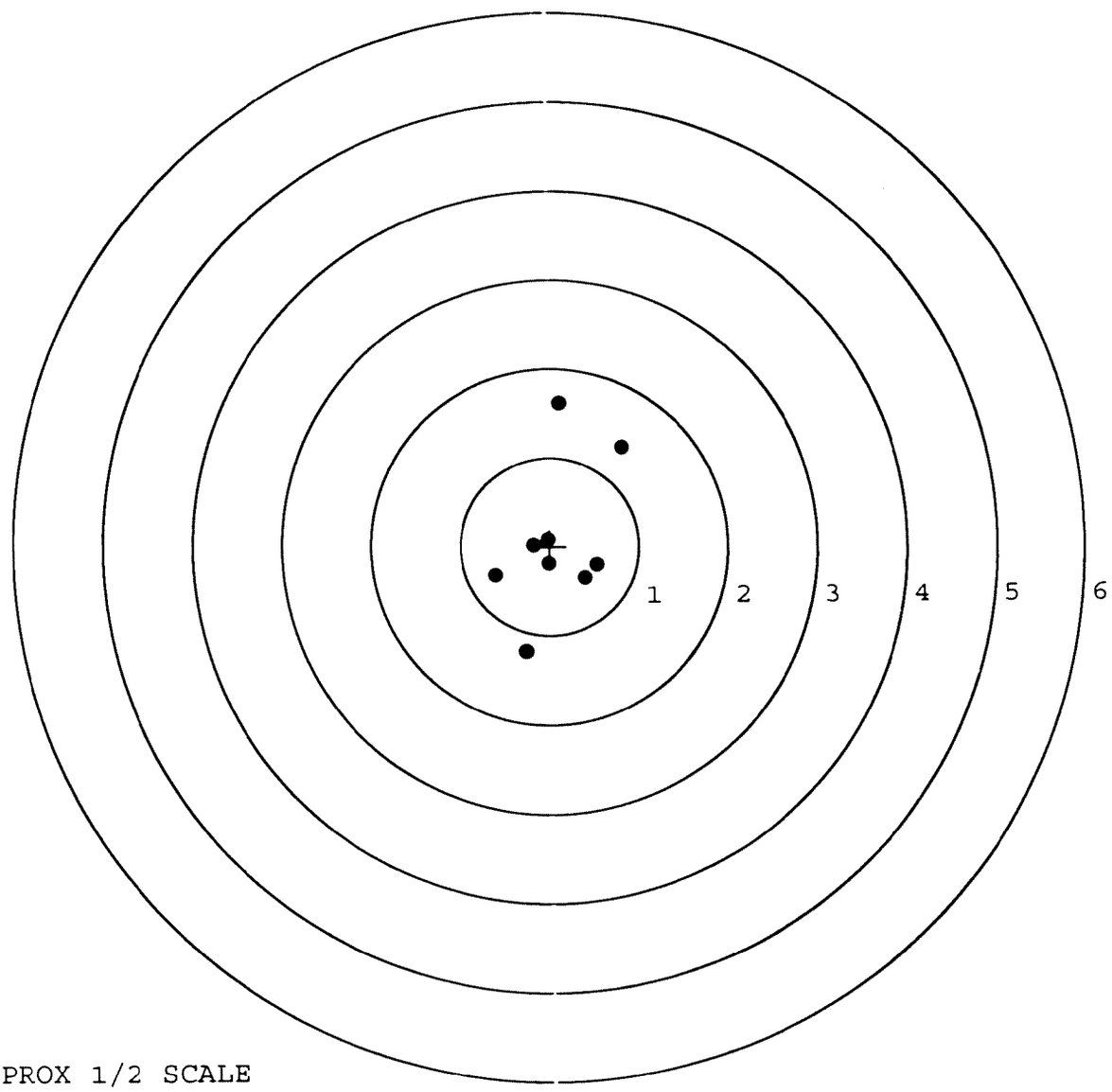
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.009
The Average Y Centroid of the Five Target Set:	0.085
The Average Point of Impact of the Five Target Set:	0.086
The Average Mean Radius of the Five Target Set:	0.623
The Distance from POA to Centroid Target #1:	0.079
The Distance from Centroid Target #2 to Centroid Target #1:	0.246
The Distance from Centroid Target #3 to Centroid Target #1:	0.185
The Distance from Centroid Target #4 to Centroid Target #1:	0.263
The Distance from Centroid Target #5 to Centroid Target #1:	0.126

SERIAL NUMBER: C6522345.__0
TARGET NUMBER: 1
FILE DATE: 10/11/2008
FILE TIME: 06:45

X CENTROID:	0.047
Y CENTROID:	-0.063
POA TO CENTROID:	0.079
HORZ SPREAD:	1.428
VERT SPREAD:	2.797
GROUP SPREAD:	2.826
MIN RADIUS:	0.149
MAX RADIUS:	1.678
MEAN RADIUS:	0.763
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	6
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	0.819	1.113
2:	0.119	1.613
3:	-0.609	-0.325
4:	-0.183	0.018
5:	-0.026	0.078
6:	-0.019	-0.197
7:	0.532	-0.212
8:	0.394	-0.355
9:	-0.271	-1.180
10:	-0.285	-1.184

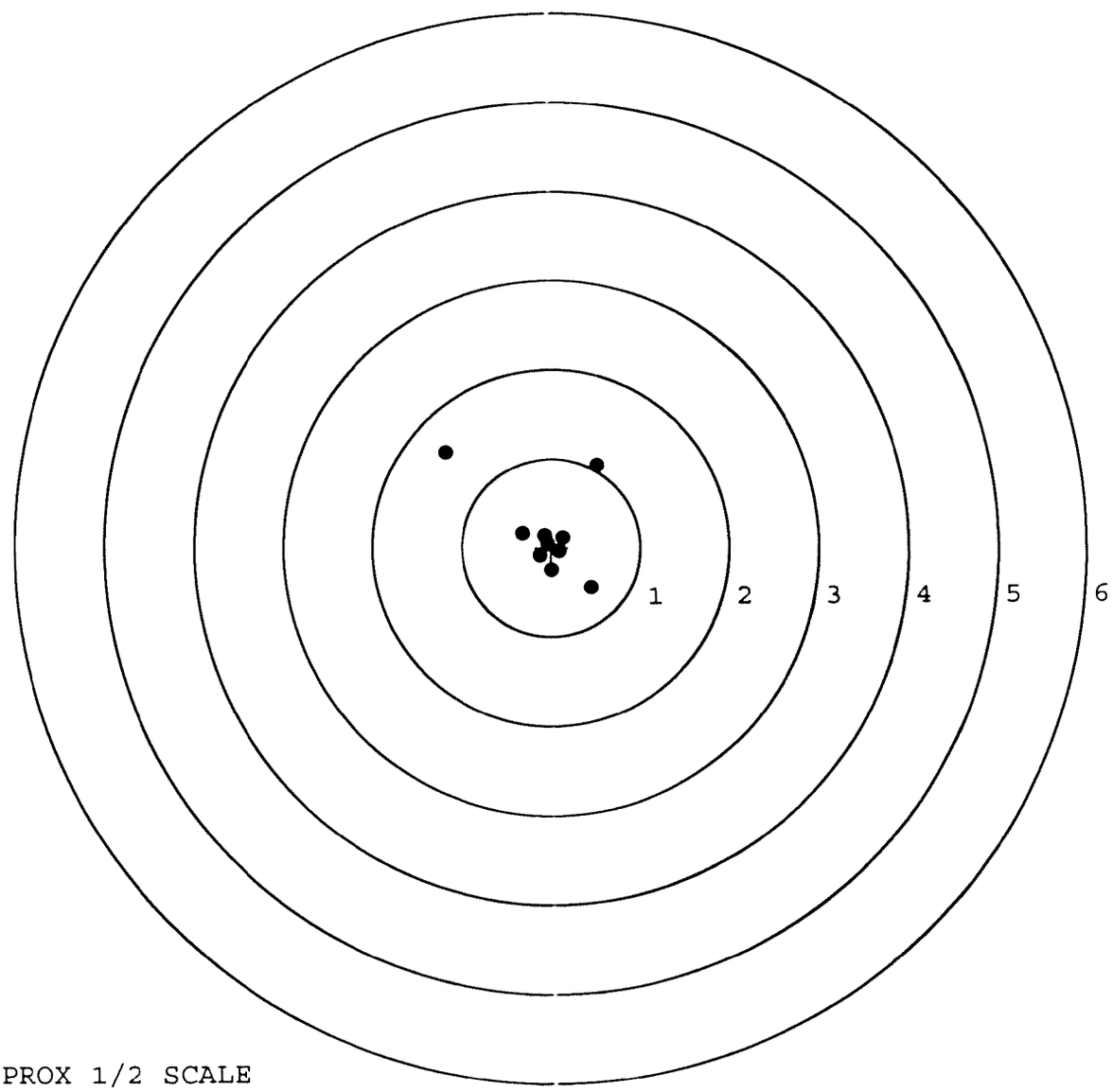


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522345.__0
TARGET NUMBER: 2
FILE DATE: 10/11/2008
FILE TIME: 06:45

X CENTROID:	-0.055
Y CENTROID:	0.161
POA TO CENTROID:	0.170
HORZ SPREAD:	1.697
VERT SPREAD:	1.530
GROUP SPREAD:	2.235
MIN RADIUS:	0.033
MAX RADIUS:	1.447
MEAN RADIUS:	0.474
# IN 1 IN DIAMETER:	7
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-1.177	1.074
2:	0.520	0.920
3:	0.452	-0.456
4:	0.003	-0.257
5:	0.090	-0.041
6:	0.133	0.113
7:	-0.075	0.134
8:	-0.326	0.164
9:	-0.131	-0.091
10:	-0.042	0.046

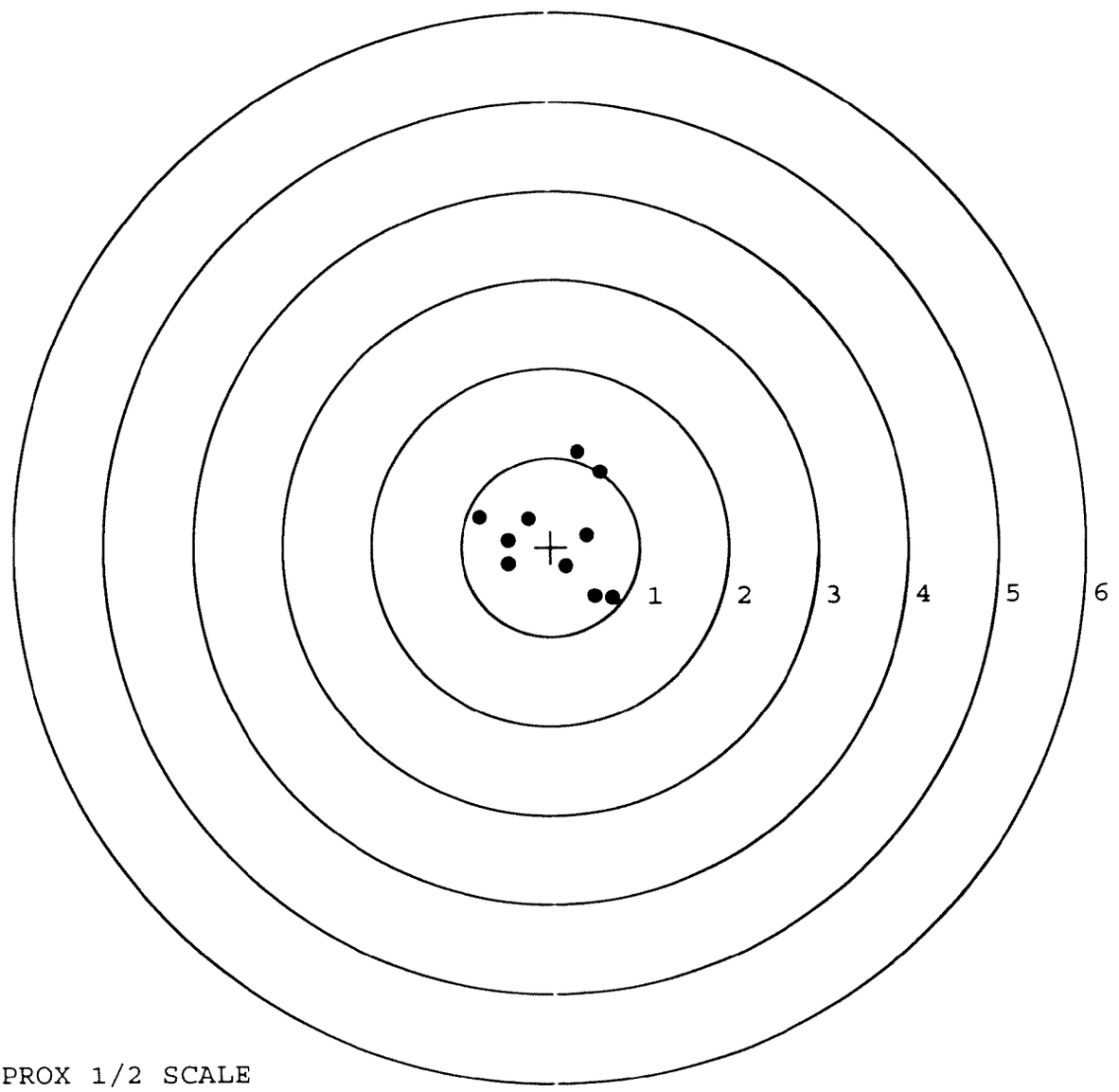


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522345.__0
TARGET NUMBER: 3
FILE DATE: 10/11/2008
FILE TIME: 06:45

X CENTROID:	0.065
Y CENTROID:	0.121
POA TO CENTROID:	0.137
HORZ SPREAD:	1.478
VERT SPREAD:	1.638
GROUP SPREAD:	1.681
MIN RADIUS:	0.344
MAX RADIUS:	0.971
MEAN RADIUS:	0.670
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.688	-0.577
2:	0.499	-0.557
3:	0.171	-0.215
4:	0.409	0.127
5:	0.564	0.834
6:	0.309	1.061
7:	-0.790	0.336
8:	-0.474	-0.193
9:	-0.477	0.076
10:	-0.247	0.317

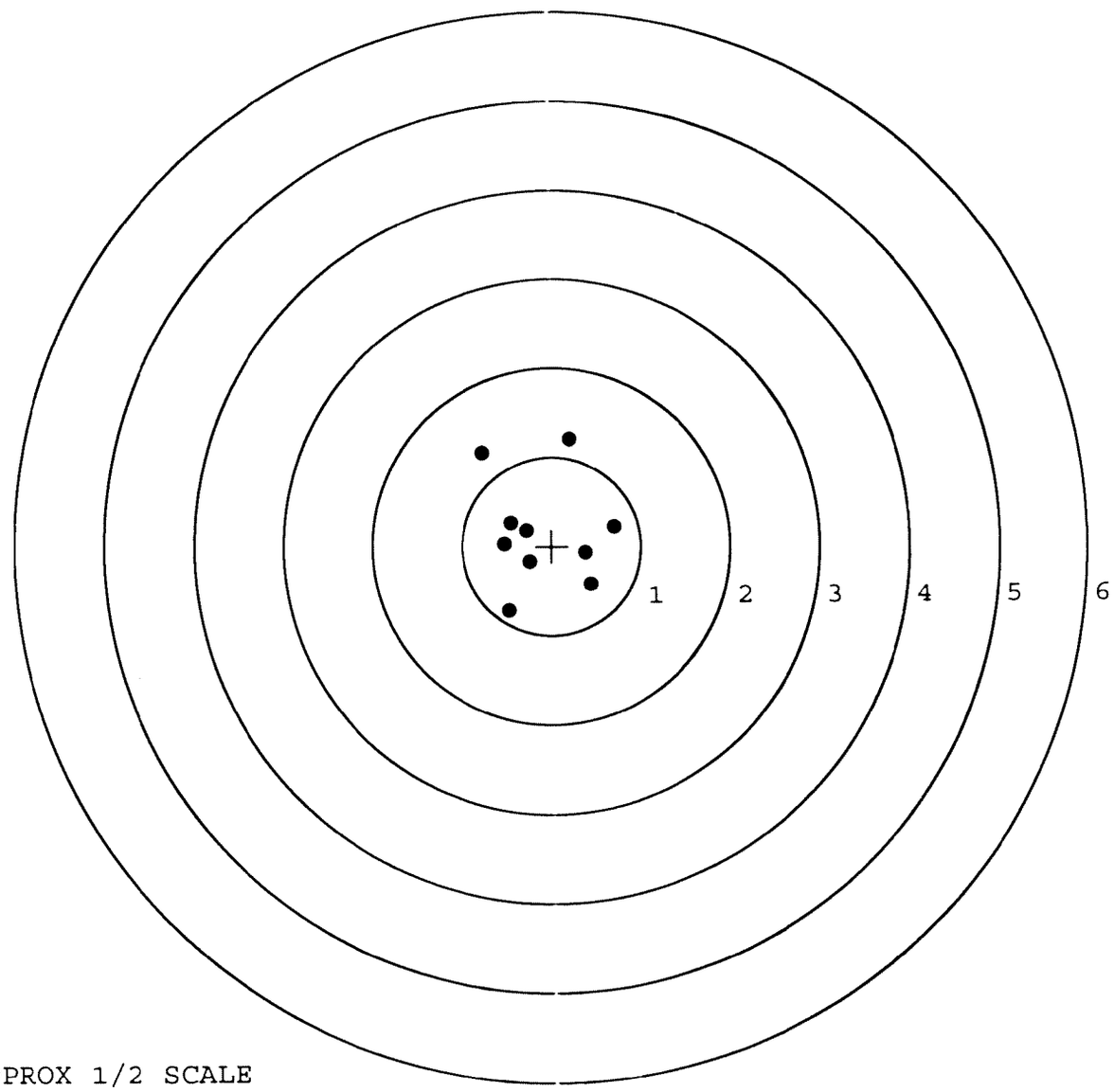


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6522345.__0
TARGET NUMBER: 4
FILE DATE: 10/11/2008
FILE TIME: 06:45

X CENTROID:	-0.104
Y CENTROID:	0.152
POA TO CENTROID:	0.184
HORZ SPREAD:	1.475
VERT SPREAD:	1.922
GROUP SPREAD:	1.911
MIN RADIUS:	0.184
MAX RADIUS:	1.116
MEAN RADIUS:	0.666
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.770	1.048
2:	0.212	1.197
3:	0.705	0.214
4:	0.380	-0.075
5:	0.440	-0.431
6:	-0.286	0.177
7:	-0.456	0.262
8:	-0.528	0.033
9:	-0.249	-0.178
10:	-0.484	-0.725

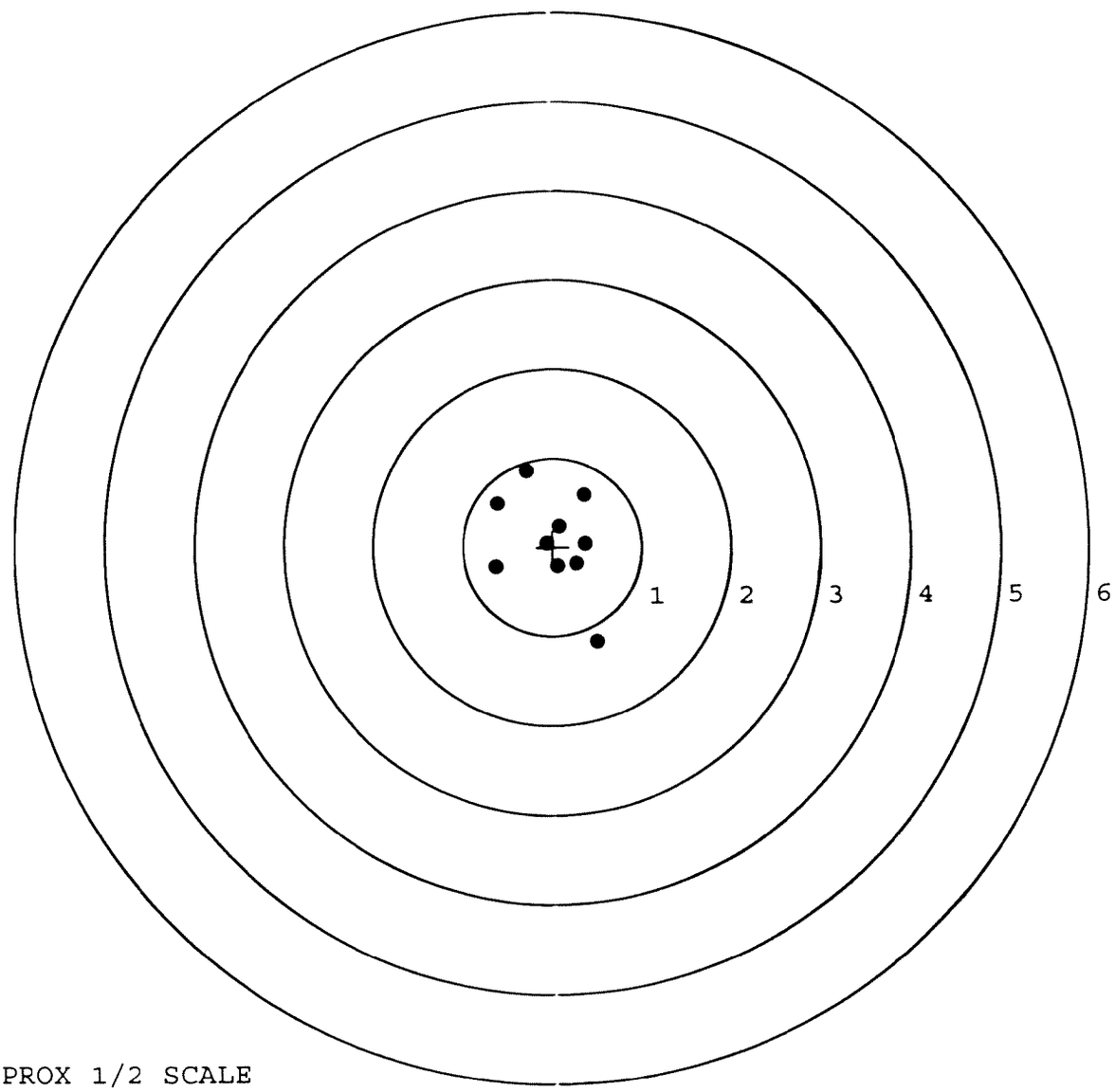


TARGET APPROX 1/2 SCALE

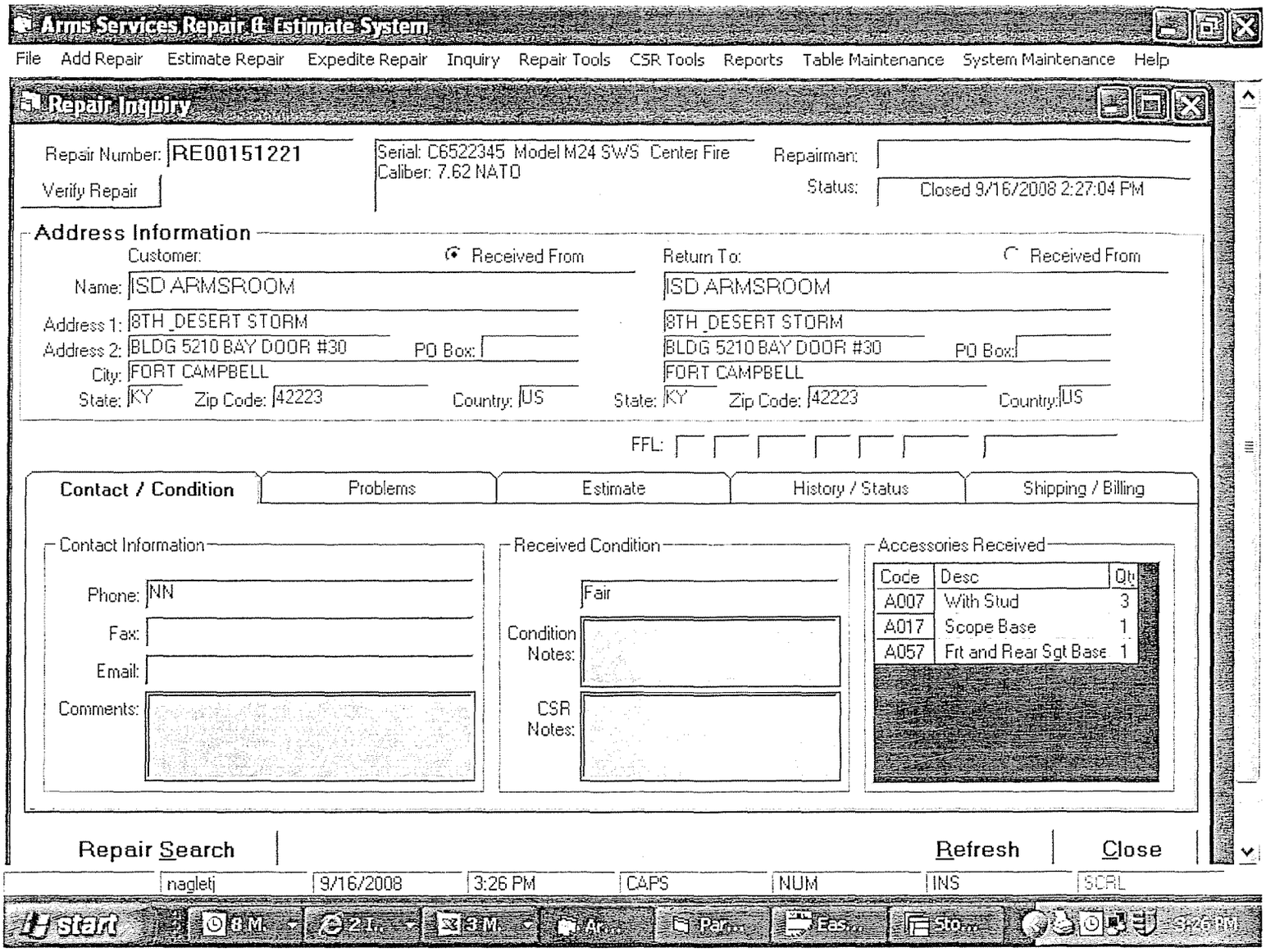
SERIAL NUMBER: C6522345.__0
TARGET NUMBER: 5
FILE DATE: 10/11/2008
FILE TIME: 06:45

X CENTROID:	0.003
Y CENTROID:	0.055
POA TO CENTROID:	0.055
HORZ SPREAD:	1.129
VERT SPREAD:	1.922
GROUP SPREAD:	2.078
MIN RADIUS:	0.073
MAX RADIUS:	1.226
MEAN RADIUS:	0.544
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.364	0.586
2:	-0.293	0.855
3:	-0.613	0.492
4:	-0.631	-0.224
5:	0.498	-1.067
6:	0.373	0.038
7:	0.269	-0.191
8:	0.054	-0.214
9:	-0.070	0.046
10:	0.075	0.228



TARGET APPROX 1/2 SCALE


Arms Services Repair & Estimate System
File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help
Repair Inquiry
Repair Number: RE00151221
Verify Repair
Serial: C6522345 Model M24 SWS Center Fire
Caliber: 7.62 NATO
Repairman:
Status: Closed 9/16/2008 2:27:04 PM
Address Information
Customer: Received From
Name: ISD ARMSROOM
Address 1: 8TH _DESERT STORM
Address 2: BLDG 5210 BAY DOOR #30 PO Box:
City: FORT CAMPBELL
State: KY Zip Code: 42223 Country: US
Return To: Received From
ISD ARMSROOM
8TH _DESERT STORM
BLDG 5210 BAY DOOR #30 PO Box:
FORT CAMPBELL
State: KY Zip Code: 42223 Country: US
FFL:
Contact / Condition
Problems
Estimate
History / Status
Shipping / Billing
Contact Information
Phone: NN
Fax:
Email:
Comments:
Received Condition
Fair
Condition Notes:
CSR Notes:
Accessories Received
Code Desc Qty
A007 With Stud 3
A017 Scope Base 1
A057 Frt and Rear Sgt Base 1
Repair Search
Refresh
Close
nagletj
9/16/2008
3:26 PM
CAPS
NUM
INS
SCRL
start
9:26 PM


Serial Number:
C6522345
Model M24 SWS
RE00151221

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & R NUMBER 151221
SERIAL NUMBER C6522345
LOG-IN DATE 9-16-08

OPERATION #	OPERATION NAME							DATE	INITIAL
500	DIS-ASSEMBLE GUN							9-18-08	RTL
505	RE-BARREL							9-22-08	RTL
560	ASSEMBLE							9-22-08	RTL
600	PROOF							9-22-08	LPD
605	CHECK HEADSPACE							9-22-08	LPD
610	DIS-ASSEMBLE GUN							9-22-08	LPD
612	MAGNAFLUX							9/30/08	(RB)
510	DRILL AND TAP							9-23-08	JF
615	ROLLMARK CALIBER							9/30/08	RT
618	ROTO-BLAST								
620	APPLY COATINGS							10/	—
625	FINAL ASSEMBLY							10-2-08	RTL
640	FUNCTION TEST AND	(PASS)	FAIL					10-10-08	TC
650	TARGET	(PASS)	FAIL					10-10-08	TC
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION							
	MALFUNCTION	CORRECTION						10-10-08	LD
670	FINAL INSPECTION							10-22-08	LD
	A) HEADSPACE	(PASS)	FAIL					10-22-08	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.31	2.29	2.31	2.42	2.37		10/16/08	FM
691	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	4.0	4.0	4.0				10-22-08	LD
	G) SAFETY OFF FORCE 2 LBS MIN	4.0	4.0	4.0				10-22-08	LD
	I) FIRING PIN INDENT .020	.022	.022	.021				10-22-08	LD
690	PACK							10/31/08	FM

MAGNA - FLUX
MAGNA - FLUX
OPERATOR
OPERATOR

N/A

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER R 99-09172

INITIAL	CUSTOMER ORDER NO.
SWS	394

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
04/07/99	04/08/99	OK 7-90	C6522345		700 7.62 M24

ACCESSORIES W/STUDS SCOPE BASE

FROM:

US ARMY
ATTN: JAMES C STARNS JR
GSC 5TH SFG (A)
FORT CAMPBELL KY 42223

SHIP TO:

US ARMY
ATTN: JAMES C STARNS JR
GSC 5TH SFG (A)
FORT CAMPBELL KY 42223

CUST NO:208414 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE	PROM. DATE	ESTIMATED	VIA
		☐			DOOR

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Barrel 96003
Stock 96018
Extractor 91816

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	✓	✓	
GALLERY TESTER	**DATE**	**DATE**	**DATE**	**DATE**	**DATE**
RW		6-11-99	6-14-99	6-14-99	

OFFICE COPY

RD6925 REV. 7/97

Receipt Of Firearm(s) Delivered to the Plant for Repair File # 00394
Firearm Checked For Live Ammunition [ ]

Delivery Date 4 / 7 / 99

Customer Name (Print) US Army James C Starns JR
Address GSC 5th SFG(A), Ft Campbell State KY Zip 42223
Phone Number (502)- 798-2852/7932

Firearm Description Model M700 (M24) Cal./ Ga. 7.62
Serial Number C6522345
Stock/ Fore-end Condition circle the description
(Excellent; Good ; Fair; Poor; Fancy; Plain, Synthetic, Wood)
Comments on Stock/ Fore-end condition _____
Metal Condition circle the description
(Excellent; Good ; Fair; Poor; Fancy; Plain Stainless Steel)
Comments on Metal condition _____
Barrel Type (VT. Rib; Plain; Deer; Stainless Steel) Barrel length _____
List additional accessories IE Scope, Sling, Gun case and description;

_____

Customer request: Reconditioning

Return Process Return to Clark St. Ent.[ ] Return via UPS [ ]

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature _____ Date 4/7/99
person delivering firearm.

Signature _____ Date 4/7/99
security officer

Signature _____ Date 4/7/99
arms service / CSR

Customer Pick Up Verification

I certify, I am the same person whom delivered the above described firearm to the Remington Ilion plant for repair and may lawfully possess a firearm in New York State

Signature _____ Date ____/____/____
person receiving firearm must be the same whom delivered

Signature _____ Date ____/____/____
security officer or other witness returning the firearm

Reciept Of Firearm. Doc
Rev. 12/16/98

ARM SERVICE COPY

Remington Test Lab, Ilion, N.Y.

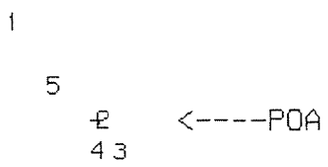
Centroidal distance calculations for Rifle # c6522345
21 Jun 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1332
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0942
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .163144

THE AMR FOR THIS RIFLE IS: 1.026

CENTROIDAL DISTANCES

0	TO	1	.856248
1	TO	2	.875434
1	TO	3	1.11343
1	TO	4	1.01788
1	TO	5	.495997



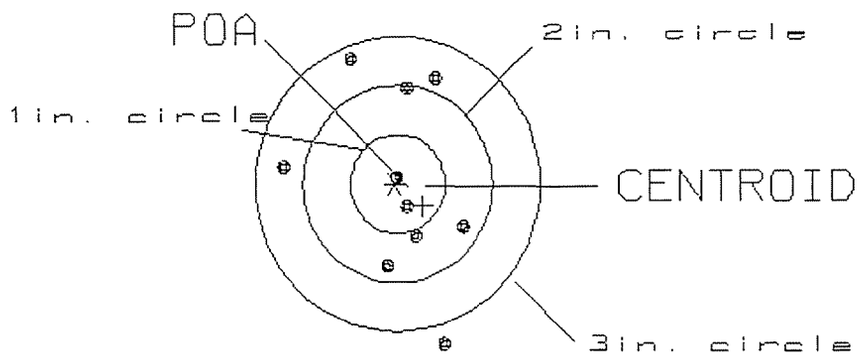
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.372
MIN RADIUS	:	.106
MEAN RADIUS	:	.891
MAX RADIUS	:	1.723
CENTROID X	:	-.295
CENTROID Y	:	.228

21 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522345

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 1.83	2
VS= 2.94	6
GS= 3.11	9

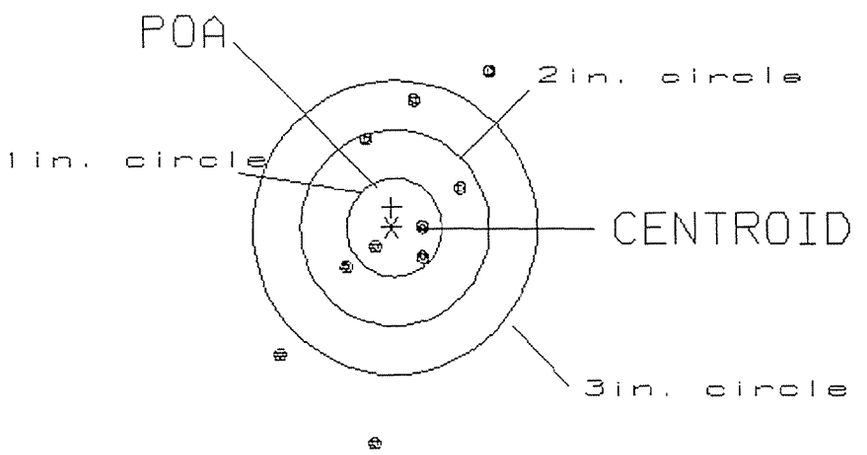
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □

POA TO CENTROID:		.200
MIN RADIUS	:	.260
MEAN RADIUS	:	1.050
MAX RADIUS	:	2.206
CENTROID X	:	.004
CENTROID Y	:	-.200

21 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522345

CENTERFIRE PATTERN # 2



# OF SHOTS= 10	# IN CIRCLE
HS= 2.13	3
VS= 3.79	6
GS= 3.97	7

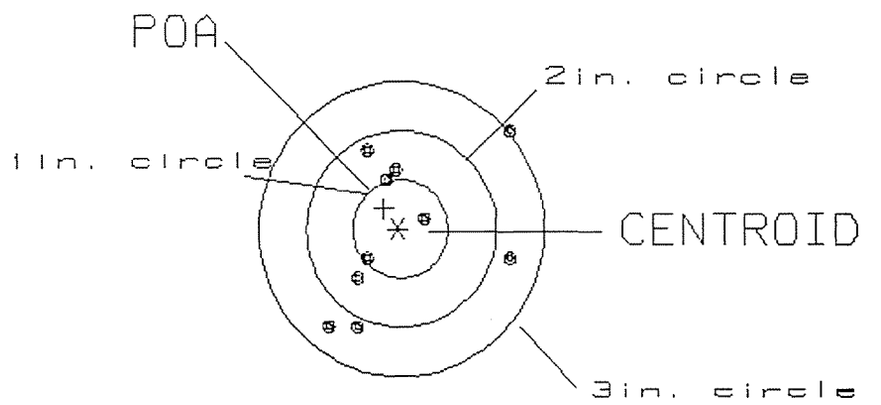
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 3 □

POA TO CENTROID:		.257
MIN RADIUS	:	.314
MEAN RADIUS	:	.854
MAX RADIUS	:	1.527
CENTROID X	:	.156
CENTROID Y	:	-.205

21 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522345

CENTERFIRE PATTERN # 3



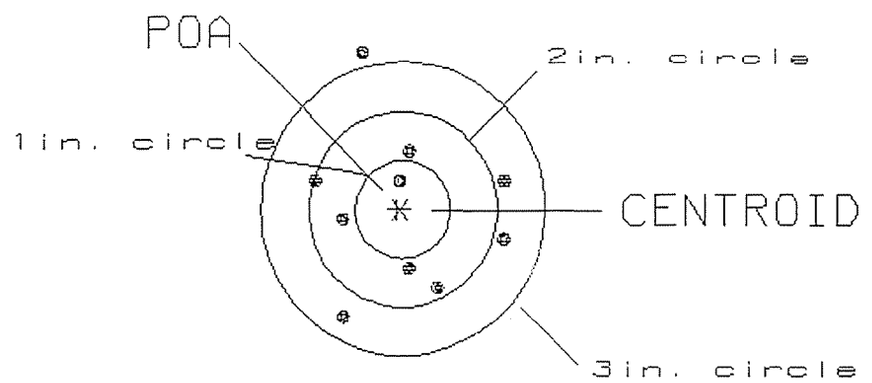
# OF SHOTS= 10	# IN CIRCLE
HS= 1.90	2
VS= 2.00	6
GS= 2.76	9

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	4
POA TO CENTROID:	.031
MIN RADIUS :	.319
MEAN RADIUS :	.924
MAX RADIUS :	1.611
CENTROID X :	.031
CENTROID Y :	.002

21 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522345

CENTERFIRE PATTERN # 4



# OF SHOTS= 10	# IN CIRCLE
HS= 2.03	1
VS= 2.69	6
GS= 2.70	9

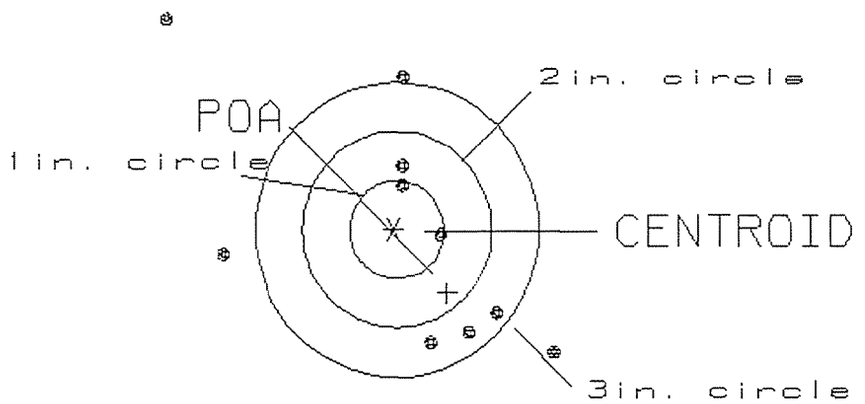
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 5 □

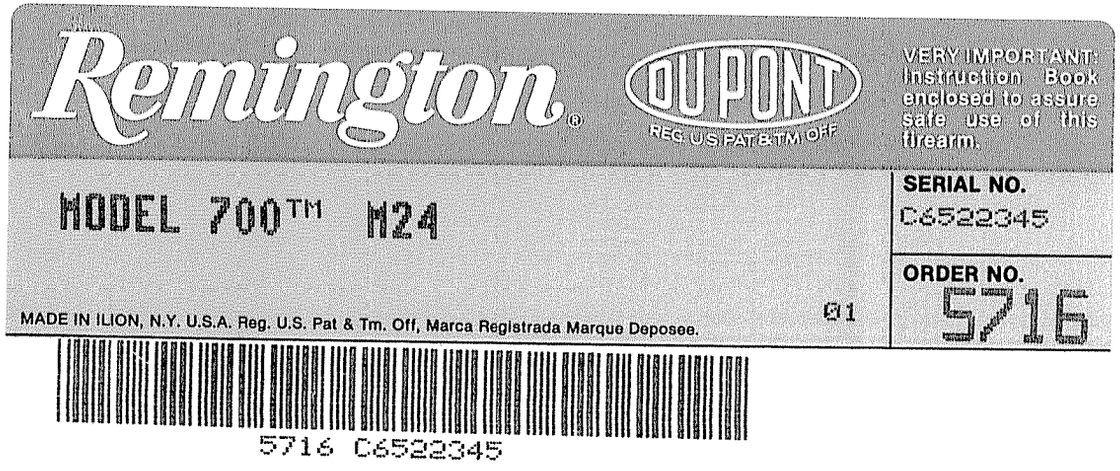
POA TO CENTROID:		.856
MIN RADIUS	:	.428
MEAN RADIUS	:	1.411
MAX RADIUS	:	3.243
CENTROID X	:	-.562
CENTROID Y	:	.646

21 Jun 1999 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6522345

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 4.10	2
VS= 3.40	3
GS= 5.33	6



CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6522345
23 Aug 1990

CENTROIDAL DISTANCES

0	TO	1	.177229
1	TO	2	.680541
1	TO	3	.212897
1	TO	4	.331103
1	TO	5	.112432

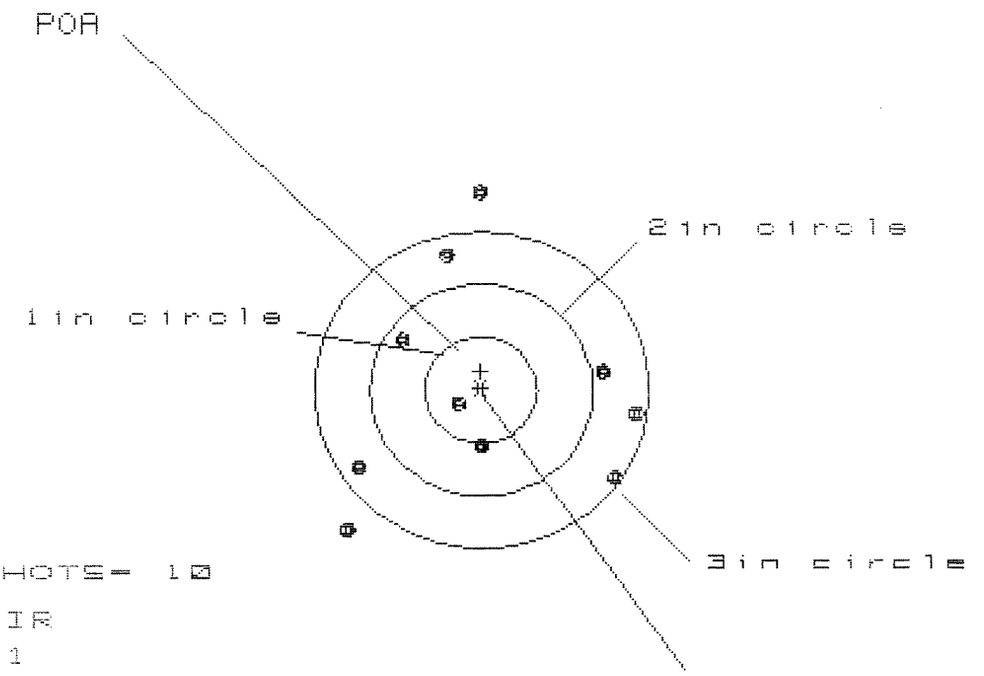
<----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0496
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0438
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .066171

THE ANP FOR THIS RIFLE IS: .9094

23 Aug 1990 FILE:/PATTERNING/CENTERFIRE_PATT/C6522345

CENTERFIRE PATTERNS # 1

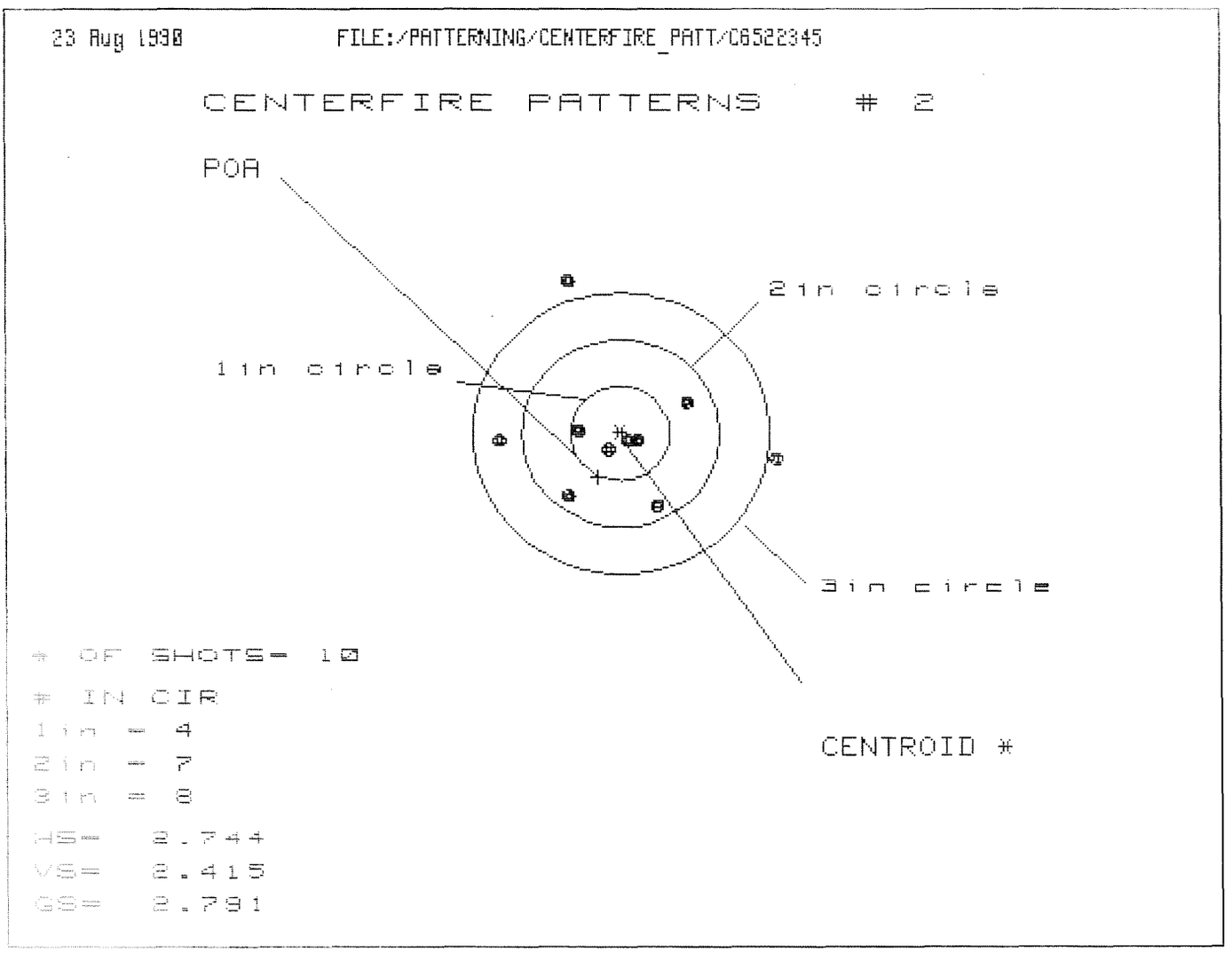


OF SHOTS= 10

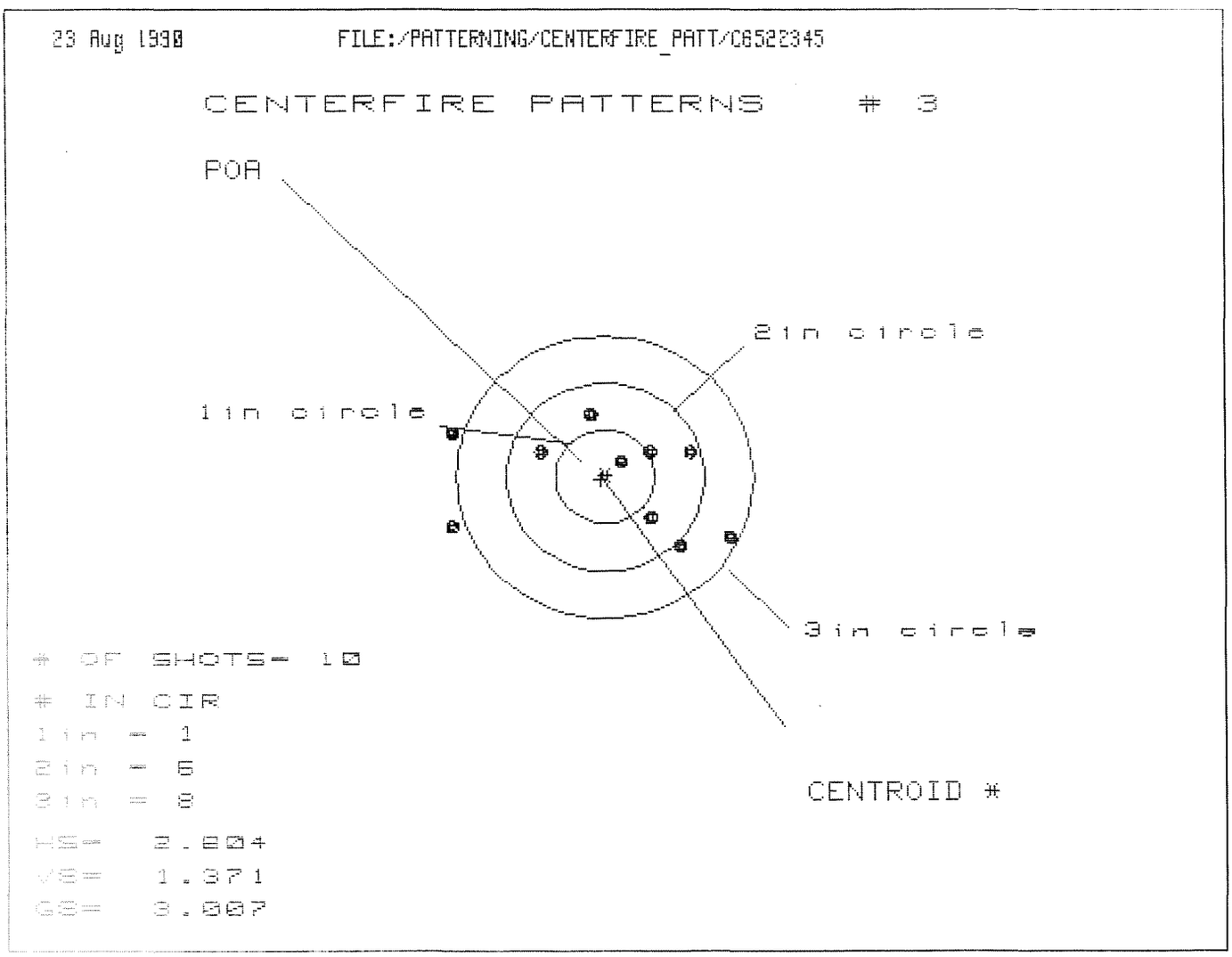
# IN CIR	
1in	1
2in	3
3in	8

HS= 2.650
VS= 3.202
GS= 3.428

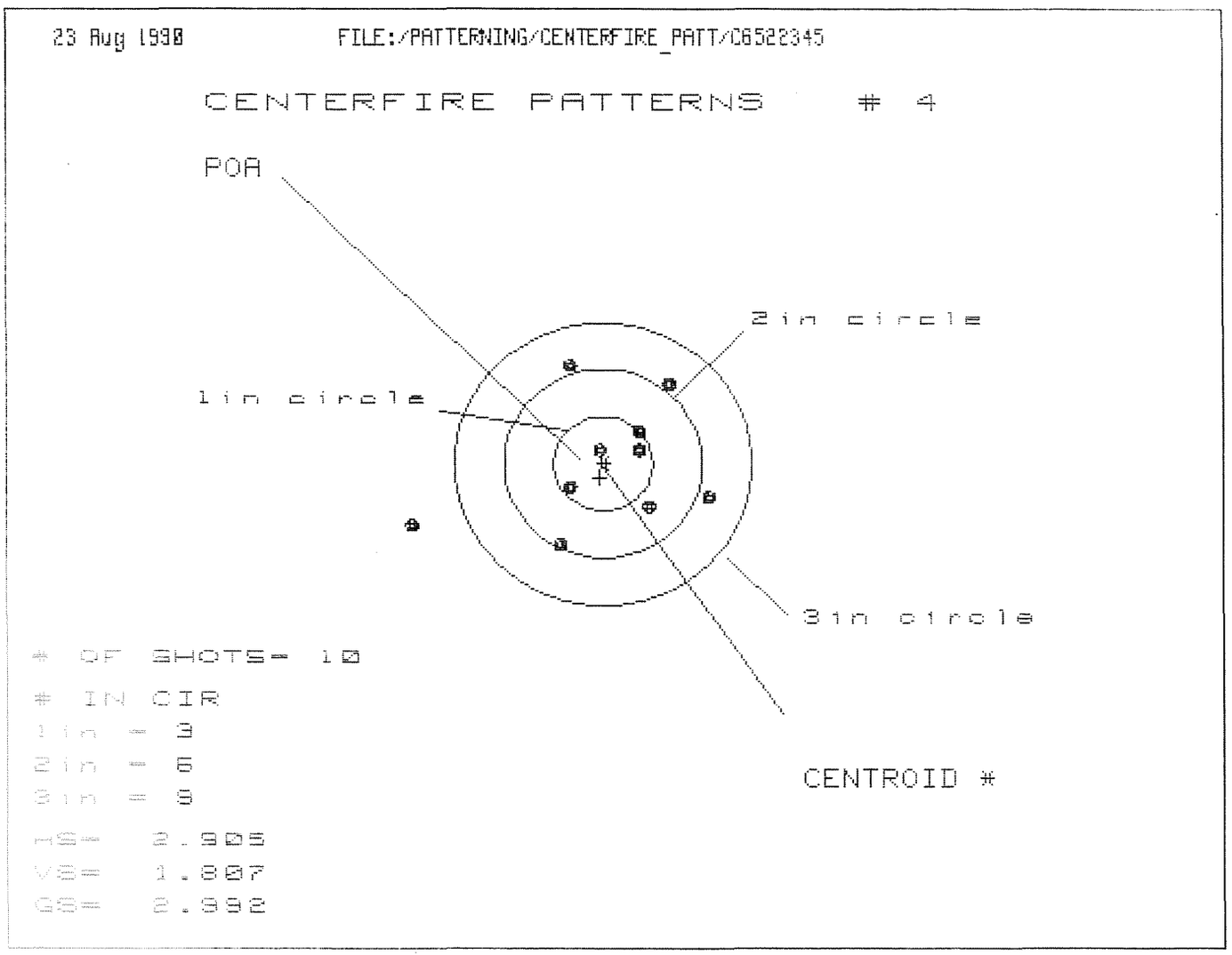
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.403	1.400	1.244
MINIMUM X	:	-1.247	-1.250	-1.226
MAXIMUM Y	:	1.890	1.447	1.309
MINIMUM Y	:	-1.312	-1.102	-.754
CENTROID X	:	.009	.012	.168
CENTROID Y	:	-.177	-.387	-.249
POA TO CENTROID in.	:	.177	.387	.300
MIN RADIUS	:	.239	.262	.384
MEAN RADIUS	:	1.181	1.080	1.015
MAX RADIUS	:	1.890	1.666	1.401
HORIZONTAL SPREAD	:	2.650	2.650	2.470
VERTICAL SPREAD	:	3.202	2.549	2.063
EXTREME SPREAD	:	3.428	2.848	2.535
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		8	



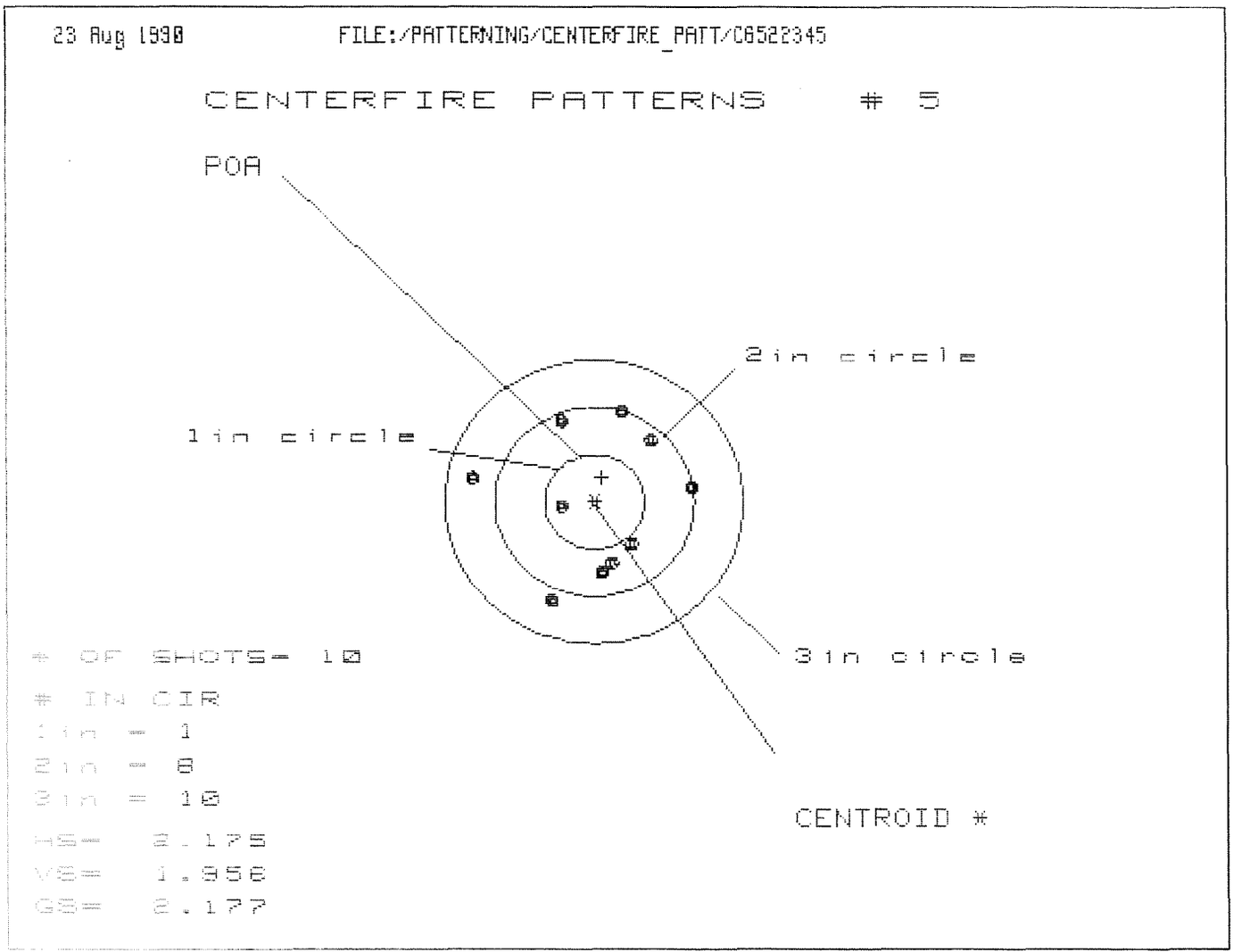
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.552	1.497	.765
MINIMUM X	:	-1.192	-1.247	-1.060
MAXIMUM Y	:	1.655	.476	.470
MINIMUM Y	:	-.760	-.577	-.583
CENTROID X	:	.229	.284	.097
CENTROID Y	:	.467	.283	.289
POA TO CENTROID in.	:	.520	.401	.305
MIN RADIUS	:	.120	.073	.024
MEAN RADIUS	:	.782	.652	.534
MAX RADIUS	:	1.728	1.498	1.071
HORIZONTAL SPREAD	:	2.744	2.744	1.825
VERTICAL SPREAD	:	2.415	1.053	1.053
EXTREME SPREAD	:	2.791	2.752	1.852
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.269	1.098	.885
MINIMUM X	:	-1.535	-1.706	-1.026
MAXIMUM Y	:	.664	.606	.661
MINIMUM Y	:	-.707	-.765	-.710
CENTROID X	:	.044	.215	.428
CENTROID Y	:	.033	.091	.036
POA TO CENTROID in.	:	.056	.233	.430
MIN RADIUS	:	.232	.135	.298
MEAN RADIUS	:	.923	.799	.658
MAX RADIUS	:	1.621	1.762	1.064
HORIZONTAL SPREAD	:	2.804	2.804	1.911
VERTICAL SPREAD	:	1.371	1.371	1.371
EXTREME SPREAD	:	3.007	3.007	2.094
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.015	.805	.863
MINIMUM X	:	-1.890	-.597	-.539
MAXIMUM Y	:	.998	.926	1.028
MINIMUM Y	:	-.809	-.881	-.779
CENTROID X	:	.036	.246	.188
CENTROID Y	:	.153	.225	.123
POA TO CENTROID in.	:	.157	.334	.225
MIN RADIUS	:	.146	.122	.222
MEAN RADIUS	:	.824	.657	.625
MAX RADIUS	:	1.998	1.066	1.130
HORIZONTAL SPREAD	:	2.905	1.402	1.402
VERTICAL SPREAD	:	1.807	1.807	1.807
EXTREME SPREAD	:	2.992	2.005	1.901
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.957	.822	.754
MINIMUM X	:	-1.218	-.546	-.555
MAXIMUM Y	:	.932	.962	.838
MINIMUM Y	:	-1.024	-.994	-.829
CENTROID X	:	-.070	.065	.133
CENTROID Y	:	-.257	-.287	-.163
POA TO CENTROID in.	:	.267	.294	.210
MIN RADIUS	:	.358	.422	.516
MEAN RADIUS	:	.837	.779	.736
MR. RADIUS	:	1.246	1.134	.953
HORIZONTAL SPREAD	:	2.175	1.368	1.309
VERTICAL SPREAD	:	1.956	1.956	1.667
EXTREME SPREAD	:	2.177	2.077	1.687
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6522345

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	6 29	90	RW
600	Proof	6 29	90	RW
607	Check Headspace	6 29	90	RW
610	Dis-assemble Gun	6 29	90	RW
612	Magnaflux Barrel Action		7-12-90	KR
	Magnaflux Bolt		7-12-90	KR
615	Rollmark Caliber		7-12-90	G.S.
617	Drill and Tap Sight Holes		7/13/90	EB
618	Polish Barrel RB		7/16/90	WB
620	Apply Coatings (Barrel Action)		7-23-90	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		7/25/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		7/25/90	RW
	C) Inspect Ejector Hole for Chamfer		7/25/90	RW
	D) Oil Firing Pin Ass'y		7/25/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8/18/90	JH

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			8/15/90	RL
	G) Safety Off Force	4	4	4			8/15/90	RL
	H) Trigger Pull Test & Retainability						8/15/90	RL
	I) Firing Pin Indent	.0225	.023	.023			8/15/90	RL
	J) Assemble Stock						8/22/90	RW
	K) Assemble Swivel Studs						8/30/90	RS
	L) Attach Front and Rear Sight Assemblies						8/22/90	RW
	M) Iron Sight Alignment						8/22/90	RW
	N) Detach Front & Rear Sights & place in numbered container						8/22/90	RW
	O) Attach Scope to Rifle						8/22/90	RW
	P) Detach & Attach Scope 20 Times						8/22/90	RW
640	Gallery Target & Test						8/22/90	KJ
	A) Time						8/22/90	KJ
	B) Malfunctions						8/22/90	KJ
	C) Pierced Primers						8/22/90	KJ
	D) Optical Clearity of Scope						8/22/90	KJ
645	Inspect for Live Ammo						8/22/90	KJ
655	Final Inspection A) Headspace						8/30/90	RS
	B) Trigger Pull	2.26	2.16	2.26	2.23	2.27	8/30/90	RL
	C) Function						8/30/90	RS
660	Pack						9/18/90	RL

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6522345
DATE 8/18/98
TESTER JL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.31	2.41	2.31	2.26	MIN. SETTING,
PULL #2	2.40	2.49	2.19	2.16	NO AVG. OF 5
PULL #3	2.31	2.37	2.31	2.26	READINGS ACCEPT-
PULL #4	2.44	2.43	2.31	2.23	ABLE LESS THAN 2#
PULL #5	2.40	2.37	2.39	2.27	
TOTAL	11.86	12.07	11.51	11.18	
AVG.	2.372	2.414	2.302	2.236	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.34	3.36		
PULL #2	3.33	3.33		
PULL #3	3.36	3.30		
PULL #4	3.36	3.19		
PULL #5	3.39	3.33		
TOTAL	16.78	16.51		
AVG.	3.356	3.302		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.46	4.38		4.17
PULL #2	4.47	4.47		4.45
PULL #3	4.39	4.46		4.21
PULL #4	4.46	4.36		4.46
PULL #5	4.36	4.30		4.45
TOTAL	22.13	21.97		21.74
AVG.	4.426	4.394		4.348