

710 RECEIVER\RECEIVER-20PC.job: Histogram 15 - PS

Part Program 710 RECEIVER
 Description RECEIVER-20PC
 Feature name SCOPE SCREW 4
 Feature number 4
 NOM 0.0000 UTL 0.0056 LTL -0.0040
 Lot Size 19
 Mean 0.0105 Std Dev 0.0077
 Mean+3S 0.0336 Mean-3S -0.0125
 Skew 0.8477 Kurtosis -0.2130
 Minimum 0.0012 Maximum 0.0274
 Range 0.0262 Avg Range 0.0172

	Number	Percent
Acceptable Parts	7	36.8
Defectives Lower	0	0.0
Defectives Upper	12	63.2
Defectives Total	12	63.2

	Deviation Method	Range Method
QU	-0.65	-0.29
QL	1.89	0.85

ET06210