

C6498778

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington

Repair Inquiry

Repair Number: RE00149813

Serial: C6498778 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Status: Closed 8/25/2008 9:52:11 AM

Verify Repair

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: CAMP ROBERTS MATES

CAMP ROBERTS MATES

Address 1: EAST GARRISON BLDG 25021

EAST GARRISON BLDG 25021

Address 2: ATTN: CW4 KEISTER

PO Box:

ATTN: CW4 KEISTER

PO Box:

City: SAN MIGUEL

SAN MIGUEL

State: CA

Zip Code: 93451

Country: US

State: CA

Zip Code: 93451

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A008	With Swivel	2
A017	Scope Base	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

naglej

8/25/2008

10:26 AM

CAPS

NUM

INS

SCRL

start

13 Micr...

Yanuk's E...

5 Micr...

Part Sear...

Arms Ser...

10:26 AM

Serial Number: C6498778

Model: M24 SWS



RE00149813

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6498778.___1
FILE DATE AND TIME: 09/22/2008 06:12

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN - .830

SERIAL NUMBER: C6498778. __1

TARGET NUMBER: 1

FILE DATE: 09/22/2008

FILE TIME: 06:12

POINT#	X	Y
--------	---	---

1:	1.121	-0.564
----	-------	--------

2:	0.954	-0.153
----	-------	--------

3:	0.880	0.176
----	-------	-------

4:	0.592	0.102
----	-------	-------

5:	0.241	0.217
----	-------	-------

6:	-0.020	-0.227
----	--------	--------

7:	-0.435	0.215
----	--------	-------

8:	-0.544	-0.339
----	--------	--------

9:	-1.176	0.089
----	--------	-------

10:	-1.534	0.039
-----	--------	-------

X CENTROID: 0.008

Y CENTROID: -0.045

POA TO CENTROID: 0.045

HORZ SPREAD: 2.655

VERT SPREAD: 0.781

GROUP SPREAD: 2.723

MIN RADIUS: 0.185

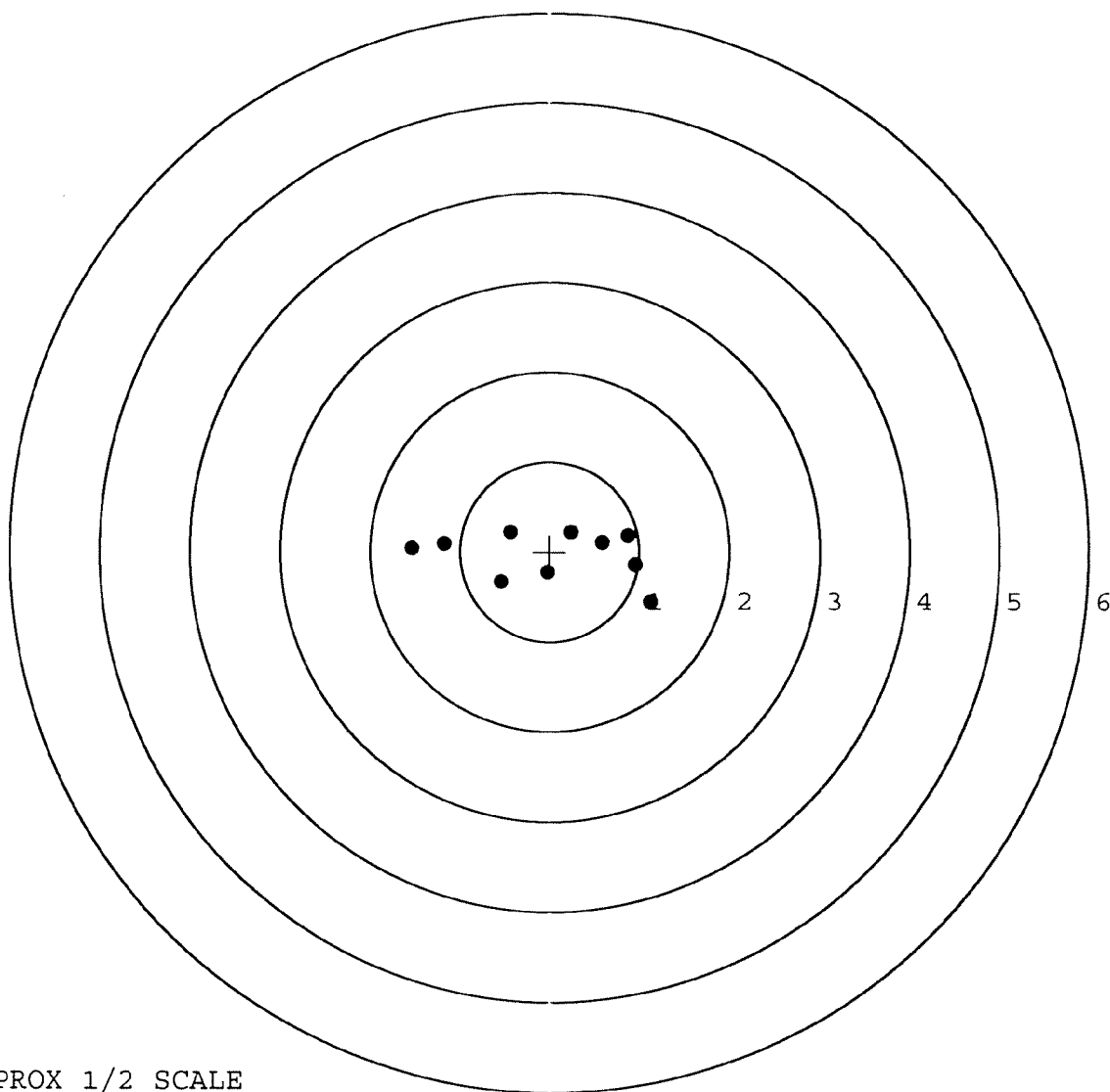
MAX RADIUS: 1.544

MEAN RADIUS: 0.809

IN 1 IN DIAMETER: 2

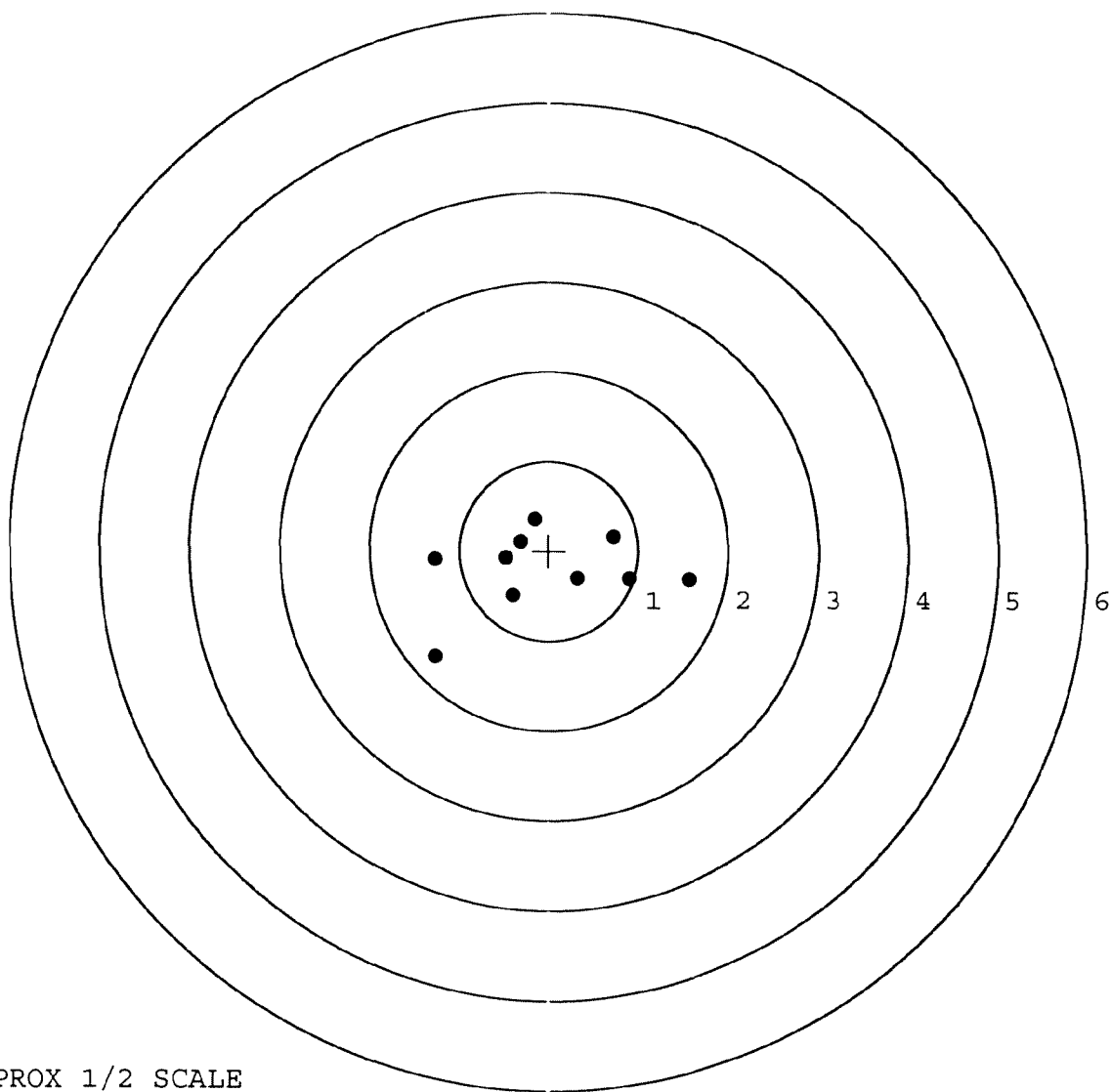
IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498778.	1	POINT#	X	Y
TARGET NUMBER:	2	1:	1.562	-0.320
FILE DATE: 09/22/2008		2:	0.904	-0.315
FILE TIME: 06:12		3:	0.728	0.160
		4:	0.321	-0.307
X CENTROID:	-0.038	5:	-0.402	-0.497
Y CENTROID:	-0.220	6:	-0.484	-0.086
POA TO CENTROID:	0.223	7:	-0.313	0.101
HORZ SPREAD:	2.838	8:	-0.149	0.350
VERT SPREAD:	1.531	9:	-1.276	-0.106
GROUP SPREAD:	2.961	10:	-1.271	-1.181
MIN RADIUS:	0.369			
MAX RADIUS:	1.603			
MEAN RADIUS:	0.851			
# IN 1 IN DIAMETER:	4			
# IN 2 IN DIAMETER:	7			
# in 3 IN DIAMETER:	8			



TARGET APPROX 1/2 SCALE

Repair Inquiry

Repair Number: RE00125598

Serial: C6498778 Model M24 SWS Center Fire
Caliber: 308

Repairman:

Verify Repair

Status:

Closed 2/21/2007 12:08:49 PM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: A/5/19TH SFG (A)

A/5/19TH SFG (A)

Address 1: 4203 SARATOGA AVE

4203 SARATOGA AVE

Address 2: STE# 115

PO Box:

STE# 115

PO Box:

City: JFTB LOS ALAMITOS

JFTB LOS ALAMITOS

State: CA

Zip Code: 90720

Country: US

State: CA

Zip Code: 90720

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition

Notes:

CSR

Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A016	Scope Rings	2
A017	Scope Base	1
A026	Scope	1
B000	FRONT AND REAR E	2
B001	DEPLOYMENT KIT	1

Repair Search

Refresh

Close

naglelj

2/21/2007

1:31 PM

CAPS

NUM

INS

SCPL



1:31 PM

Serial Number: C6498778

Model: M24 SWS



RE00125598

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6498778.__0
FILE DATE AND TIME: 03/12/2007 22:26

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.006
The Average Y Centroid of the Five Target Set:	-0.046
The Average Point of Impact of the Five Target Set:	0.046
The Average Mean Radius of the Five Target Set:	0.610
The Distance from POA to Centroid Target #1:	0.180
The Distance from Centroid Target #2 to Centroid Target #1:	0.108
The Distance from Centroid Target #3 to Centroid Target #1:	0.091
The Distance from Centroid Target #4 to Centroid Target #1:	0.303
The Distance from Centroid Target #5 to Centroid Target #1:	0.269

SERIAL NUMBER: C6498778. __0

TARGET NUMBER: 1

FILE DATE: 03/12/2007

FILE TIME: 22:26

POINT#	X	Y
--------	---	---

1:	-0.480	0.366
----	--------	-------

2:	-0.550	0.016
----	--------	-------

3:	0.068	0.577
----	-------	-------

4:	0.275	0.393
----	-------	-------

5:	0.746	-0.165
----	-------	--------

6:	0.766	-1.395
----	-------	--------

7:	0.124	-0.676
----	-------	--------

8:	-0.329	-0.460
----	--------	--------

9:	0.066	-0.248
----	-------	--------

10:	-0.134	-0.118
-----	--------	--------

X CENTROID: 0.055

Y CENTROID: -0.171

POA TO CENTROID: 0.180

HORZ SPREAD: 1.316

VERT SPREAD: 1.972

GROUP SPREAD: 2.157

MIN RADIUS: 0.078

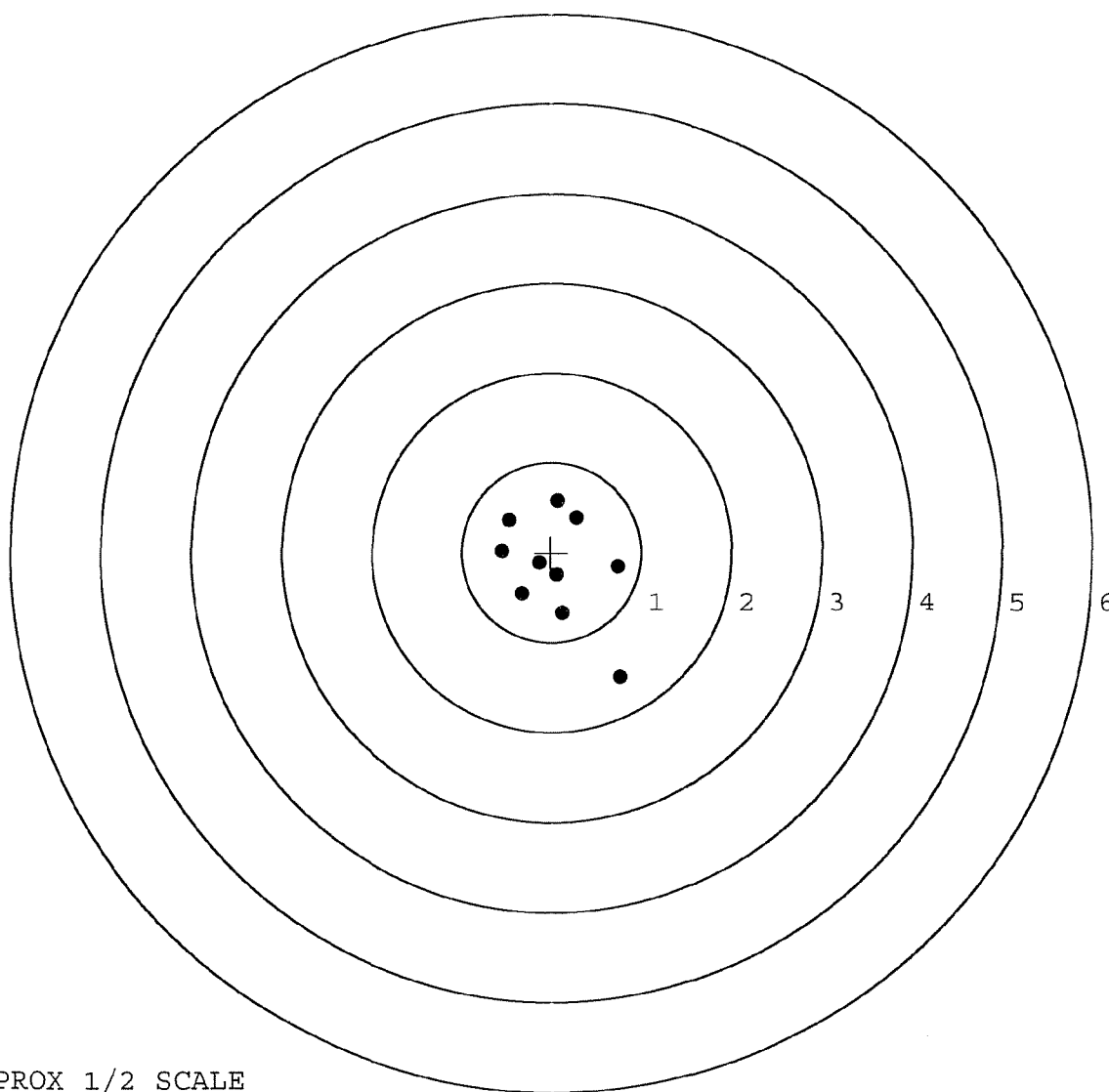
MAX RADIUS: 1.415

MEAN RADIUS: 0.612

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498778. __0

TARGET NUMBER: 2

FILE DATE: 03/12/2007

FILE TIME: 22:26

POINT#	X	Y
1:	-0.404	0.571
2:	-0.360	0.268
3:	-0.039	0.424
4:	-0.544	-1.246
5:	0.381	-0.820
6:	0.406	-0.306
7:	0.021	-0.354
8:	-0.113	-0.217
9:	0.180	0.053
10:	0.006	0.282

X CENTROID: -0.047

Y CENTROID: -0.135

POA TO CENTROID: 0.142

HORZ SPREAD: 0.950

VERT SPREAD: 1.817

GROUP SPREAD: 1.822

MIN RADIUS: 0.106

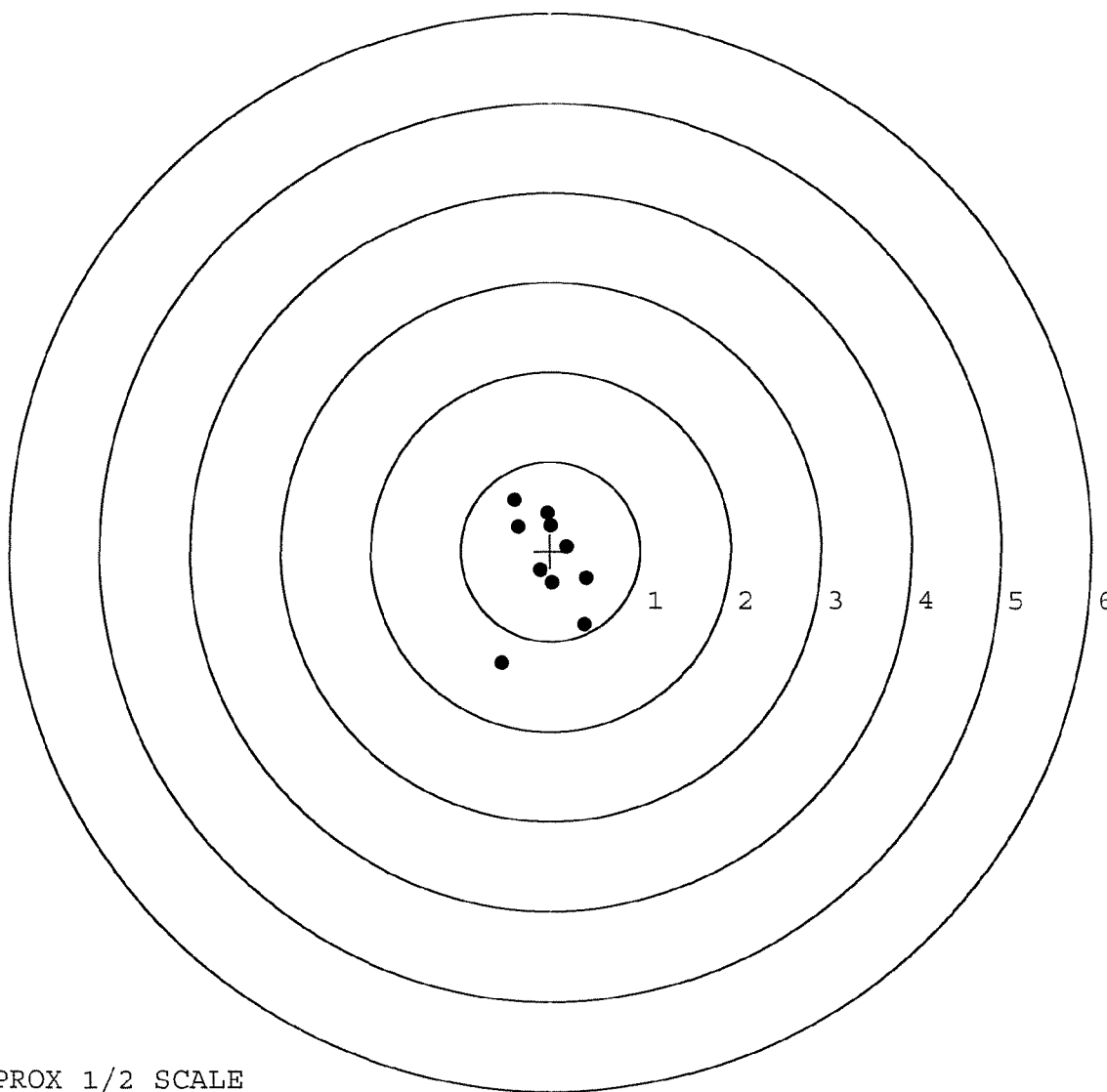
MAX RADIUS: 1.218

MEAN RADIUS: 0.542

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498778. __0

TARGET NUMBER: 3

FILE DATE: 03/12/2007

FILE TIME: 22:26

POINT#	X	Y
--------	---	---

1:	0.127	0.753
----	-------	-------

2:	-0.686	-0.073
----	--------	--------

3:	1.361	0.295
----	-------	-------

4:	-0.002	-1.773
----	--------	--------

5:	0.136	-0.498
----	-------	--------

6:	0.395	-0.289
----	-------	--------

7:	0.178	-0.099
----	-------	--------

8:	0.003	0.066
----	-------	-------

9:	0.035	0.287
----	-------	-------

10:	-0.316	0.221
-----	--------	-------

X CENTROID: 0.123

Y CENTROID: -0.111

POA TO CENTROID: 0.166

HORZ SPREAD: 2.047

VERT SPREAD: 2.526

GROUP SPREAD: 2.529

MIN RADIUS: 0.056

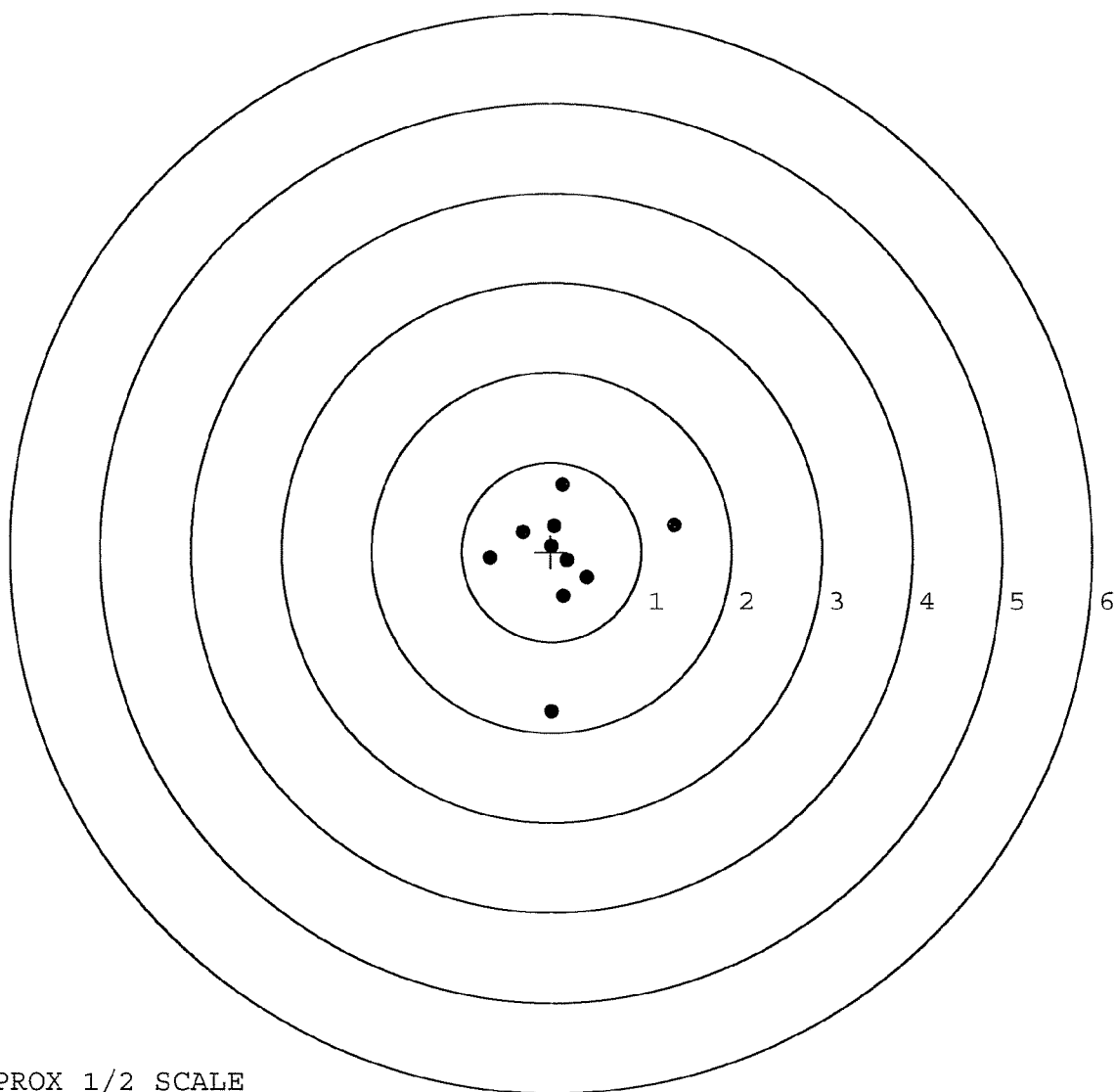
MAX RADIUS: 1.667

MEAN RADIUS: 0.658

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498778. __0

TARGET NUMBER: 4

FILE DATE: 03/12/2007

FILE TIME: 22:26

POINT#	X	Y
--------	---	---

1:	-0.807	0.445
----	--------	-------

2:	-0.705	0.890
----	--------	-------

3:	-0.297	0.350
----	--------	-------

4:	-0.186	0.429
----	--------	-------

5:	0.243	0.624
----	-------	-------

6:	-0.211	-0.017
----	--------	--------

7:	0.136	0.012
----	-------	-------

8:	0.481	-0.562
----	-------	--------

9:	0.931	-0.481
----	-------	--------

10:	-0.344	-0.670
-----	--------	--------

X CENTROID: -0.076

Y CENTROID: 0.102

POA TO CENTROID: 0.127

HORZ SPREAD: 1.738

VERT SPREAD: 1.560

GROUP SPREAD: 2.135

MIN RADIUS: 0.180

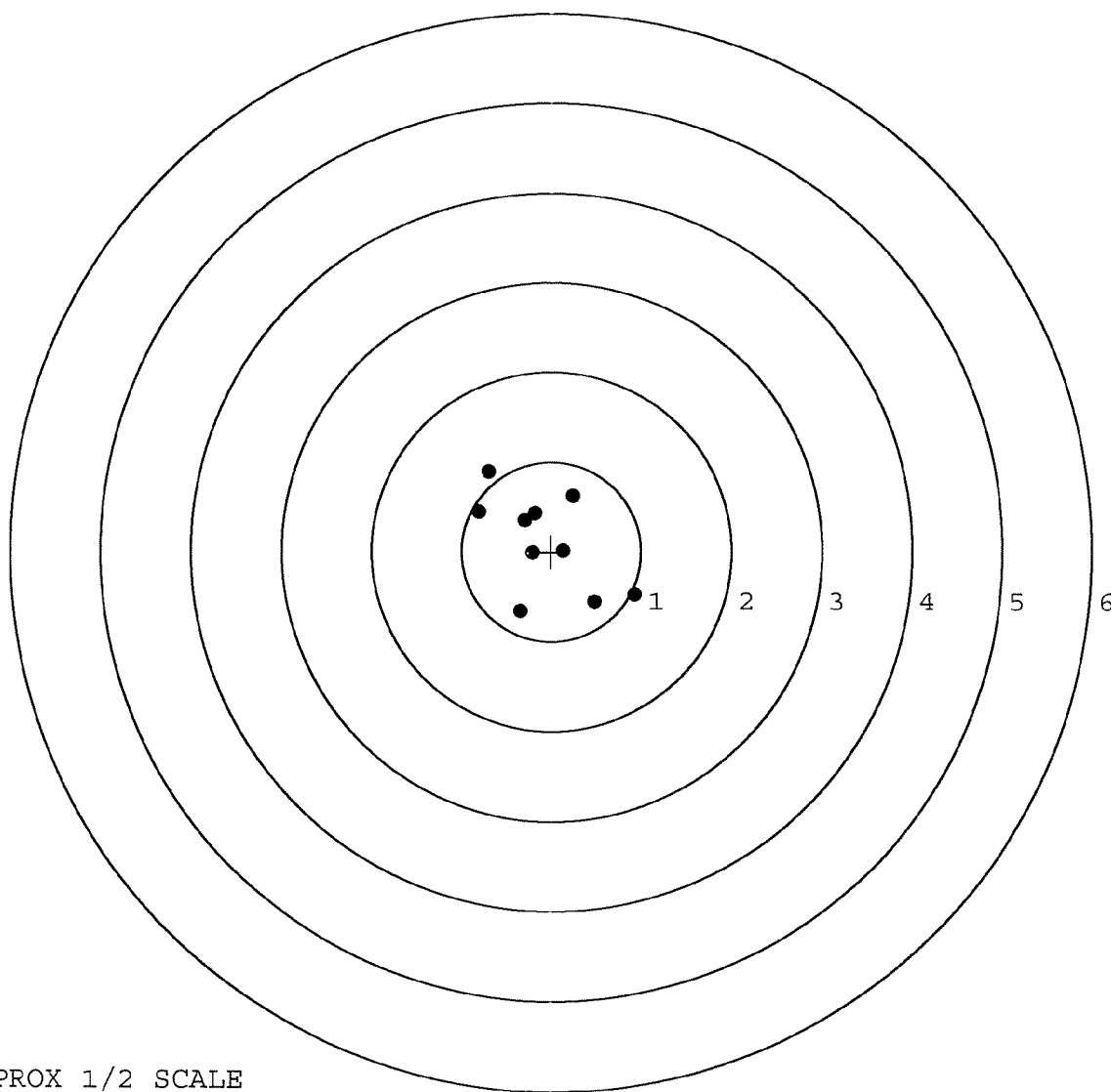
MAX RADIUS: 1.164

MEAN RADIUS: 0.636

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498778. __0

TARGET NUMBER: 5

FILE DATE: 03/12/2007

FILE TIME: 22:26

POINT#	X	Y
--------	---	---

1:	-0.664	0.439
----	--------	-------

2:	-0.845	-0.223
----	--------	--------

3:	-0.283	0.292
----	--------	-------

4:	-0.101	0.058
----	--------	-------

5:	-0.039	-0.456
----	--------	--------

6:	0.263	-0.940
----	-------	--------

7:	0.668	-0.026
----	-------	--------

8:	0.273	0.387
----	-------	-------

9:	0.194	0.572
----	-------	-------

10:	0.268	0.752
-----	-------	-------

X CENTROID: -0.027

Y CENTROID: 0.086

POA TO CENTROID: 0.090

HORZ SPREAD: 1.513

VERT SPREAD: 1.692

GROUP SPREAD: 1.692

MIN RADIUS: 0.079

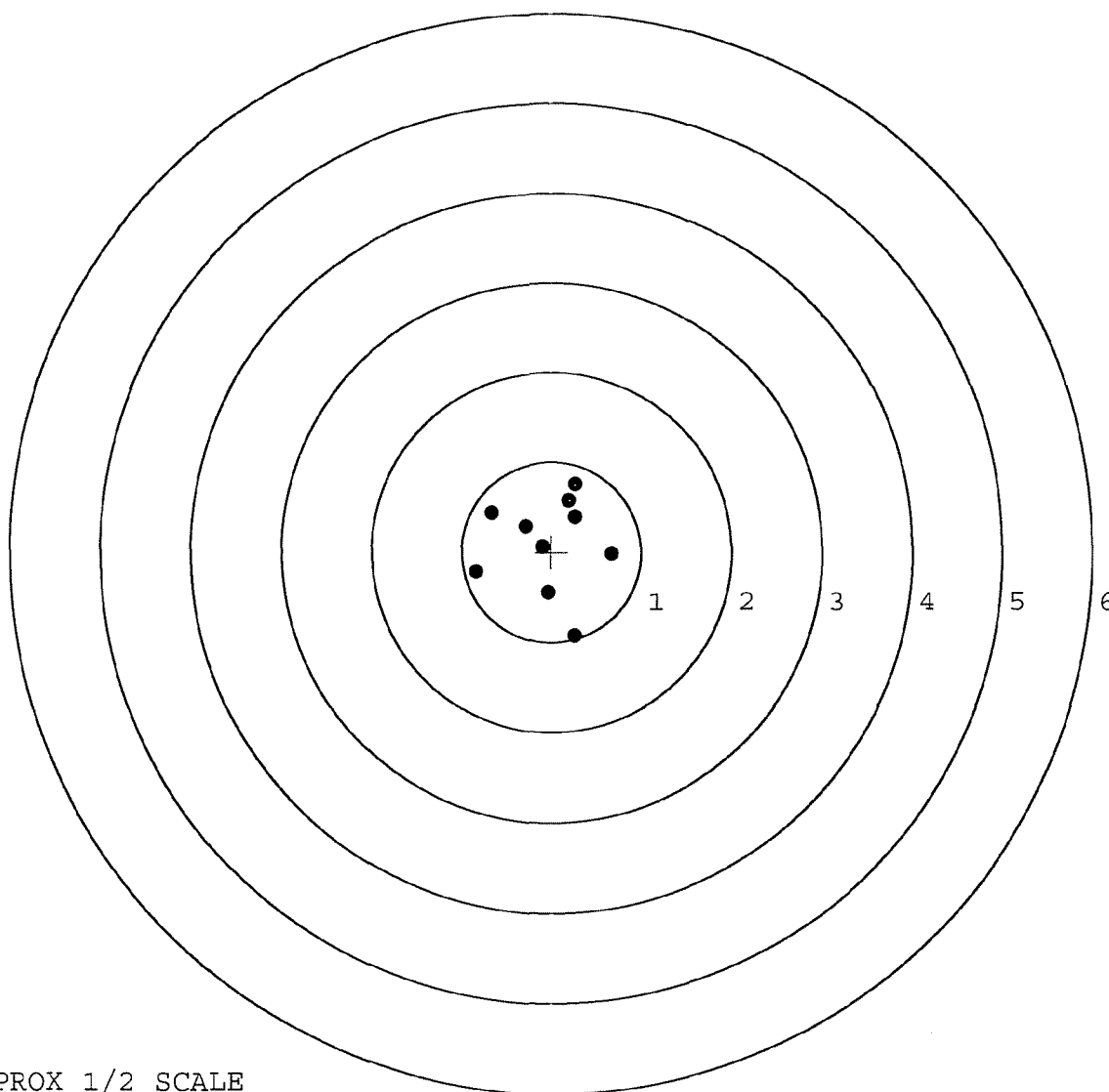
MAX RADIUS: 1.066

MEAN RADIUS: 0.601

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	125598		
SERIAL NUMBER	C6498778		
LOG-IN DATE	2-21-07		
OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	2-22-07	RTZ
505	RE-BARREL	2-23-07	RTZ
560	ASSEMBLE	2-23-07	RTZ
600	PROOF	2-27-07	TRW
605	CHECK HEADSPACE	INSPECTED 2-27-07	TRW
610	DIS-ASSEMBLE GUN	MAR 02 2007 2-28-07	RTZ
612	MAGNAFLUX	OPERATOR <u>CRD</u> 3-2-07	APD
510	DRILL AND TAP	3-1-07	TRW
615	ROLLMARK CALIBER	3-1-07	CW
618	ROTO-BLAST	3-5-07	LB
620	APPLY COATINGS	3-8-07	W
625	FINAL ASSEMBLY	3-12-07	RTZ
640	FUNCTION TEST AND	(PASS) FAIL 3-12-07	nom
650	TARGET	(PASS) FAIL 3-12-07	nom
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	3-13-07	nom
	A) HEADSPACE	(PASS) FAIL 3-13-07	nom
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS 2.54 2.54 2.55 2.53 2.53 3-13-07	DA
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX 4.5 4.5 4.5 3-13-07	DA
	G) SAFETY OFF FORCE	2 LBS MIN 3.5 2.5 3.5 3-13-07	DA
	I) FIRING PIN INDENT	.020 .024 .024 .024 3-13-07	DA
690	PACK	3-16-07	DA




VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

REG. U.S. PAT. & TM. OFF.

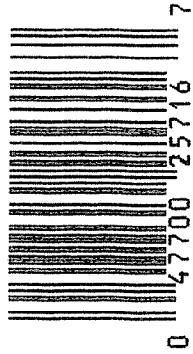
MODEL 700™ H24

MADE IN LION, N.Y., U.S.A. Reg. U.S. Pat. & Tm. Off., Marca Registrada. Marque Deposee.

SERIAL NO.
C6498778

ORDER NO.
5715

UPC



CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6498778
7 Aug 1990

CENTROIDAL DISTANCES

0 TO	1	.0740068
1 TO	2	.234105
1 TO	3	.171058
1 TO	4	.283211
1 TO	5	.688216

5 4 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.1102
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1354
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .174577
THE AMR FOR THIS RIFLE IS: .8474

6 Aug 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6498778

CENTERFIRE PATTERNS

1

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS- 10

IN CIR

1 in = 2

2 in = 7

3 in = 9

HS= 2.833

VS= 2.285

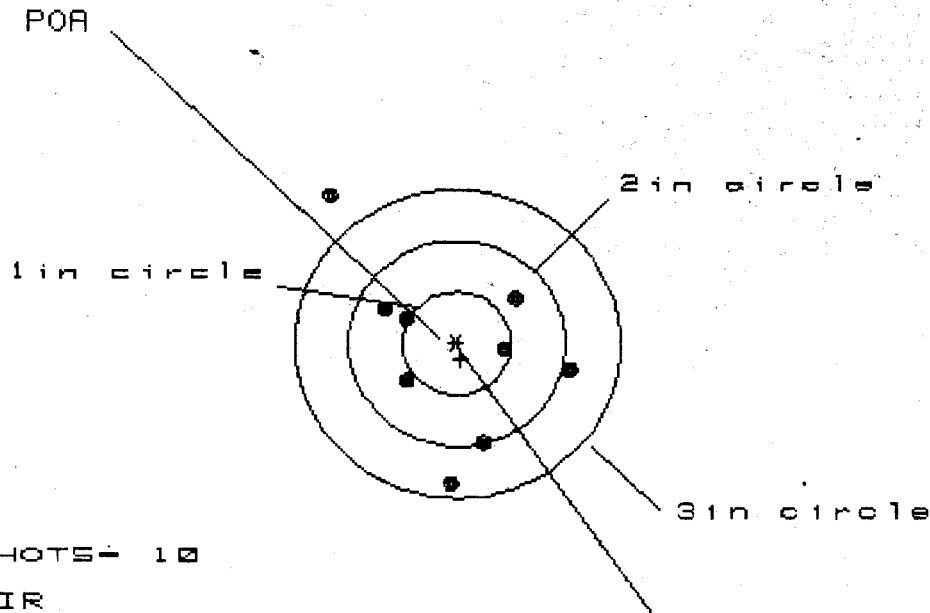
GS= 3.486

PATTERN #	1	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.345	1.100	.933
MINIMUM X	-1.488	-1.338	-1.358
MAXIMUM Y	.626	.442	.436
MINIMUM Y	-1.659	-.623	-.629
CENTROID X	.001	-.148	.019
CENTROID Y	-.074	.110	.116
POA TO CENTROID in.	.074	.185	.118
MIN RADIUS	.410	.191	.262
MEAN RADIUS	.952	.800	.709
MAX RADIUS	2.136	1.339	1.408
HORIZONTAL SPREAD	2.833	2.438	2.291
VERTICAL SPREAD	2.285	1.065	1.065
EXTREME SPREAD	3.486	2.438	2.326
NUMBER IN ONE INCH CIRCLE =		2	
NUMBER IN TWO INCH CIRCLE =		7	
NUMBER IN THREE INCH CIRCLE =		9	

6 Aug 1990

FILE:/PATTERNING/CENTERFIRE_PATT/C649B770

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1in = 2

2in = 7

3in = 9

HS= 2.231

VS= 2.833

GS= 3.032

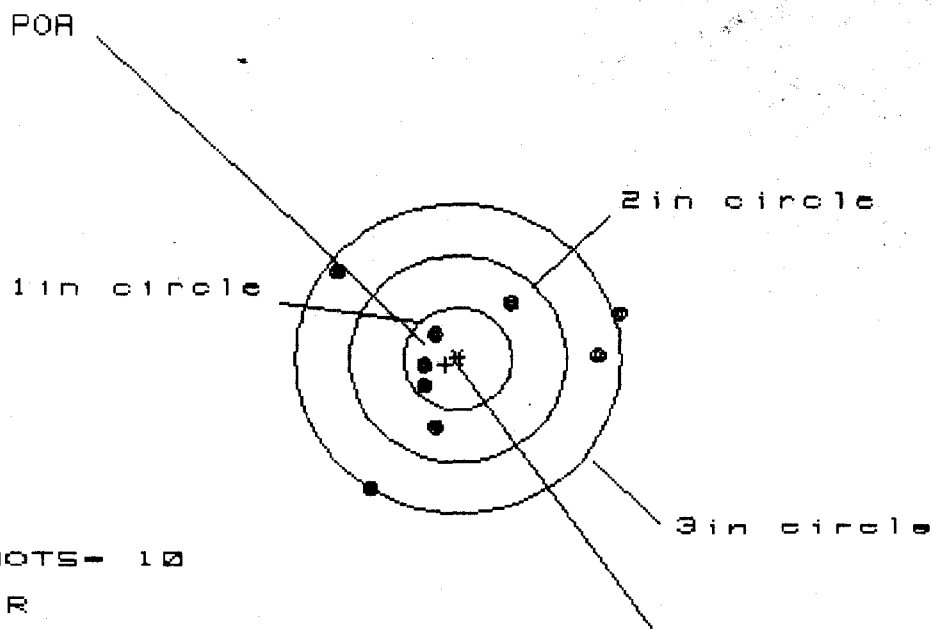
CENTROID *

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.086	.959	.934
MINIMUM X	:	-1.145	-.796	-.821
MAXIMUM Y	:	1.450	.641	.488
MINIMUM Y	:	-1.383	-1.222	-.922
CENTROID X	:	-.037	.090	.114
CENTROID Y	:	.157	-.004	.149
POA TO CENTROID in.	:	.162	.091	.188
MIN RADIUS	:	.458	.360	.307
MEAN RADIUS	:	.901	.786	.706
MAX RADIUS	:	1.847	1.237	.958
HORIZONTAL SPREAD	:	2.231	1.755	1.755
VERTICAL SPREAD	:	2.833	1.863	1.410
EXTREME SPREAD	:	3.032	1.965	1.844
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

6 Aug 1990

FILE:/PATTERNING/CENTERFIRE_PATT/CG498778

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in - 4

2 in - 6

3 in - 8

HS- 2.618

VS= 2.087

GS= 2.867

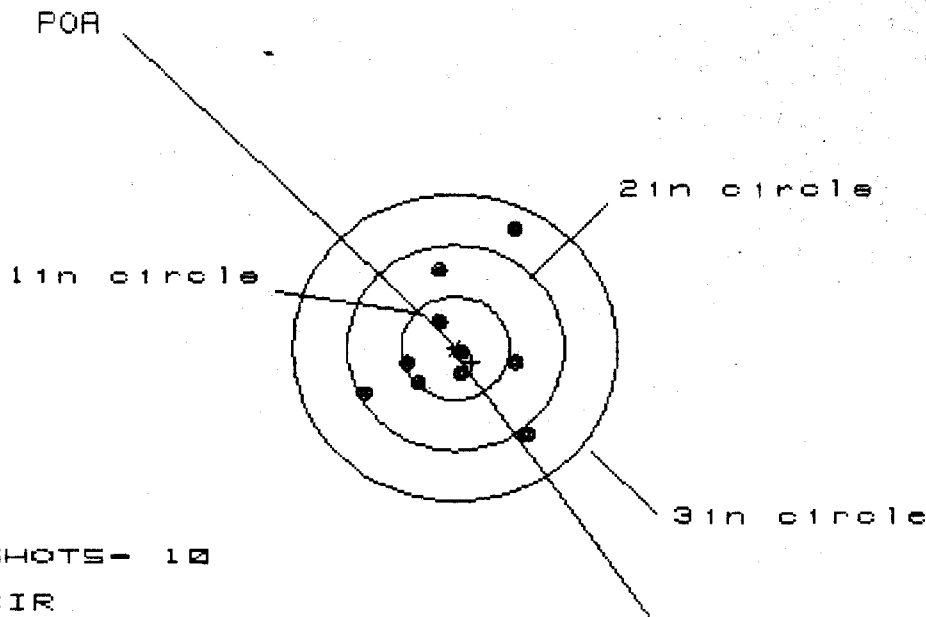
PATTERN #	:			
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.463	1.442	1.362
MINIMUM X	:	-1.155	-.993	-1.073
MAXIMUM Y	:	.802	.854	.700
MINIMUM Y	:	-1.285	-1.233	-.714
CENTROID X	:	.111	-.051	.029
CENTROID Y	:	.057	.005	.160
POA TO CENTROID in.	:	.125	.052	.162
MIN RADIUS	:	.310	.181	.181
MEAN RADIUS	:	.852	.736	.657
MAX RADIUS	:	1.535	1.446	1.363
HORIZONTAL SPREAD	:	2.618	2.435	2.435
VERTICAL SPREAD	:	2.087	2.087	1.413
EXTREME SPREAD	:	2.867	2.550	2.550
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

6 Aug 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C649B778

CENTERFIRE PATTERNS

4



OF SHOTS - 10

IN CIR

1in = 4

2in = 8

3in = 10

HS= 1.543

VS= 2.016

GS= 2.101

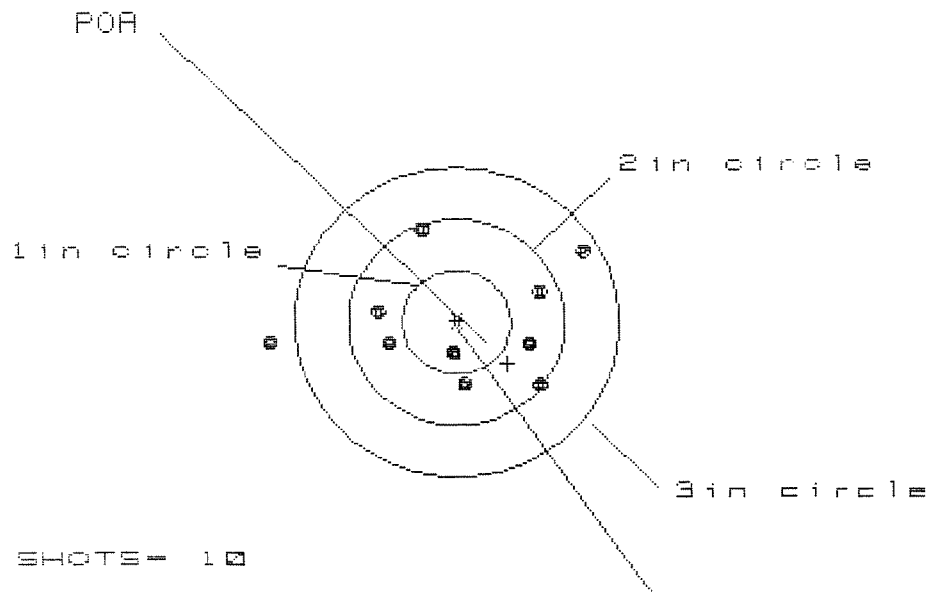
CENTROID *

PATTERN #	1	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.690	.753	.744
MINIMUM X	-.853	-.790	-.696
MAXIMUM Y	1.140	.908	.815
MINIMUM Y	-.876	-.750	-.380
CENTROID X	-.155	-.218	-.312
CENTROID Y	.138	.012	.105
POA TO CENTROID in.	.208	.218	.329
MIN RADIUS	.085	.154	.227
MEAN RADIUS	.644	.562	.497
MAX RADIUS	1.271	1.062	.815
HORIZONTAL SPREAD	1.543	1.543	1.440
VERTICAL SPREAD	2.016	1.658	1.194
EXTREME SPREAD	2.101	1.847	1.459
NUMBER IN ONE INCH CIRCLE =		4	
NUMBER IN TWO INCH CIRCLE =		8	
NUMBER IN THREE INCH CIRCLE =		10	

6 Aug 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6498778

CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 8

3 in = 9

ME = 0.877

VS = 1.455

GS = 2.999

CENTROID #

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.182
MINIMUM X	-1.695
MAXIMUM Y	.864
MINIMUM Y	-.591
CENTROID X	-.471
CENTROID Y	.399
POA TO CENTROID in.	.617
MIN RADIUS	.287
MEAN RADIUS	.888
MAX RADIUS	1.785
HORIZONTAL SPREAD	2.877
VERTICAL SPREAD	1.455
EXTREME SPREAD	2.999
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	8
NUMBER IN THREE INCH CIRCLE =	9

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO C6498778
DATE 8/20/90
TESTER JRL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.43	2.26	2.32	2.18	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.27	2.23	2.37	2.31	
PULL #3	2.29	2.19	2.28	2.18	
PULL #4	2.25	2.22	2.32	2.23	
PULL #5	2.25	2.21	2.21	2.23	
TOTAL	11.49	11.11	11.50	11.12	
AVG.	2.298	2.222	2.3	2.224	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.39	3.27		
PULL #2	3.19	3.25		
PULL #3	3.26	3.36		
PULL #4	3.26	3.33		
PULL #5	3.20	3.26		
TOTAL	16.30	16.47		
AVG.	3.26	3.294		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.38	4.42		4.40
PULL #2	4.35	4.40		4.38
PULL #3	4.35	4.41		4.39
PULL #4	4.41	4.35		4.41
PULL #5	4.44	4.45		4.39
TOTAL	21.93	22.03		21.97
AVG.	4.386	4.406		4.394

C-649877P
CONTRACT # DAAA21-87-C-0086

GUN SERIAL

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		6/26/90	KA
600	Proof		6/26/90	KA
607	Check Headspace		6/26/90	KA
610	Dis-assemble Gun		6/26/90	KA
612	Magnaflux Barrel Action		7/10/90	K.R.
	Magnaflux Bolt		7/10/90	K.R.
615	Rollmark Caliber		7/10/90	G.S.
617	Drill and Tap Sight Holes		7/11/90	FWB
618	Polish Barrel RB		7/13/90	FWB
620	Apply Coatings (Barrel Action)		7/23/90	TJA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/1/90	KS
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/1/90	KS
	C) Inspect Ejector Hole for Chamfer		8/1/90	KS
	D) Oil Firing Pin Ass'y		8/1/90	KS
	E) Adjust Trigger Pull to Min Setting and Stake		8/14/90	gcl

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			8/1/90	JS
	G) Safety Off Force	2	2	2			8/1/90	JS
	H) Trigger Pull Test & Retainability						8/20/90	JS
	I) Firing Pin Indent	.022	.0225	.0225			8/1/90	JS
	J) Assemble Stock						8/2/90	KS
	K) Assemble Swivel Studs						8/29/90	JS
	L) Attach Front and Rear Sight Assemblies						8/2/90	KS
	M) Iron Sight Alignment						8/290	KS
	N) Detach Front & Rear Sights & place in numbered container						8/2/90	KS
	O) Attach Scope to Rifle						8/290	KS
P) Detach & Attach Scope 20 Times						8/2/90	KS	
640	Gallery Target & Test						8-3-90	A
	A) Time						"	A
	B) Malfunctions						"	A
	C) Pierced Primers						"	A
	D) Optical Clarity of Scope						"	A
645	Inspect for Live Ammo						8-3-90	A
655	Final Inspection						8/29/90	JS
	A) Headspace							
	B) Trigger Pull	2.18	2.31	2.18	2.23	2.22	8/20/90	JS
	C) Function						8/29/90	JS
660	Pack						9/19/90	JS

MOD. _____ GA. CAL. _____ GUN # C6498778

# TEST	DATE	MALFUNCTION/DEFECT	ASSEM. #
	1st	Bolt hits steel and Scope tilts	SK
	2nd	Detonated Bolt HDL shot A.D. Justed Scope	8/7/90 ICS
	3rd		
	4th		
		FUNCTION	RD 6654 Rev 1

TEST INIT. ACTION TO CORRECT ASSEM. #

PROOF		
TEST		
TGT		
PROOF		
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		
PROOF	ENGINEER	
TEST		
TGT		