C6498779

MODEL 700™ M24

Model SWS ™

Action

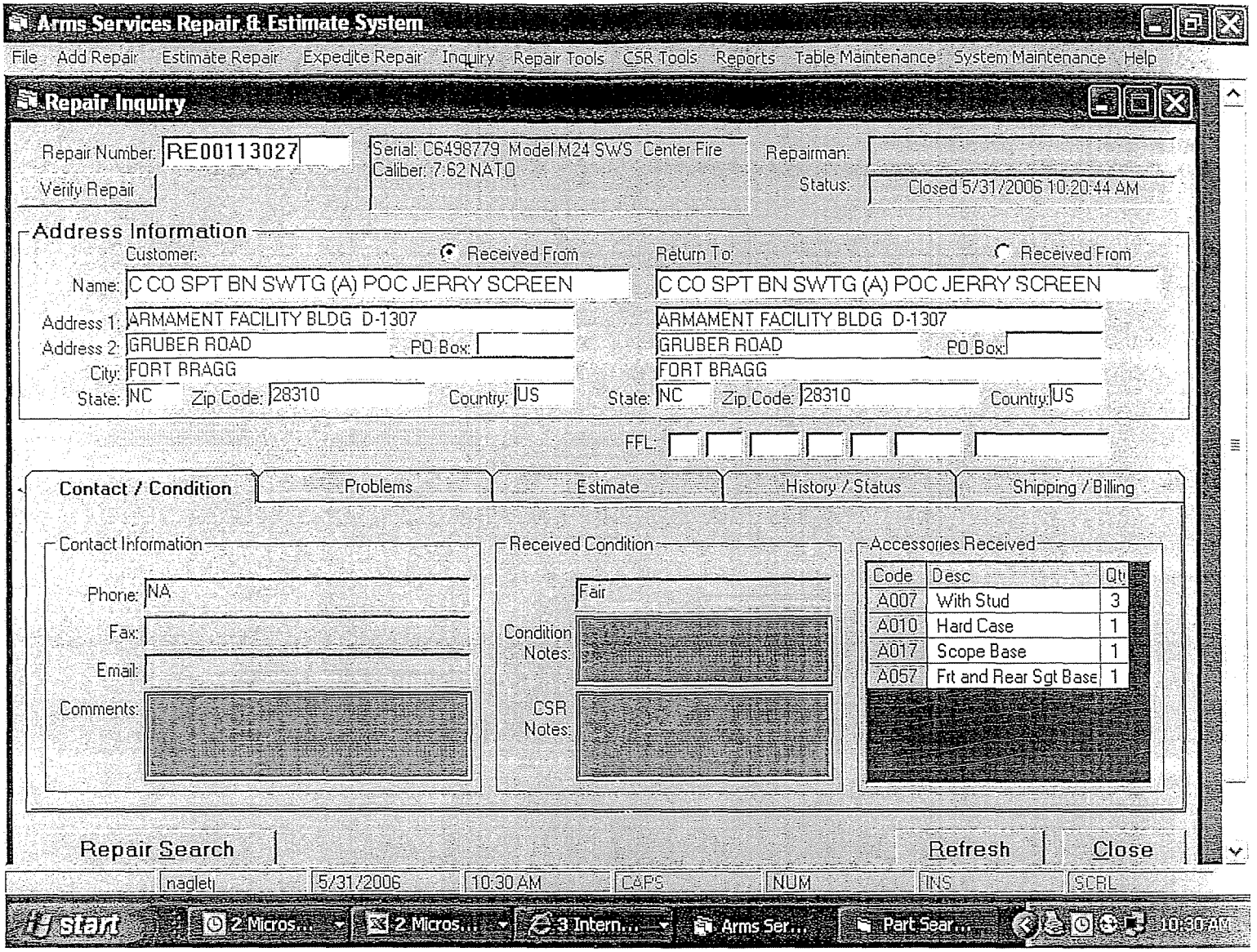
Barrel Length

Capacity

Order No. 516

*Includes 1 in chamber.

Remington



Serial Number: C6498779

Model: M24 SWS

RE00113027

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6498779.__0
FILE DATE AND TIME: 07/11/2006 08:07

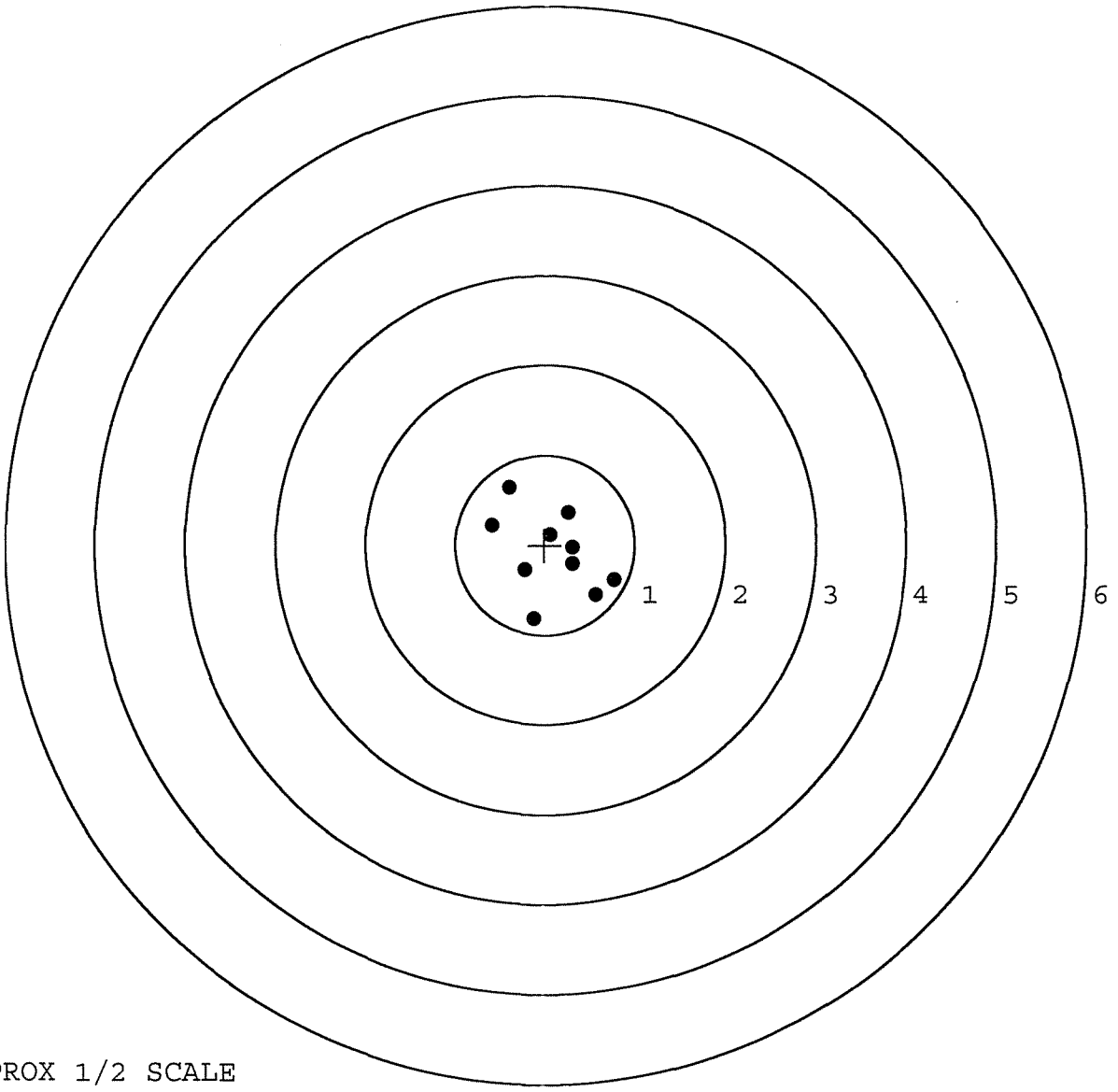
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.018
The Average Y Centroid of the Five Target Set:	-0.178
The Average Point of Impact of the Five Target Set:	0.179
The Average Mean Radius of the Five Target Set:	0.673
The Distance from POA to Centroid Target #1:	0.134
The Distance from Centroid Target #2 to Centroid Target #1:	0.073
The Distance from Centroid Target #3 to Centroid Target #1:	0.146
The Distance from Centroid Target #4 to Centroid Target #1:	0.099
The Distance from Centroid Target #5 to Centroid Target #1:	0.571

SERIAL NUMBER: C6498779.__0
TARGET NUMBER: 1
FILE DATE: 07/11/2006
FILE TIME: 08:07

X CENTROID:	0.093
Y CENTROID:	-0.096
POA TO CENTROID:	0.134
HORZ SPREAD:	1.375
VERT SPREAD:	1.463
GROUP SPREAD:	1.569
MIN RADIUS:	0.213
MAX RADIUS:	0.887
MEAN RADIUS:	0.535
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	10
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.779	-0.391
2:	0.568	-0.558
3:	-0.126	-0.825
4:	-0.224	-0.279
5:	0.308	-0.211
6:	0.311	-0.029
7:	0.063	0.115
8:	0.255	0.363
9:	-0.596	0.219
10:	-0.405	0.638

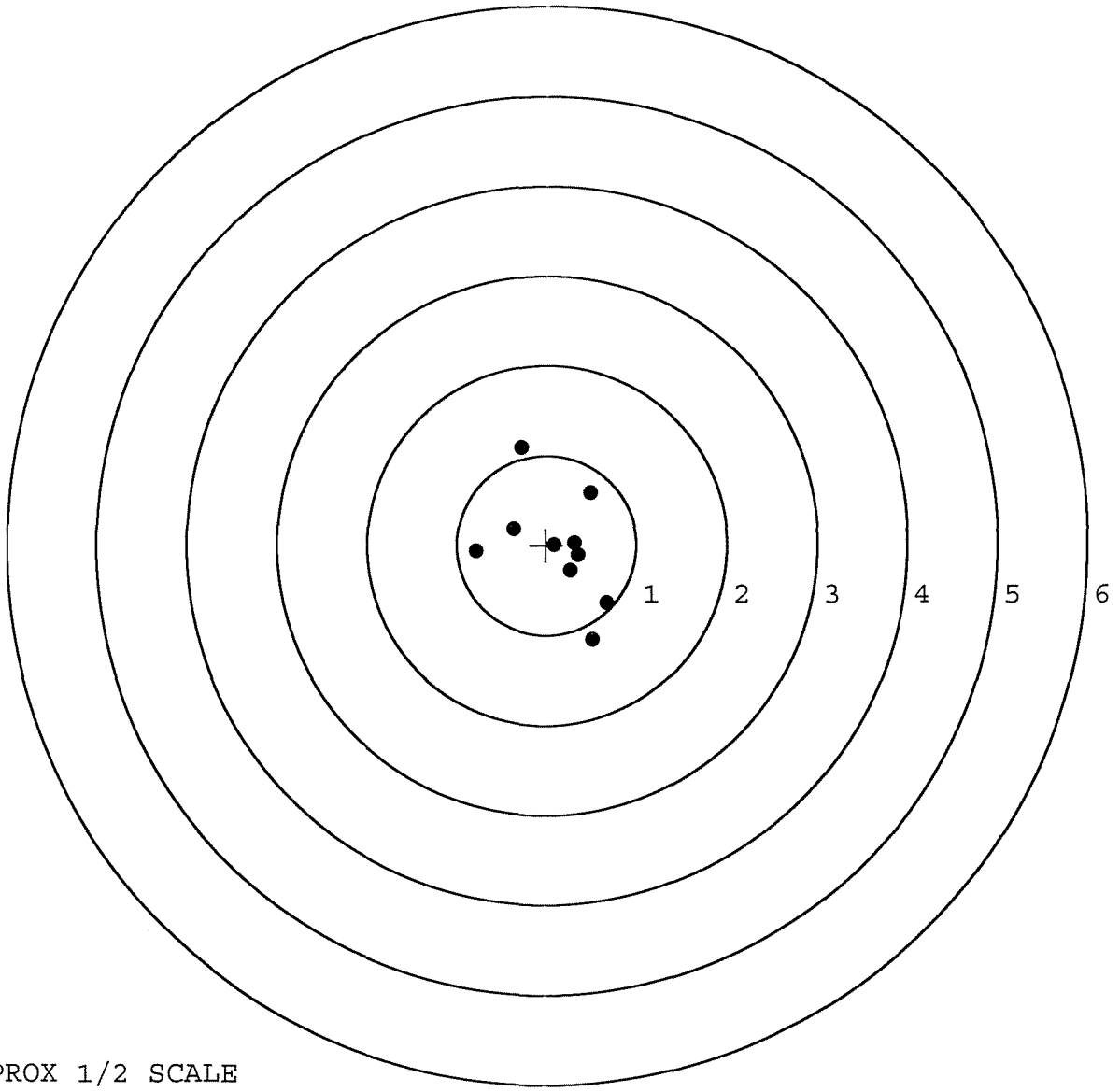


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498779.__0
TARGET NUMBER: 2
FILE DATE: 07/11/2006
FILE TIME: 08:07

X CENTROID:	0.128
Y CENTROID:	-0.032
POA TO CENTROID:	0.132
HORZ SPREAD:	1.459
VERT SPREAD:	2.146
GROUP SPREAD:	2.290
MIN RADIUS:	0.049
MAX RADIUS:	1.195
MEAN RADIUS:	0.606
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.516	-1.056
2:	0.675	-0.651
3:	0.488	0.583
4:	-0.282	1.090
5:	-0.366	0.174
6:	-0.784	-0.077
7:	0.267	-0.293
8:	0.360	-0.116
9:	0.316	0.025
10:	0.093	0.002

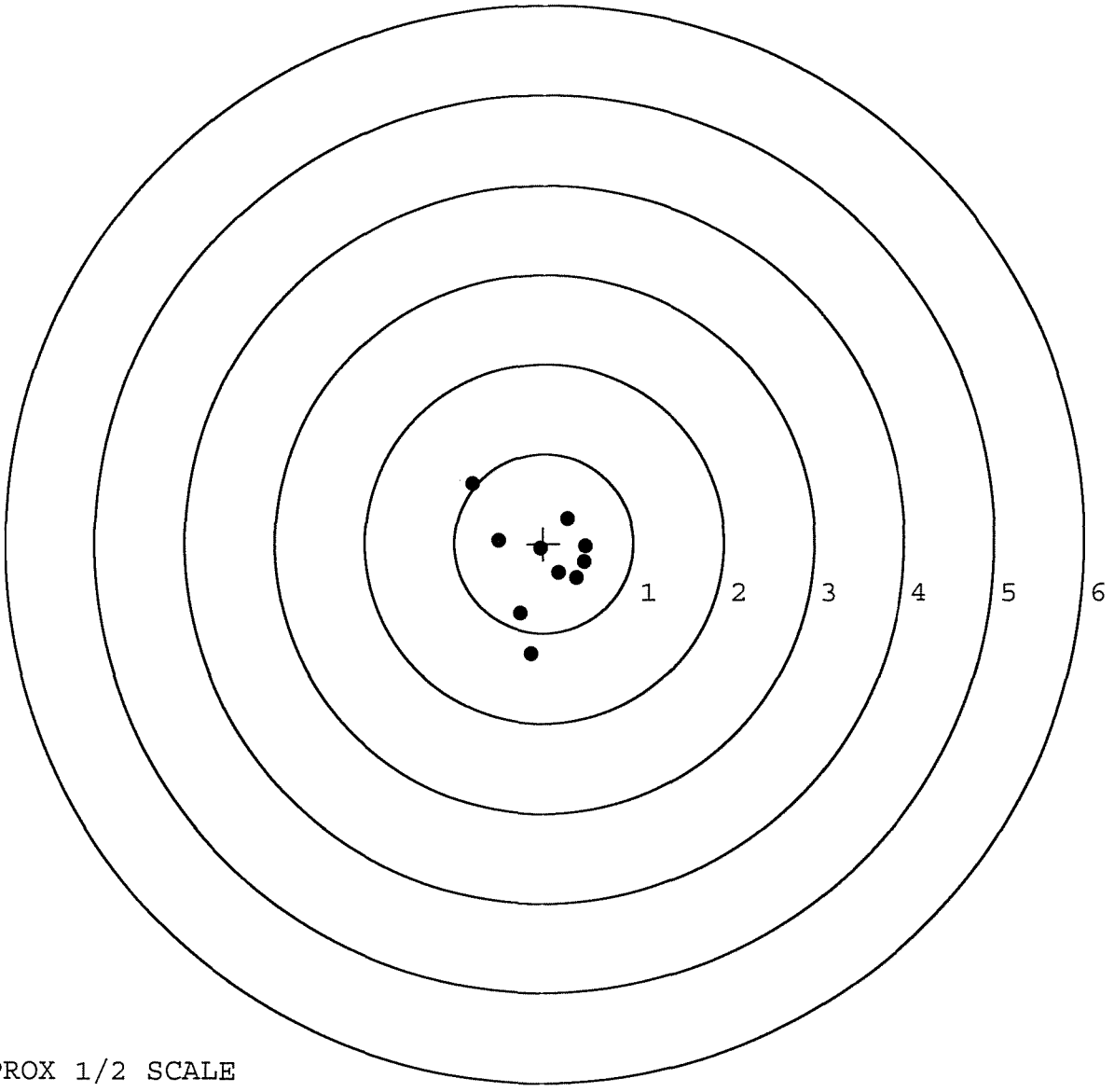


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498779.__0
TARGET NUMBER: 3
FILE DATE: 07/11/2006
FILE TIME: 08:07

X CENTROID:	-0.001
Y CENTROID:	-0.208
POA TO CENTROID:	0.208
HORZ SPREAD:	1.273
VERT SPREAD:	1.901
GROUP SPREAD:	2.012
MIN RADIUS:	0.154
MAX RADIUS:	1.182
MEAN RADIUS:	0.570
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.142	-1.238
2:	-0.265	-0.785
3:	-0.501	0.028
4:	-0.800	0.663
5:	-0.034	-0.058
6:	0.263	0.277
7:	0.473	-0.035
8:	0.458	-0.210
9:	0.373	-0.390
10:	0.168	-0.332

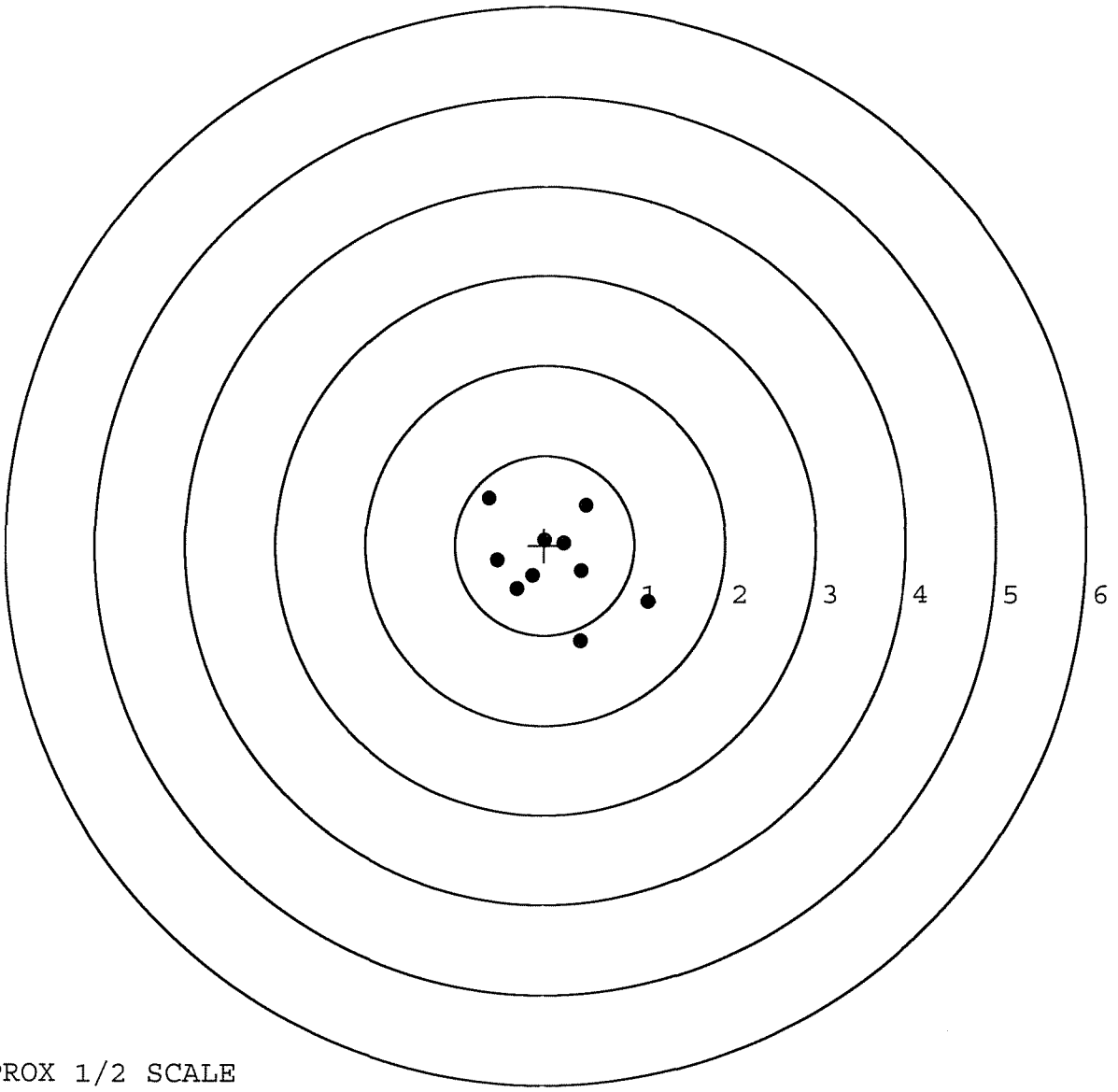


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498779.__0
TARGET NUMBER: 4
FILE DATE: 07/11/2006
FILE TIME: 08:07

X CENTROID:	0.104
Y CENTROID:	-0.195
POA TO CENTROID:	0.221
HORZ SPREAD:	1.775
VERT SPREAD:	1.591
GROUP SPREAD:	2.122
MIN RADIUS:	0.249
MAX RADIUS:	1.134
MEAN RADIUS:	0.608
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	1.147	-0.640
2:	0.403	-1.069
3:	0.413	-0.287
4:	0.459	0.445
5:	-0.628	0.522
6:	-0.530	-0.169
7:	-0.313	-0.488
8:	-0.135	-0.344
9:	0.006	0.057
10:	0.219	0.026

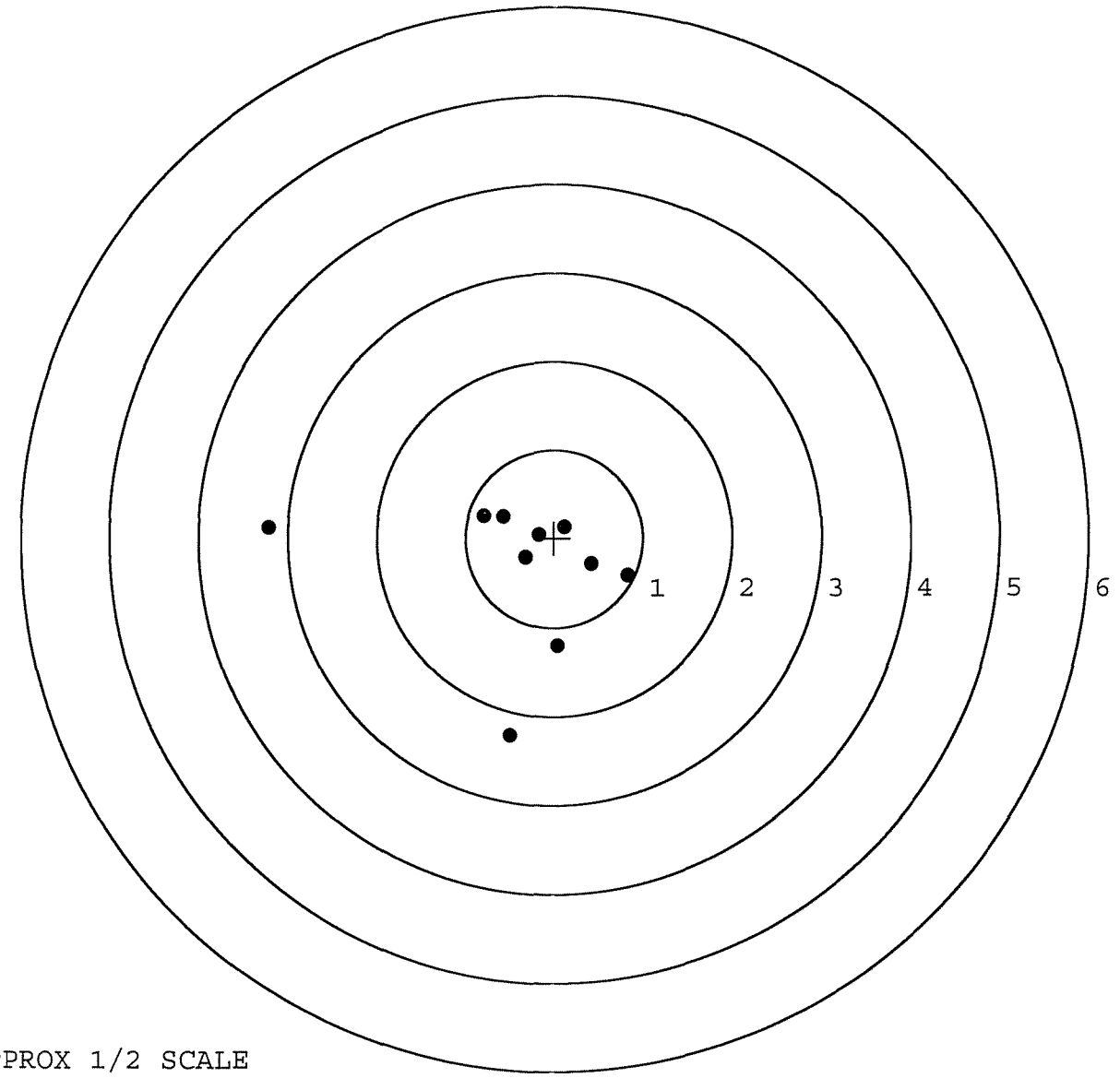


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498779.__0
TARGET NUMBER: 5
FILE DATE: 07/11/2006
FILE TIME: 08:07

X CENTROID:	-0.414
Y CENTROID:	-0.359
POA TO CENTROID:	0.548
HORZ SPREAD:	4.055
VERT SPREAD:	2.465
GROUP SPREAD:	4.090
MIN RADIUS:	0.170
MAX RADIUS:	2.842
MEAN RADIUS:	1.045
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	8

POINT#	X	Y
1:	0.838	-0.418
2:	0.425	-0.288
3:	0.048	-1.213
4:	-0.488	-2.218
5:	-3.217	0.113
6:	0.114	0.125
7:	-0.787	0.247
8:	-0.572	0.244
9:	-0.324	-0.215
10:	-0.177	0.035



TARGET APPROX 1/2 SCALE

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 6-12-06

TESTER R.P.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.66	2.58		2.51	
PULL #2	2.41	2.46		2.42	
PULL #3	2.44	2.48		2.33	
PULL #4	2.41	2.51		2.41	
PULL #5	2.46	2.58		2.56	
TOTAL	12.32	12.61		12.23	
AVERAGE	2.46	2.52		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	311		
PULL #2	313	315		
PULL #3	315	312		
PULL #4	313	315		
PULL #5	314	314		
TOTAL	15.61	15.67		
AVERAGE	312	3.13		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.05	3.98		4.03
PULL #2	4.05	3.87		4.06
PULL #3	3.94	4.00		4.03
PULL #4	4.20	4.03		4.00
PULL #5	4.05	4.05		4.13
TOTAL	20.29	19.93		20.25
AVERAGE	4.05	3.98		4.05

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0149

		Fort Bragg		
R & E NUMBER	113027			
SERIAL NUMBER	C6498779			
LOG-IN DATE	5-31-06			

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		6-20-06	AC
505	RE-BARREL		6-21-06	AC
560	ASSEMBLE		6-22-06	AC
600	PROOF	MAGNA-FLUX INSPECTED JUN 27 2006	6-22-06	AC
605	CHECK HEADSPACE		6-22-06	AC
610	DIS-ASSEMBLE GUN		6-22-06	AC
612	MAGNAFLUX	OPERATOR	6-27-06	APD
510	DRILL AND TAP		6-26-06	TRW
615	ROLLMARK CALIBER		6-27-06	CLW
618	ROTO-BLAST		6-29-06	LB
620	APPLY COATINGS		7/6	HC
625	FINAL ASSEMBLY		7-10-06	AC
640	FUNCTION TEST AND	(PASS) FAIL	7-11-06	TRW
650	TARGET	(PASS) FAIL	7-11-06	TRW
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
670	FINAL INSPECTION		7-11-06	MJH
	A) HEADSPACE	(PASS) FAIL	7-11-06	MJH
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	2.40 2.35 2.55 2.40 2.60	7-11-06	MJH
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	7lbs 7lbs 7lbs	7-11-06	MJH
	G) SAFETY OFF FORCE (2 LBS MIN)	4 lbs 4 lbs 4 lbs	7-11-06	MJH
	I) FIRING PIN INDENT (.020)	.023 .023 .023	7-11-06	MJH
690	PACK		6-4-06	AA

Remington®

DUPONT
REG. U.S. PAT. & TM. OFF.

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

MODEL 700™ M24

01

SERIAL NO.
C6498779

ORDER NO.
5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.

5716 C6498779

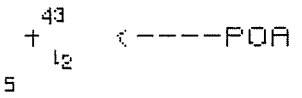
UPC

0 47700 25716 7

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6498779
24 Aug 1990

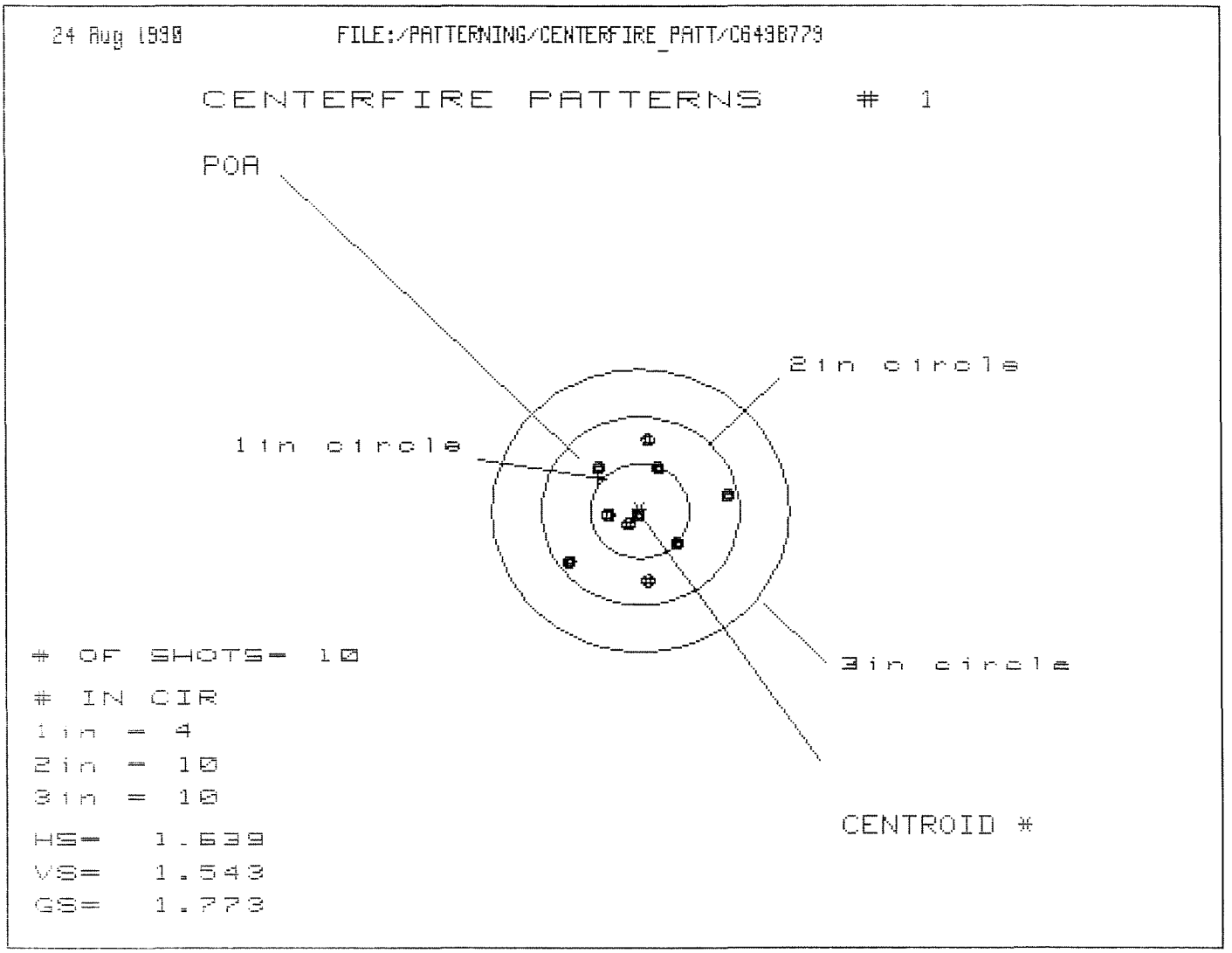
CENTROIDAL DISTANCES

Ø	TO	1	.555234
1	TO	2	.20706
1	TO	3	.774899
1	TO	4	.756636
1	TO	5	.938646



THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2866
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1696
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .333022

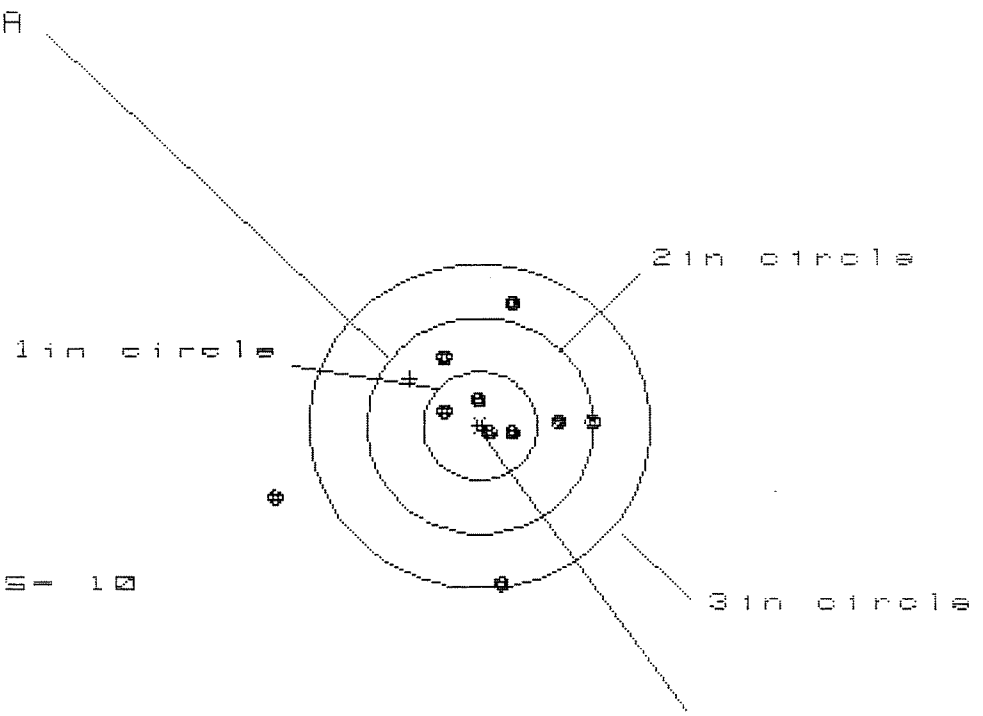
THE AMR FOR THIS RIFLE IS: .6918



PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.895	.812	.400
MINIMUM X	:	-.744	-.496	-.394
MAXIMUM Y	:	.769	.708	.717
MINIMUM Y	:	-.774	-.835	-.826
CENTROID X	:	.421	.504	.402
CENTROID Y	:	-.362	-.301	-.310
POA TO CENTROID in.	:	.555	.587	.508
MIN RADIUS	:	.053	.140	.107
MEAN RADIUS	:	.564	.535	.482
MAX RADIUS	:	.924	.836	.829
HORIZONTAL SPREAD	:	1.639	1.308	.794
VERTICAL SPREAD	:	1.543	1.543	1.543
EXTREME SPREAD	:	1.773	1.544	1.544
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		10	
NUMBER IN THREE INCH CIRCLE	=		10	

24 Aug 1998 FILE:/PATTERNING/CENTERFIRE_PATT/C6498779

CENTERFIRE PATTERNS # 2

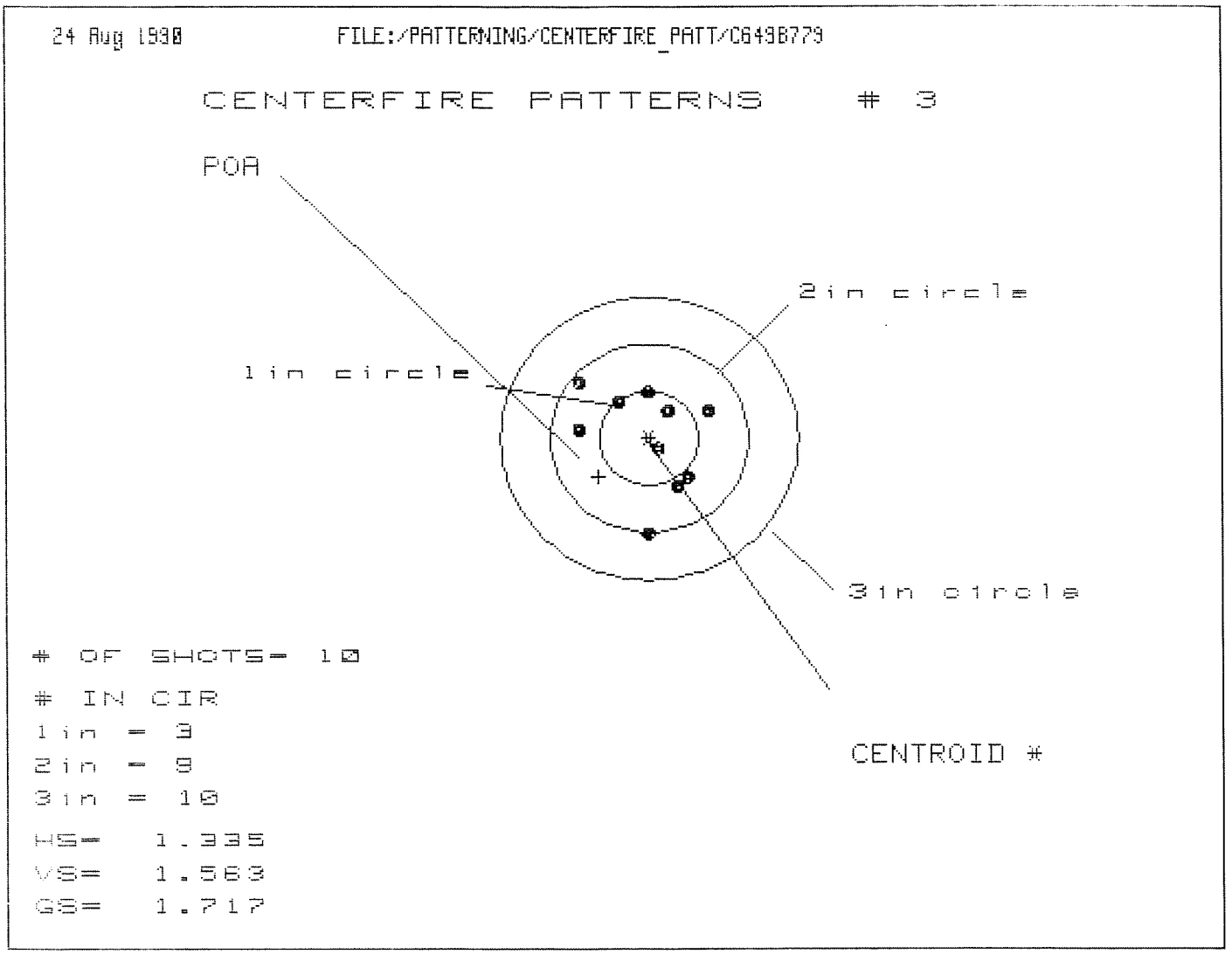


OF SHOTS= 10

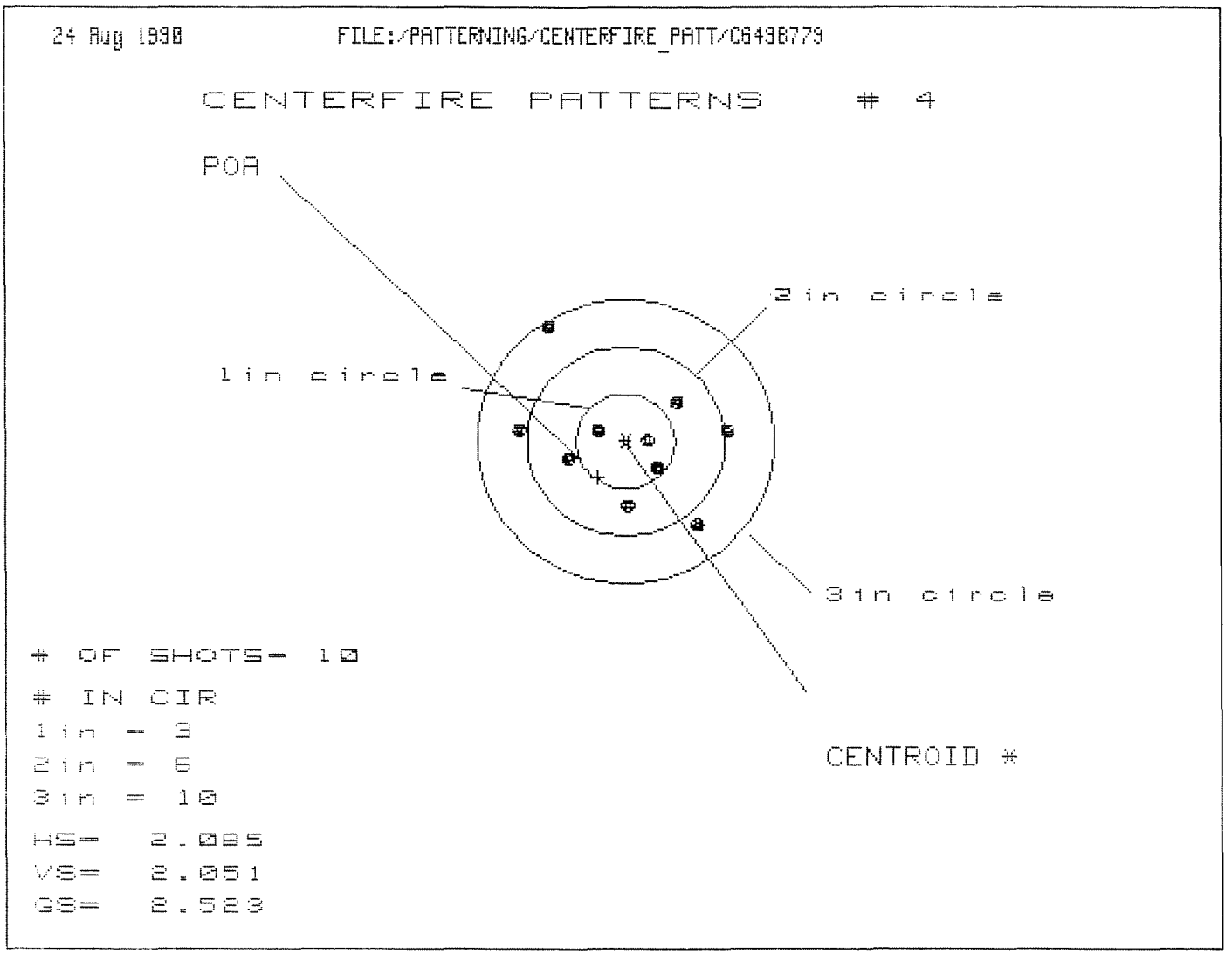
# IN CIR
1in = 4
2in = 6
3in = 8

HS= 2.794
VS= 2.637
GS= 2.897

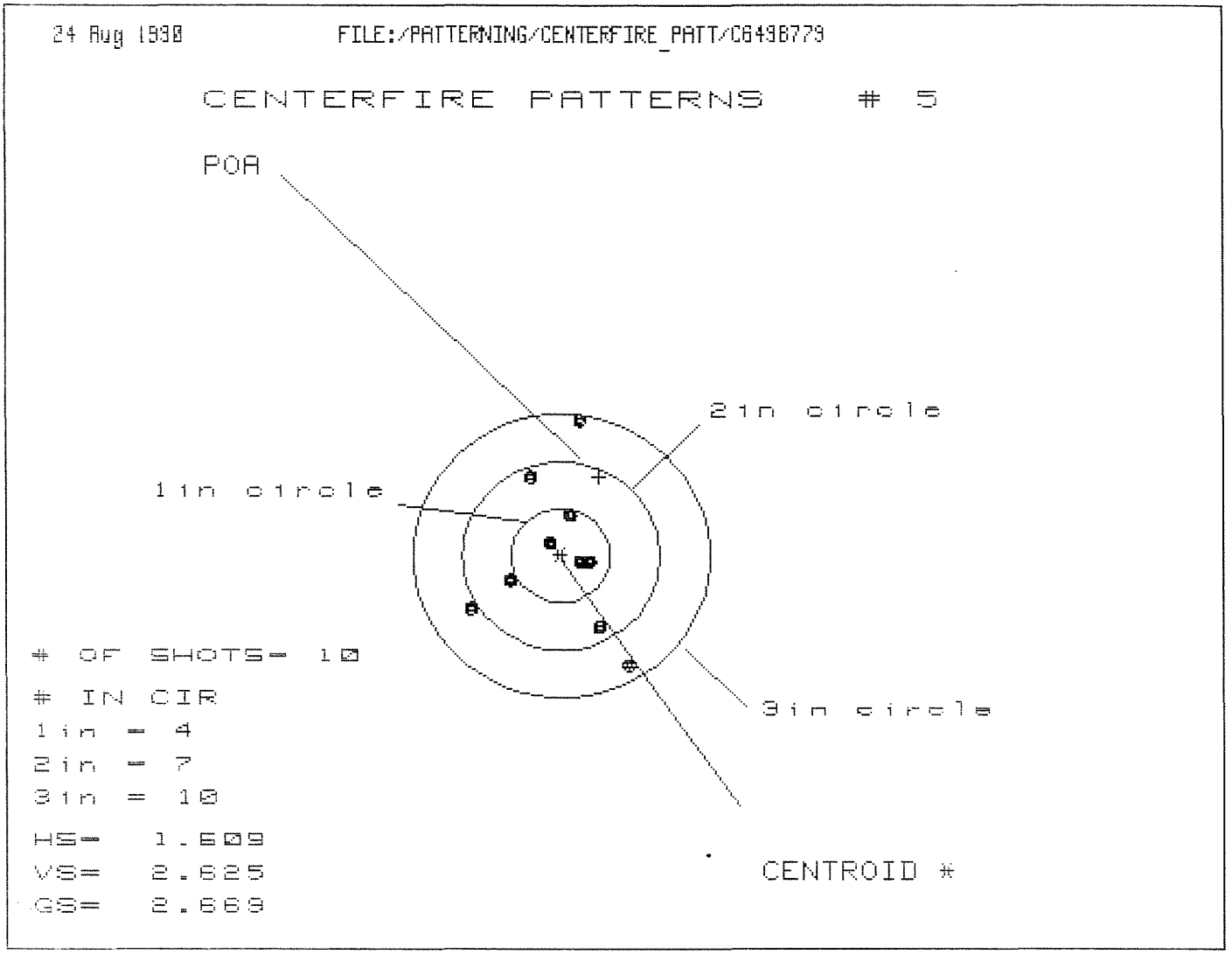
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.008	.810	.808
MINIMUM X	:	-1.786	-.533	-.535
MAXIMUM Y	:	1.141	1.064	.868
MINIMUM Y	:	-1.496	-1.573	-.352
CENTROID X	:	.614	.812	.814
CENTROID Y	:	-.437	-.360	-.164
POA TO CENTROID in.	:	.754	.889	.830
MIN RADIUS	:	.088	.192	.250
MEAN RADIUS	:	.801	.657	.545
MAX RADIUS	:	1.914	1.573	.869
HORIZONTAL SPREAD	:	2.794	1.343	1.343
VERTICAL SPREAD	:	2.637	2.637	1.220
EXTREME SPREAD	:	2.897	2.638	1.413
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.630	.634	.550
MINIMUM X	:	-.705	-.701	-.785
MAXIMUM Y	:	.561	.450	.454
MINIMUM Y	:	-1.002	-.666	-.610
CENTROID X	:	.508	.504	.588
CENTROID Y	:	.408	.519	.463
POA TO CENTROID in.	:	.651	.724	.749
MIN RADIUS	:	.168	.248	.158
MEAN RADIUS	:	.601	.544	.499
MAX RADIUS	:	1.002	.809	.787
HORIZONTAL SPREAD	:	1.335	1.335	1.335
VERTICAL SPREAD	:	1.563	1.116	1.064
EXTREME SPREAD	:	1.717	1.480	1.347
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.027	.940	1.013
MINIMUM X	:	-1.058	-1.145	-1.072
MAXIMUM Y	:	1.209	.587	.498
MINIMUM Y	:	-.842	-.708	-.681
CENTROID X	:	.278	.365	.292
CENTROID Y	:	.381	.247	.336
POA TO CENTROID in.	:	.472	.441	.445
MIN RADIUS	:	.216	.232	.221
MEAN RADIUS	:	.753	.661	.624
MAX RADIUS	:	1.444	1.165	1.078
HORIZONTAL SPREAD	:	2.085	2.085	2.085
VERTICAL SPREAD	:	2.051	1.295	1.180
EXTREME SPREAD	:	2.523	2.085	2.085
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.718	.745	.470
MINIMUM X	:	-.891	-.864	-.771
MAXIMUM Y	:	1.440	1.028	.900
MINIMUM Y	:	-1.185	-1.025	-.765
CENTROID X	:	-.388	-.415	-.508
CENTROID Y	:	-.838	-.998	-.870
POA TO CENTROID in.	:	.924	1.081	1.008
MIN RADIUS	:	.200	.211	.212
MEAN RADIUS	:	.740	.670	.580
MAX RADIUS	:	1.460	1.267	.954
HORIZONTAL SPREAD	:	1.609	1.609	1.241
VERTICAL SPREAD	:	2.625	2.053	1.665
EXTREME SPREAD	:	2.669	2.298	1.793
NUMBER IN ONE INCH CIRCLE	=	4		
NUMBER IN TWO INCH CIRCLE	=	7		
NUMBER IN THREE INCH CIRCLE	=	10		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6498779
17 Sep 1990

CENTROIDAL DISTANCES

0	TO	1	.225539
1	TO	2	.0756637
1	TO	3	.130062
1	TO	4	.636453
1	TO	5	.325301

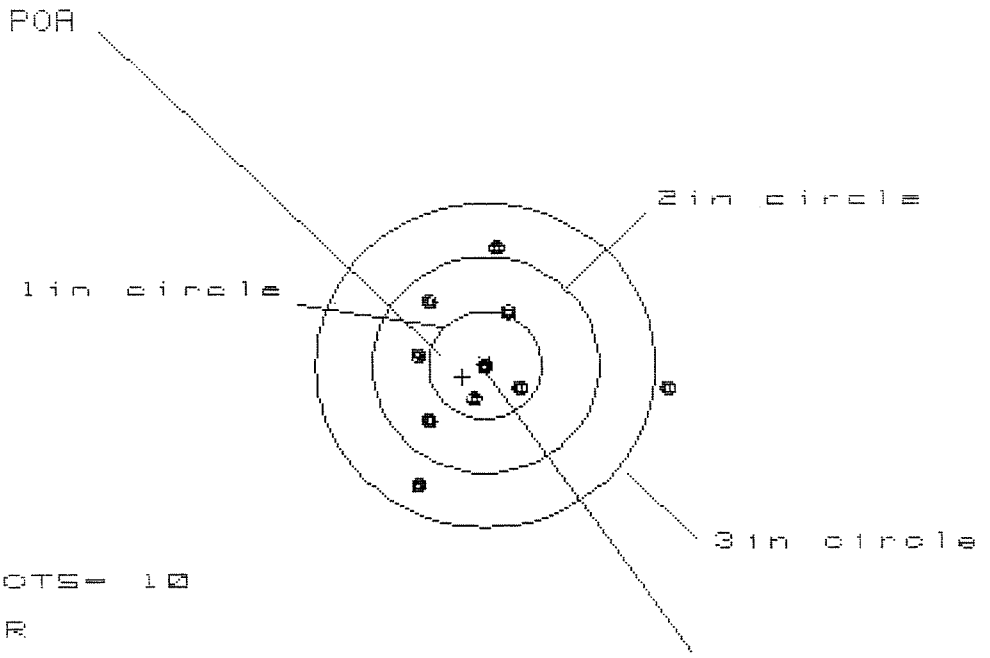
<----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0492
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0252
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0552782

THE AMR FOR THIS RIFLE IS: .8762

17 Sep 1998 FILE:/PATTERNING/CENTERFIRE_PATT/C6498779.1

CENTERFIRE PATTERNS # 1



OF SHOTS= 10

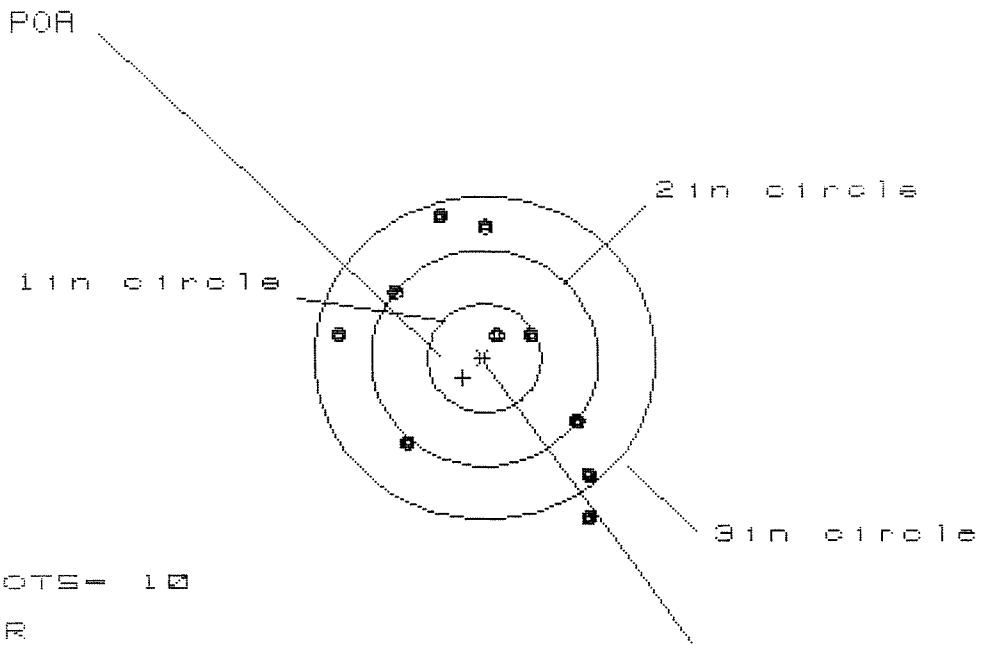
# IN CIR	
1in =	3
2in =	7
3in =	9

HS= 2.174
VS= 2.166
GS= 2.354

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.557	.462	.406
MINIMUM X	:	-.617	-.443	-.455
MAXIMUM Y	:	1.061	1.038	.897
MINIMUM Y	:	-1.105	-1.128	-.658
CENTROID X	:	.198	.024	.080
CENTROID Y	:	.108	.131	.272
POA TO CENTROID in.	:	.225	.133	.283
MIN RADIUS	:	.024	.193	.203
MEAN RADIUS	:	.712	.617	.543
MAX RADIUS	:	1.571	1.212	.933
HORIZONTAL SPREAD	:	2.174	.905	.861
VERTICAL SPREAD	:	2.166	2.166	1.555
EXTREME SPREAD	:	2.354	2.294	1.663
NUMBER IN ONE INCH CIRCLE	=	3		
NUMBER IN TWO INCH CIRCLE	=	7		
NUMBER IN THREE INCH CIRCLE	=	9		

17 Sep 1998 FILE:/PATTERNING/CENTERFIRE_PATT/C6498779.1

CENTERFIRE PATTERNS # 2

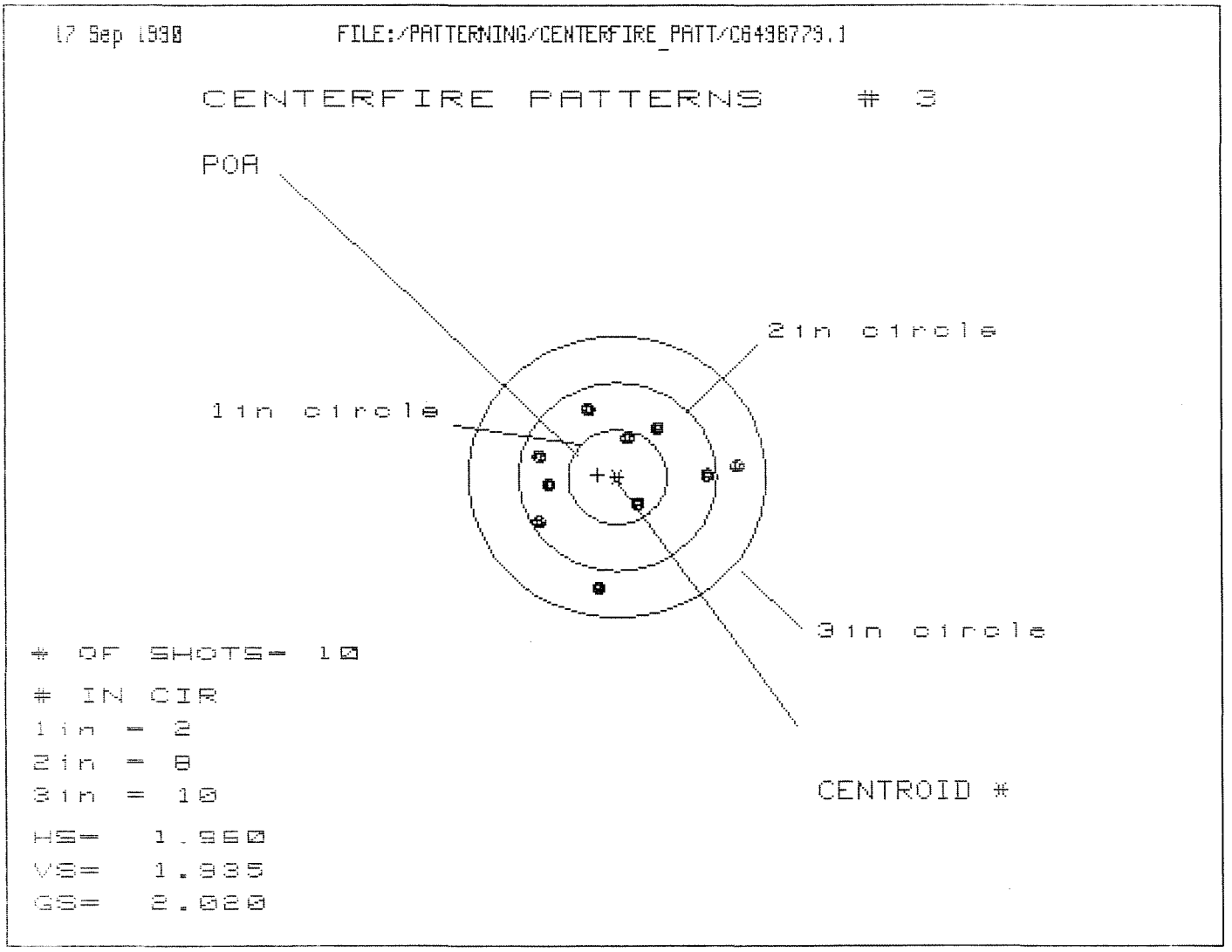


OF SHOTS= 10

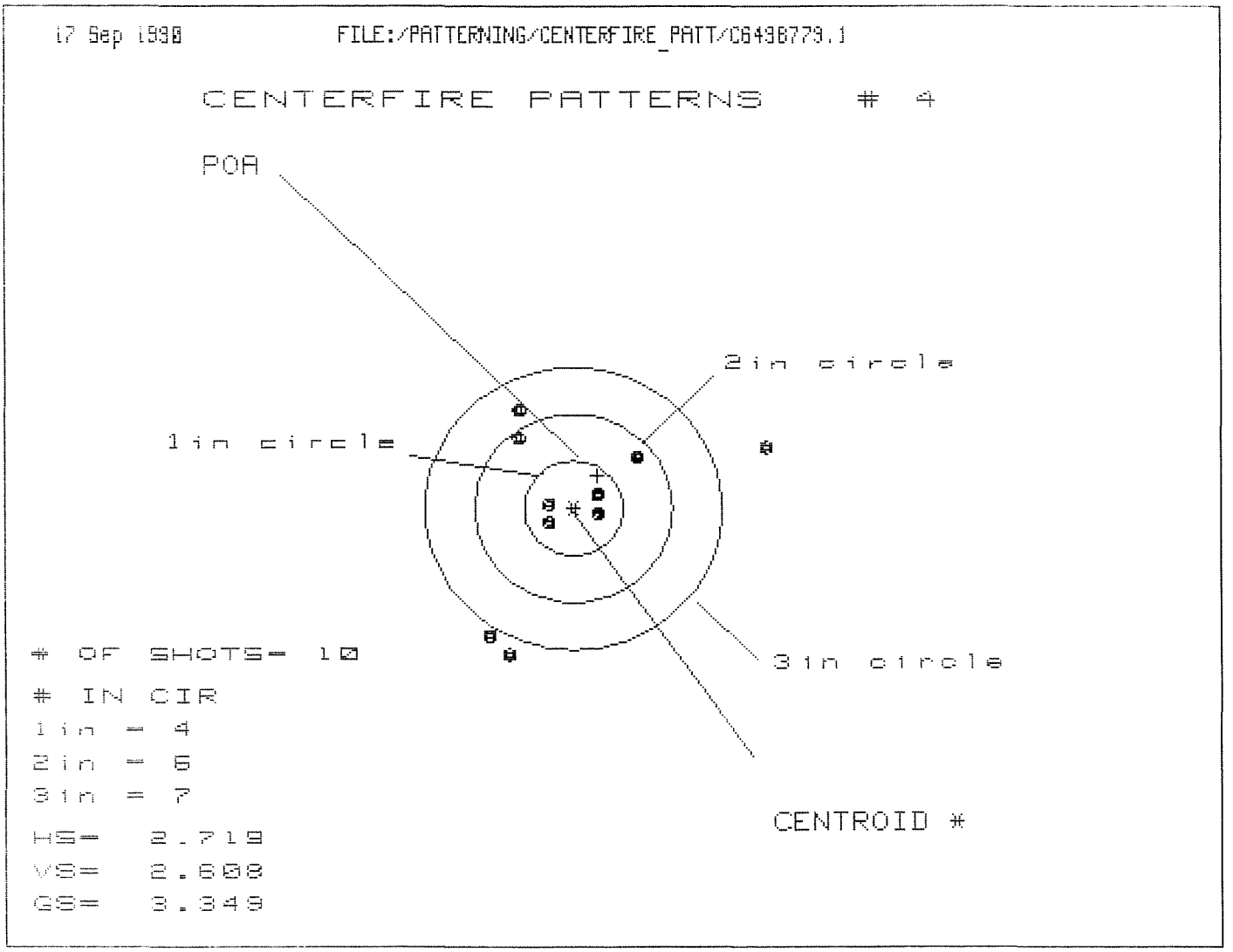
# IN CIR
1in = 2
2in = 3
3in = 8

HS= 2.222
VS= 2.859
GS= 3.143

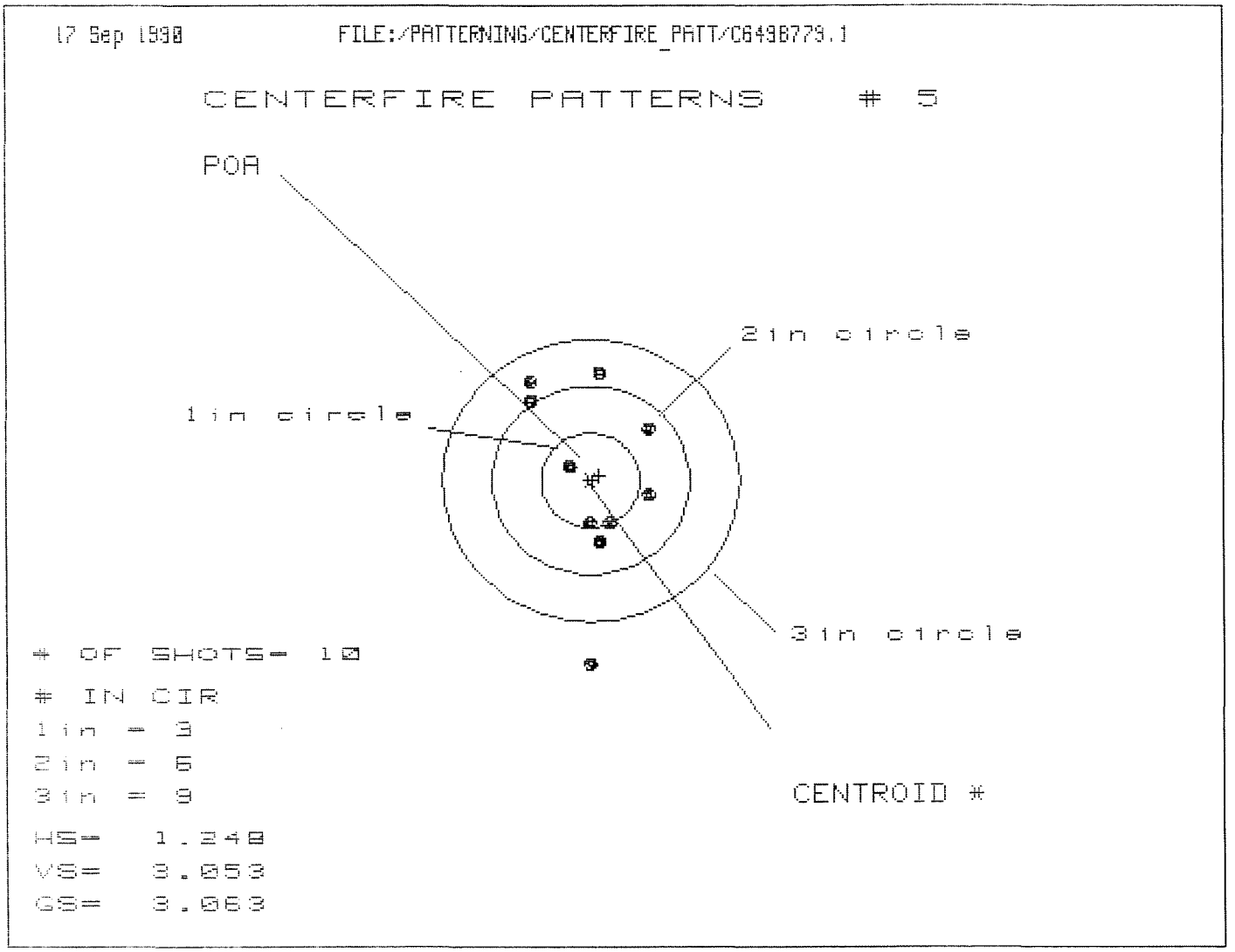
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.917	.986	1.004
MINIMUM X	:	-1.305	-1.203	-1.080
MAXIMUM Y	:	1.355	1.188	1.029
MINIMUM Y	:	-1.504	-1.266	-1.070
CENTROID X	:	.188	.086	-.037
CENTROID Y	:	.183	.350	.509
POA TO CENTROID in.	:	.263	.361	.510
MIN RADIUS	:	.291	.251	.363
MEAN RADIUS	:	1.085	.990	.903
MAX RADIUS	:	1.762	1.605	1.334
HORIZONTAL SPREAD	:	2.222	2.189	2.084
VERTICAL SPREAD	:	2.859	2.454	2.099
EXTREME SPREAD	:	3.143	2.764	2.237
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.194	1.063	1.050
MINIMUM X	:	-.766	-.634	-.647
MAXIMUM Y	:	.764	.775	.630
MINIMUM Y	:	-1.171	-1.160	-.595
CENTROID X	:	.194	.062	.075
CENTROID Y	:	-.022	-.033	.112
POA TO CENTROID in.	:	.196	.070	.135
MIN RADIUS	:	.308	.389	.391
MEAN RADIUS	:	.792	.741	.671
MAX RADIUS	:	1.198	1.164	1.058
HORIZONTAL SPREAD	:	1.960	1.697	1.697
VERTICAL SPREAD	:	1.935	1.935	1.225
EXTREME SPREAD	:	2.020	1.938	1.741
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.914	.898	.842
MINIMUM X	:	-.805	-.593	-.649
MAXIMUM Y	:	1.091	1.158	.976
MINIMUM Y	:	-1.517	-1.450	-1.467
CENTROID X	:	-.246	-.458	-.402
CENTROID Y	:	-.348	-.415	-.233
POA TO CENTROID in.	:	.426	.618	.464
MIN RADIUS	:	.216	.070	.127
MEAN RADIUS	:	.934	.808	.704
MAX RADIUS	:	2.007	1.520	1.604
HORIZONTAL SPREAD	:	2.719	1.491	1.491
VERTICAL SPREAD	:	2.608	2.608	2.443
EXTREME SPREAD	:	3.349	2.609	2.451
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		7	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.594	.596	.522
MINIMUM X	:	-.654	-.652	-.726
MAXIMUM Y	:	1.113	.897	1.003
MINIMUM Y	:	-1.940	-.851	-.745
CENTROID X	:	-.088	-.090	-.016
CENTROID Y	:	-.047	.169	.063
POA TO CENTROID in.	:	.099	.191	.065
MIN RADIUS	:	.283	.262	.323
MEAN RADIUS	:	.858	.740	.683
MAX RADIUS	:	1.940	1.033	1.008
HORIZONTAL SPREAD	:	1.248	1.248	1.248
VERTICAL SPREAD	:	3.053	1.748	1.748
EXTREME SPREAD	:	3.063	1.832	1.748
NUMBER IN ONE INCH CIRCLE	=		3	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6498779

DATE Aug 18, 1990

TESTER CB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.44	2.20	2.36	MIN. SETTING,
PULL #2	2.53	2.38	2.15	2.42	NO AVG. OF 5
PULL #3	2.54	2.40	2.13	2.42	READINGS ACCEPT-
PULL #4	2.55	2.32	2.17	2.44	ABLE LESS THAN 2#
PULL #5	2.60	2.32	2.18	2.42	
TOTAL	12.78	11.86	10.83	12.06	
AVG.	2.55	2.37	2.16	2.412	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.13	3.19		
PULL #2	3.12	3.14		
PULL #3	3.08	3.07		
PULL #4	3.09	3.13		
PULL #5	3.05	3.12		
TOTAL	15.47	15.65		
AVG.	3.09	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.50		4.32
PULL #2	4.37	4.33		4.37
PULL #3	4.45	4.32		4.31
PULL #4	4.39	4.26		4.26
PULL #5	4.42	4.32		4.31
TOTAL	21.88	21.73		21.57
AVG.	4.37	4.35		4.31

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6498779

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock		6 29 90	RW
600	Proof		6 29 90	RW
607	Check Headspace		6 29 90	RW
610	Dis-assemble Gun		6 29 90	RW
612	Magnaflux Barrel Action		7-12-90	KR
	Magnaflux Bolt		7-12-90	KR
615	Rollmark Caliber		7-12-90	L.S.
617	Drill and Tap Sight Holes		7/13/90	WB
618	Polish Barrel RB		7/16/90	RB
620	Apply Coatings (Barrel Action)		7/23/90	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		7/25/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		7/25/90	RW
	C) Inspect Ejector Hole for Chamfer		7/25/90	RW
	D) Oil Firing Pin Ass'y		7/25/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8/10/90	WB

QUALITY AUDIT

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4½	4½	4½			8/18/90	WS
	G) Safety Off Force	2¼	2¼	2¼			8/18/90	WS
	H) Trigger Pull Test & Retainability						8/18/90	WS
	I) Firing Pin Indent	~~.022~~ .023	~~.0225~~ .0225	~~.023~~ .023			8/18/90	WS
	J) Assemble Stock						8/23/90	RW
	K) Assemble Swivel Studs						8/31/90	[illegible]
	L) Attach Front and Rear Sight Assemblies						8/23/90	RW
	M) Iron Sight Alignment						8/23/90	RW
	N) Detach Front & Rear Sights & place in numbered container						8/23/90	RW
	O) Attach Scope to Rifle						8/23/90	RW
	P) Detach & Attach Scope 20 Times						8/23/90	RW
640	Gallery Target & Test						8/23/90	RJ
	A) Time						8/23/90	RJ
	B) Malfunctions						8/23/90	RJ
	C) Pierced Primers						8/23/90	RJ
	D) Optical Clearity of Scope						8/23/90	RJ
645	Inspect for Live Ammo						8/23/90	RJ
655	Final Inspection A) Headspace						8/31/90	[illegible]
	B) Trigger Pull	2-36	2-42	2-42	2-44	2-42	8/31/90	[illegible]
	C) Function						8/31/90	[illegible]
660	Pack						9-18-90	AC

2.34

2.23

2.26

2.23

2.21