C6498789

MODEL 700™ M24

Model SWS ™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Esumate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00092756

Verify Repair

Serial: C6498789 Model:M24 SWS Center Fire Caliber 7.62 Produced 12/19/1990

Repairman:

Status: Closed 2/10/2005 11:37:51 AM

Address Information

Customer — Received From

Name: DEF DIST DEPOT ANNISTON

Address 1:

Address 2: PO Box:

City: ANNISTON

State: AL Zip Code: 362014199 Country: US

Return To: — Received From

DEF DIST DEPOT ANNISTON

PO Box:

ANNISTON

State: AL Zip Code: 362014199 Country: US

FFL:

Contact / Condition | Problems | Estimate | History / Status | Shipping / Billing

Contact Information

Phone:

Fax:

Email:

Comments:

Received Condition

Good

Condition Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A017	Scope Base	1
A026	Scope	1
A057	Frt and Rear Sgt Base	1

Repair Search | Refresh | Close

hagleu 2/14/2005 9:20 AM CAPS NUM INS SCRL

start

Serial Number: C6498789

Model: M24 SWS

RE00092756

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6498789.__0
FILE DATE AND TIME: 07/18/2005 08:34

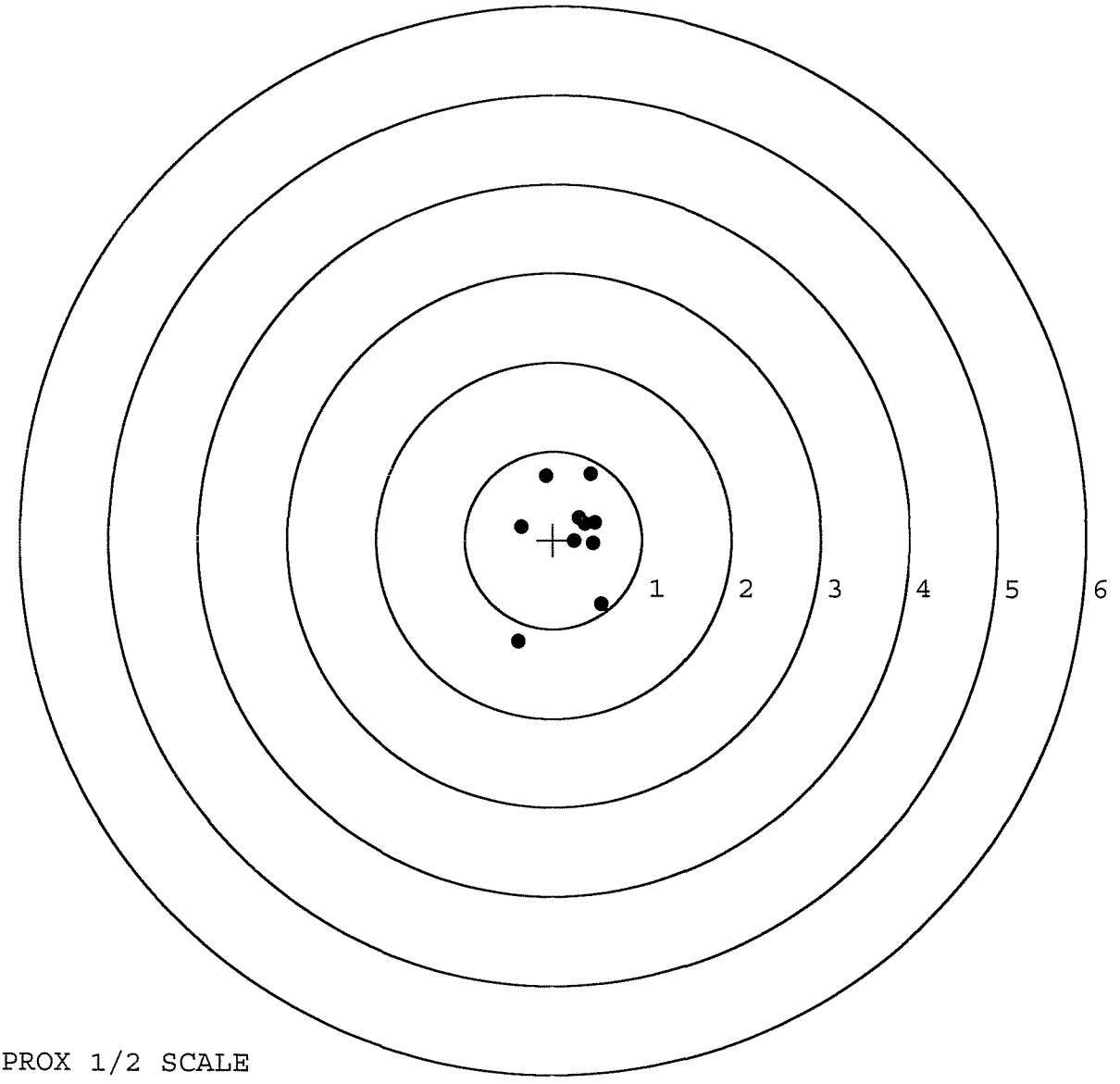
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.096
The Average Y Centroid of the Five Target Set:	-0.130
The Average Point of Impact of the Five Target Set:	0.161
The Average Mean Radius of the Five Target Set:	0.751
The Distance from POA to Centroid Target #1:	0.193
The Distance from Centroid Target #2 to Centroid Target #1:	0.156
The Distance from Centroid Target #3 to Centroid Target #1:	0.738
The Distance from Centroid Target #4 to Centroid Target #1:	0.137
The Distance from Centroid Target #5 to Centroid Target #1:	0.613

SERIAL NUMBER: C6498799.__0
TARGET NUMBER: 1
FILE DATE: 07/18/2005
FILE TIME: 08:34

X CENTROID:	0.191
Y CENTROID:	0.032
POA TO CENTROID:	0.193
HORZ SPREAD:	0.941
VERT SPREAD:	1.885
GROUP SPREAD:	2.053
MIN RADIUS:	0.068
MAX RADIUS:	1.312
MEAN RADIUS:	0.534
# IN 1 IN DIAMETER:	5
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.416	0.744
2:	-0.092	0.726
3:	-0.364	0.150
4:	-0.397	-1.141
5:	0.544	-0.728
6:	0.450	-0.046
7:	0.237	-0.018
8:	0.288	0.247
9:	0.468	0.196
10:	0.357	0.185

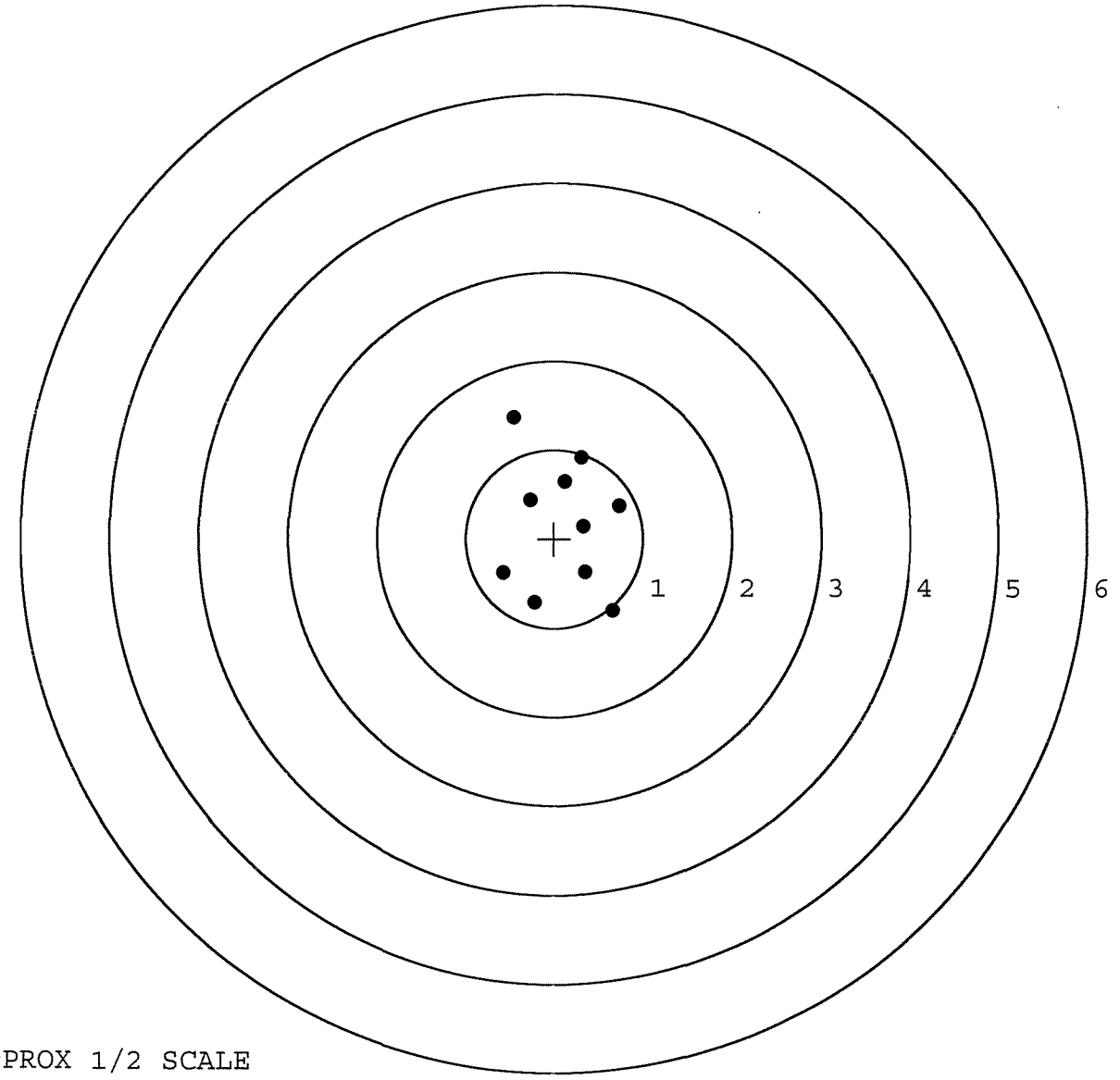


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498799.__0
TARGET NUMBER: 2
FILE DATE: 07/18/2005
FILE TIME: 08:34

X CENTROID:	0.097
Y CENTROID:	0.156
POA TO CENTROID:	0.184
HORZ SPREAD:	1.305
VERT SPREAD:	2.170
GROUP SPREAD:	2.444
MIN RADIUS:	0.237
MAX RADIUS:	1.330
MEAN RADIUS:	0.746
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.464	1.362
2:	0.308	0.909
3:	0.120	0.640
4:	-0.274	0.432
5:	-0.575	-0.380
6:	-0.221	-0.717
7:	0.350	-0.375
8:	0.661	-0.808
9:	0.333	0.135
10:	0.730	0.363

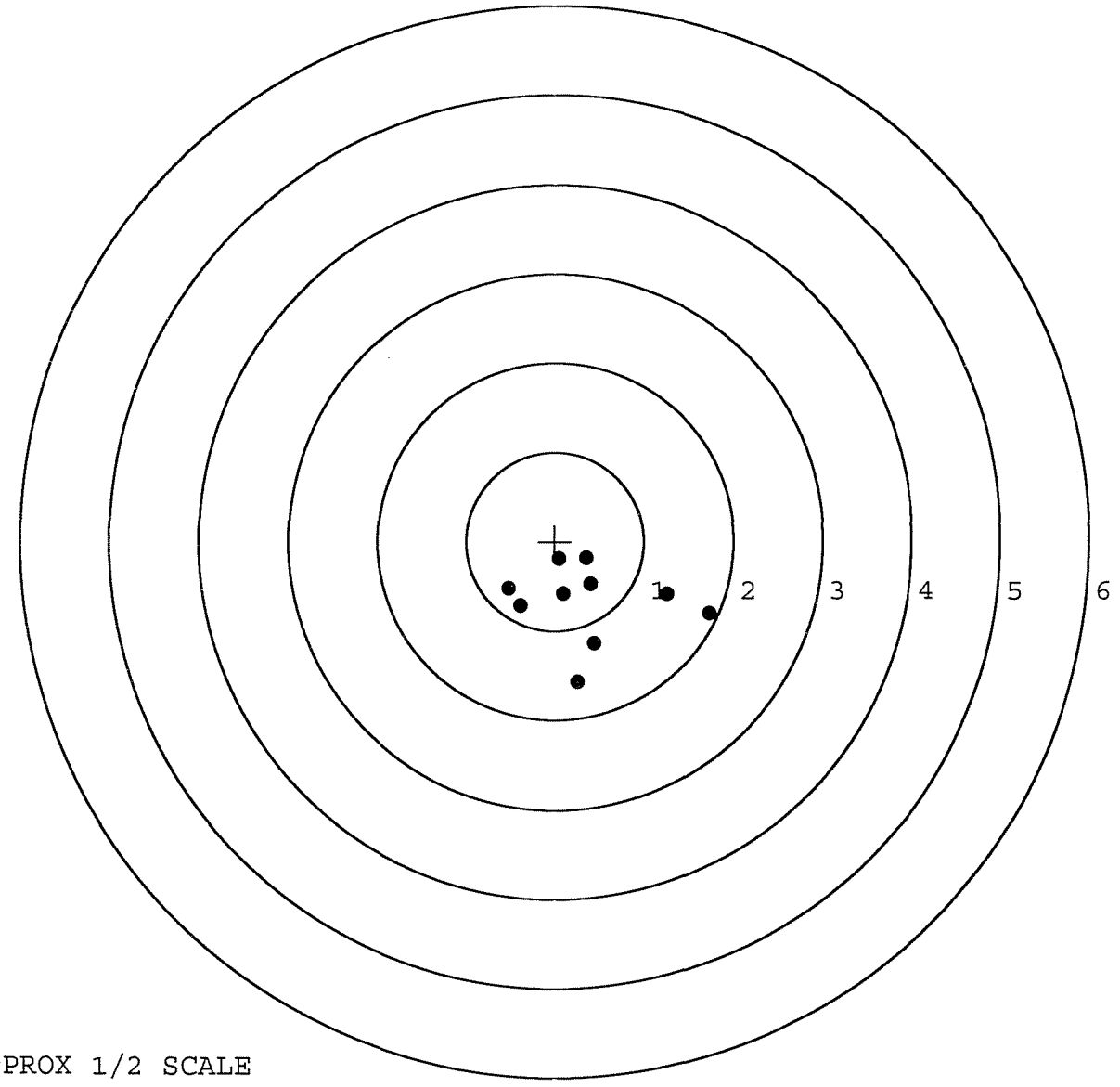


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498799.__0
TARGET NUMBER: 3
FILE DATE: 07/18/2005
FILE TIME: 08:34

X CENTROID:	0.368
Y CENTROID:	-0.686
POA TO CENTROID:	0.778
HORZ SPREAD:	2.256
VERT SPREAD:	1.583
GROUP SPREAD:	2.273
MIN RADIUS:	0.209
MAX RADIUS:	1.370
MEAN RADIUS:	0.688
# IN 1 IN DIAMETER:	4
# IN 2 IN DIAMETER:	9
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.357	-0.187
2:	0.047	-0.198
3:	0.442	-1.153
4:	0.258	-1.583
5:	1.255	-0.598
6:	1.732	-0.809
7:	-0.390	-0.722
8:	-0.524	-0.532
9:	0.094	-0.593
10:	0.404	-0.480

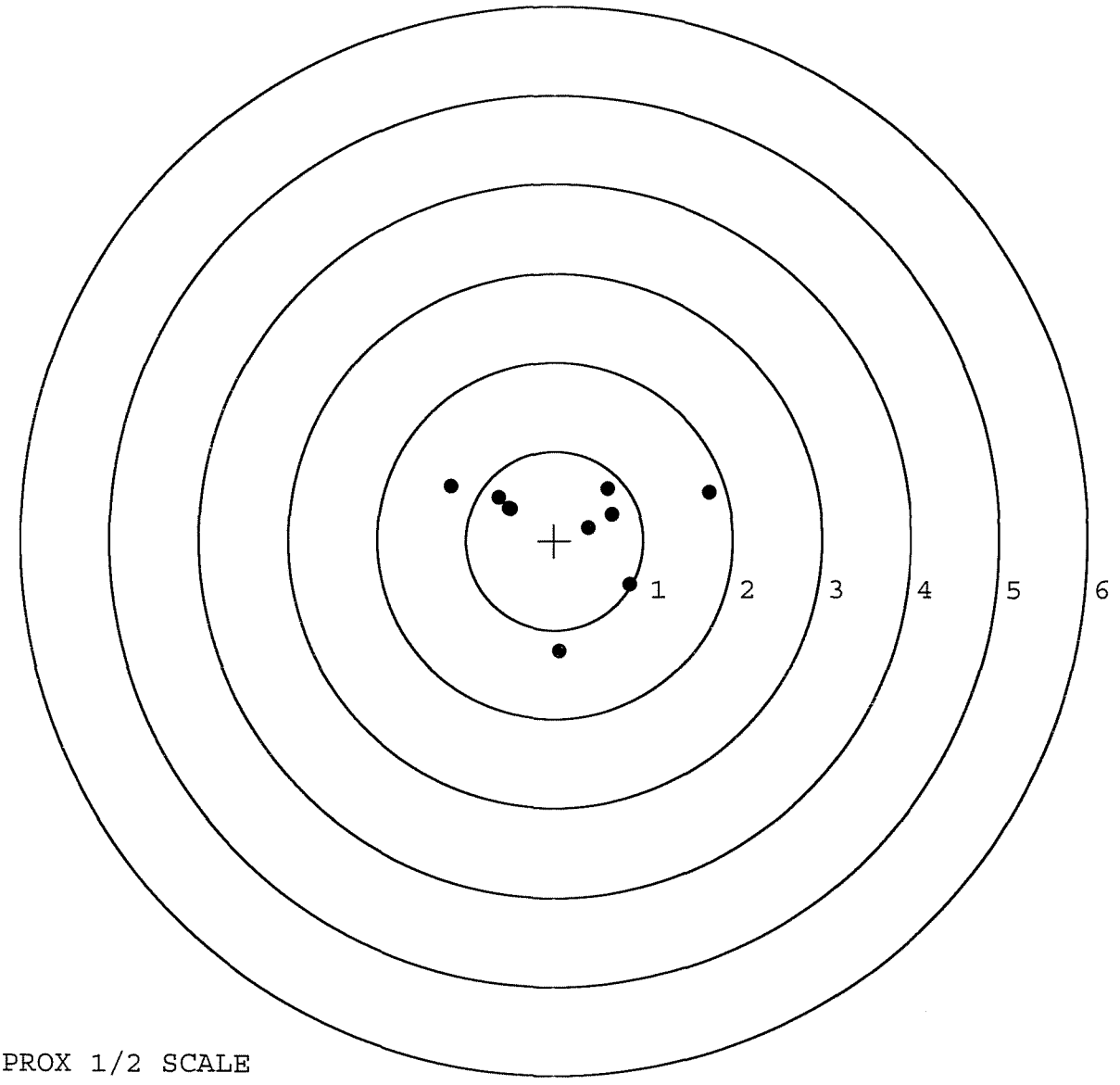


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498799.__0
TARGET NUMBER: 4
FILE DATE: 07/18/2005
FILE TIME: 08:34

X CENTROID:	0.142
Y CENTROID:	0.159
POA TO CENTROID:	0.213
HORZ SPREAD:	2.901
VERT SPREAD:	1.844
GROUP SPREAD:	2.902
MIN RADIUS:	0.240
MAX RADIUS:	1.632
MEAN RADIUS:	0.897
# IN 1 IN DIAMETER:	1
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	1.730	0.535
2:	0.599	0.576
3:	0.641	0.289
4:	0.381	0.143
5:	0.851	-0.497
6:	0.054	-1.241
7:	-0.526	0.358
8:	-1.171	0.603
9:	-0.634	0.479
10:	-0.506	0.348

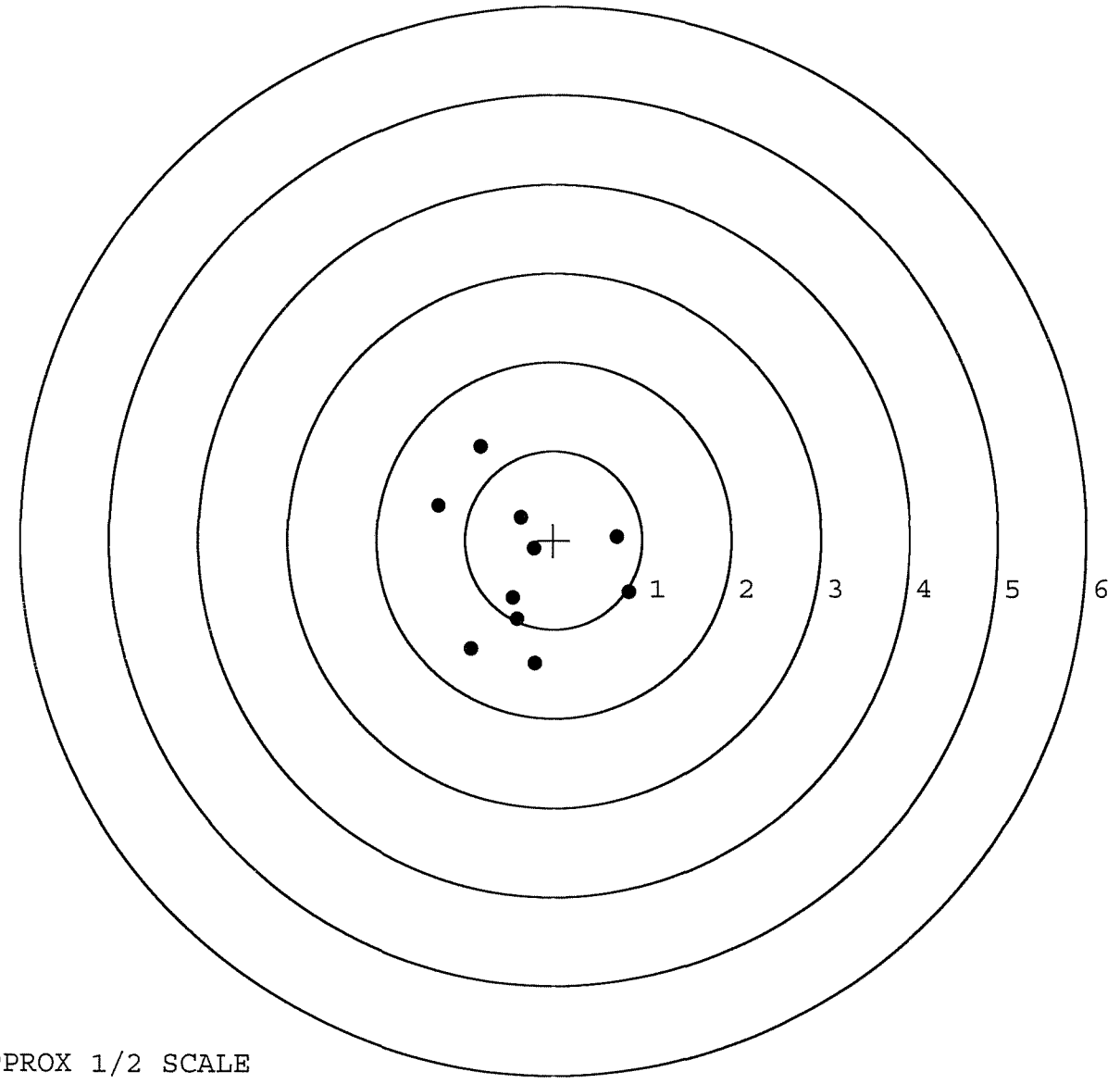


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498799.__0
TARGET NUMBER: 5
FILE DATE: 07/18/2005
FILE TIME: 08:34

X CENTROID:	-0.319
Y CENTROID:	-0.309
POA TO CENTROID:	0.444
HORZ SPREAD:	2.158
VERT SPREAD:	2.440
GROUP SPREAD:	2.516
MIN RADIUS:	0.232
MAX RADIUS:	1.454
MEAN RADIUS:	0.890
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	4
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.827	1.053
2:	-1.305	0.393
3:	-0.378	0.256
4:	-0.222	-0.098
5:	0.715	0.039
6:	0.853	-0.587
7:	-0.464	-0.650
8:	-0.934	-1.223
9:	-0.416	-0.887
10:	-0.215	-1.387



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	92756		
SERIAL NUMBER	CC4998789		
LOG-IN DATE	2-10-05		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	5-25-05	RTC
560 A	RE-BARREL	6-6-05	RTC
B	DRILL AND TAP	6-8-05	TRW
575	ASSEMBLE	6-6-05	RTC
600	PROOF	6-7-05	AC
605	CHECK HEADSPACE	6-7-05	AC
610	DIS-ASSEMBLE GUN	6-7-05	RTC
612	MAGNAFLUX	6.9.05	[illegible]
615	ROLLMARK CALIBER	6-9-05	CW
618	ROTO-BLAST	6-10-05	LB
620	APPLY COATINGS	6-13-05	CW
625 A	FINAL ASSEMBLY	7-8-05	RTC
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE	8-8-05	AC
D	SAFETY "OFF" FORCE	8-8-05	AC
E	FIRING PIN INDENT	7-18-05	TRW
640	TARGET	7-18-05	TRW
655	FINAL INSPECT	8-8-05	AC
660	PACK	9-6-05	[illegible]
		SHIP DATE	
	QAR INSPECTION DATE		

MAGNA-FLUX INSPECTED JUN 6 2005 OPERATOR

RECEIVING AND ESTIMATING REPORT

R 94-18114

INITIAL	CUSTOMER ORDER NO.	
FDC	DAAA09-92-C-0834	W/10X SCOPE M-24 SNIPER, W/DEPLOYMENT KIT ATTN: FRED MARTIN

90-SCope-0587

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
06/09/94	06/09/94		C6498789		700 7-62 NATO

ACCESSORIES: SLING STRAP HARD CASE SCOPE MNTS SCOPE BASE

FROM:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL 36201-5025

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON AL
36201-5025

CUST NO: 098397 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					FRT

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

Trigger Assy	113.81
X Mag. Box	2.06
Scope Rep	119.43
Clean/Insp/Prep	50.00
~~344.30~~	
345.30	

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
			Ac		
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
			4/1/95		

OFFICE COPY

RD6925 REV. 1/94

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ±1.00#

SERIAL NO. C6498789

DATE 12-2-94

TESTER DM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.43	2.69		MIN. SETTING,
PULL #2	2.69	2.30	2.67		NO AVG. OF 5
PULL #3	2.68	2.32	2.65		READINGS ACCEPT-
PULL #4	2.67	2.39	2.65		ABLE LESS THAN 2#
PULL #5	2.62	2.31	2.47		
TOTAL	13.18	11.75	13.13		
AVG.	2.63	2.35	2.62		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	2.90		
PULL #2	3.03	2.98		
PULL #3	2.99	3.10		
PULL #4	3.05	3.08		
PULL #5	3.05	3.20		
TOTAL	15.18	15.26		
AVG.	3.03	3.05		

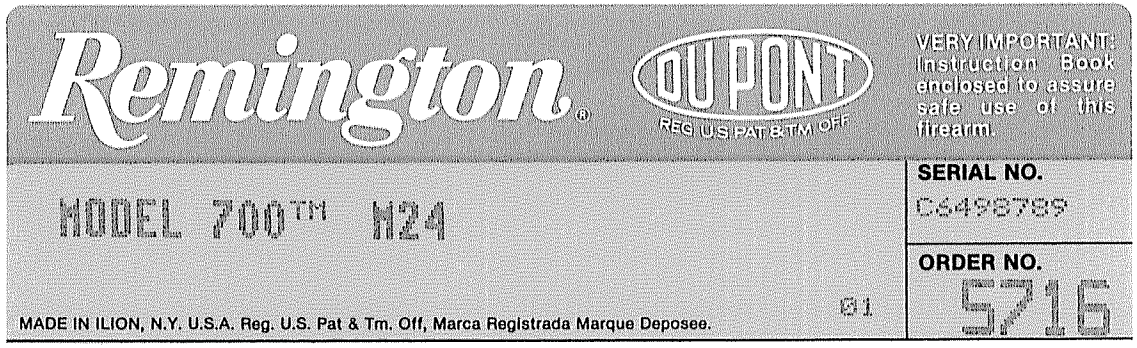
	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.00		4.03
PULL #2	4.03	4.13		4.10
PULL #3	3.99	3.94		4.16
PULL #4	3.93	3.97		4.12
PULL #5	3.99	3.93		4.18
TOTAL	20.15	19.97		20.59
AVG.	4.09	3.99		4.11

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C649789

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force							
	G) Safety Off Force							
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clearity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection A) Headspace							
	B) Trigger Pull	2.56	2.48	2.52	2.42	2.51	11/22/95	WB
	C) Function							
660	Pack							



CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6498789

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	7 12	90	RW
600	Proof	7 12	90	RW
607	Check Headspace	7 12	90	RW
610	Dis-assemble Gun			RW
612	Magnaflux Barrel Action		7-17-90	K.R
	Magnaflux Bolt		7-17-90	KR.
615	Rollmark Caliber		7-17-90	L.L.
617	Drill and Tap Sight Holes		7/23/90	KS
618	Polish Barrel KB		7/24/90	KS
620	Apply Coatings (Barrel Action)		7-26-90	KS
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/8/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/8/90	RW
	C) Inspect Ejector Hole for Chamfer		8/8/90	RW
	D) Oil Firing Pin Ass'y		8/8/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		8/23/90	WB

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force	4 4 | 4 4 | 4 4	8/23/90	WB
	G) Safety Off Force	2 | 2 | 2	8/23/90	WB
	H) Trigger Pull Test & Retainability		8/23/90	WB
	I) Firing Pin Indent	.022 | .021 | .0215	8/23/90	WB
	J) Assemble Stock		8/23/90	RW
	K) Assemble Swivel Studs		8/31/90	RW
	L) Attach Front and Rear Sight Assemblies		8/23/90	RW
	M) Iron Sight Alignment		8/23/90	RW
	N) Detach Front & Rear Sights & place in numbered container		8/23/90	RW
	O) Attach Scope to Rifle		8/23/90	RW
	P) Detach & Attach Scope 20 Times		8/23/90	RW
640	Gallery Target & Test		8/23/90	KJ
	A) Time		8/23/90	KJ
	B) Malfunctions		8/23/90	KJ
	C) Pierced Primers		8/23/90	KJ
	D) Optical Clearity of Scope		8/23/90	KJ
645	Inspect for Live Ammo		8/23/90	KJ
655	Final Inspection A) Headspace		8/31/90	RW
	B) Trigger Pull	2.60 | 2.62 | 2.55 | 2.51 | 2.54	8/31/90	RW
	C) Function		8/31/90	RW
660	Pack		12-18-90	DH

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6498789

DATE 8/23/90

TESTER WB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.32	2.36	2.42	2.60	MIN. SETTING,
PULL #2	2.25	2.40	2.41	2.62	NO AVG. OF 5
PULL #3	2.42	2.24	2.38	2.55	READINGS ACCEPT-
PULL #4	2.20	2.29	2.38	2.51	ABLE LESS THAN 2#
PULL #5	2.22	2.29	2.35	2.54	
TOTAL	11.41	11.58	11.94	12.82	
AVG.	2.28	2.31	2.19	2.564	

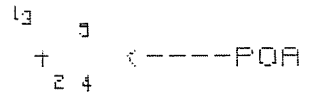
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.41		
PULL #2	3.12	3.30		
PULL #3	3.32	3.45		
PULL #4	3.34	3.44		
PULL #5	3.33	3.30		
TOTAL	16.38	15.90		
AVG.	3.28	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.13	4.42		4.36
PULL #2	4.39	4.35		4.35
PULL #3	4.31	4.35		4.33
PULL #4	4.34	4.33		4.38
PULL #5	4.33	4.32		4.36
TOTAL	21.50	21.77		21.78
AVG.	4.30	4.35		4.35

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6498789
24 Aug 1990

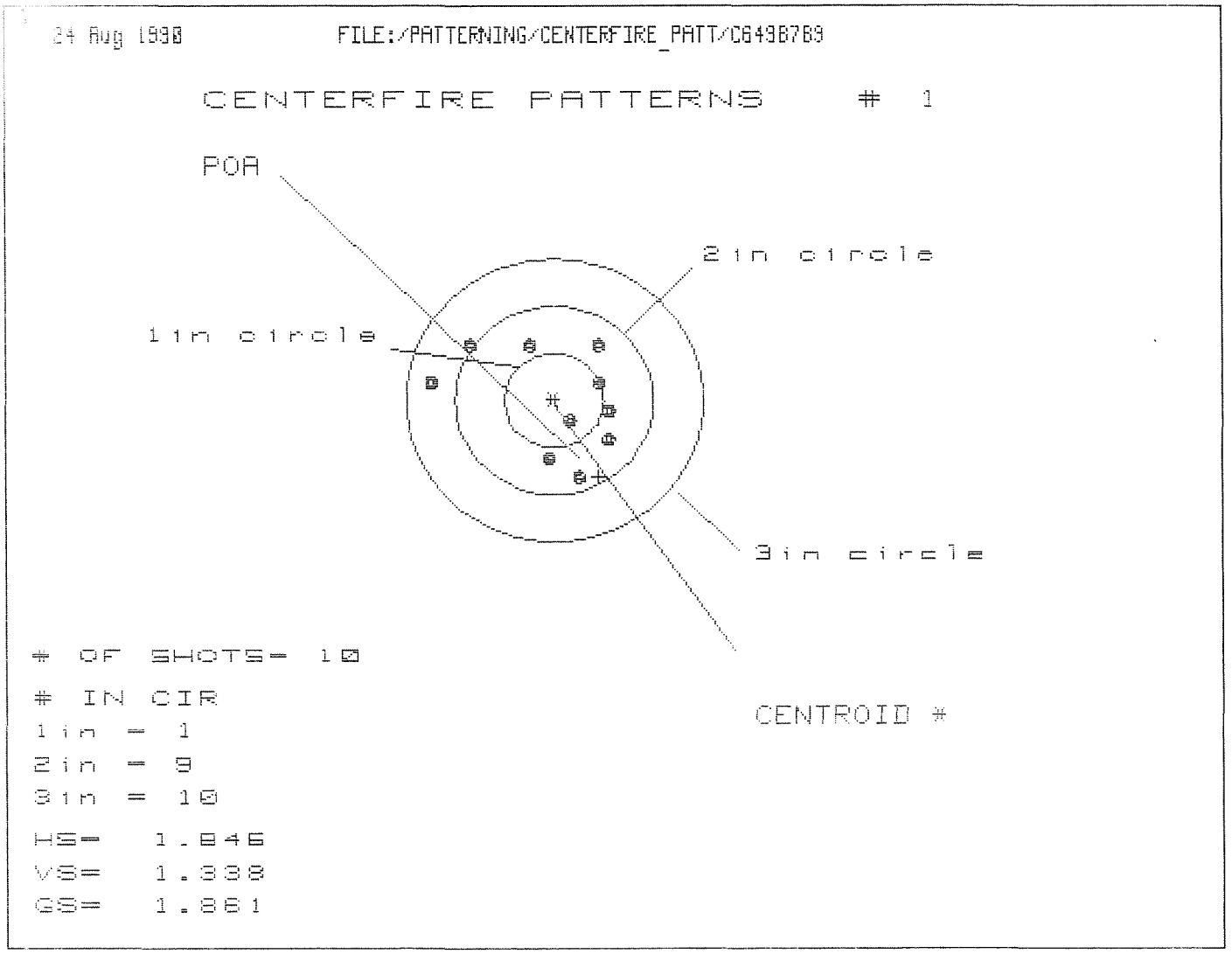
CENTROIDAL DISTANCES

0	TO	1	.930201
1	TO	2	1.44489
1	TO	3	.242244
1	TO	4	1.78195
1	TO	5	1.2595

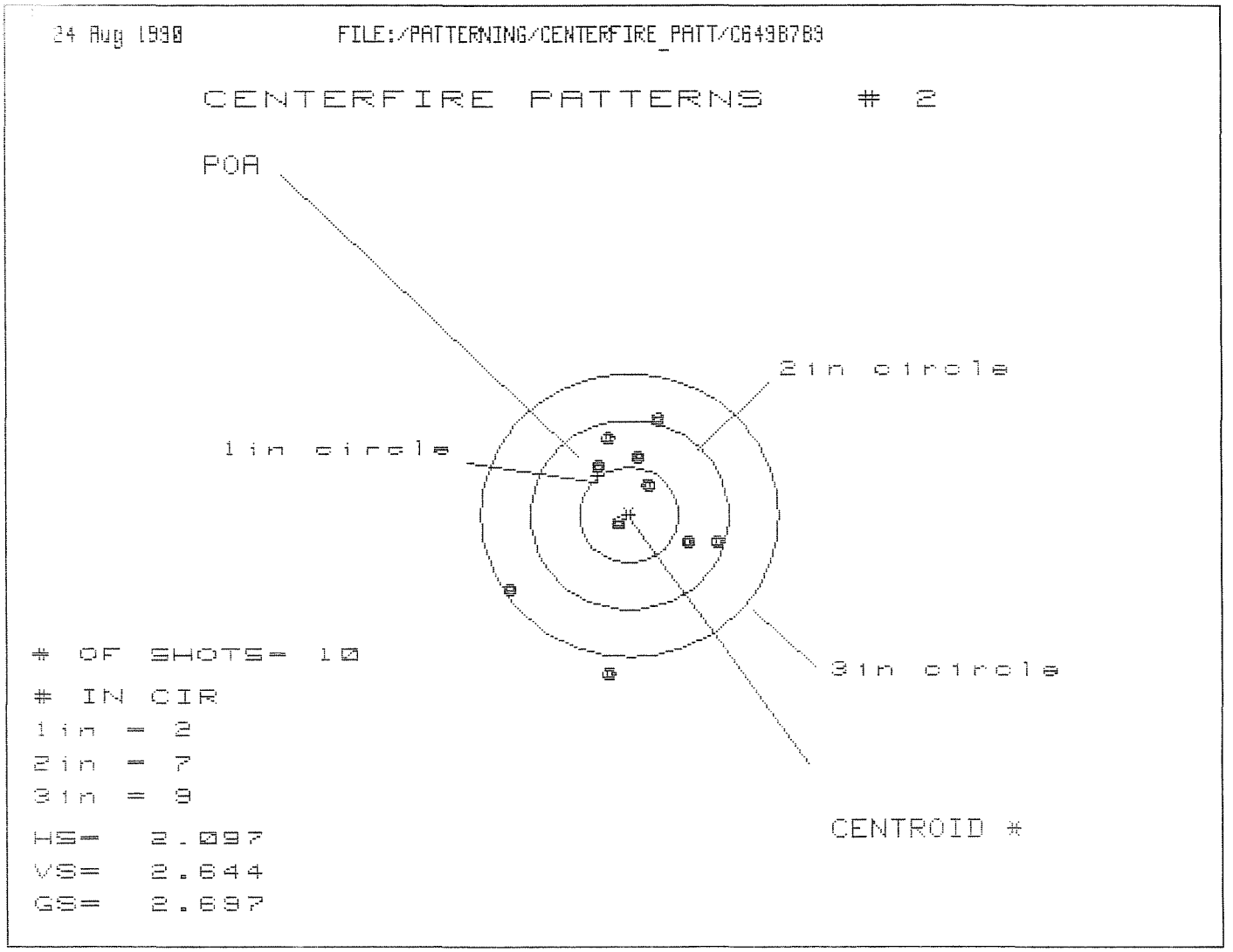


THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2378
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .23
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .330831

THE AMR FOR THIS RIFLE IS: .8982



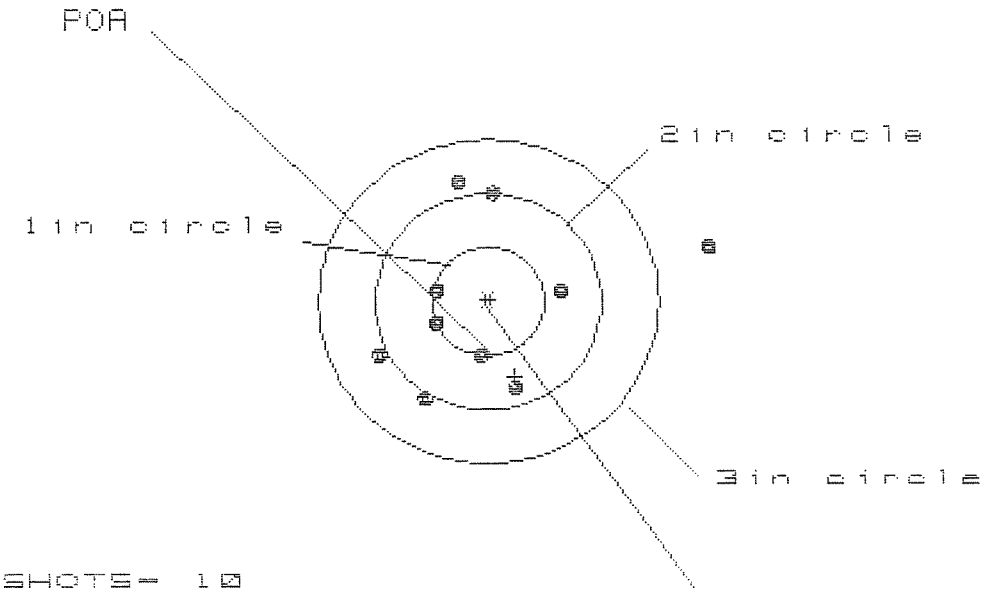
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.588	.448	.330
MINIMUM X	:	-1.258	-.944	-.491
MAXIMUM Y	:	.566	.584	.651
MINIMUM Y	:	-.772	-.754	-.681
CENTROID X	:	-.452	-.312	-.194
CENTROID Y	:	.813	.795	.722
POA TO CENTROID in.	:	.930	.854	.748
MIN RADIUS	:	.241	.190	.177
MEAN RADIUS	:	.694	.597	.503
MAX RADIUS	:	1.268	1.110	.815
HORIZONTAL SPREAD	:	1.846	1.392	.821
VERTICAL SPREAD	:	1.338	1.338	1.332
EXTREME SPREAD	:	1.861	1.687	1.408
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		10	



PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.910	.882	.730
MINIMUM X	:	-1.187	-1.215	-.452
MAXIMUM Y	:	.968	.782	.656
MINIMUM Y	:	-1.676	-1.008	-.629
CENTROID X	:	.311	.339	.491
CENTROID Y	:	-.414	-.228	-.102
POA TO CENTROID in.	:	.518	.409	.502
MIN RADIUS	:	.138	.194	.007
MEAN RADIUS	:	.828	.688	.537
MAX RADIUS	:	1.695	1.579	.963
HORIZONTAL SPREAD	:	2.097	2.097	1.182
VERTICAL SPREAD	:	2.644	1.790	1.285
EXTREME SPREAD	:	2.697	2.312	1.593
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	

24 Aug 1998 FILE:/PATTERNING/CENTERFIRE_PATT/C6498789

CENTERFIRE PATTERNS # 3



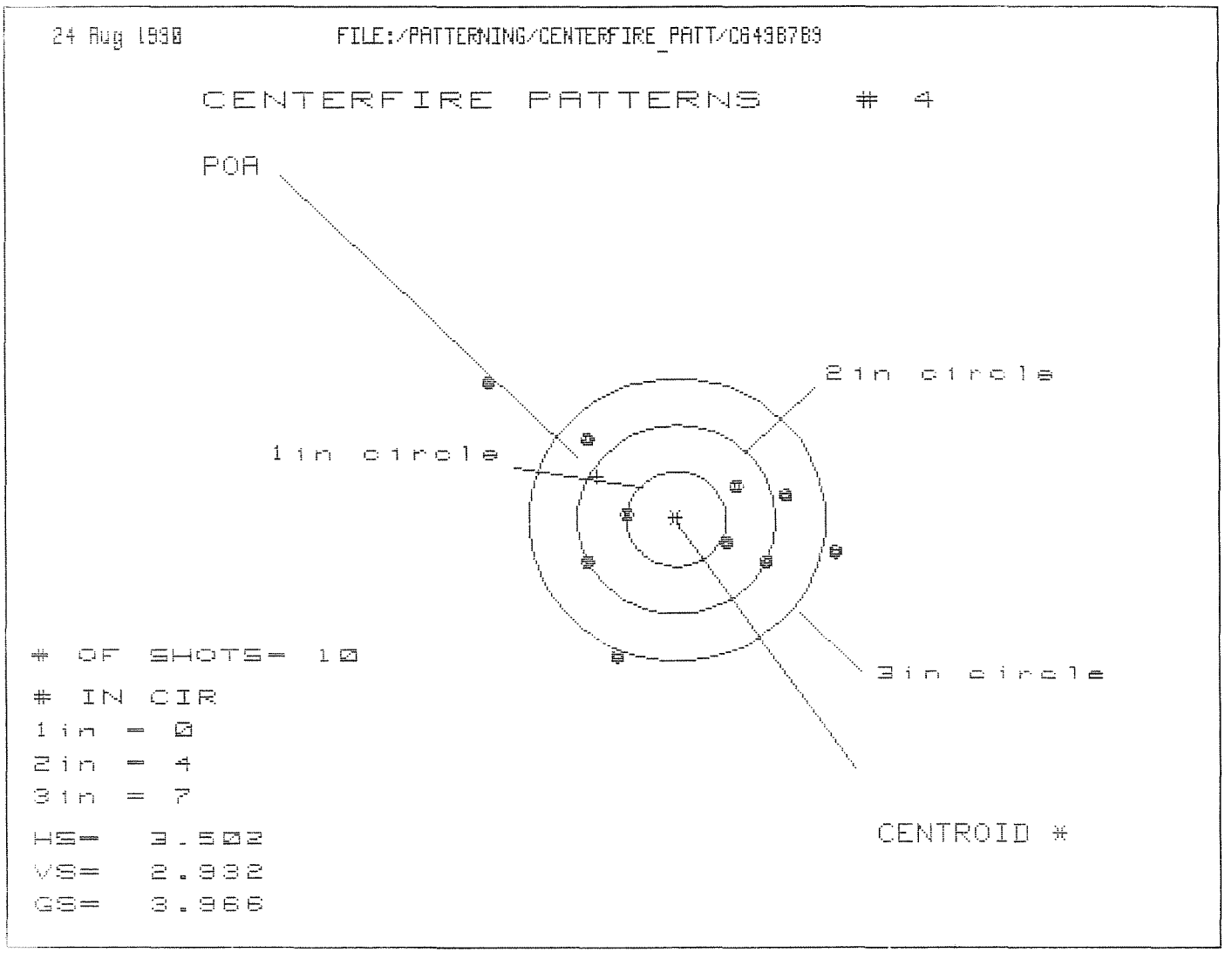
OF SHOTS= 10

# IN CIR
1in = 1
2in = 6
3in = 9

HS= 2.952
VS= 1.939
GS= 3.117

PATTERN # : 3

SHOTS (BEST OF) :	10	9	8
MAXIMUM X :	1.968	.810	.714
MINIMUM X :	-.984	-.765	-.427
MAXIMUM Y :	1.077	1.130	1.070
MINIMUM Y :	-.862	-.809	-.869
CENTROID X :	-.241	-.460	-.364
CENTROID Y :	.694	.641	.701
POA TO CENTROID in.:	.735	.789	.790
MIN RADIUS :	.469	.299	.407
MEAN RADIUS :	.915	.745	.735
MAX RADIUS :	2.025	1.130	1.078
HORIZONTAL SPREAD :	2.952	1.575	1.141
VERTICAL SPREAD :	1.939	1.939	1.939
EXTREME SPREAD :	3.117	1.962	1.962
NUMBER IN ONE INCH CIRCLE =		1	
NUMBER IN TWO INCH CIRCLE =		6	
NUMBER IN THREE INCH CIRCLE =		9	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.631	1.423	1.102
MINIMUM X	:	-1.871	-1.110	-.932
MAXIMUM Y	:	1.482	1.015	.988
MINIMUM Y	:	-1.450	-1.285	-1.312
CENTROID X	:	.800	1.008	.830
CENTROID Y	:	-.455	-.620	-.593
POA TO CENTROID in.	:	.920	1.183	1.020
MIN RADIUS	:	.521	.310	.489
MEAN RADIUS	:	1.177	1.004	.957
MAX RADIUS	:	2.387	1.525	1.461
HORIZONTAL SPREAD	:	3.502	2.533	2.034
VERTICAL SPREAD	:	2.932	2.300	2.300
EXTREME SPREAD	:	3.966	2.815	2.447
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		7	

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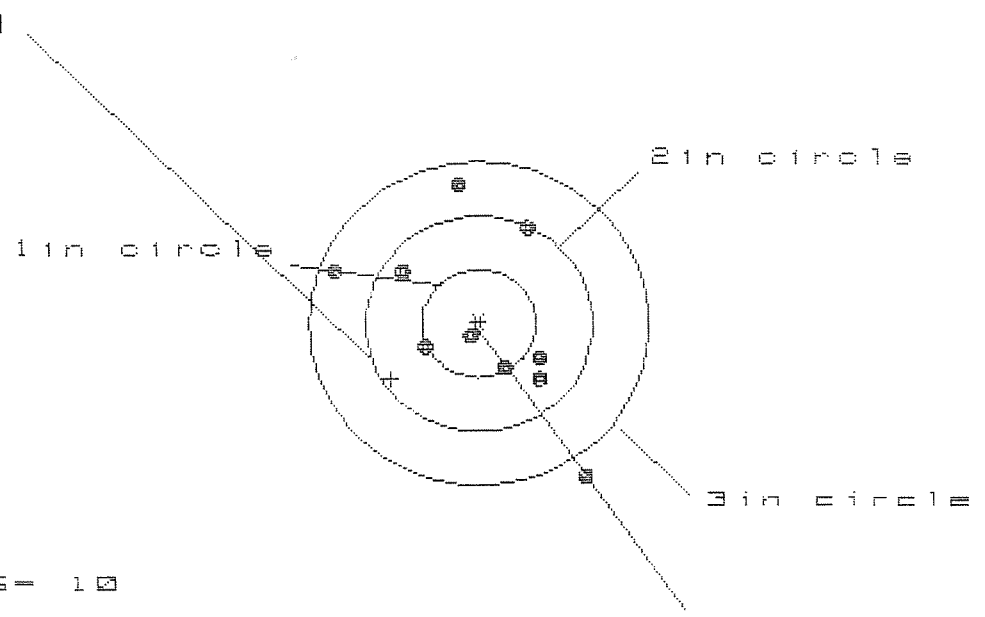
CENTERFIRE PATTERNS # 5



OF SHOTS= 10

# IN CIR	
1in =	2
2in =	6
3in =	9

HS= 2.200
VS= 2.675
GS= 2.902

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.923	.642	.495
MINIMUM X	:	-1.277	-1.174	-.738
MAXIMUM Y	:	1.267	1.110	1.148
MINIMUM Y	:	-1.408	-.717	-.679
CENTROID X	:	.771	.668	.815
CENTROID Y	:	.512	.669	.631
POA TO CENTROID in.	:	.926	.945	1.030
MIN RADIUS	:	.149	.314	.274
MEAN RADIUS	:	.877	.804	.734
MAX RADIUS	:	1.684	1.213	1.174
HORIZONTAL SPREAD	:	2.200	1.816	1.233
VERTICAL SPREAD	:	2.675	1.827	1.827
EXTREME SPREAD	:	2.902	2.077	1.969
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	