

C6498837

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5715**

*Includes 1 in chamber.

Remington

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: RE00151236

Serial: C6498837 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

Closed 9/16/2008 2:28:50 PM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: ISD ARMSROOM

ISD ARMSROOM

Address 1: 8TH DESERT STORM

8TH DESERT STORM

Address 2: BLDG 5210 BAY DOOR #30

PO Box:

BLDG 5210 BAY DOOR #30

PO Box:

City: FORT CAMPBELL

FORT CAMPBELL

State: KY

Zip Code: 42223

Country: US

State: KY

Zip Code: 42223

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A017	Scope Base	1
D000	FRONT SGT BASE	1

Repair Search

Refresh

Close

naglej

9/16/2008

3:28 PM

CAPS

NUM

INS

SCRL



Serial Number: C6498837

Model M24 SWS



RE00151236

IA-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-C-0146

151236
C6498837
9-16-08

OPERATION #	OPERATION NAME	DATE	INITIALS
590	DIS-ASSEMBLE GUN	9-16-08	RTZ
595	RE-BARREL	9-22-08	RTZ
600	ASSEMBLE	9-22-08	RTZ
600	PROOF	9-22-08	RTZ
605	CHECK HEADSPACE	9-22-08	RTZ
610	DIS-ASSEMBLE GUN	9-22-08	RTZ
612	MAGNAFLUX	9/30/08	RTZ
610	DRILL AND TAP	9-23-08	RTZ
615	ROLLMARK CALIBER	9/30/08	RTZ
618	ROTO-BLAST		
620	APPLY COATINGS	10-1-08	RTZ
625	FINAL ASSEMBLY	10-7-08	RTZ
640	FUNCTION TEST AND	10-8-08	TC
650	TARGET	10-8-08	TC
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	10-8-08	RTZ
	A) HEADSPACE	10-22-08	RTZ
	B) TRIGGER PULL	10-22-08	RTZ
	C) SAFETY ON FORCE	10-22-08	RTZ
	D) SAFETY OFF FORCE	10-22-08	RTZ
	E) FIRING PIN INDENT	10-22-08	RTZ
690	PACK	10/10/08	RTZ

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6498837.___0
FILE DATE AND TIME: 10/08/2008 15:53

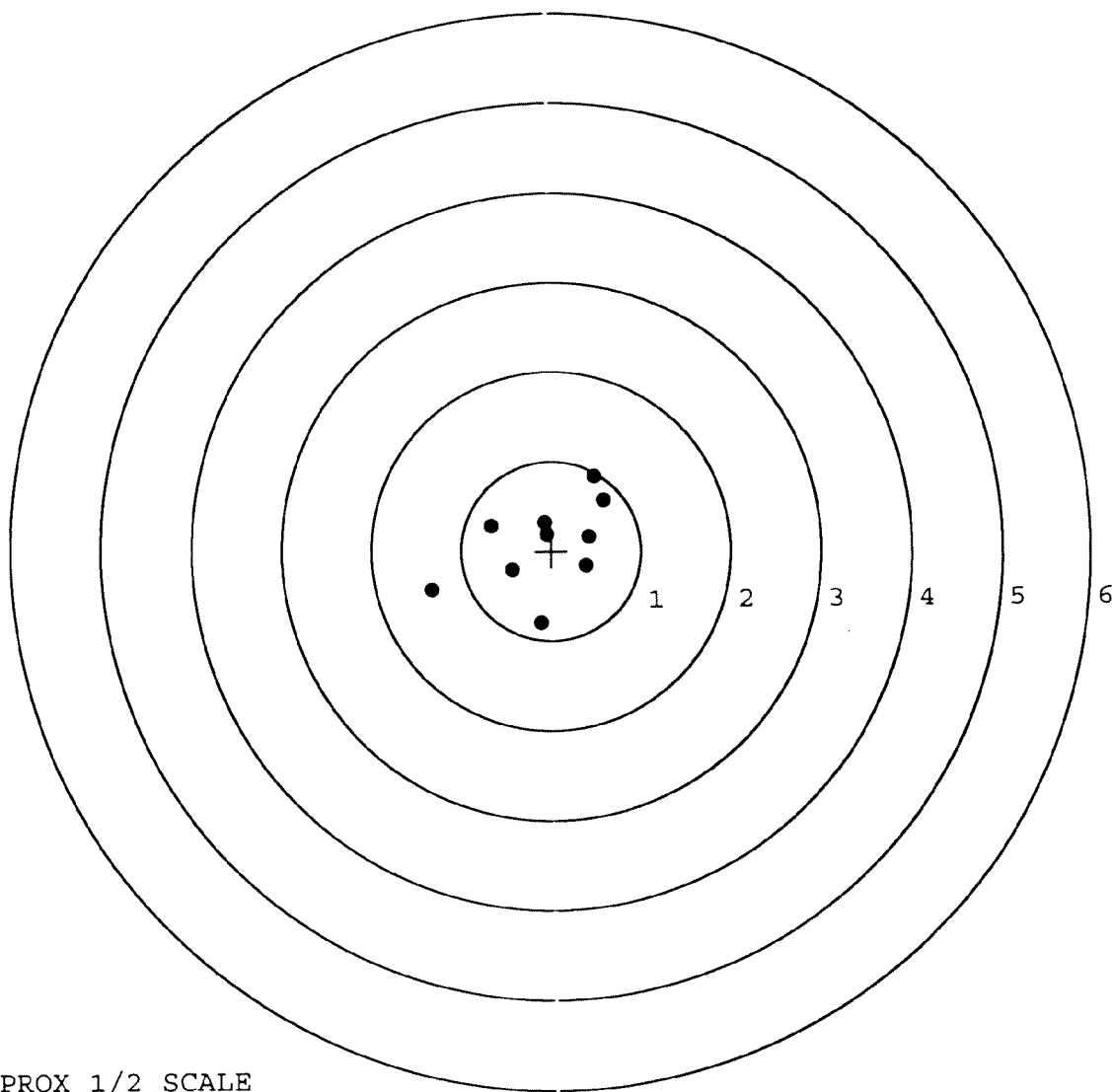
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.074
The Average Y Centroid of the Five Target Set:	0.022
The Average Point of Impact of the Five Target Set:	0.077
The Average Mean Radius of the Five Target Set:	0.612
The Distance from POA to Centroid Target #1:	0.106
The Distance from Centroid Target #2 to Centroid Target #1:	0.113
The Distance from Centroid Target #3 to Centroid Target #1:	0.135
The Distance from Centroid Target #4 to Centroid Target #1:	0.062
The Distance from Centroid Target #5 to Centroid Target #1:	0.052

SERIAL NUMBER: C6498837. __0
TARGET NUMBER: 1
FILE DATE: 10/08/2008
FILE TIME: 15:53

X CENTROID: -0.079
Y CENTROID: 0.070
POA TO CENTROID: 0.106
HORZ SPREAD: 1.922
VERT SPREAD: 1.638
GROUP SPREAD: 2.216
MIN RADIUS: 0.114
MAX RADIUS: 1.350
MEAN RADIUS: 0.648
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.332	-0.432
2:	-0.126	-0.809
3:	-0.435	-0.209
4:	-0.665	0.283
5:	0.391	-0.173
6:	0.425	0.160
7:	0.590	0.561
8:	0.490	0.829
9:	-0.052	0.181
10:	-0.075	0.314

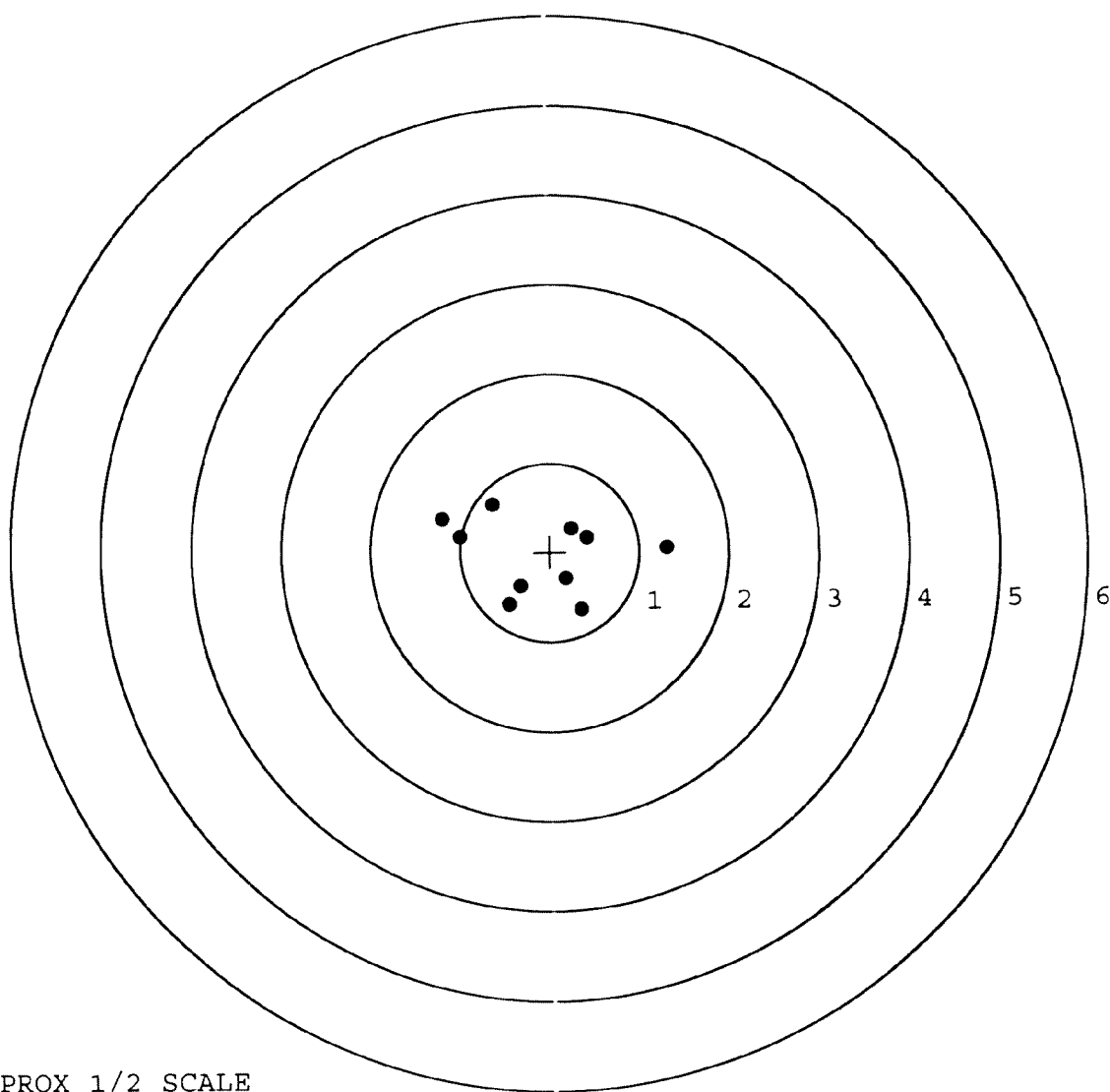


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498837.0
TARGET NUMBER: 2
FILE DATE: 10/08/2008
FILE TIME: 15:53

X CENTROID: -0.114
Y CENTROID: -0.037
POA TO CENTROID: 0.119
HORZ SPREAD: 2.509
VERT SPREAD: 1.186
GROUP SPREAD: 2.532
MIN RADIUS: 0.397
MAX RADIUS: 1.426
MEAN RADIUS: 0.755
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 8
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.199	0.379
2:	-1.002	0.179
3:	-0.638	0.539
4:	1.310	0.042
5:	-0.465	-0.590
6:	-0.336	-0.387
7:	0.353	-0.647
8:	0.178	-0.306
9:	0.418	0.164
10:	0.245	0.261

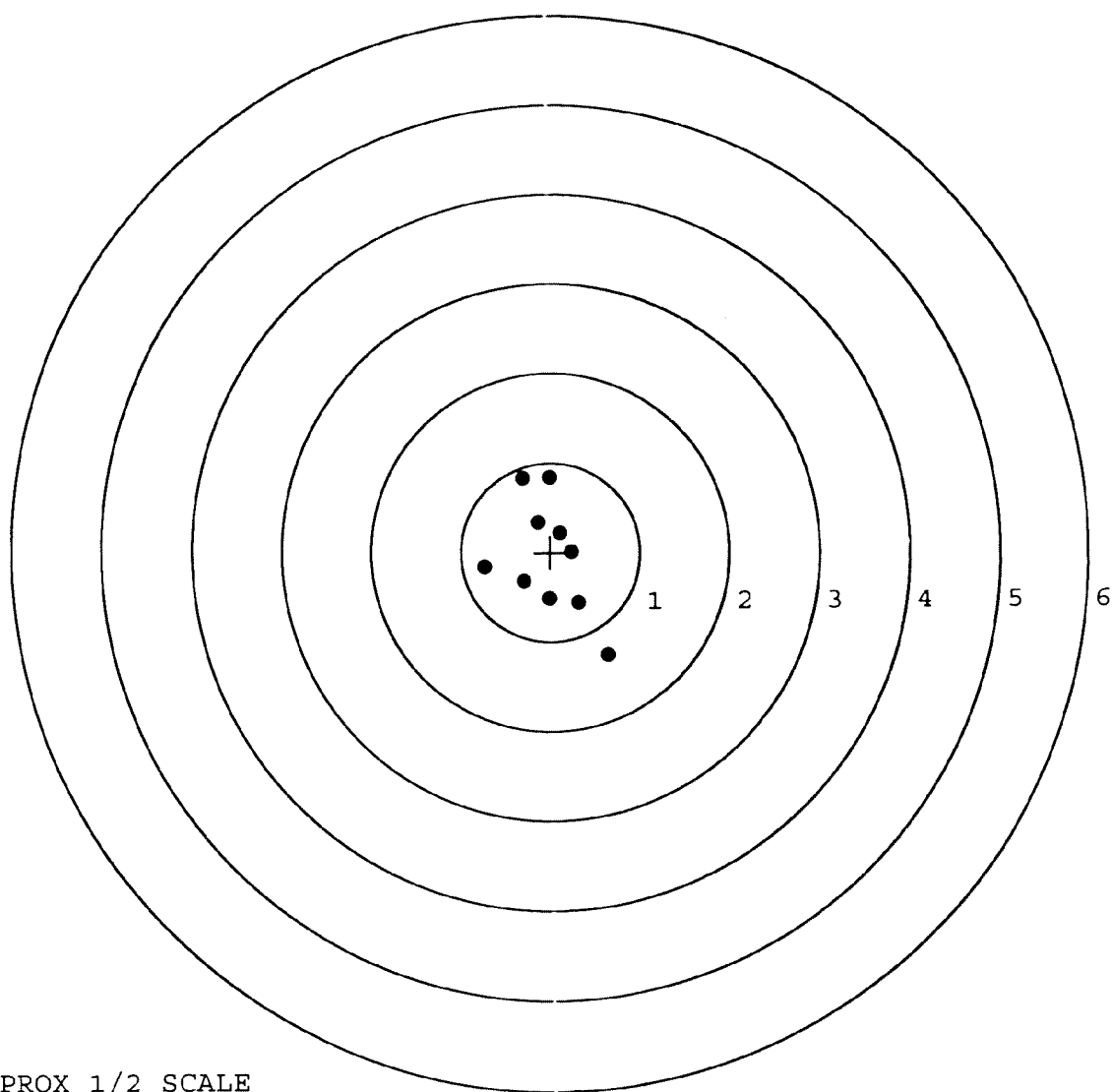


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498837.___0
TARGET NUMBER: 3
FILE DATE: 10/08/2008
FILE TIME: 15:53

X CENTROID: -0.021
Y CENTROID: -0.052
POA TO CENTROID: 0.056
HORZ SPREAD: 1.376
VERT SPREAD: 1.990
GROUP SPREAD: 2.204
MIN RADIUS: 0.264
MAX RADIUS: 1.285
MEAN RADIUS: 0.627
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.638	-1.155
2:	-0.313	0.833
3:	0.002	0.835
4:	0.309	-0.570
5:	-0.018	-0.523
6:	-0.300	-0.322
7:	-0.738	-0.165
8:	0.239	-0.005
9:	-0.138	0.335
10:	0.108	0.217

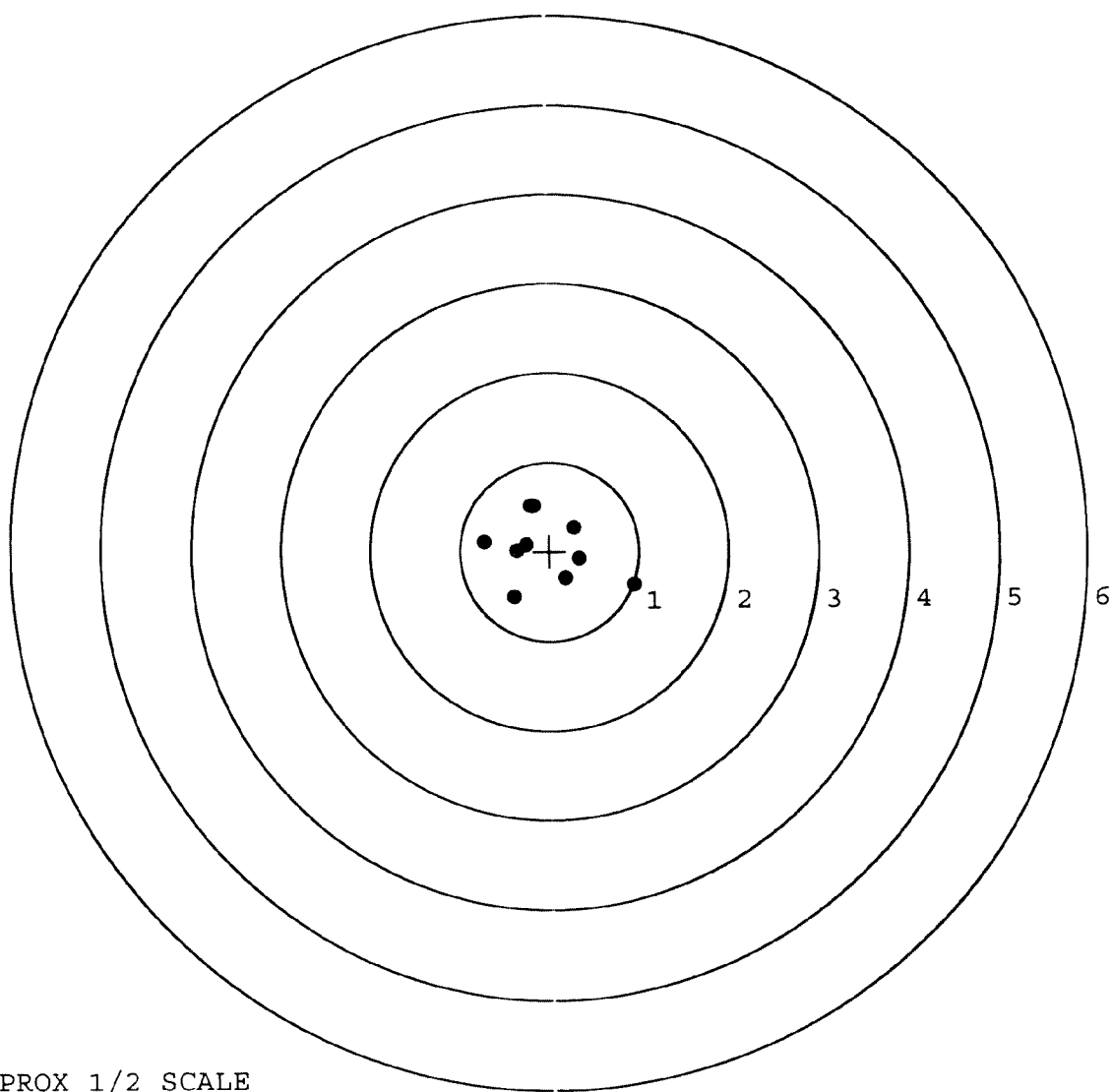


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498837. 0
TARGET NUMBER: 4
FILE DATE: 10/08/2008
FILE TIME: 15:53

X CENTROID: -0.042
Y CENTROID: 0.021
POA TO CENTROID: 0.047
HORZ SPREAD: 1.678
VERT SPREAD: 1.021
GROUP SPREAD: 1.747
MIN RADIUS: 0.226
MAX RADIUS: 1.064
MEAN RADIUS: 0.516
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 9
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.946	-0.374
2:	-0.732	0.113
3:	-0.402	-0.510
4:	0.178	-0.301
5:	0.333	-0.086
6:	0.278	0.265
7:	-0.179	0.508
8:	-0.216	0.511
9:	-0.262	0.074
10:	-0.367	0.008



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6498837. __0

TARGET NUMBER: 5

FILE DATE: 10/08/2008

FILE TIME: 15:53

X CENTROID: -0.115

Y CENTROID: 0.108

POA TO CENTROID: 0.158

HORZ SPREAD: 1.205

VERT SPREAD: 1.758

GROUP SPREAD: 1.834

MIN RADIUS: 0.081

MAX RADIUS: 1.122

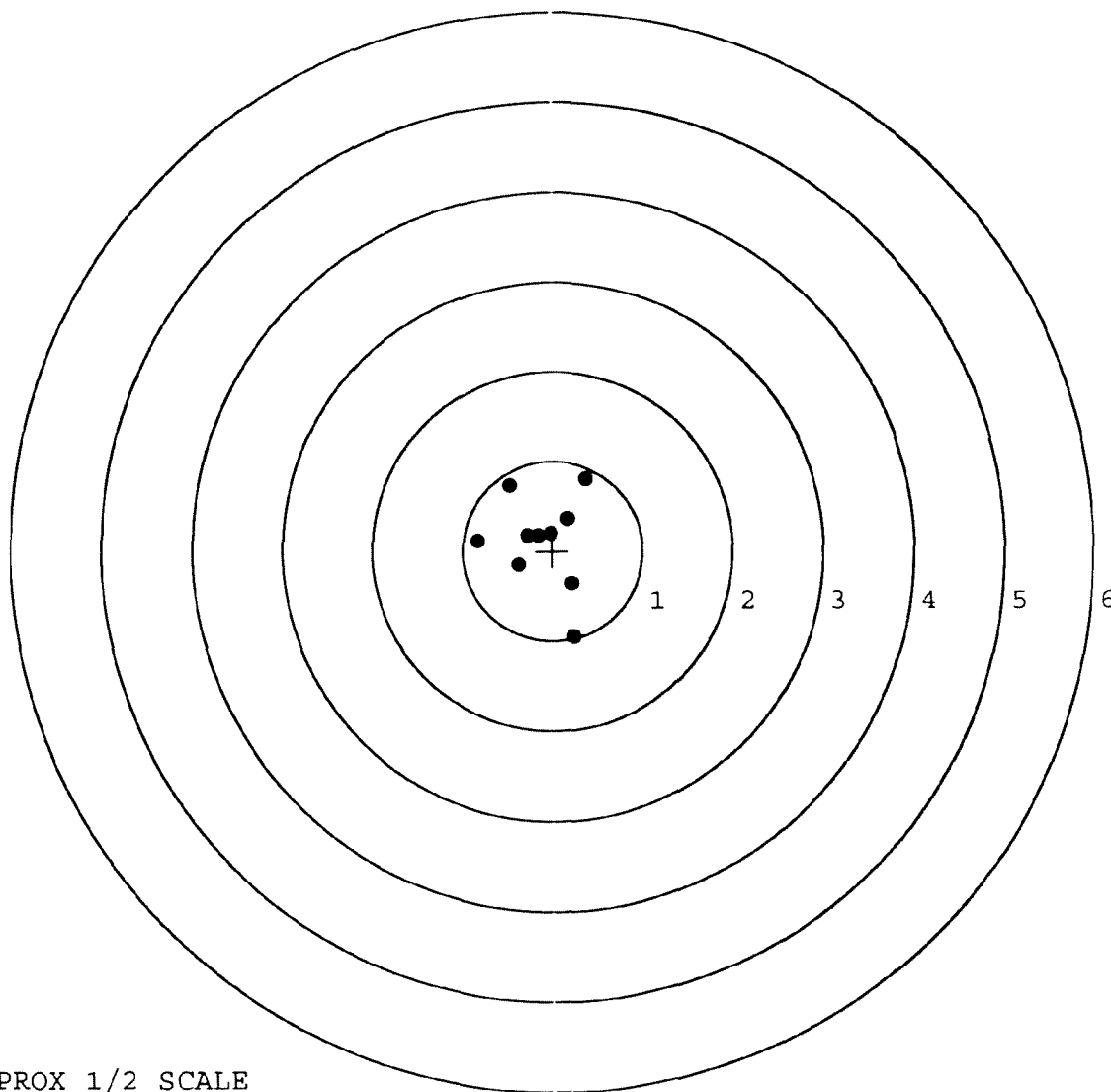
MEAN RADIUS: 0.512

IN 1 IN DIAMETER: 5

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.236	-0.958
2:	0.217	-0.361
3:	-0.475	0.733
4:	0.369	0.800
5:	-0.836	0.115
6:	-0.377	-0.154
7:	0.167	0.359
8:	-0.275	0.175
9:	-0.160	0.175
10:	-0.014	0.197



TARGET APPROX 1/2 SCALE

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 99-09173

INITIAL CUSTOMER ORDER NO.

SWS 392

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

04/07/99

04/08/99

OK 7090

C6498837

700

7.62

M24

ACCESSORIES

W/STUDS

SCOPE BASE

FROM:

SHIP TO:

US ARMY
ATTN: JAMES C STARNES JR
GSC 5TH SFG (A)
FORT CAMPBELL

KY 42223

US ARMY
ATTN: JAMES C STARNES JR
GSC 5TH SFG (A)
FORT CAMPBELL

KY

42223

CUST NO: 208414 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

FROM DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

☐ NEW☐ LIGHTLY WORN☐ WORN☐ VERY WORN☐ UNREPAIRABLE☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

BOLT ASSY.

B3

BARREL ASSY.

B4

REC. ASSY.

B5

WOOD

C1

D3

METAL

C2

MAIN FAULT

PARTS

COMMENTS

Barrel
Extractor

96003
91816

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

6-11-99

6-14-99

6-14-99

OFFICE COPY

RD6925 REV. 7/87

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400008692

Receipt Of Firearm(s) Delivered to the Plant for Repair
Firearm Checked For Live Ammunition ☒

File # 00392

Delivery Date 4/7/99

Customer Name (Print) US ARMY JAMES C. STARRS JR.
Address GSC 5TH SFG State FT Campbell Zip 42228
Phone Number (502)- 298-2882/7932 Ky

Firearm Description Model 700 (M24) Cal./ Ga. 762

Serial Number 16498837

Stock/ Fore-end Condition circle the description

(Excellent; Good; Fair; Poor; Fancy; Plain, Synthetic, Wood)

Comments on Stock/ Fore-end condition _____

Metal Condition circle the description

(Excellent; Good; Fair; Poor; Fancy; Plain Stainless Steel)

Comments on Metal condition _____

Barrel Type (VT. Rib; Plain; Deer; Stainless Steel) Barrel length _____

List additional accessories IE Scope, Sling, Gun case and description; _____

Customer request: RECONDITIONING

Return Process Return to Clark St. Ent. ☐ Return via UPS ☒

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature James C. Starrs Jr. Date 4/7/99
person delivering firearm.

Signature [Signature] Date 4/7/99
security officer

Signature [Signature] Date 4/7/99
arms service / CSR

Customer Pick Up Verification

I certify, I am the same person whom delivered the above described firearm to the Remington Ilion plant for repair and may lawfully possess a firearm in New York State

Signature _____ Date ____/____/____
person receiving firearm must be the same whom delivered

Signature _____ Date ____/____/____
security officer or other witness returning the firearm

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6498837
21 Jun 1999

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0658
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.2754
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .283152

THE AMR FOR THIS RIFLE IS: 1.201

CENTROIDAL DISTANCES

0 TO	1	.427376
1 TO	2	.346733
1 TO	3	.879164
1 TO	4	.369716
1 TO	5	.204039

+ 4 <----POA
3 5 1 2

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .364

MIN RADIUS : .112

MEAN RADIUS : 1.286

MAX RADIUS : 2.457

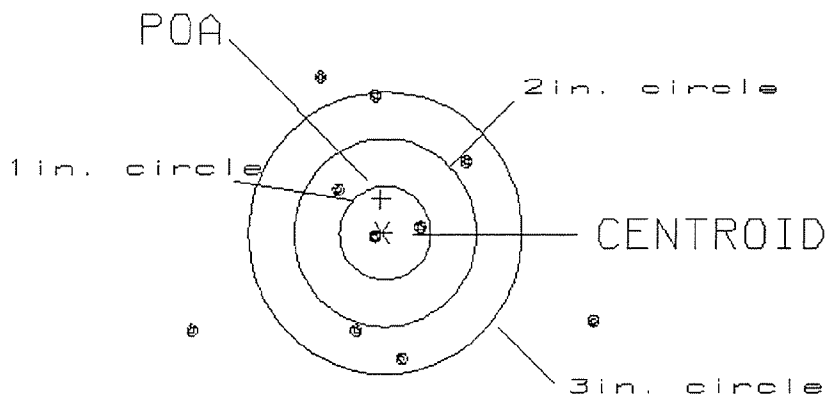
CENTROID X : .015

CENTROID Y : -.363

21 Jun 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6498837

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 4.40

2

US= 3.04

3

GS= 4.40

7

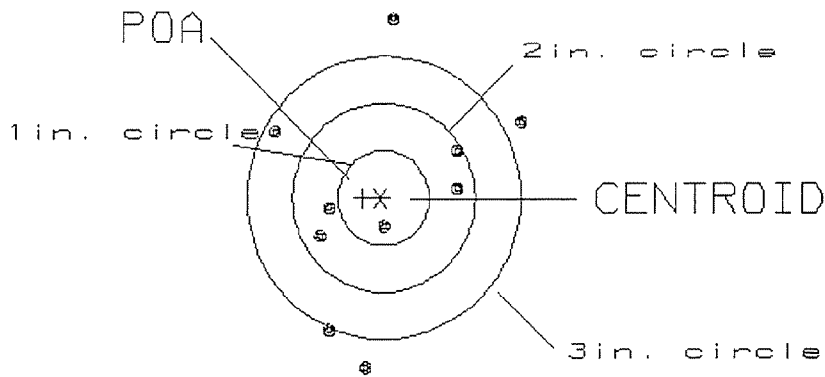
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .196
 MIN RADIUS : .320
 MEAN RADIUS : 1.177
 MAX RADIUS : 1.870
 CENTROID X : .196
 CENTROID Y : .002

21 Jun 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6498837

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.70

1

VS= 3.62

5

GS= 3.63

6

PATTERN #: 030

POA TO CENTROID: .747

MIN RADIUS : .552

MEAN RADIUS : 1.291

MAX RADIUS : 2.236

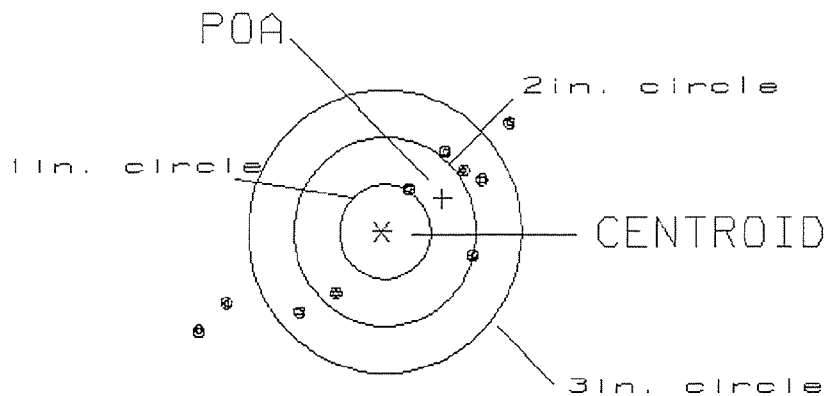
CENTROID X : -.660

CENTROID Y : -.350

21 Jun 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6498837

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 3.37

0

VS= 2.16

2

GS= 4.00

7

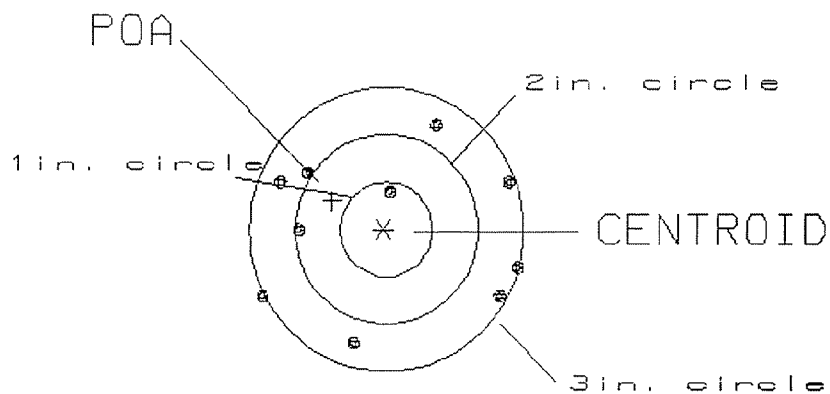
PATTERN #: 4

POA TO CENTROID: .634
 MIN RADIUS : .415
 MEAN RADIUS : 1.204
 MAX RADIUS : 1.535
 CENTROID X : .559
 CENTROID Y : -.299

21 Jun 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6498837

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.77

1

VS= 2.31

2

GS= 2.97

9

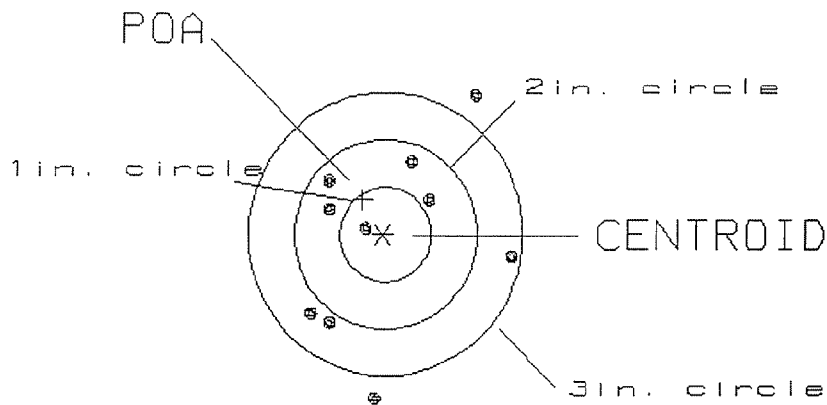
PATTERN #: ☐ 5 ☐

POA TO CENTROID: .427
 MIN RADIUS : .218
 MEAN RADIUS : 1.047
 MAX RADIUS : 1.789
 CENTROID X : .219
 CENTROID Y : -.367

21 Jun 1999

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6498837

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.21
 VS= 3.25
 GS= 3.44

1
 5
 8

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6498837

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	7 12 90		RW
600	Proof	7 12 90		RW
607	Check Headspace	7 12 90		RW
610	Dis-assemble Gun	7 12 90		RW
612	Magnaflux Barrel Action		7-17-90	KR
	Magnaflux Bolt		7-17-90	KR
615	Rollmark Caliber		7-17-90	RJL
617	Drill and Tap Sight Holes		7/27/90	RB
618	Polish Barrel RB		7/29/90	WB
620	Apply Coatings (Barrel Action)		8-6-90	TH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		8/8/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		8/8/90	RW
	C) Inspect Ejector Hole for Chamfer		8/8/90	RW
	D) Oil Firing Pin Ass'y		8/8/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		9-13-90	JM

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4	4	4			8/14/90	JL
	G) Safety Off Force	3	3	3			8/14/90	JL
	H) Trigger Pull Test & Retainability						9-13-90	JL
	I) Firing Pin Indent	.023	.023	.023			8/14/90	JL
	J) Assemble Stock						8/16/90	RW
	K) Assemble Swivel Studs						9/14/90	JL
	L) Attach Front and Rear Sight Assemblies						8/16/90	RW
	M) Iron Sight Alignment						8/16/90	RW
	N) Detach Front & Rear Sights & place in numbered container						8/16/90	RW
	O) Attach Scope to Rifle						8/16/90	RW
	P) Detach & Attach Scope 20 Times						8/16/90	RW
640	Gallery Target & Test						8/16/90	JL
	A) Time						8/16/90	JL
	B) Malfunctions						8/16/90	JL
	C) Pierced Primers						8/16/90	JL
	D) Optical Clarity of Scope						8/16/90	JL
645	Inspect for Live Ammo						8/16/90	JL
655	Final Inspection							
	A) Headspace						9/14/90	JL
	B) Trigger Pull	2.36	2.25	2.36	2.36	2.30	9-13-90	JL
	C) Function						9/14/90	JL
660	Pack						9-18-90	JL

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. 06498837
DATE 9-13-90
TESTER JH

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.18	2.17	2.38	2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.20	2.38	2.37	2.25	
PULL #3	2.19	2.38	2.38	2.36	
PULL #4	2.18	2.34	2.36	2.36	
PULL #5	2.23	2.36	2.36	2.30	
TOTAL	10.98	11.63	11.84	11.63	
AVG.	2.196	2.326	2.368	2.326	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.38	3.42		
PULL #2	3.43	3.47		
PULL #3	3.47	3.38		
PULL #4	3.39	3.40		
PULL #5	3.37	3.44		
TOTAL	17.04	17.11		
AVG.	3.408	3.422		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.22	4.31		4.34
PULL #2	4.00	4.34		4.06
PULL #3	4.30	4.31		4.27
PULL #4	4.17	4.18		4.22
PULL #5	4.32	4.32		4.32
TOTAL	21.01	21.46		21.21
AVG.	4.202	4.292		4.242

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6498837
21 Aug 1990

CENTROIDAL DISTANCES

0 TO	1	.102883
1 TO	2	.145499
1 TO	3	.520511
1 TO	4	.319776
1 TO	5	.269253

3
5
4

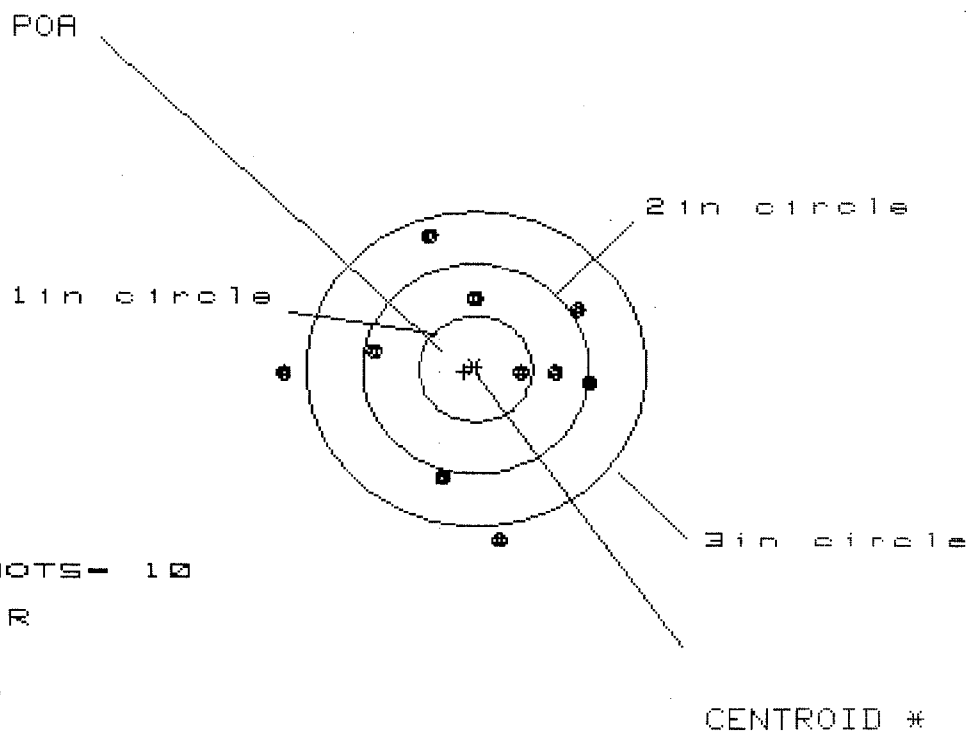
<----POR

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0196
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0606
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0636908
THE AMR FOR THIS RIFLE IS: 1.022

28 Aug 1998

FILE:/PATTERNING/CENTERFIRE_PATT/CG43B837

CENTERFIRE PATTERNS # 1



OF SHOTS - 10

IN CIR

1in = 1

2in = 5

3in = 8

HS = 2.687

VS = 2.867

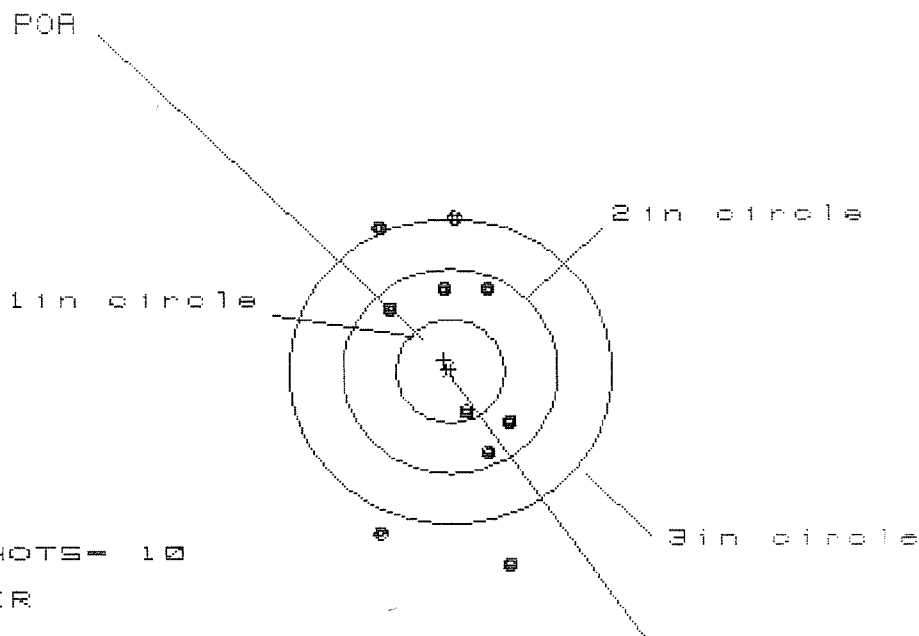
GS = 2.945

PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.979	.790	.796
MINIMUM X	:	-1.708	-1.052	-1.046
MAXIMUM Y	:	1.282	1.279	1.080
MINIMUM Y	:	-1.585	-1.588	-1.233
CENTROID X	:	.099	.289	.283
CENTROID Y	:	.028	.031	.230
POA TO CENTROID in.	:	.103	.291	.364
MIN RADIUS	:	.436	.246	.319
MEAN RADIUS	:	1.047	.929	.827
MAX RADIUS	:	1.708	1.589	1.323
HORIZONTAL SPREAD	:	2.687	1.842	1.842
VERTICAL SPREAD	:	2.867	2.867	2.313
EXTREME SPREAD	:	2.945	2.945	2.317
NUMBER IN ONE INCH CIRCLE =			1	
NUMBER IN TWO INCH CIRCLE =			5	
NUMBER IN THREE INCH CIRCLE =			8	

28 Aug 1998

FILE:/PATTERNING/CENTERFIRE_PATT/C6438037

CENTERFIRE PATTERNS # 2



OF SHOTS - 10

IN CIR

1in = 1

2in = 5

3in = 6

HS= 1.219

VS= 3.352

GS= 3.435

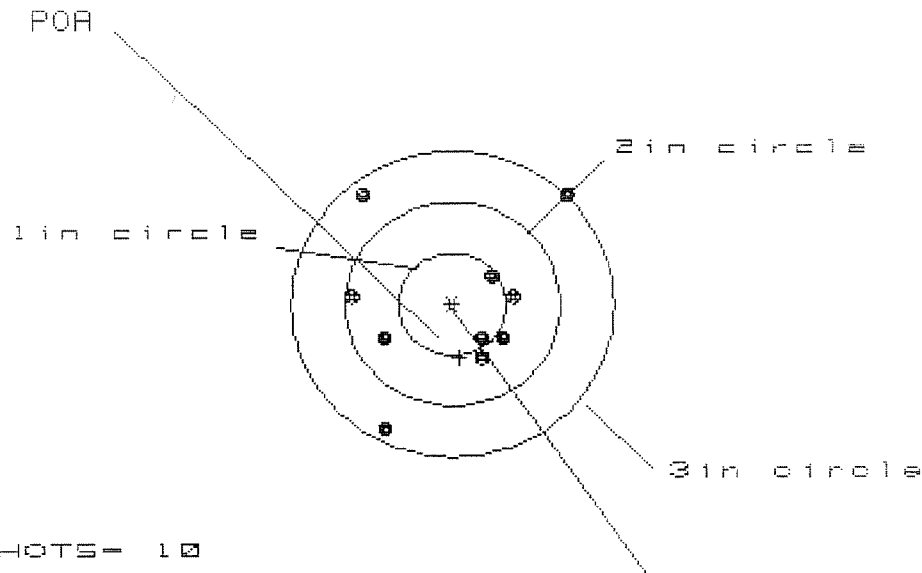
CENTROID #

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.520	.576	.504
MINIMUM X	:	-.699	-.643	-.715
MAXIMUM Y	:	1.498	1.292	1.068
MINIMUM Y	:	-1.854	-1.792	-1.252
CENTROID X	:	.056	.000	.072
CENTROID Y	:	-.111	.095	.319
POA TO CENTROID in.	:	.125	.095	.327
MIN RADIUS	:	.396	.600	.378
MEAN RADIUS	:	1.112	1.004	.853
MAX RADIUS	:	1.921	1.881	1.293
HORIZONTAL SPREAD	:	1.219	1.219	1.219
VERTICAL SPREAD	:	3.352	3.084	2.320
EXTREME SPREAD	:	3.435	3.167	2.420
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		6	

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CENTERFIRE PATTERNS # 3



OF SHOTS - 10

IN CIR

1 in - 2

2 in - 7

3 in - 9

HS = 2.024

VS = 2.279

GS = 2.817

PATTERN #	3
SHOTS (BEST OF)	10
MAXIMUM X	1.081
MINIMUM X	-.943
MAXIMUM Y	1.102
MINIMUM Y	-1.177
CENTROID X	-.065
CENTROID Y	.522
POA TO CENTROID in.	.526
MIN RADIUS	.464
MEAN RADIUS	.843
MAX RADIUS	1.530
HORIZONTAL SPREAD	2.024
VERTICAL SPREAD	2.279
EXTREME SPREAD	2.817
NUMBER IN ONE INCH CIRCLE =	2
NUMBER IN TWO INCH CIRCLE =	7
NUMBER IN THREE INCH CIRCLE =	9

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CENTERFIRE PATTERNS

4

POA

1in circle

2in circle

3in circle

CENTROID *

OF SHOTS = 10

IN CIR

1in = 3

2in = 4

3in = 9

HS = 2.150

VS = 2.837

GS = 3.425

PATTERN #

:

4

SHOTS (BEST OF)

:

10

9

8

MAXIMUM X

:

1.254

.894

.824

MINIMUM X

:

-.895

-.756

-.826

MAXIMUM Y

:

1.347

1.182

1.327

MINIMUM Y

:

-1.490

-1.375

-1.230

CENTROID X

:

.148

.008

.078

CENTROID Y

:

-.288

-.123

-.268

POA TO CENTROID in.

:

.324

.123

.279

MIN RADIUS

:

.166

.244

.219

MEAN RADIUS

:

.999

.904

.826

MAX RADIUS

:

1.947

1.425

1.327

HORIZONTAL SPREAD

:

2.150

1.650

1.650

VERTICAL SPREAD

:

2.837

2.557

2.557

EXTREME SPREAD

:

3.425

2.589

2.589

NUMBER IN ONE INCH CIRCLE

:

=

3

NUMBER IN TWO INCH CIRCLE

:

=

4

NUMBER IN THREE INCH CIRCLE

:

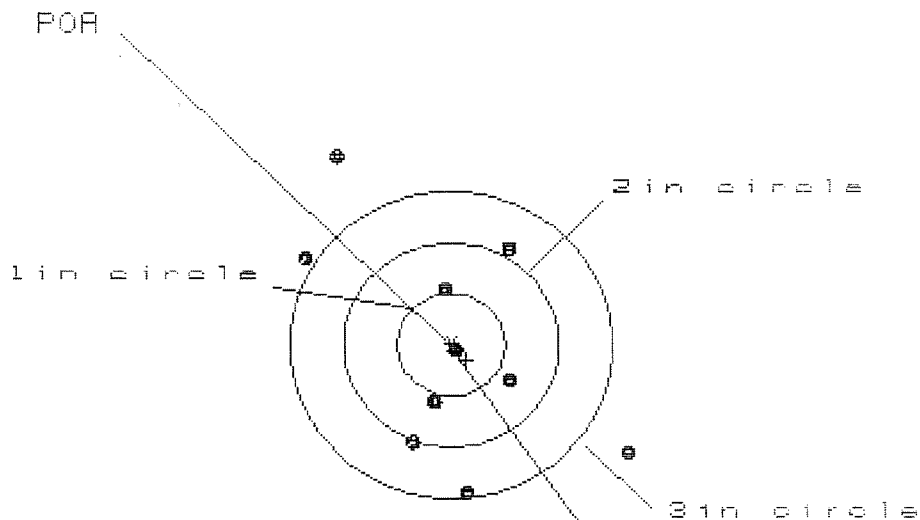
=

9

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CENTERFIRE PATTERNS # 5



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 5

3 in = 7

HS = 2.976

VS = 3.375

GS = 3.943

CENTROID #

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.630	1.517	.635
MINIMUM X	-1.346	-1.459	-1.269
MAXIMUM Y	1.895	1.205	1.103
MINIMUM Y	-1.480	-1.269	-1.371
CENTROID X	-.140	-.027	-.217
CENTROID Y	.152	-.059	.043
POA TO CENTROID in.	.207	.065	.221
MIN RADIUS	.056	.188	.139
MEAN RADIUS	1.109	.973	.876
MAX RADIUS	2.152	1.804	1.592
HORIZONTAL SPREAD	2.976	2.976	1.904
VERTICAL SPREAD	3.375	2.474	2.474
EXTREME SPREAD	3.943	3.518	2.762
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	5		
NUMBER IN THREE INCH CIRCLE =	7		

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enclosed to assure
safe use of this
firearm.

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