

C6225206

MODEL 700™ M24

Model SWS™

Action

Barrel Length

Capacity

Order No. 5716

*Includes 1 in chamber.

Remington.

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: W52H09-07-C-0207
ISSUED 10/1/2007

R & E NUMBER <u>164345</u>	
SERIAL NUMBER <u>C6225206</u>	
LOG-IN DATE <u>3-11-09</u>	

OPERATION #	OPERATION NAME	DATE	INITIAL
500	DIS-ASSEMBLE GUN	3-13-09	RTZ
505	RE-BARREL	3-16-09	RTZ
420	ASSEMBLE	3-16-09	RTZ
440	PROOF	3-17-09	TL
460	CHECK HEADSPACE	3-17-09	TL
470	DIS-ASSEMBLE GUN	3-17-09	RTZ
480	MAGNAFLUX	3-17-09	(H)
510	DRILL AND TAP	3-17-09	JP
500	ROLLMARK CALIBER	3-24-09	RT
520	GOFF BLAST BBL / REC	3-24	OT
530 & 540	APPLY COATINGS	3-31	
560	FINAL ASSEMBLY	4-2-09	RTZ
640	FUNCTION TEST AND	4-2-09	RP
650	TARGET	4-2-09	RP
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
	MALFUNCTION	CORRECTION	
670	FINAL INSPECTION	4-7-09	RP
	A) HEADSPACE	PASS	FAIL
	B) TRIGGER PULL	256 249 253 255 255	4-4-09
680	F) SAFETY ON FORCE	2 1/2 lbs 2 1/2 lbs 2 1/2 lbs	
	G) SAFETY OFF FORCE	4 lbs 4 lbs 4 lbs	
	I) FIRING PIN INDENT	.023 .023 .023	
690	PACK	4/8/09	FP

F006 REV 1/2009

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6225206.___0

FILE DATE AND TIME: 04/04/2009 06:46

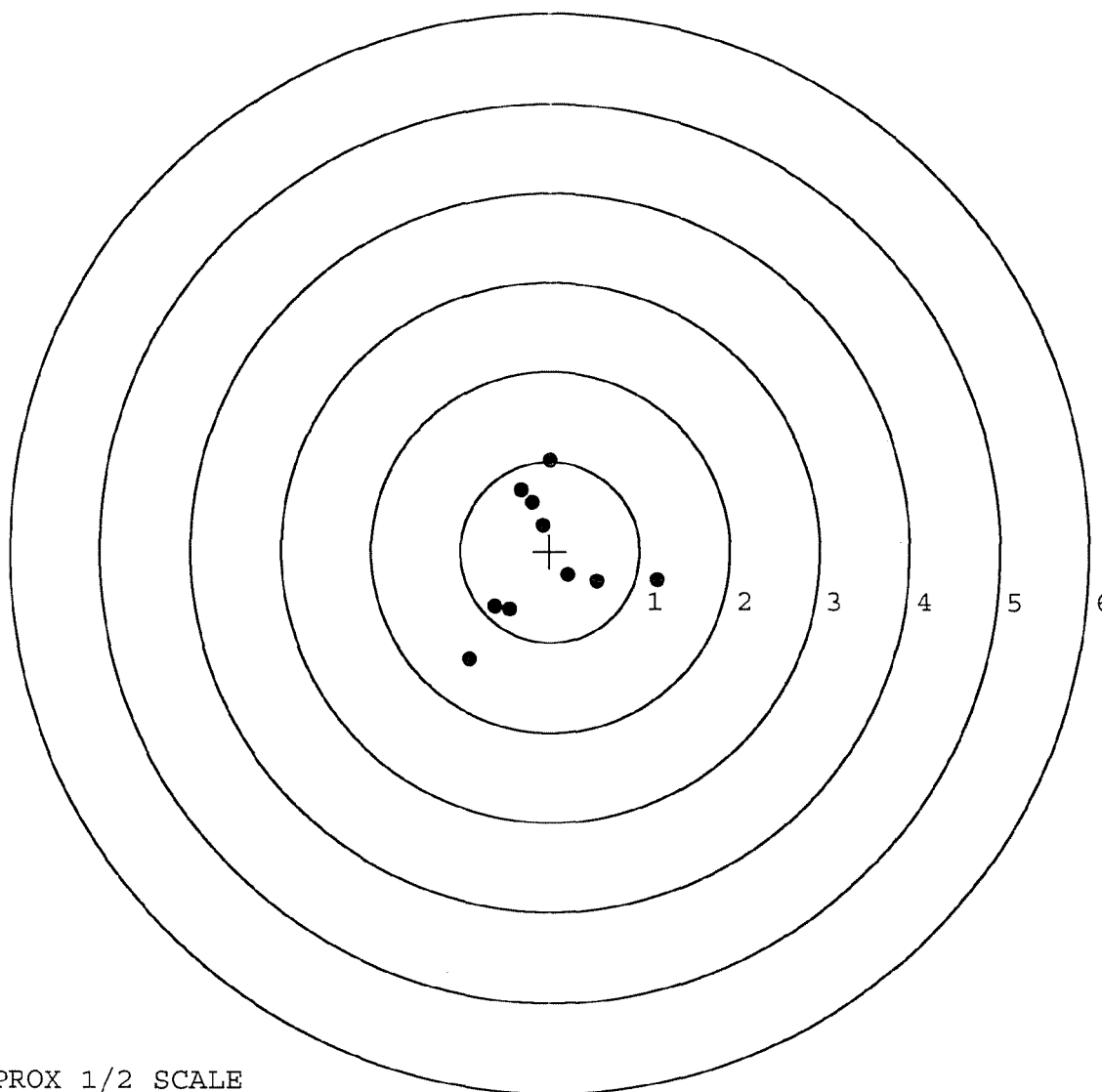
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.058
The Average Y Centroid of the Five Target Set:	-0.041
The Average Point of Impact of the Five Target Set:	0.070
The Average Mean Radius of the Five Target Set:	0.715
The Distance from POA to Centroid Target #1:	0.105
The Distance from Centroid Target #2 to Centroid Target #1:	0.173
The Distance from Centroid Target #3 to Centroid Target #1:	0.123
The Distance from Centroid Target #4 to Centroid Target #1:	0.211
The Distance from Centroid Target #5 to Centroid Target #1:	0.391

SERIAL NUMBER: C6225206. 0
TARGET NUMBER: 1
FILE DATE: 04/04/2009
FILE TIME: 06:46

POINT#	X	Y
1:	-0.895	-1.190
2:	-0.619	-0.613
3:	-0.453	-0.641
4:	1.195	-0.320
5:	0.524	-0.329
6:	0.203	-0.261
7:	-0.086	0.289
8:	-0.203	0.543
9:	-0.322	0.682
10:	0.011	1.010

X CENTROID: -0.065
Y CENTROID: -0.083
POA TO CENTROID: 0.105
HORZ SPREAD: 2.090
VERT SPREAD: 2.200
GROUP SPREAD: 2.379
MIN RADIUS: 0.321
MAX RADIUS: 1.384
MEAN RADIUS: 0.799
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

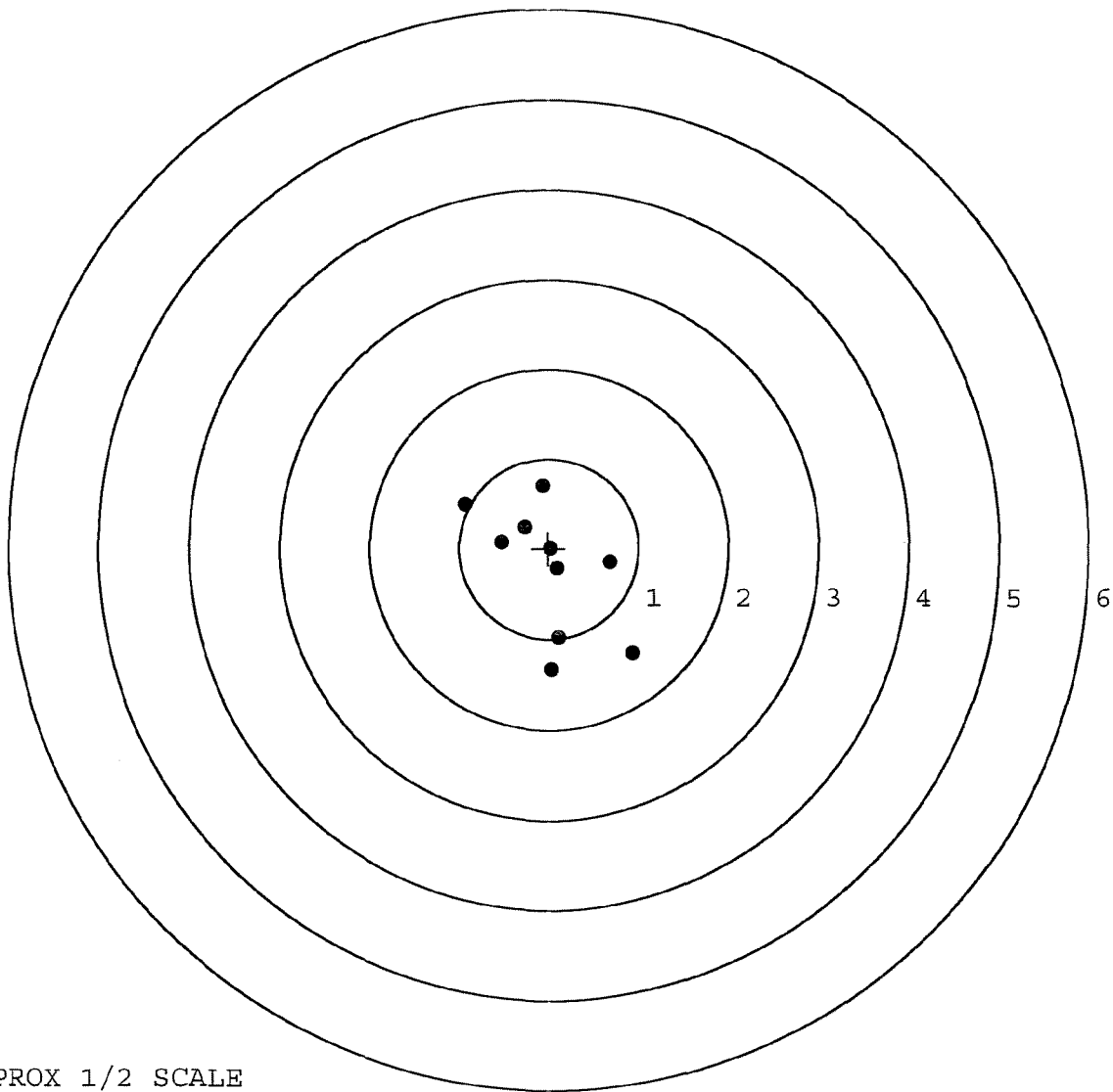


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225206. 0
TARGET NUMBER: 2
FILE DATE: 04/04/2009
FILE TIME: 06:46

POINT#	X	Y
1:	0.029	-1.346
2:	0.108	-0.988
3:	0.929	-1.165
4:	0.684	-0.157
5:	-0.068	0.698
6:	-0.938	0.486
7:	-0.524	0.060
8:	-0.270	0.233
9:	0.095	-0.225
10:	0.026	-0.005

X CENTROID: 0.007
Y CENTROID: -0.241
POA TO CENTROID: 0.241
HORZ SPREAD: 1.867
VERT SPREAD: 2.044
GROUP SPREAD: 2.492
MIN RADIUS: 0.089
MAX RADIUS: 1.305
MEAN RADIUS: 0.747
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

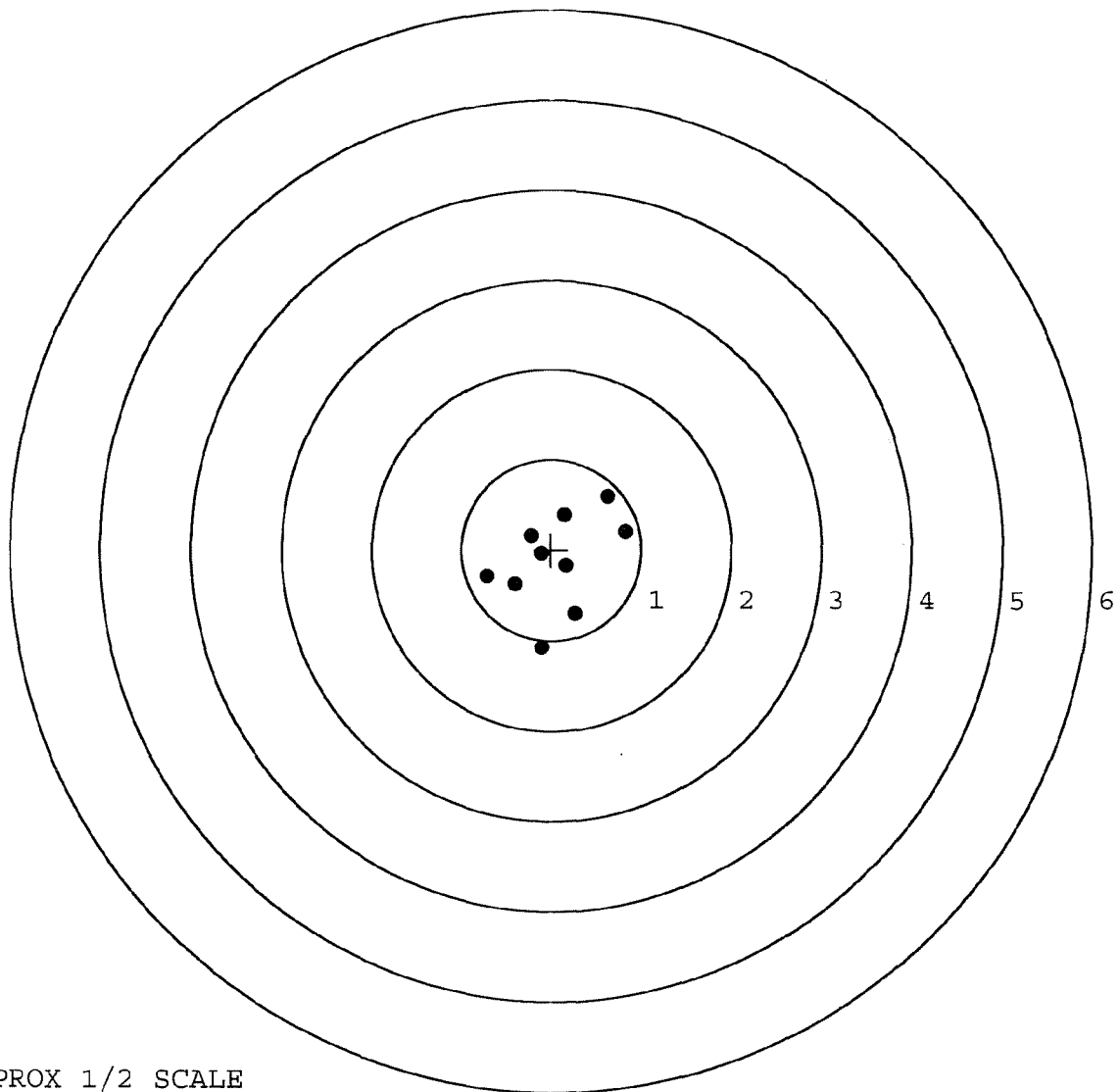


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225206. 0
TARGET NUMBER: 3
FILE DATE: 04/04/2009
FILE TIME: 06:46

POINT#	X	Y
1:	-0.107	-1.080
2:	0.266	-0.705
3:	-0.403	-0.385
4:	-0.720	-0.296
5:	0.822	0.202
6:	0.631	0.591
7:	0.152	0.382
8:	0.172	-0.174
9:	-0.230	0.157
10:	-0.109	-0.043

X CENTROID: 0.047
Y CENTROID: -0.135
POA TO CENTROID: 0.143
HORZ SPREAD: 1.542
VERT SPREAD: 1.671
GROUP SPREAD: 1.827
MIN RADIUS: 0.131
MAX RADIUS: 0.957
MEAN RADIUS: 0.589
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 10
in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225206. __0

TARGET NUMBER: 4

FILE DATE: 04/04/2009

FILE TIME: 06:46

POINT#	X	Y
--------	---	---

1:	0.261	1.372
----	-------	-------

2:	0.805	0.246
----	-------	-------

3:	1.048	-0.283
----	-------	--------

4:	0.397	-0.562
----	-------	--------

5:	-0.229	-1.006
----	--------	--------

6:	0.132	-0.053
----	-------	--------

7:	-0.167	0.035
----	--------	-------

8:	-0.292	0.476
----	--------	-------

9:	-0.692	0.085
----	--------	-------

10:	-0.240	0.158
-----	--------	-------

X CENTROID: 0.102

Y CENTROID: 0.047

POA TO CENTROID: 0.112

HORZ SPREAD: 1.740

VERT SPREAD: 2.378

GROUP SPREAD: 2.428

MIN RADIUS: 0.104

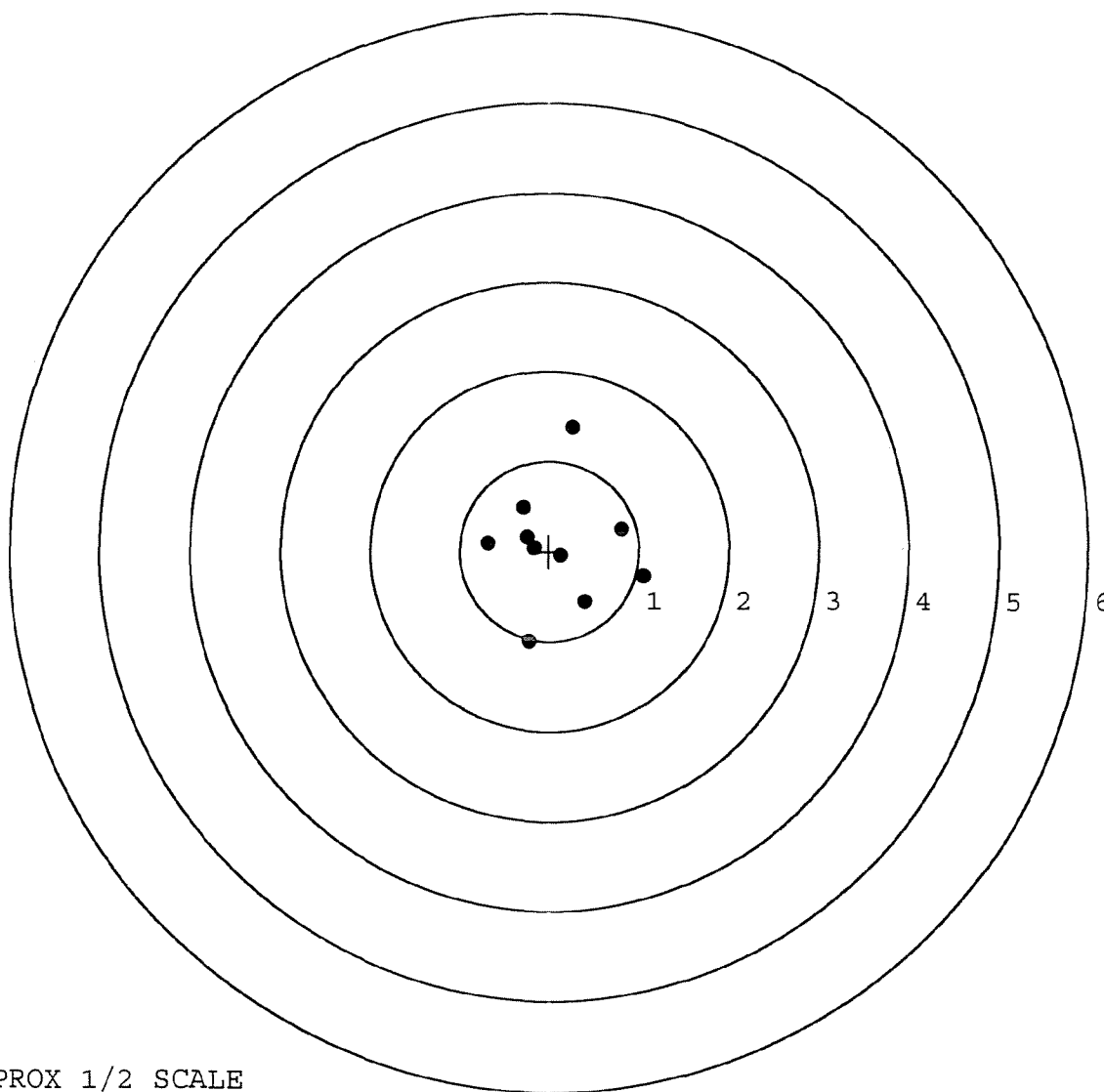
MAX RADIUS: 1.335

MEAN RADIUS: 0.696

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6225206. __0

TARGET NUMBER: 5

FILE DATE: 04/04/2009

FILE TIME: 06:46

POINT#	X	Y
1:	2.049	-0.387
2:	-0.659	1.089
3:	-0.151	0.989
4:	0.712	0.699
5:	-0.082	0.386
6:	0.412	-0.021
7:	-0.316	0.068
8:	0.167	-0.240
9:	-0.137	-0.439
10:	-0.040	-0.049

X CENTROID: 0.196

Y CENTROID: 0.209

POA TO CENTROID: 0.287

HORZ SPREAD: 2.708

VERT SPREAD: 1.528

GROUP SPREAD: 3.084

MIN RADIUS: 0.316

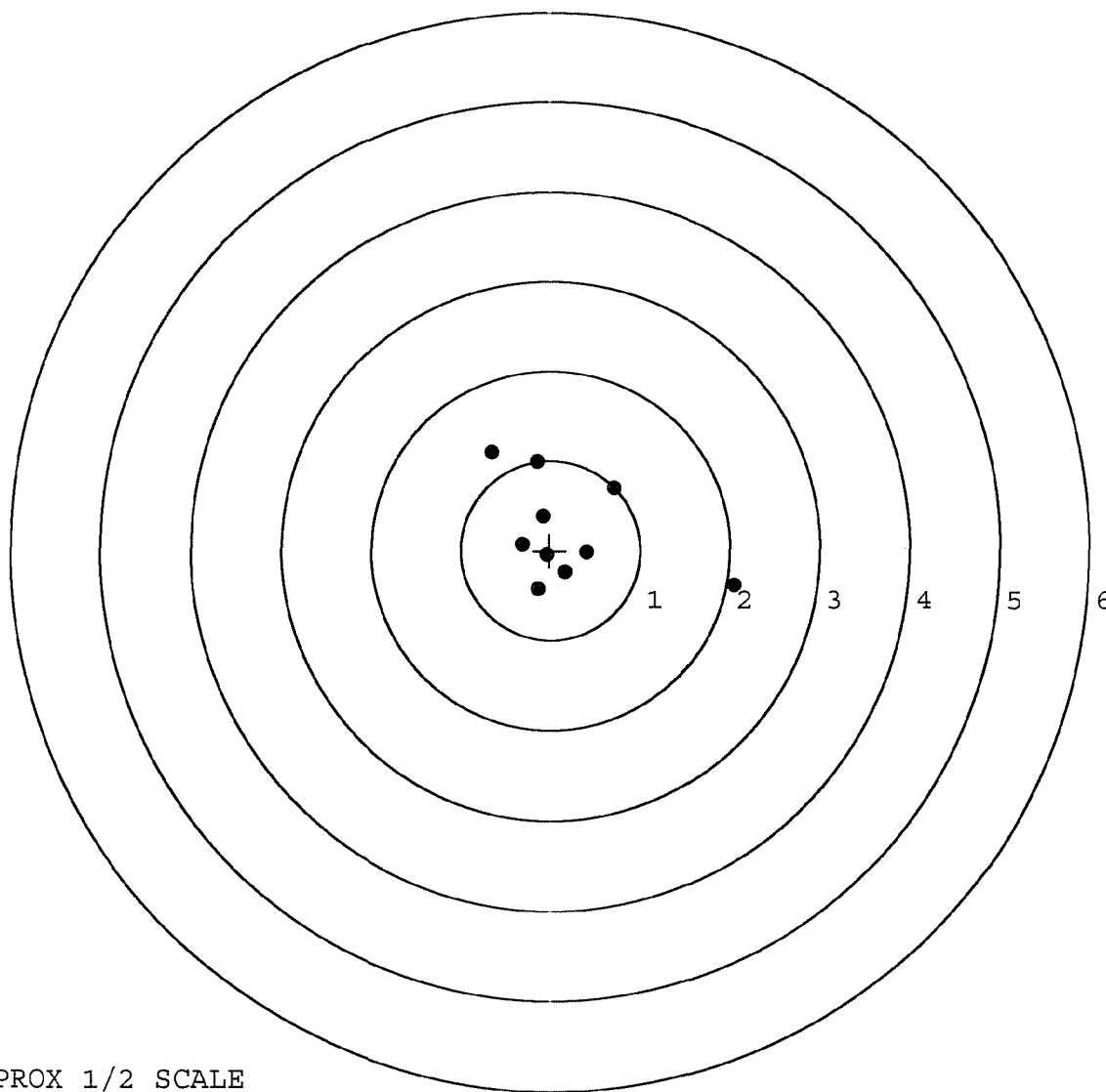
MAX RADIUS: 1.947

MEAN RADIUS: 0.744

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

Remington[®]

REG. U.S. PAT. & TM. OFF.

DUPONT

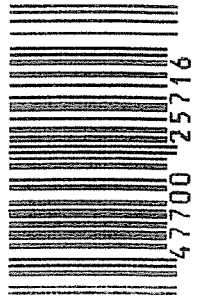
VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700 TM H24	SERIAL NO. C6225206	ORDER NO. 5716
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MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



UPC



CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225206

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	12 9 88		RW
600	Proof	12 9 88		RW
607	Check Headspace	12 9 88		RW
610	Dis-assemble Gun	12 9 88		RW
612	Magnaflux Barrel Action		12-22-88	PJC
	Magnaflux Bolt		1-3-89	PJC
615	Rollmark Caliber		12/25/88	MPC
617	Drill and Tap Sight Holes			FB
618	Polish Barrel	12 2 88		WJD
620	Apply Coatings (Barrel Action)		1-16-89	15A
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/25/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/25/89	RW
	C) Inspect Ejector Hole for Chamfer		1/25/89	RW
	D) Oil Firing Pin Ass'y		1/25/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		25 Jan 89	JS

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	6	6	5			30 Jan 89	JS
	G) Safety Off Force	3	3	3			30 Jan 89	JS
	H) Trigger Pull Test & Retainability						25 Jan 89	JS
	I) Firing Pin Indent	.020	.020	.020			30 Jan 89	JS
	J) Assemble Stock						2/3/89	RW
	K) Assemble Swivel Studs						8/2/89	JS
	L) Attach Front and Rear Sight Assemblies						2/3/89	RW
	M) Iron Sight Alignment						2/3/89	RW
	N) Detach Front & Rear Sights & place in numbered container						2/3/89	RW
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times						6 Feb 89	JS
640	Gallery Target & Test	78 R	748				7/7/89	AC
	A) Time						"	K
	B) Malfunctions				NONE		"	AC
	C) Pierced Primers				NONE		"	K
	D) Optical Clarity of Scope				OK		7/7/89	AC
645	Inspect for Live Ammo				NONE		7/7/89	AC
655	Final Inspection							
	A) Headspace						8 Feb 89	JS
	B) Trigger Pull	245	256	246	261	262	8 Feb 89	JS
	C) Function						8 Feb 89	JS
660	Pack						22 Mar 89	JS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. 5206

DATE _____

TESTER _____

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.38	2.30	2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.46	2.32	2.35	
PULL #3	2.41	2.35	2.35	
PULL #4	2.47	2.32	2.38	
PULL #5	2.41	2.37	2.31	
TOTAL	12.13	11.66	11.77	
AVG.	2.42	2.33	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.41	3.40	
PULL #2	3.45	3.38	
PULL #3	3.48	3.47	
PULL #4	3.49	3.39	
PULL #5	3.48	3.44	
TOTAL	17.31	17.06	
AVG.	3.46	3.41	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.25	4.23		
PULL #2	4.22	4.23		
PULL #3	4.26	4.24		
PULL #4	4.31	4.22		
PULL #5	4.19	4.21		
TOTAL	21.23	21.13		
AVG.	4.24	4.22		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225206
10 Feb 1989

CENTROIDAL DISTANCES

0 TO	1	.511077
1 TO	2	.64801
1 TO	3	.457919
1 TO	4	.167263
1 TO	5	.475602

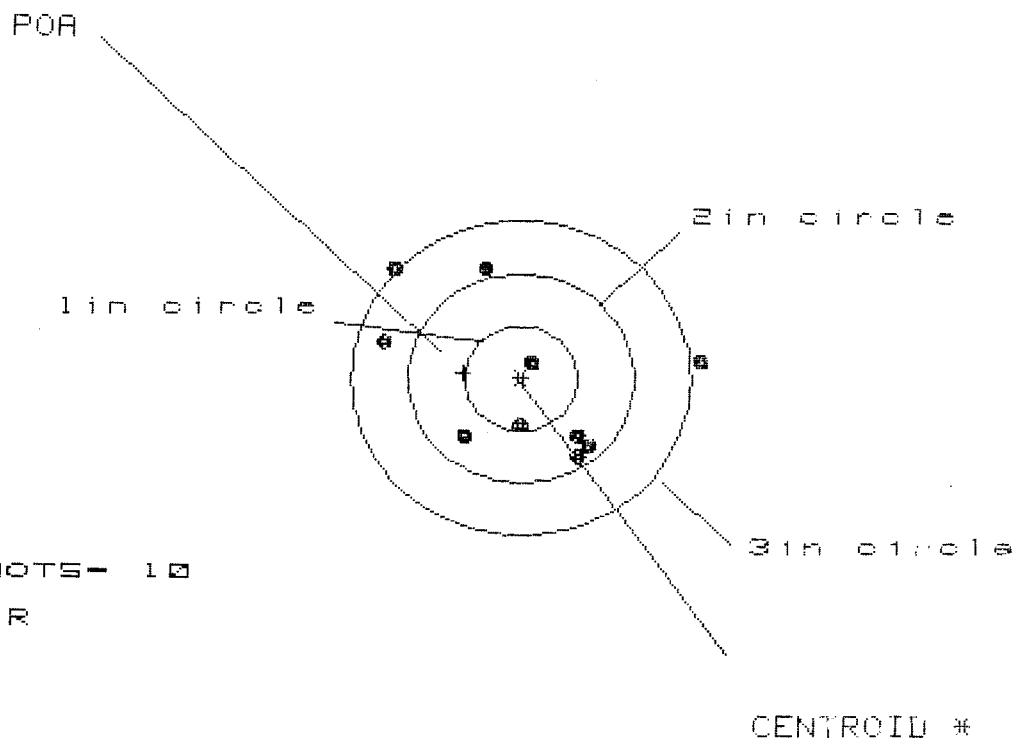
#1 <----FOR
2

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2704
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0858
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .283686
THE AMR FOR THIS RIFLE IS: .9126

18 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225286

CENTERFIRE PATTERNS # 1



PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.635	.732	.614
MINIMUM X	:	-1.232	-1.050	-1.168
MAXIMUM Y	:	1.084	1.103	1.208
MINIMUM Y	:	-.707	-.688	-.550
CENTROID X	:	.508	.326	.444
CENTROID Y	:	-.056	-.075	-.213
POA TO CENTROID in.	:	.511	.335	.492
MIN RADIUS	:	.175	.338	.242
MEAN RADIUS	:	.928	.858	.733
MAX RADIUS	:	1.644	1.449	1.280
HORIZONTAL SPREAD	:	2.867	1.782	1.782
VERTICAL SPREAD	:	1.791	1.791	1.758
EXTREME SPREAD	:	2.905	2.386	2.037
NUMBER IN ONE INCH CIRCLE =			2	
NUMBER IN TWO INCH CIRCLE =			6	
NUMBER IN THREE INCH CIRCLE =			8	

18 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225206

CENTERFIRE PATTERNS # 2

POA

1 in circle

2 in circle

3 in circle

CENTROID *

OF SHOTS- 10

IN CIR

1 in - 5

2 in - 8

3 in - 9

HS- 1.932

VS= 1.628

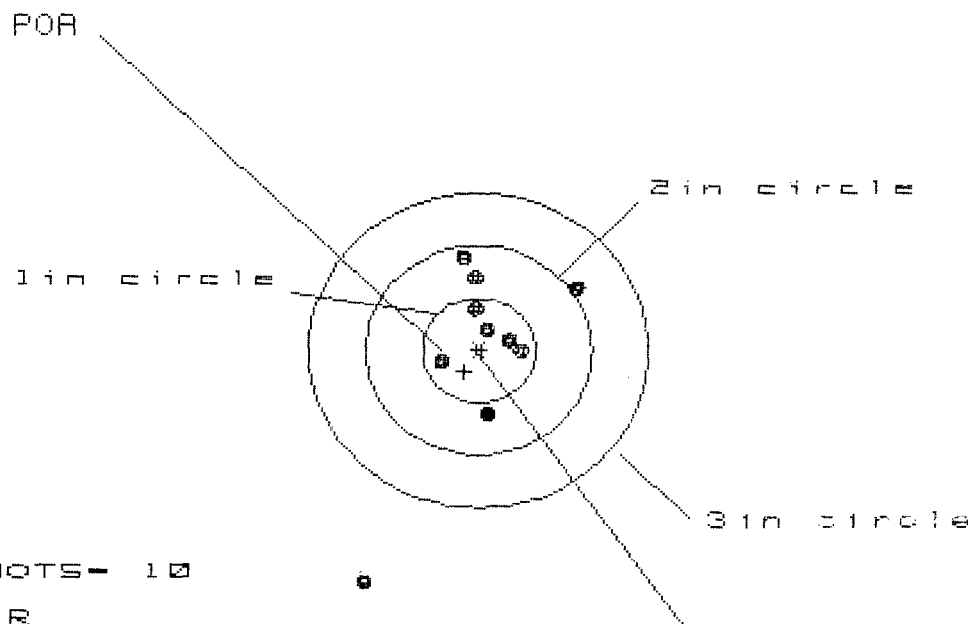
GS= 2.269

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.745	.614	.407
MINIMUM X	:	-1.187	-.575	-.499
MAXIMUM Y	:	.520	.397	.296
MINIMUM Y	:	-1.108	-.812	-.519
CENTROID X	:	.249	.380	.304
CENTROID Y	:	-.650	-.527	-.426
POA TO CENTROID in.	:	.696	.650	.523
MIN RADIUS	:	.153	.066	.082
MEAN RADIUS	:	.588	.437	.345
MAX RADIUS	:	1.623	1.018	.541
HORIZONTAL SPREAD	:	1.932	1.189	.906
VERTICAL SPREAD	:	1.628	1.209	.815
EXTREME SPREAD	:	2.269	1.623	.964
NUMBER IN ONE INCH CIRCLE =			5	
NUMBER IN TWO INCH CIRCLE =			8	
NUMBER IN THREE INCH CIRCLE =			9	

10 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225206

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 5

2 in = 8

3 in = 9

HS= 1.933

VS= 3.084

GS= 3.424

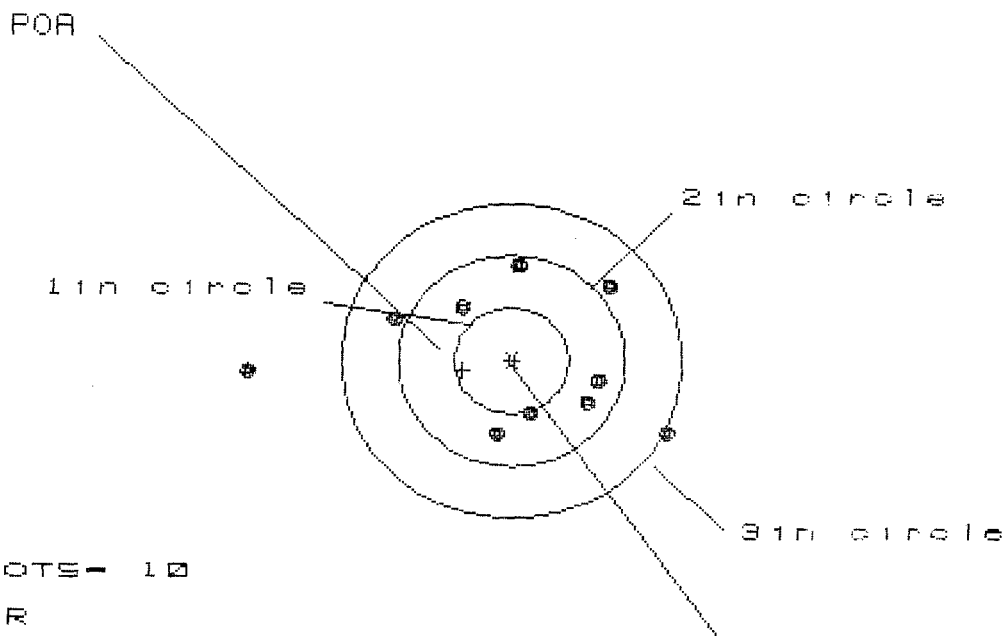
CENTROID #

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.886	.770	.354
MINIMUM X	:	-1.047	-.467	-.371
MAXIMUM Y	:	.882	.638	.685
MINIMUM Y	:	-2.202	-.835	-.788
CENTROID X	:	.129	.245	.149
CENTROID Y	:	.201	.445	.398
POA TO CENTROID in.	:	.239	.509	.425
MIN RADIUS	:	.195	.077	.059
MEAN RADIUS	:	.729	.473	.419
MAX RADIUS	:	2.438	.858	.789
HORIZONTAL SPREAD	:	1.933	1.237	.725
VERTICAL SPREAD	:	3.084	1.473	1.473
EXTREME SPREAD	:	3.424	1.488	1.488
NUMBER IN ONE INCH CIRCLE =	:		5	
NUMBER IN TWO INCH CIRCLE =	:		8	
NUMBER IN THREE INCH CIRCLE =	:		9	

10 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225206

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 0

2in = 6

3in = 8

HS= 3.757

VS= 1.557

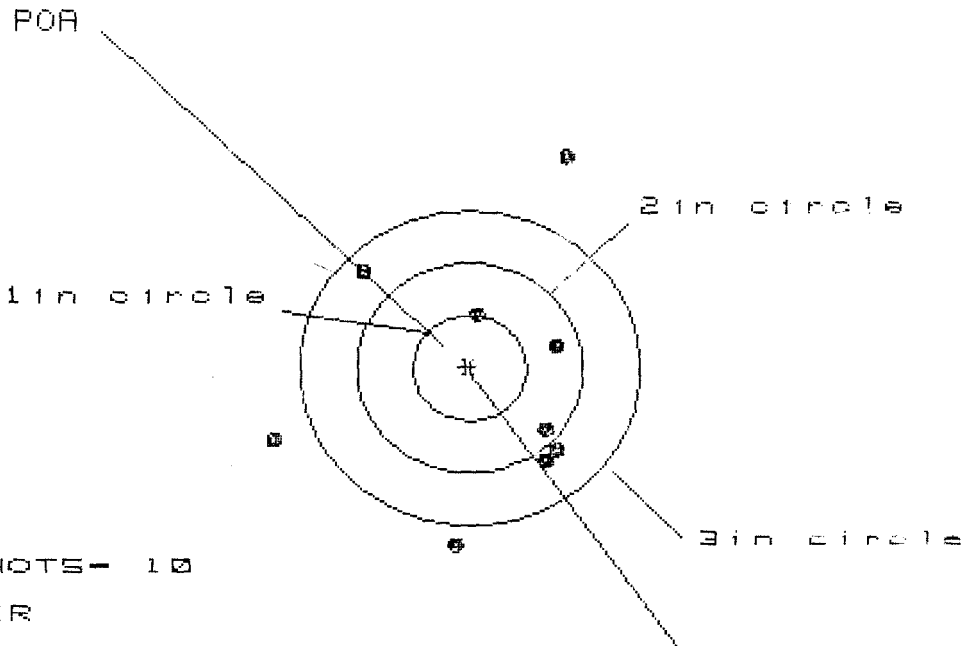
GS= 3.803

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.385	1.121	.725
MINIMUM X	:	-2.372	-1.294	-1.153
MAXIMUM Y	:	.905	.898	.815
MINIMUM Y	:	-.652	-.659	-.733
CENTROID X	:	.432	.696	.555
CENTROID Y	:	.093	.100	.183
POA TO CENTROID in.	:	.442	.703	.585
MIN RADIUS	:	.536	.507	.591
MEAN RADIUS	:	1.050	.864	.814
MAX RADIUS	:	2.373	1.359	1.201
HORIZONTAL SPREAD	:	3.757	2.415	1.878
VERTICAL SPREAD	:	1.557	1.557	1.548
EXTREME SPREAD	:	3.803	2.644	1.916
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	

18 Feb 1989

FILE:/PATTERNING/CENTERFIRE_PATT/06225206

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 1

2in = 3

3in = 7

HS= 2.537

VS= 3.695

GS= 3.824

CENTROID #

PATTERN #	5	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.839	.847	.646
MINIMUM X	-1.698	-1.605	-1.045
MAXIMUM Y	2.025	1.183	1.128
MINIMUM Y	-1.670	-1.445	-1.500
CENTROID X	.034	-.059	.142
CENTROID Y	-.017	-.242	-.187
POA TO CENTROID in.	.038	.249	.234
MIN RADIUS	.479	.714	.652
MEAN RADIUS	1.268	1.167	1.058
MAX RADIUS	2.192	1.665	1.537
HORIZONTAL SPREAD	2.537	2.452	1.691
VERTICAL SPREAD	3.695	2.628	2.620
EXTREME SPREAD	3.824	2.744	2.744
NUMBER IN ONE INCH CIRCLE =	1		
NUMBER IN TWO INCH CIRCLE =	3		
NUMBER IN THREE INCH CIRCLE =	7		

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 97-21189

INITIAL CUSTOMER ORDER NO.

JUM 012705

W/LEUPOLD 10X SCOPE
M-24

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

12/04/97

12/05/97

BJ 1-89

C6225206

700 7.62

NATO

ACCESSORIES

SCOPE MNTS

SCOPE BASE

W/STUDS

Scope # 88-0497

FROM:

SHIP TO:

DEPT OF THE ARMY
HSC, 2ND. BN 7TH SFG (A)
FT BRAGG NC 28307DEPT OF THE ARMY
HSC, 2ND. BN 7TH SFG (A)
FT BRAGG NC
28307

CUST NO:143691 ILION

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

PROM. DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

☐ NEW☐ LIGHTLY WORN☐ WORN☐ VERY WORN☐ UNREPAIRABLE☒ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

TRIGGER GROUP

BOLT ASSY

BARREL ASSY

REC. ASSY

WOOD

METAL

MAIN FAULT

PARTS

COMMENTS

Barrel - 96003

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV 7-97

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400010652

PAYMENT:

Mastercard / Visa (circle one)

Card #:

Exp. Date:

Signature

RETURN:

☐ Clark Street Entrance☐ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE Nº 012705DATE 12/4/97

CUSTOMER NAME:

ADDRESS:

ZIP:

PHONE:

FIREARM

MODEL: M-24GAUGE: 7.62SERIAL # C6225206

REMINGTON EMPLOYEE:

YES ☐ NO ☒

EMPLOYEE #

DEPT. #

CHECK FOR AMMUNITION ☒

CONDITION:

WOOD

GOOD

FAIR

POOR

FANCY

PLAIN

METAL

GOOD

FAIR

POOR

FANCY

PLAIN

BARREL

VT. RIB

PLAIN

DEER RSS

ACCESSORIES:

SCOPE: YES ☒ NO ☐

(BRAND NAME/POWER)

SLING: YES ☐ NO ☒GUN CASE: YES ☐ NO ☒

(HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST:

SIGNATURE:

(Person delivering firearm to Plant)

DATE:

SIGNATURE:

(Security Officer)

DATE:

SIGNATURE:

(Firearm picked up by)

DATE:

Arm Service Copy

DEPARTMENT OF THE ARMY
Company C, 2nd Bn, 7th Special Forces Group (Airborne)
U.S. Army Special Forces Command
Fort Bragg, North Carolina 27307-5252

AOSO-SFB-JA

14 NOV 97

MEMORANDUM FOR Whom It May Concern

SUBJECT: Transportation of U.S. Army soldiers are traveling under official government orders:

NAME	RANK	SSN
Walker, Dilles A.	SFC	385-60-2131
Muench, Todd J.	SSG	345-62-2065

2. In accordance with Army Regulation 190-14, the above named soldiers are authorized to carry a weapon for security purposes.

3. The above named individuals are traveling to Ilion, NY for maintenance on the under named weapons. The following weapons are being transported for security purposes:

WEAPONS	SERIAL
M-9	1046172
M-9	1050170

AMMUNITION

SYSTEMS FOR MAINTENANCE;

WEAPONS	SERIAL NUMBER	WEAPON	SERIAL NUMBER
M-24	C6348808	M-24	C6348882
M-24	C6225206	M-24	C6225438
M-24	C6225567	M-24	C6225468
M-24	C6225554	M-24	C6225178
M-24	C6225105	M-24	C6225543
M-24	C6225445		

4. Point of contact is the undersigned. I can be reached at (910) 432-3632 or after duty hours call the 7th Special Forces Group Staff Duty Officer at (910) 432-3423.


JAMES A. CAMPBELL
MAJ. SF
COMMANDING

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225206
5 Jan 1998

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0452
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0324
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0556129

THE AMR FOR THIS RIFLE IS: 1.093

CENTROIDAL DISTANCES

0	TO	1	.280665
1	TO	2	.49464
1	TO	3	.0904489
1	TO	4	.259804
1	TO	5	.376225

3 4 5 2 <----POA

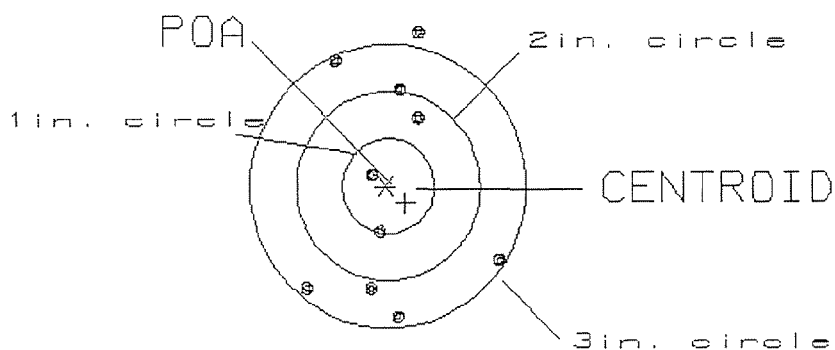
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .280
 MIN RADIUS : .256
 MEAN RADIUS : 1.079
 MAX RADIUS : 1.608
 CENTROID X : -.217
 CENTROID Y : .178

5 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225206

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 2.07

2

VS= 2.93

4

GS= 2.94

9

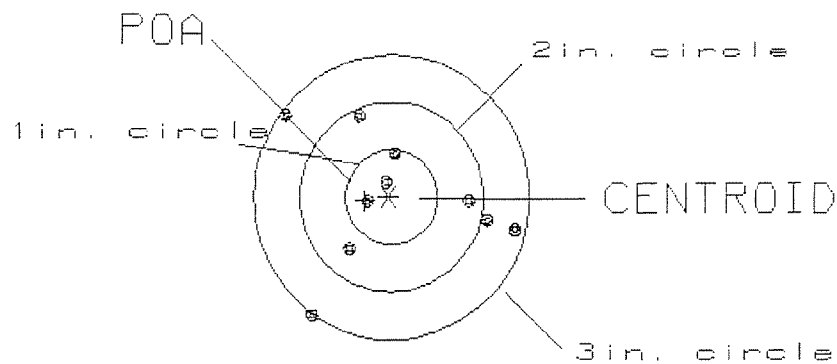
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .261
 MIN RADIUS : .152
 MEAN RADIUS : .885
 MAX RADIUS : 1.501
 CENTROID X : .258
 CENTROID Y : .040

5 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225206

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.47

2

VS= 2.07

6

GS= 2.73

9

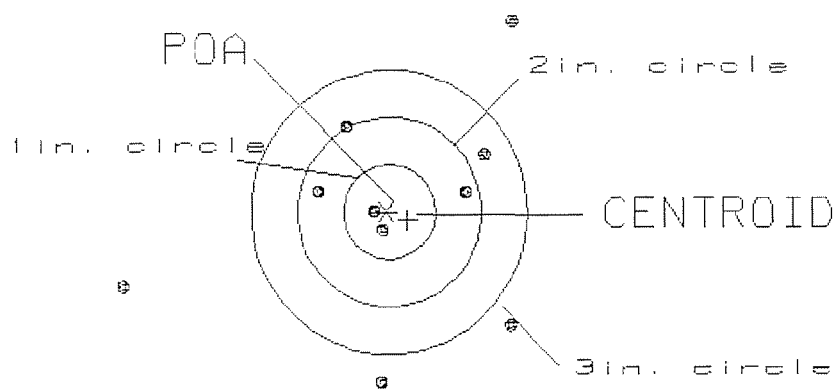
PATTERN #: 030

POA TO CENTROID: .243
 MIN RADIUS : .205
 MEAN RADIUS : 1.315
 MAX RADIUS : 2.933
 CENTROID X : -.226
 CENTROID Y : .088

5 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/06225286

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 4.20

2

VS= 3.76

4

GS= 5.02

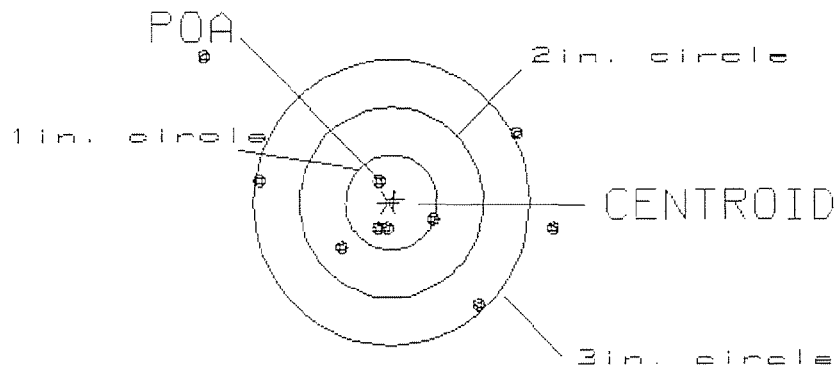
6

PATTERN #: 4
 POA TO CENTROID: .066
 MIN RADIUS : .269
 MEAN RADIUS : 1.026
 MAX RADIUS : 2.562
 CENTROID X : -.060
 CENTROID Y : -.029

5 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/06225206

CENTERFIRE PATTERN # 4



OF SHOTS= 11

IN CIRCLE

HS= 3.86

5

VS= 2.64

6

GS= 4.26

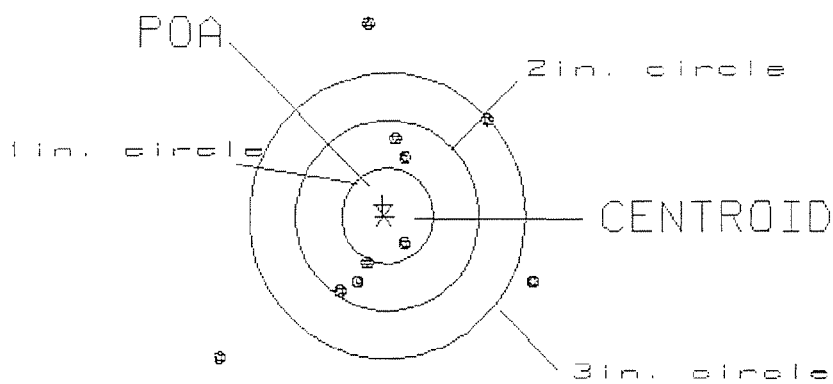
7

PATTERN #: 5
 POA TO CENTROID: .116
 MIN RADIUS : .375
 MEAN RADIUS : 1.162
 MAX RADIUS : 2.337
 CENTROID X : .019
 CENTROID Y : -.115

5 Jan 1998

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/06225206

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 3.34

1

US= 3.53

6

GS= 3.87

7

Final Inspection

Sn: C6275206

DATE REC'D: 12/4/92

DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

Item:

Stock Assy.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

Scope Assy.

☒ SCOPE☒ SCOPE RINGS☒ MOUNTING SCREWS☒ MOUNTING BASE☒ SCREWS☒ FINISH☒ LOOSENESS☒ CLARITY

Systems Case

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

Trigger

☒ SAFETY OPERATION☒ SET

Misc.

☐ DD-250☐ BAR CODE☐ PACKAGING

Comments:

21 DAY TURN - AROUND

M-24

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO. *C6225206*

LOG IN DATE: <i>12/4/97</i>		DATE	INIT.
INSPECT & VERIFY:			
OP. #	OP. NAME		
550	DIS-ASSEMBLE GUN		
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL & TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	<i>12/12/97</i>	<i>Ru</i>
605	CHECK HEADSPACE		
610	DIS-ASSEMBLE		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY ON FORCE		
D	SAFETY OFF FORCE		
E	FIRING PIN INDENT		
640	TARGET	<i>1/8/98</i>	<i>A</i>
655	FINAL INSPECT	<i>1/12/98</i>	<i>Ru</i>
660	PACK		
QAR INSPECTION		SHIP DATE	