

C6225215

MODEL 700™ M24

Model **SMS**™

Action

Barrel Length

Capacity

Order No. **5716**

* Includes 1 in chamber.

Remington.

Smead
®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.



REG. U.S. PAT. & TM. OFF

MODEL 700™ H24

SERIAL NO.
C6225215

ORDER NO.
5716

MADE IN ILLION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee



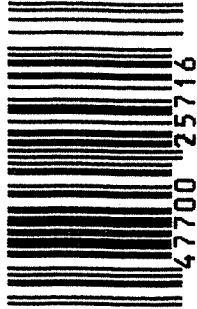
Ø1

MADE IN ILLION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee



5716 C6225215

UPC



0 47700 25716 7

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400010794

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225215

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	6 12 89		RW
600	Proof	6 12 89		RW
607	Check Headspace	6 12 89		RW
610	Dis-assemble Gun	6 12 89		RW
612	Magnaflux Barrel Action		6/21/89	KCR
	Magnaflux Bolt		6/21/89	KCR
615	Rollmark Caliber		6/21/89	D.S.
617	Drill and Tap Sight Holes	6 26 89		L.B.
618	Polish Barrel	6 26 89		BT.
620	Apply Coatings (Barrel Action)		7/1/89	TA
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		7/14/89	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		7/14/89	RW
	C) Inspect Ejector Hole for Chamfer		7/14/89	RW
	D) Oil Firing Pin Ass'y		7/14/89	RW
	E) Adjust Trigger Pull to Min Setting and Stake		17 July 89	JS

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			17 July 89	JS
	G) Safety Off Force	3	3	3			17 July 89	JS
	H) Trigger Pull Test & Retainability						17 July 89	JS
	I) Firing Pin Indent	.020	.0205	.020			17 July 89	JS
	J) Assemble Stock						7/18/89	RW
	K) Assemble Swivel Studs						25 July 89	JS
	L) Attach Front and Rear Sight Assemblies						7/18/89	RW
	M) Iron Sight Alignment						7/18/89	RW
	N) Detach Front & Rear Sights & place in numbered container						7/18/89	RW
	O) Attach Scope to Rifle						7/19/89	JS
	P) Detach & Attach Scope 20 Times						7/20/89	JS
640	Gallery Target & Test	83R	69L				7-24-89	DA
	A) Time						7-24-89	DA
	B) Malfunctions						7-24-89	DA
	C) Pierced Primers						7-24-89	DA
	D) Optical Clarity of Scope						7-24-89	DA
645	Inspect for Live Ammo						7-24-89	DA
655	Final Inspection							
	A) Headspace						25 July 89	JS
	B) Trigger Pull	2.76	2.59	2.46	248	243	25 July 89	JS
	C) Function						25 July 89	JS
660	Pack						20 Aug 89	JS

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6225215
DATE 11/1/90
TESTER WOB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.47	2.42		2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.42	2.53		2.43	
PULL #3	2.39	2.49		2.47	
PULL #4	2.52	2.46		2.51	
PULL #5	2.41	2.47		2.56	
TOTAL	12.21	12.37		12.47	
AVG.	2.44	2.47		2.49	

	3.00# INITIAL	3.00# AFTER 20 CYCLES			COMMENTS
PULL #1	3.11	3.29			
PULL #2	3.19	3.24			
PULL #3	3.14	3.17			
PULL #4	3.20	3.18			
PULL #5	3.23	3.23			
TOTAL	15.87	16.11			
AVG.	3.17	3.22			

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.21	4.25		
PULL #2	4.19	4.27		
PULL #3	4.18	4.33		
PULL #4	4.23	4.32		
PULL #5	4.23	4.28		
TOTAL	21.04	21.45		
AVG.	4.21	4.29		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225215
24 Jul 1989

CENTROIDAL DISTANCES

0 TO	1	.307026
1 TO	2	.125936
1 TO	3	.440927
1 TO	4	.927235
1 TO	5	1.06886

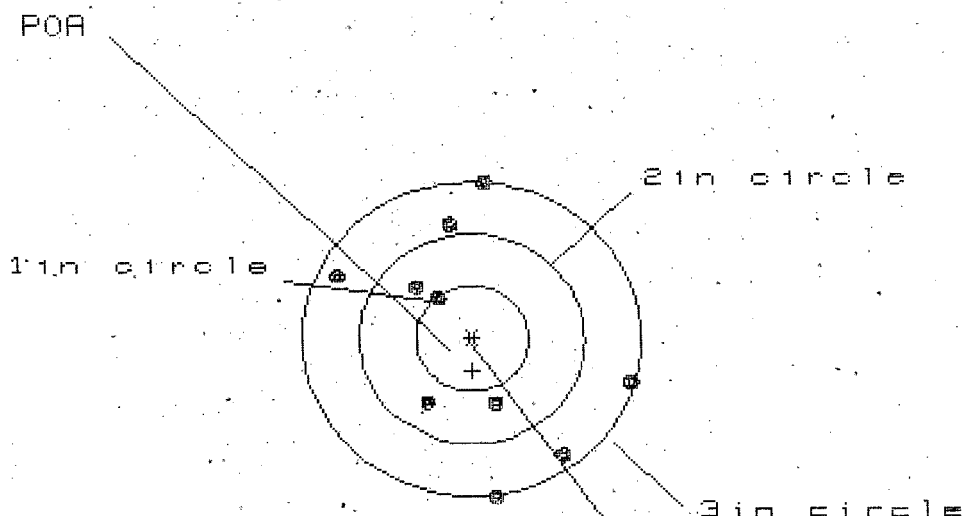
4 31
5 21 <----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.4254
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .054
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .428814
THE AMR FOR THIS RIFLE IS: 1.036

24 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225215

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 0

2in = 4

3in = 8

HS= 2.581

VS= 3.011

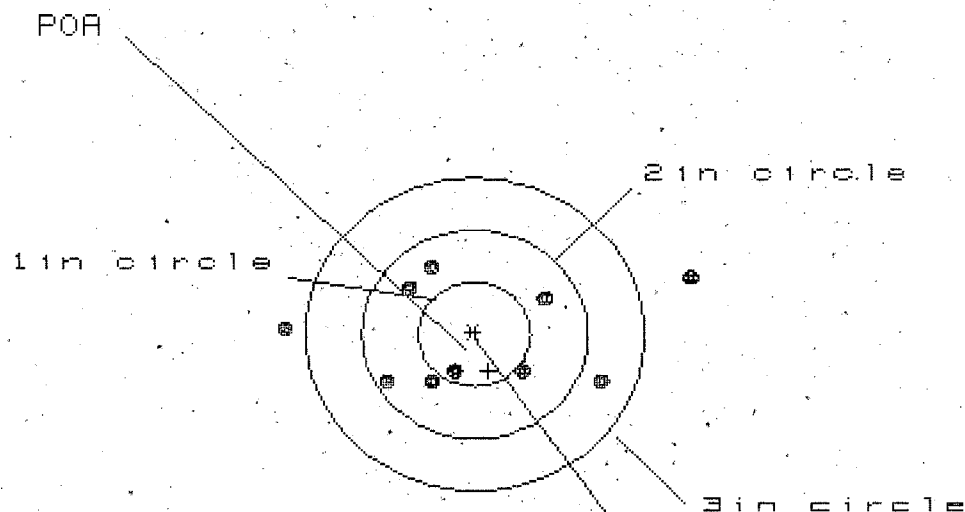
GS= 3.013

PATTERN #	10	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.410	1.428	1.437
MINIMUM X	-1.171	-1.153	-1.144
MAXIMUM Y	1.503	1.335	1.129
MINIMUM Y	-1.508	-1.272	-1.105
CENTROID X	-.004	-.022	-.031
CENTROID Y	.307	.475	.308
POA TO CENTROID in.	.307	.475	.309
MIN RADIUS	.501	.366	.484
MEAN RADIUS	1.085	1.018	.975
MAX RADIUS	1.517	1.526	1.484
HORIZONTAL SPREAD	2.581	2.581	2.581
VERTICAL SPREAD	3.011	2.607	2.234
EXTREME SPREAD	3.013	2.753	2.753
NUMBER IN ONE INCH CIRCLE =	0		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	8		

24 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225215

CENTERFIRE PATTERNS # 2



OF SHOTS = 10

IN CIR

1in = 2

2in = 7

3in = 8

HS = 3.641

VS = 1.143

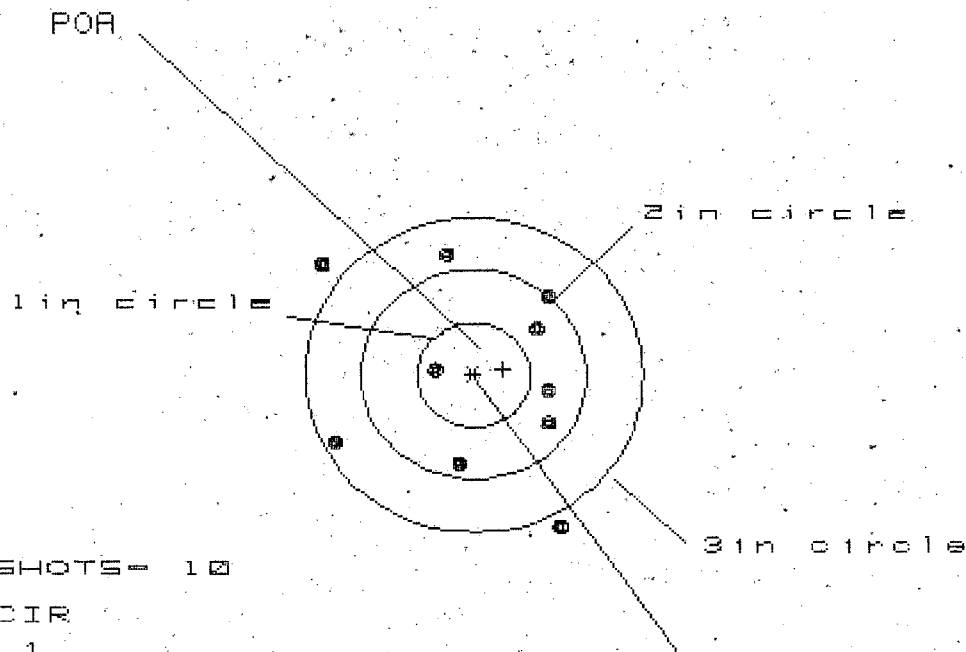
GS = 3.665

PATTERN #	2	9	8
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.939	1.326	1.140
MINIMUM X	-1.702	-1.487	-.777
MAXIMUM Y	.660	.717	.736
MINIMUM Y	-.483	-.426	-.407
CENTROID X	-.122	-.337	-.151
CENTROID Y	.351	.294	.275
POA TO CENTROID in.	.371	.447	.314
MIN RADIUS	.426	.344	.345
MEAN RADIUS	.959	.816	.724
MAX RADIUS	2.006	1.494	1.190
HORIZONTAL SPREAD	3.641	2.813	1.917
VERTICAL SPREAD	1.143	1.143	1.143
EXTREME SPREAD	3.665	2.859	1.917
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	8		

24 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225215

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1in = 1

2in = 5

3in = 8

HS= 2.115

VS= 2.626

GS= 3.234

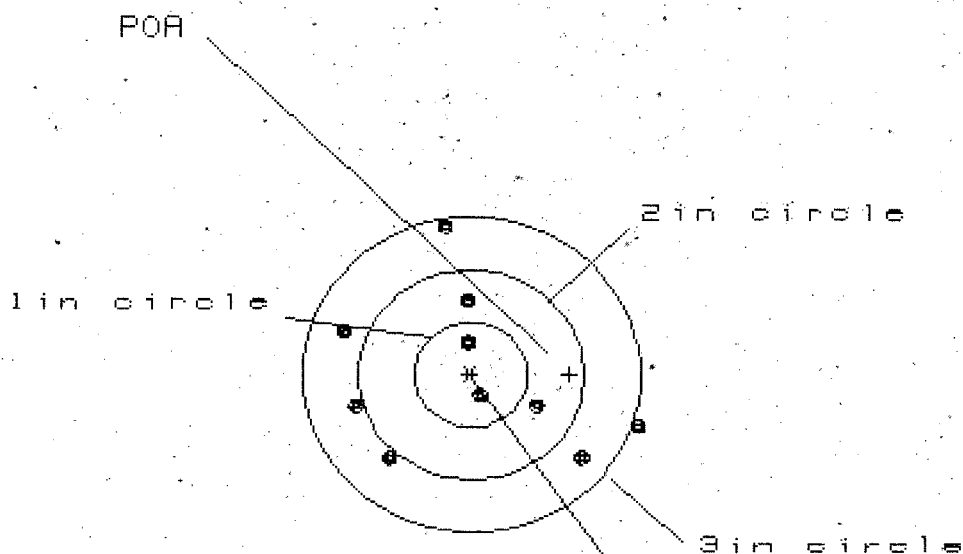
CENTROID *

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.755	.604	.606
MINIMUM X	:	-1.360	-1.417	-1.342
MAXIMUM Y	:	1.199	1.313	1.149
MINIMUM Y	:	-1.427	-1.313	-.909
CENTROID X	:	-.260	-.109	-.184
CENTROID Y	:	-.052	-.166	-.001
POA TO CENTROID in.	:	.265	.198	.184
MIN RADIUS	:	.311	.492	.377
MEAN RADIUS	:	1.043	.949	.880
MAX RADIUS	:	1.700	1.523	1.524
HORIZONTAL SPREAD	:	2.115	2.021	1.948
VERTICAL SPREAD	:	2.626	2.626	2.057
EXTREME SPREAD	:	3.234	2.816	2.425
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

24 Jul 1989

FILE:/PATTERNING/CENTERFIRE_PATT/C6225215

CENTERFIRE PATTERNS # 4



OF SHOTS= 10

IN CIR

1 in = 2

2 in = 4

3 in = 9

HS= 2.606

VS= 2.191

GS= 2.748

CENTROID *

PATTERN #

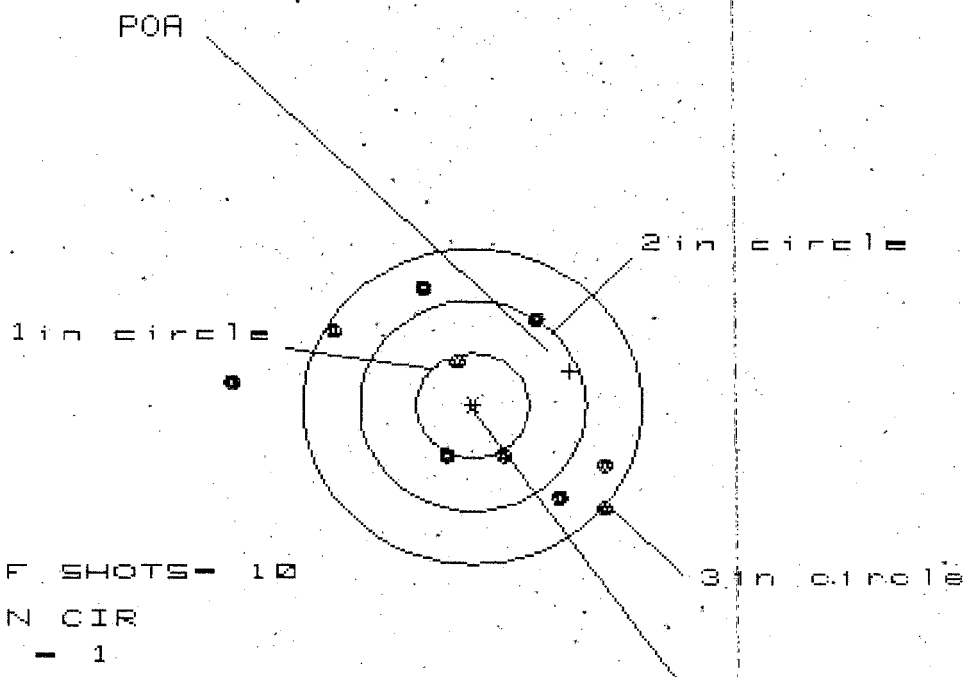
4

SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.490	1.178	1.168
MINIMUM X	-1.116	-.951	-.961
MAXIMUM Y	1.423	1.371	.796
MINIMUM Y	-.768	-.820	-.648
CENTROID X	-.875	-1.040	-1.030
CENTROID Y	-.011	.041	-.131
POA TO CENTROID in.	.875	1.041	1.039
MIN RADIUS	.217	.296	.225
MEAN RADIUS	.947	.872	.803
MAX RADIUS	1.561	1.419	1.323
HORIZONTAL SPREAD	2.606	2.129	2.129
VERTICAL SPREAD	2.191	2.191	1.444
EXTREME SPREAD	2.748	2.501	2.418
NUMBER IN ONE INCH CIRCLE =	2		
NUMBER IN TWO INCH CIRCLE =	4		
NUMBER IN THREE INCH CIRCLE =	9		

24 Jul 1989

FILE: PATTERNING/CENTERFIRE_PATT/06225215

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1 in - 1

2 in - 4

3 in - 8

HS- 3.330

VS- 2.124

GS- 3.529

CENTROID *

PATTERN #	5
SHOTS (BEST OF)	10
MAXIMUM X	1.202
MINIMUM X	-2.128
MAXIMUM Y	1.174
MINIMUM Y	-0.950
CENTROID X	-0.866
CENTROID Y	-0.325
POA TO CENTROID in.	.925
MIN RADIUS	.480
MEAN RADIUS	1.146
MAX RADIUS	2.141
HORIZONTAL SPREAD	3.330
VERTICAL SPREAD	2.124
EXTREME SPREAD	3.529
NUMBER IN ONE INCH CIRCLE =	1
NUMBER IN TWO INCH CIRCLE =	4
NUMBER IN THREE INCH CIRCLE =	8

RECEIVING AND ESTIMATING REPORT

INITIAL JLM		CUSTOMER ORDER NO.		COMMENTS M-24 SNIPER W/LEUPOLD 10X SCOPE			
DATE RECEIVED 10/29/90	DATE OPENED 10/29/90	DATE CODE	SERIAL NUMBER C6225215	MODEL AND GRADE 700 7.62 NNATO		ORDER R 90-28394	
ACCESSORIES HARD CASE							

FROM:

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY 09050

SHIP TO:

CDR
1ST SF BN 10TH SFG (A)
ATTN ASOF-SFC-F-PBO
APO NY 09050

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	CLEAN/TEST	PROM. DATE	ESTIMATED	VIA UPS
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REPAIR CHARGE	TAX	INSURANCE	UPS	PARCEL POST	TOTAL
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GUN CONDITION:

☐ NEW ☐ SLIGHTLY WORN ☐ VERY WORN ☐ MISUSED ☐ MARRED

CUSTOMER'S REQUEST

MAIN FAULT

Repaired per maintenance letter 90-6
9/1/91

PARTS						
	REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
	GALLERY TESTER	DATE	DATE	DATE	DATE	DATE

RD6925 REV. 7/90

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400010804

MAINTENANCE REQUEST For use of this form, see PAM 738-750; the proponent agency is DCSLOG				PAGE NO.	NO. OF PAGES	REQUIREMENT CONTROL SYMBOL	CONTROL NUMBER																		
SECTION I - CUSTOMER DATA				SECTION II - MAINTENANCE ACTIVITY DATA																					
1a. UIC CUSTOMER WH09AA		1b. CUSTOMER UNIT NAME PBO Y10 SFG(A)		1c. PHONE NO. 441-7818		3a. WORK ORDER NUMBER (WON)		3b. SHOP		3c. PHONE NO.															
2a. IF INTRANSIT CUSTOMER, ENTER DATA IN BLOCKS 2b. AND 2c.		2b. SAMS-2 UIC		2c. UTILIZATION CODE		4a. UIC SUPPORT		4b. SUPPORT UNIT NAME																	
SECTION III - EQUIPMENT DATA																									
5. TYPE MNT REQ CODE		6. ID		7. NSN 1005012402136		15. FAILURE DETECTED DURING (Select one - use √ or X) ☐ A Scheduled Maintenance Handling ☐ C Test ☐ E Storage ☐ G Flight ☐ J Calibration ☐ B Handling ☐ D Normal Op ☐ F Inspection ☐ H Other																			
8. MODEL M24						16a. MILES/KILOMETERS (enter √ or X) ☐ MI ☐ KM		16b. HOURS		16c. ROUNDS															
9. NOUN RIFLE 7.62 mm SNIKER						16d. LANDINGS		16e. AUTO-ROTATIONS		17. PROJECT CODE (if assigned)		18. ACCOUNT PROCESSING CODE													
10a. ORG WON				10b. EIC				19. IN WARRANTY? (enter Y or N)		20. LEVEL OF WORK (Select one - use √ or X) ☐ O Unit Level ☐ H Intermediate General Spt ☐ I Special Repair Activity ☐ F Direct Spt ☐ D Depot															
11. SERIAL NUMBER C6225-15				12. QTY 000102		13. PD		21. BUMPER NO./TAIL NO.				22. REIMBURSABLE CUSTOMER? (if Intransit Customer, enter Y or N)													
14. MALFUNCTION DESCRIPTION (for DSU/GSU use)						23. PD AUTHENTICATING SIGNATURE (Payroll Signature)																			
24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURE IN EQUIPMENT TM (Do not prescribe repairs) MAINTENANCE ADVISORY LETTER NUMBER 70-6; NO FAULTS NOTED																									
24a. REMARKS M3 ULTRA SCOPE SNA 99-0230																									
SECTION IV - REPORTABLE DATA																									
25a. STA		25b. ORD DATE		25c. MIL TIME		25a. STA		25b. ORD DATE		25c. MIL TIME		26. TECHNICAL REFERENCES													
SECTION V - TASK REQUIREMENTS DATA																									
27a. FILE INPUT ACT CD		27b. TASK NO.		27c. ACT REQ		27d. TASK DESCRIPTION				27e. QTY TO BE RPR		27f. WORK CENTER		27g. FAILURE CODE		27h. MH RMN/PROJ									
SECTION VI - PART REQUIREMENTS																									
28a. FILE INPUT ACT CD		28b. TASK NO.		28c. ID		28d. REQ NSN OR PART NUMBER				28e. SFX CD		28f. QTY REQ		28g. QTY ISSUED		28h. NM CS		28i. FAILURE CODE		28j. STORAGE LOCATION		28k. NOUN/INITIALS			
SECTION VII - COMPLETION DATA																									
29. QTY RPR		30. QTY CONDEMN		31. QTY NRTS		32. EVAC WON		33. EVAC UNIT NAME																	
SECTION VIII - ACTION SIGNATURES																									
34a. SUBMITTED BY TAMBER		35a. ACCEPTED BY		36a. WORK STARTED BY		37a. INSPECTED BY		38a. PICKED UP BY																	
34b. ORD DATE 90296		35b. STA		35c. ORD DATE		35d. MIL TIME		36b. STA		36c. ORD DATE		36d. MIL TIME		37b. STA		37c. ORD DATE		37d. MIL TIME		38b. STA		38c. ORD DATE		38d. MIL TIME	

BBL - 96003

Arms Services Repair & Estimate System

File Add Repair Estimate Repair Expedite Repair Inquiry Repair Tools CSR Tools Reports Table Maintenance System Maintenance Help

Repair Inquiry

Repair Number: **RE00009414** Serial: **C6225215** Model **700** Center Fire Caliber: **7.62 NATO M-24 (SWS)** Repairman:
Verify Repair Status: **New 5/18/00 9:27:11 AM**

Address Information

Customer: Received From: Return To: Received From:
Name: **DEF DIST DEPOT ANNISTON** **DEF DIST DEPOT ANNISTON**
Address 1:
Address 2: PO Box: PO Box:
City: **ANNISTON** **ANNISTON**
State: **AL** Zip Code: **362014199** Country: **US** State: **AL** Zip Code: **362014199** Country: **US**
FFL:

Contact / Condition Problems Estimate History / Status Shipping / Billing

Contact Information

Phone:
Fax:
Email:
Comments:

Received Condition

Condition: **Poor**
Condition Notes:
CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	2
A008	With Swivel	2
A010	Hard Case	1
A017	Scope Base	1

Repair Search **Refresh** **Close**

naglelj 5/18/00 12:17 PM CAPS NUM INS SCRL

Start Inb... Micr... SA... Nag... Audit R&... Ar... Prin... Re... 12:17 PM

Serial Number: **C6225215**

Model: **700**



RE00009414

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-97-C-242

R & E NUMBER			
SERIAL NUMBER		C6225215	
LOG-IN DATE		5-11-00	
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	5-15-00	RW
560 A	RE-BARREL AT CUSTOM SHOP		
B	DRILL AND TAP		
C	POLISH		
575	ASSEMBLE		
600	PROOF	5-22-00	RW
605	CHECK HEADSPACE	5-22-00	RW
610	DIS-ASSEMBLE GUN		
612	MAGNAFLUX		
615	ROLLMARK CALIBER		
618	ROTO-BLAST		
620	APPLY COATINGS		
625 A	FINAL ASSEMBLY		
B	TRIGGER PULL TEST		
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	7-17-00	RW
655	FINAL INSPECT	7-25-00	RW
660	PACK		
		SHIP DATE	
QAR INSPECTION DATE			

Final Inspection

S.N. DATE REC'D: DATE RET'D:

AUDITOR: RW

Item:

Barrel Assy.

- ☒ BARREL
- ☒ RECEIVER
- ☒ FRONT SIGHT BLOCK
- ☒ REAR SIGHT BLOCK
- ☒ SCREWS
- ☒ FINISH

Scope Assy.

- ☐ Scope
- ☐ Scope Rings
- ☐ Mounting Screws
- ☒ Mounting Base
- ☒ SCREWS
- ☒ FINISH
- ☐ Looseness
- ☐ CLARITY

Misc.

- ☐ DD-250
- ☐ BAR CODE
- ☐ PACKAGING

Item:

Stock Assy.

- ☒ STOCK
- ☒ SLING SWIVEL STUDS
- ☒ ADJUSTABLE BUTT PLATE
- ☒ LOCK NUTS
- ☒ BARREL CLEARANCE
- ☒ COLOR/FINISH

Systems Case

- ☐ Scope Case
- ☐ IRON SIGHTS
- ☐ Deployment Kit

Trigger

- ☒ SAFETY OPERATION
- ☒ SET

Comments:

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # c6225215
22 Jul 1900

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .2562
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .1394
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .291669

THE AVE FOR THIS RIFLE IS: .985

CENTROIDAL DISTANCES

Ø TC	1	1.96671
1 TC	2	2.24229
1 TC	3	2.13866
1 TC	4	2.19385
1 TC	5	1.98881

3
4 5
+
2 <----POA 1

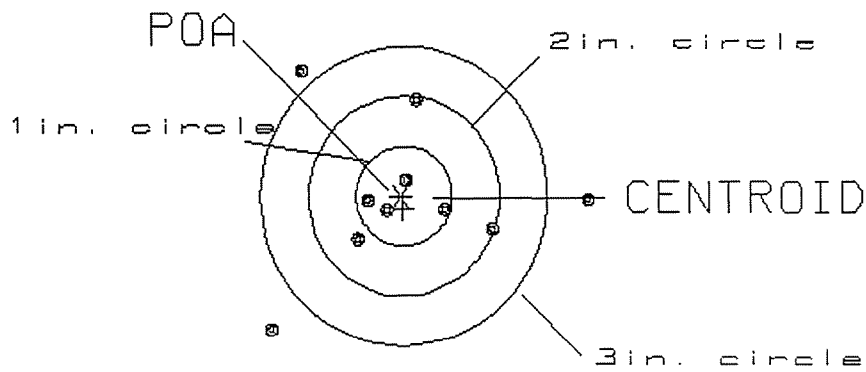
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .138
 MIN RADIUS : .205
 MEAN RADIUS : .925
 MAX RADIUS : 1.962
 CENTROID X : -.023
 CENTROID Y : .136

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225215

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.32
 VS= 2.52
 GS= 3.56

4
 7
 7

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐

POA TO CENTROID: .308

MIN RADIUS : .300

MEAN RADIUS : .936

MAX RADIUS : 1.969

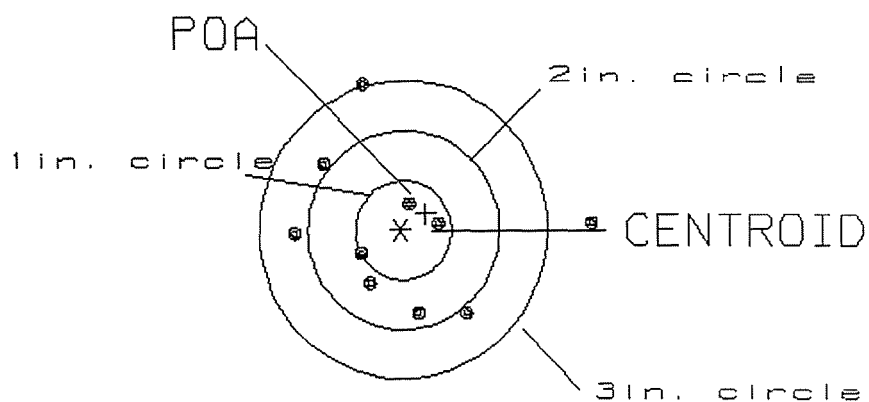
CENTROID X : -.260

CENTROID Y : -.165

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225215

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 3.06

2

VS= 2.31

5

GS= 3.06

8

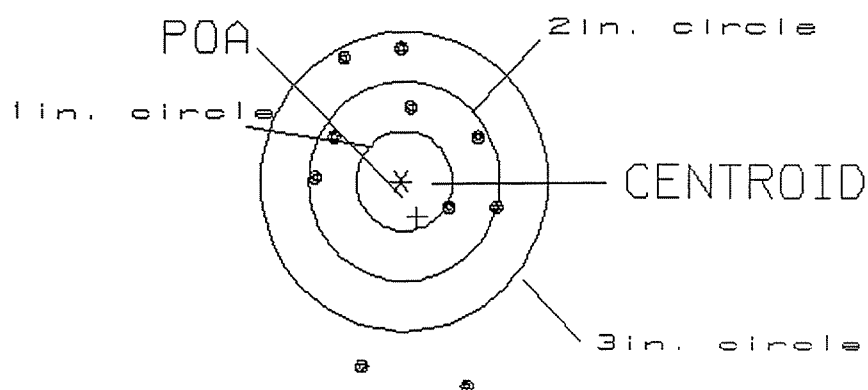
PATTERN #: 3

POA TO CENTROID: .395
 MIN RADIUS : .502
 MEAN RADIUS : 1.190
 MAX RADIUS : 2.168
 CENTROID X : -.165
 CENTROID Y : .359

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225215

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 1.95

0

VS= 3.44

6

GS= 3.59

8

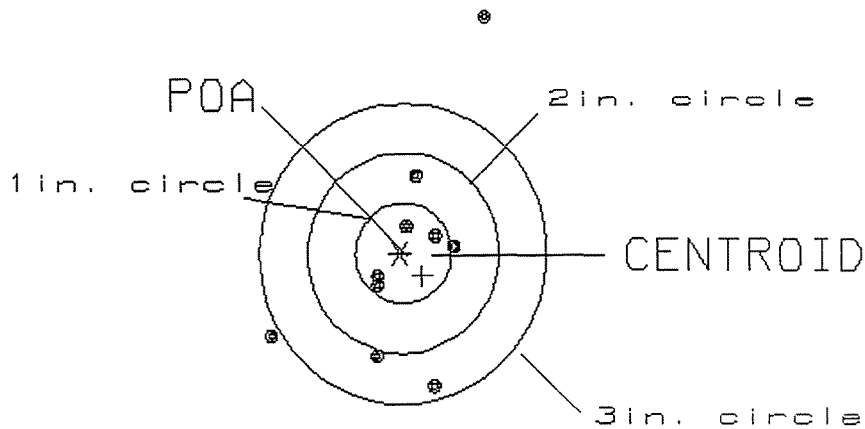
PATTERN #: ☐ 4 ☐

POA TO CENTROID: .323
 MIN RADIUS : .269
 MEAN RADIUS : .930
 MAX RADIUS : 2.542
 CENTROID X : -.230
 CENTROID Y : .226

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225215

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 2.27

4

VS= 3.70

6

GS= 3.91

8

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 5 ☐

POA TO CENTROID: .143

MIN RADIUS : .264

MEAN RADIUS : .944

MAX RADIUS : 1.754

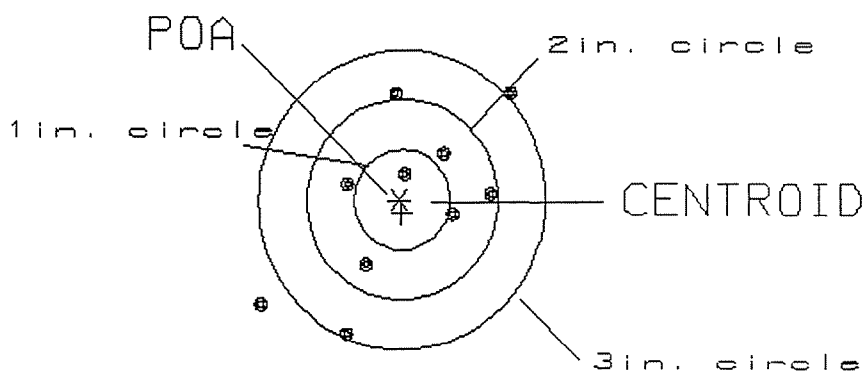
CENTROID X : -.026

CENTROID Y : .141

21 Jul 2000

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/c6225215

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.52

1

VS= 2.39

6

GS= 3.28

8