

NEW ACTION

C6225229

E6374534

MODEL 700TM M24

Model **700 M24TM**

Action

Barrel Length

Capacity

Order No. **5716**

*Includes 1 in chamber.

Remington

00299

5081

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6225229

OPERATION		DATE	INT
#	NAME		
575-580	ASSEMBLY	2/1	FB
600	PROOF	2/2/88	KU
615	MAGNAFLUX BARREL	2/18/88	P/C
	MAGNAFLUX BOLT	2/25/88	P/C
620	COATING	3/21/88	TJA
625-630	FINAL ASSEMBLY	.	
635	TEST		
640	TARGET		
	FIRING PIN INDENT		
660	PACK		

M-24

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6225229

SCOPE #
1186

OP.#	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and stock			
600	Proof			
607	Check Headspace	QUALITY AUDIT		
610	Dis-assemble gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill & Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coatings (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		9/9/88	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		9/9/88	RW
	C) Inspect Ejector Hole for Chamfer		9/9/88	RW

OVER

OP.#		READINGS	DATE	INITIAL
625 cont.	D) Oil Firing Pin Ass'y		9/9/88	RW
	E) Adjust Trigger Pull to Min. Setting and Stake		9 Sept. 88	J.H. + 988
	F) Safety on Force	6 6 6	9 Sept 88	J.H. + 988
	G) Safety off Force	4 4 4	9 Sept 88	J.H. + 988
	H) Trigger Pull Test & Retainability		9 Sept. 88	J.H. + 988
	I) Firing Pin Indent	.022 .022 .022	9 Sept. 88	J.H. + 988
	J) Assemble Stock		9/16/88	RW
	K) Assemble Swivel Studs		10-12-88	JSZ
	L) Attach Front & Rear Sight Assemblies		9/16/88	RW
	M) Iron Sight Alignment		9/16/88	RW
	N) Detach Front & Rear Sights & place in numbered container		9/16/88	RW
	O) Attach Scope to Rifle		10/5/88	RW
	P) Detach & Attach Scope 20 times		10/5/88	108
640	Gallery Target & Test	59 R 96 L	10/10/88	DT
	A) Optical Clarity of Scope		10/14/88	JSZ
645	Inspect for Live Ammo		10/16/88	JSZ
655	Final Inspection			
	A) Headspace		10-12-88	JSZ
	B) Trigger Pull		10-14-88	JSZ
	C) Function		10-12-88	JSZ
660	Pack		10-20-88	JSZ

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. C6225229

DATE 9 Sept 88

TESTER J. A. + D. S.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.58	2.46	2.61	2.62	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.58	2.47	2.62	2.61	
PULL #3	2.69	2.54	2.59	2.52	
PULL #4	2.76	2.59	2.64	2.54	
PULL #5	2.72	2.52	2.62	2.50	
TOTAL	13.33	12.58	13.08	12.79	
AVG.	2.666	2.516	2.616	2.558	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.42		
PULL #2	3.20	3.46		
PULL #3	3.26	3.46		
PULL #4	3.25	3.47		
PULL #5	3.26	3.31		
TOTAL	16.21	17.12		
AVG.	3.242	3.424		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.28	4.37		4.25
PULL #2	4.26	4.37		4.27
PULL #3	4.21	4.41		4.23
PULL #4	4.24	4.39		4.26
PULL #5	4.24	4.39		4.32
TOTAL	21.23	21.93		21.33
AVG.	4.246	4.386		4.266

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 6225229

CENTROIDAL DISTANCES

0 TO	1	1.19161
1 TO	2	.989707
1 TO	3	.653974
1 TO	4	.983893
1 TO	5	.947418

+ # (----POA
1 35

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .9234
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.662
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: 1.13618
THE AMR FOR THIS RIFLE IS: .9158

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/6225229

CENTERFIRE PATTERNS # 1

POA

1in circle

2in circle

3in circle

CENTROID +

OF SHOTS- 10

IN CIR

1in = 4

2in = 8

3in = 10

HS= 1.820

VS= 1.769

GS= 2.253

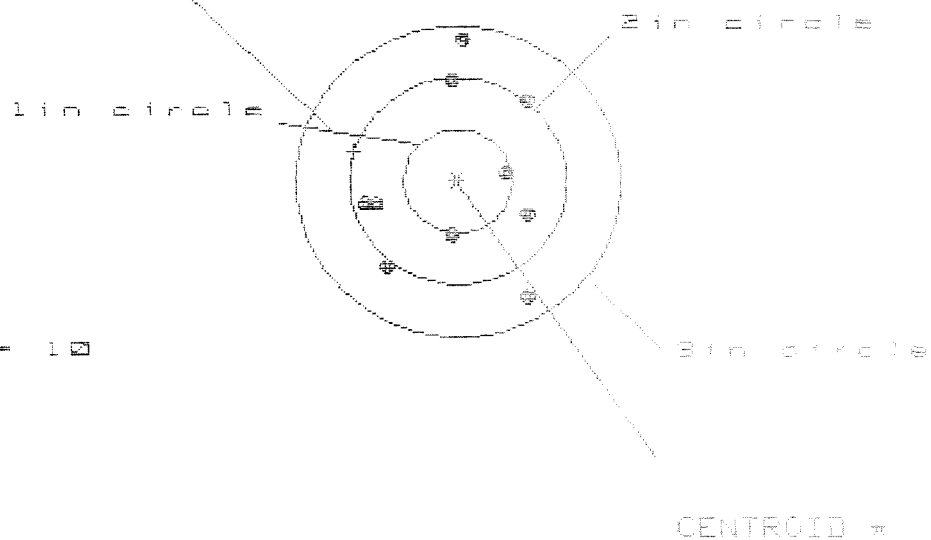
PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	.780	.664	.694
MINIMUM X	-1.040	-1.083	-1.053
MAXIMUM Y	1.022	.939	.431
MINIMUM Y	-.747	-.440	-.322
CENTROID X	.423	.539	.509
CENTROID Y	-1.114	-1.031	-1.149
POA TO CENTROID in.	1.192	1.163	1.256
MIN RADIUS	.156	.269	.162
MEAN RADIUS	.657	.577	.500
MAX RADIUS	1.281	1.084	1.065
HORIZONTAL SPREAD	1.820	1.747	1.747
VERTICAL SPREAD	1.769	1.379	.753
EXTREME SPREAD	2.253	1.767	1.767
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	8		
NUMBER IN THREE INCH CIRCLE =	10		

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/6225228

CENTERFIRE PATTERNS # 2

POB



OF SHOTS = 10

IN CIR

1 in = 1

2 in = 7

3 in = 10

HS = 1.537

VS = 2.478

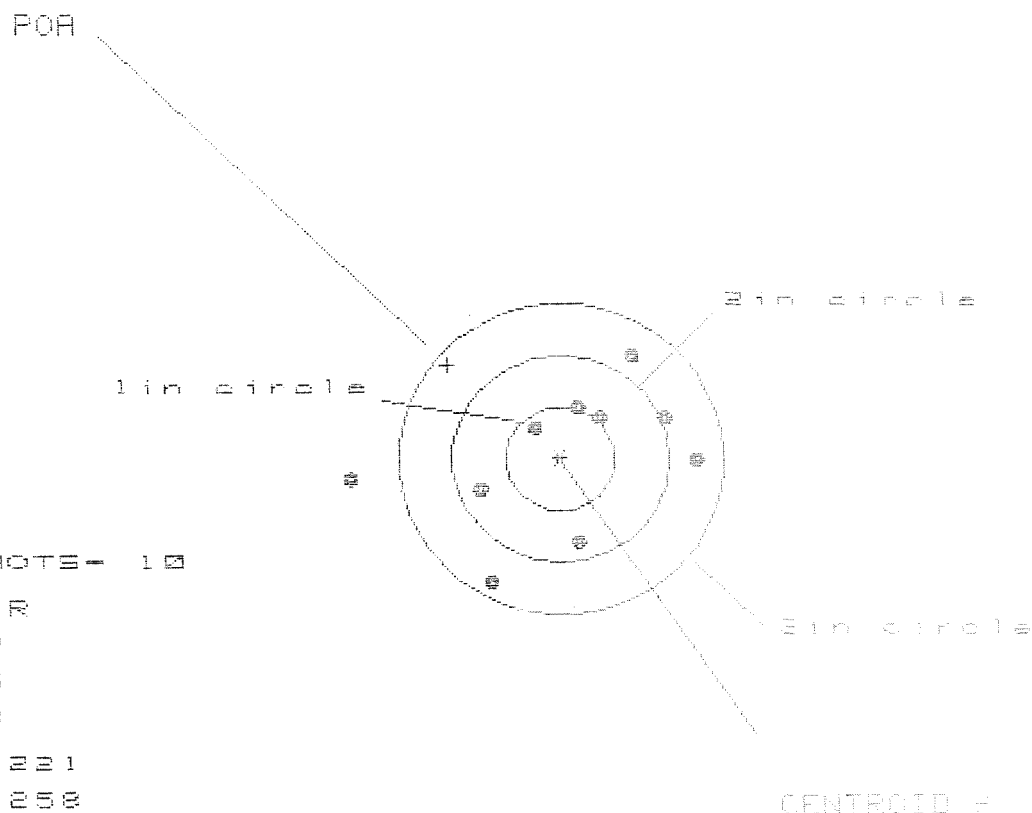
GS = 2.544

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.674	.681	.760
MINIMUM X	:	-.863	-.856	-.777
MAXIMUM Y	:	1.372	1.139	1.020
MINIMUM Y	:	-1.106	-.953	-.780
CENTROID X	:	.959	.952	.873
CENTROID Y	:	-.282	-.435	-.316
POB TO CENTROID in.	:	.999	1.047	.928
MIN RADIUS	:	.420	.371	.490
MEAN RADIUS	:	.903	.832	.794
MAX RADIUS	:	1.374	1.147	1.072
HORIZONTAL SPREAD	:	1.537	1.537	1.537
VERTICAL SPREAD	:	2.478	2.092	1.800
EXTREME SPREAD	:	2.544	2.216	2.058
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

11 Oct 1988

FILE://PATTERNING/CENTERFIRE_PATT/6225229

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 2

2 in = 5

3 in = 9

HS= 3.221

VS= 2.258

GS= 3.233

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.272	1.055	.947
MINIMUM X	:	-1.949	-.927	-1.035
MAXIMUM Y	:	1.020	.992	.834
MINIMUM Y	:	-1.238	-1.266	-.981
CENTROID X	:	1.042	1.259	1.367
CENTROID Y	:	-.983	-.876	-.718
POA TO CENTROID in.	:	1.379	1.534	1.544
MIN RADIUS	:	.407	.389	.205
MEAN RADIUS	:	.987	.852	.721
MAX RADIUS	:	1.965	1.532	1.137
HORIZONTAL SPREAD	:	3.221	1.982	1.982
VERTICAL SPREAD	:	2.258	2.258	1.815
EXTREME SPREAD	:	3.233	2.623	2.007
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

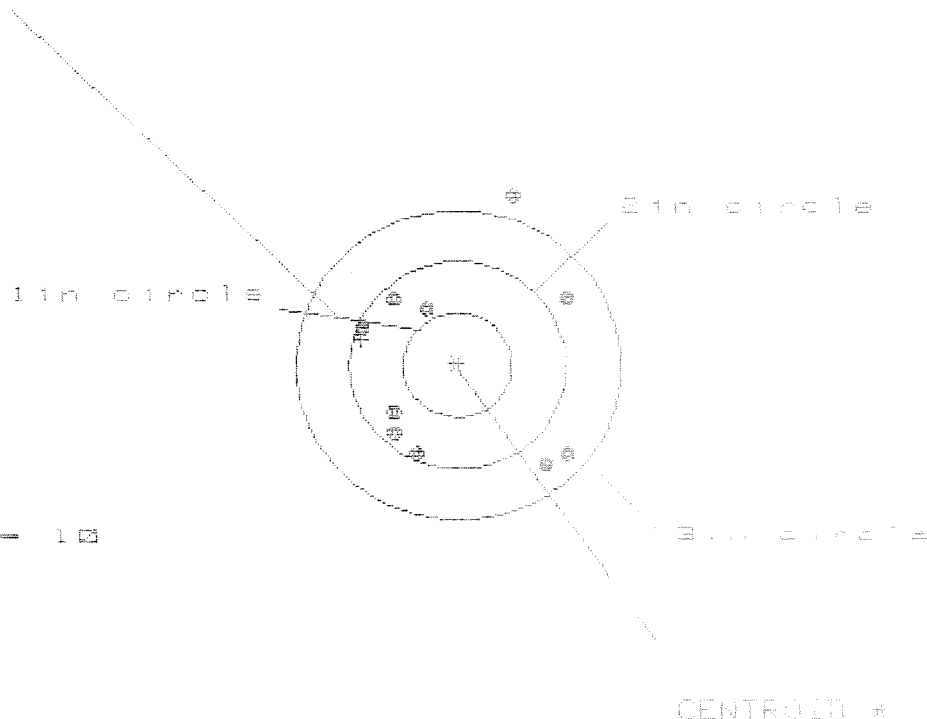
11 Oct 1968

FILE:/PATTERNING/CENTERFIRE_PATT/6225229

CENTERFIRE PATTERNS

4

POA



OF SHOTS - 10

IN CIR

1in = 0

2in = 6

3in = 9

HS = 1.816

VS = 2.610

GS = 2.702

PATTERN #

4

SHOTS (BEST OF)

10

9

8

MAXIMUM X : 1.056

1.109

1.240

MINIMUM X : -.860

-.807

-.676

MAXIMUM Y : 1.663

.804

.723

MINIMUM Y : -.947

-.762

-.843

CENTROID X : .890

.837

.706

CENTROID Y : -.248

-.433

-.352

POA TO CENTROID in. : .924

.942

.789

MIN RADIUS : .638

.581

.529

MEAN RADIUS : 1.055

.956

.891

MAX RADIUS : 1.731

1.370

1.436

HORIZONTAL SPREAD : 1.916

1.916

1.916

VERTICAL SPREAD : 2.610

1.566

1.566

EXTREME SPREAD : 2.702

2.219

2.142

NUMBER IN ONE INCH CIRCLE =

0

NUMBER IN TWO INCH CIRCLE =

6

NUMBER IN THREE INCH CIRCLE =

9

11 Oct 1988

FILE:/PATTERNING/CENTERFIRE_PATT/B225225

CENTERFIRE PATTERNS # 5

POA

1 in circle =

2 in circle =

3 in circle =

CENTROID =

OF SHOTS = 10

IN CIR

1 in = 1

2 in = 7

3 in = 7

RS = 1.501

VS = 3.268

ES = 3.532

PATTERN #

5

SHOTS (BEST OF)

10

9

8

MAXIMUM X

.588

.584

.567

MINIMUM X

-.913

-.997

-.934

MAXIMUM Y

1.809

1.849

.691

MINIMUM Y

-1.459

-1.258

-1.266

CENTROID X

1.383

1.387

1.324

CENTROID Y

-.763

-.964

-.806

POA TO CENTROID in.

1.518

1.688

1.558

MIN RADIUS

.120

.261

.137

MEAN RADIUS

.977

.870

.783

MAX RADIUS

1.959

1.461

1.541

HORIZONTAL SPREAD

1.501

1.501

1.501

VERTICAL SPREAD

3.268

2.307

2.117

EXTREME SPREAD

3.532

2.522

2.522

NUMBER IN ONE INCH CIRCLE =

1

NUMBER IN TWO INCH CIRCLE =

7

NUMBER IN THREE INCH CIRCLE =

7

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER
R 93-26585

INITIAL	CUSTOMER ORDER NO.		COMMENTS			
FPS	8326		WOG 7 OF 7 M-24 ATTN: FRED MARTIN W/ADJUSTABLE RECOIL PAD			
DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE	
12/09/93	12/09/93	LI 2-88	C6225229		700 7.62 NATO	
ACCESSORIES		SCOPE BASE				
W/STUDS		W/1 SWIVEL				

FROM:

SHIP TO:

U. S. ARMY
THOMPSON, ALLAN R
CO. D 2ND BN. 1ST SWTG
FT BRAGG

NC 28307

U. S. ARMY
THOMPSON, ALLAN R
CO. D 2ND BN. 1ST SWTG
FT BRAGG

NC

28307

CUST NO: 068383 C.O.D

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					UPS

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

New Barrel

PARTS		COMMENTS					
Barrel Assy - 96003		ReZinc - Scope Base, Swivels & Swivel Studs.					
Bolt Assy - 96005		Re-powder Coat - Floor plate, Latch, Trigger Guard, Front & Rear Sight Bases.					
W55109 4011 H529							
REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN		
RW	✓	✓	✓	✓			
GALLERY TESTER	DATE	DATE	DATE	DATE	DATE		
RW	12/16/93	12/29/93	12/29/93	12/29/93	12/29/93		

OFFICE COPY

RD6925 REV. 1/92

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400011072

M-24

CONTRACT # DAAA21-87-C-0086

New Barrel!
New Bolt

GUN SERIAL # C6225229

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock		12/16/93	RW
600	Proof		12/16/93	RW
607	Check Headspace		12/16/93	RW
610	Dis-assemble Gun		12/16/93	RW
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		12/28/93	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		12/28/93	RW
	C) Inspect Ejector Hole for Chamfer		12/28/93	RW
	D) Oil Firing Pin Ass'y		12/28/93	RW
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS			DATE	INIT
5 Cont.	F) Safety On Force					
	G) Safety Off Force					
	H) Trigger Pull Test & Retainability					
	I) Firing Pin Indent					
	J) Assemble Stock					
	K) Assemble Swivel Studs					
	L) Attach Front and Rear Sight Assemblies					
	M) Iron Sight Alignment					
	N) Detach Front & Rear Sights & place in numbered container					
	O) Attach Scope to Rifle					
	P) Detach & Attach Scope 20 Times					
640	Gallery Target & Test				12/29/93	RW
	A) Time					
	B) Malfunctions					
	C) Pierced Primers					
	D) Optical Clarity of Scope					
645	Inspect for Live Ammo				12/29/93	RW
655	Final Inspection					
	A) Headspace				1/3/94	RW
	B) Trigger Pull	2.72	2.68	2.82	1/3/94	RW
	C) Function			2.74	1/3/94	RW
660	Pack			2.76		

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06225229
11 Jan 1994

CENTROIDAL DISTANCES

0 TO 1	.40746
1 TO 2	1.05668
1 TO 3	.257179
1 TO 4	.5879
1 TO 5	.598892

-----FOR

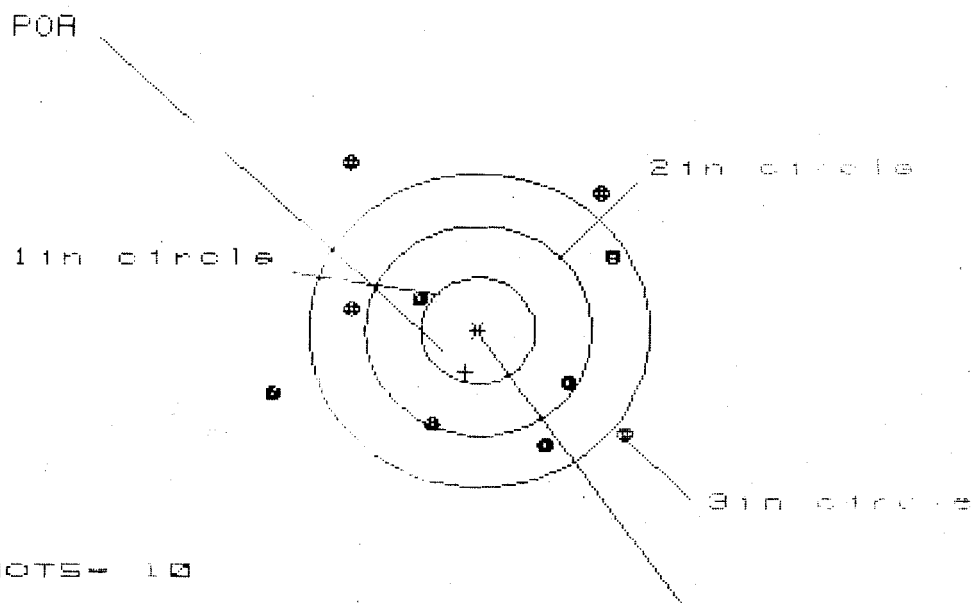
THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.000
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0652
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .105546

THE AMR FOR THIS RIFLE IS: 1.037

11 Jan 1994

FILE:/PATTERNING/CENTERFIRE_PATT/0225829

CENTERFIRE PATTERN # 1



OF SHOTS- 10

IN CIR

1in - 3

2in - 3

3in - 4

HS- 3.087

VS- 2.688

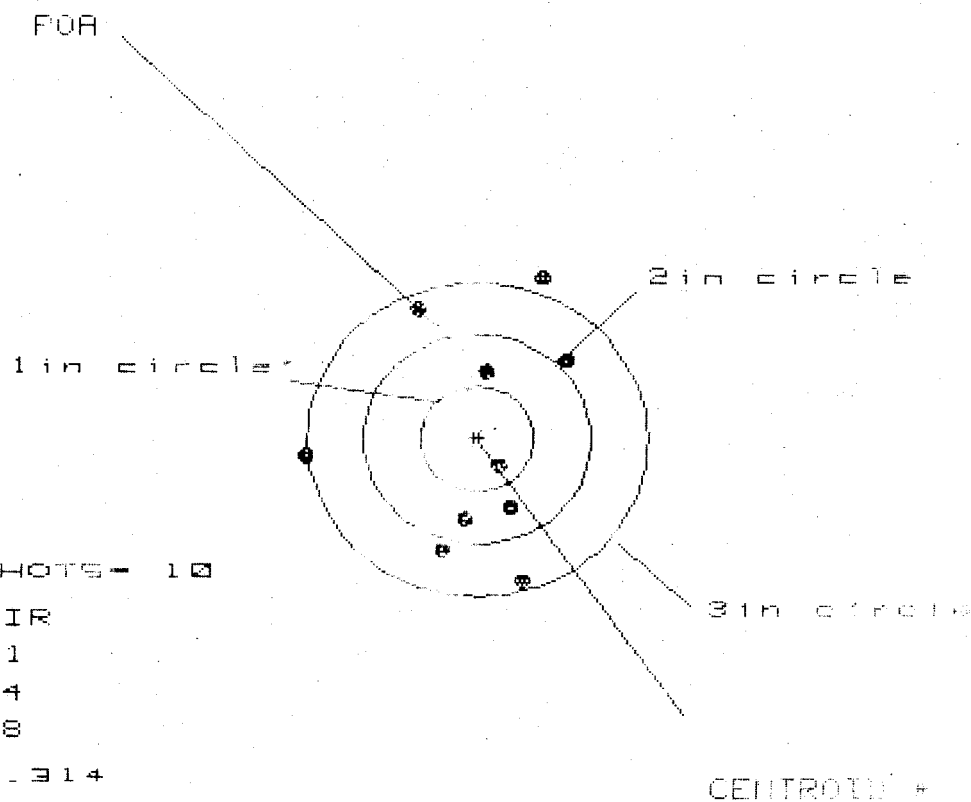
GS- 3.507

PATTERN #	1	2	3
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.264	1.137	.893
MINIMUM X	-1.823	-1.950	-1.442
MAXIMUM Y	1.567	1.455	1.407
MINIMUM Y	-1.113	-.939	-.987
CENTROID X	.118	.245	.489
CENTROID Y	.390	.216	.264
POA TO CENTROID in.	.407	.326	.555
MIN RADIUS	.611	.768	.594
MEAN RADIUS	1.349	1.263	1.154
MAX RADIUS	1.938	1.988	1.584
HORIZONTAL SPREAD	3.087	3.087	2.335
VERTICAL SPREAD	2.688	2.394	2.394
EXTREME SPREAD	3.507	3.454	2.659
NUMBER IN ONE INCH CIRCLE =	3	3	3
NUMBER IN TWO INCH CIRCLE =	3	3	3
NUMBER IN THREE INCH CIRCLE =	4	3	3

11 Jan 1994

FILE:/PATTERNING/CENTERFIRE_PATT/06225229

CENTERFIRE PATTERNS # 2



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 4

3 in = 5

HS= 2.314

VS= 2.843

GS= 2.846

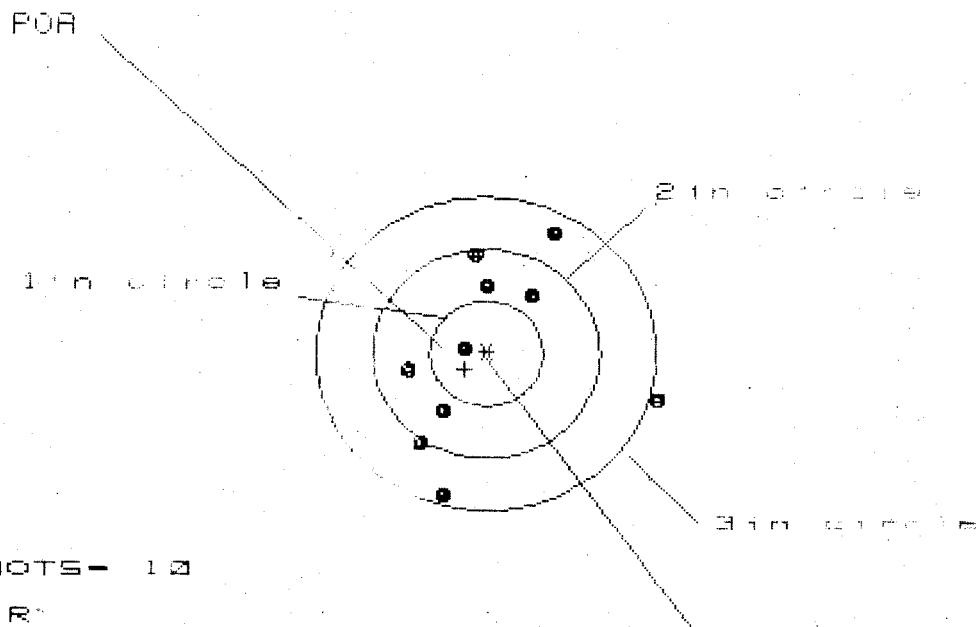
CENTROID +

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.811	.875	.695
MINIMUM X	:	-1.503	-1.439	-1.607
MAXIMUM Y	:	1.498	1.446	1.446
MINIMUM Y	:	-1.345	-1.179	-1.179
CENTROID X	:	-.085	-.149	.031
CENTROID Y	:	-.647	-.813	-.813
POA TO CENTROID in.	:	.653	.827	.814
MIN RADIUS	:	.291	.226	.090
MEAN RADIUS	:	1.051	.961	.869
MAX RADIUS	:	1.603	1.508	1.569
HORIZONTAL SPREAD	:	2.314	2.314	1.802
VERTICAL SPREAD	:	2.843	2.625	2.625
EXTREME SPREAD	:	2.846	2.783	2.783
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		4	
NUMBER IN THREE INCH CIRCLE	=		5	

11 Jan 1994

FILE:/PATTERNING/CENTERFIRE_PATT/06285023

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIRC

1 in - 1

2 in - 5

3 in - 9

HS= 2.215

VS= 2.548

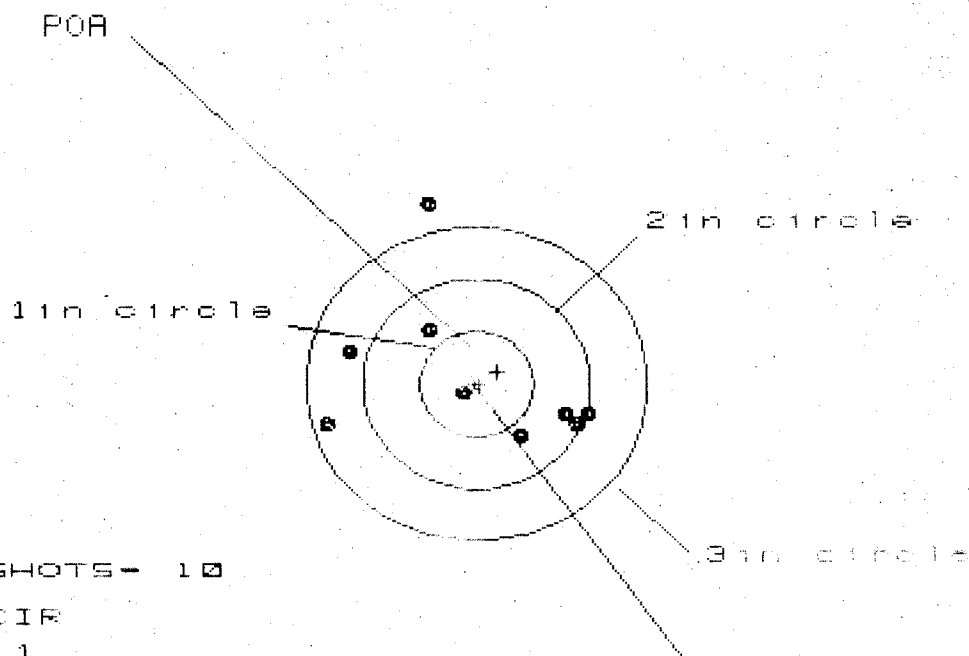
GS= 2.754

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.520	.772	.738
MINIMUM X	:	-.695	-.526	-.560
MAXIMUM Y	:	1.169	1.118	.940
MINIMUM Y	:	-1.379	-1.430	-1.090
CENTROID X	:	.193	.024	.058
CENTROID Y	:	.144	.195	.373
POA TO CENTROID in.	:	.240	.196	.378
MIN RADIUS	:	.237	.065	.213
MEAN RADIUS	:	.933	.819	.733
MAX RADIUS	:	1.588	1.455	1.195
HORIZONTAL SPREAD	:	2.215	1.298	1.298
VERTICAL SPREAD	:	2.548	2.548	2.030
EXTREME SPREAD	:	2.754	2.754	2.369
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

11 Jan 1994

FILE:/PATTERNING/CENTERFIRE_PATT/C6225229

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 1

2in = 5

3in = 9

HS= 2.302

VS= 2.191

GS= 2.481

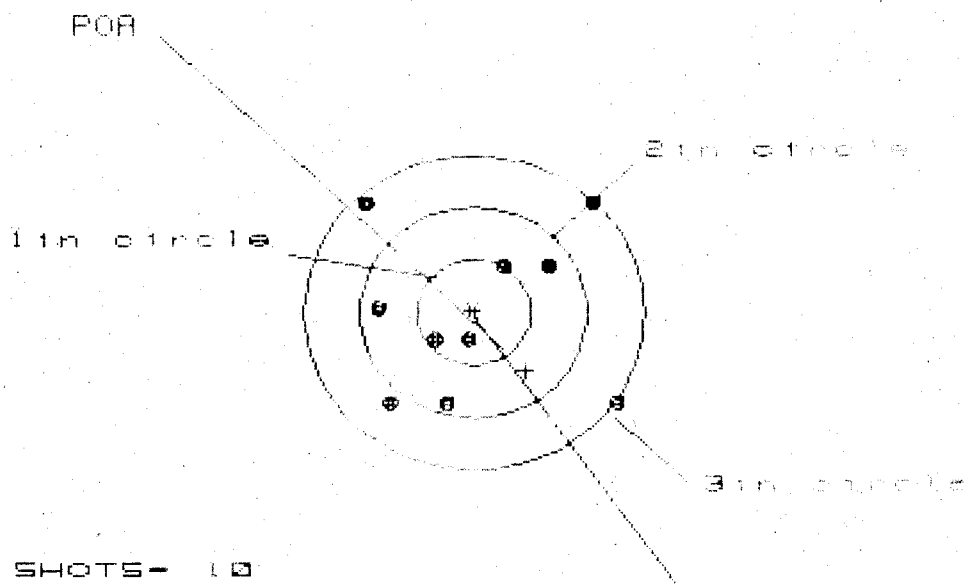
CENTROID #

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.982	.939	.768
MINIMUM X	:	-1.320	-1.363	-1.330
MAXIMUM Y	:	1.688	.656	.627
MINIMUM Y	:	-.503	-.315	-.343
CENTROID X	:	-.183	-.140	.031
CENTROID Y	:	-.115	-.303	-.275
POA TO CENTROID in.	:	.216	.333	.276
MIN RADIUS	:	.135	.158	.302
MEAN RADIUS	:	.912	.786	.681
MAX RADIUS	:	1.732	1.382	1.425
HORIZONTAL SPREAD	:	2.302	2.302	2.098
VERTICAL SPREAD	:	2.191	.971	.971
EXTREME SPREAD	:	2.481	2.304	2.300
NUMBER IN ONE INCH CIRCLE =			1	
NUMBER IN TWO INCH CIRCLE =			5	
NUMBER IN THREE INCH CIRCLE =			9	

11 Jan 1994

FILE: PATTERNING OF CENTER FIRE PATR 0825201

CENTERFIRE PATTERNS # 5



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 9

HS= 2.214

VS= 1.964

GS= 2.865

PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.242	1.362	.973
MINIMUM X	:	-.972	-.852	-.681
MAXIMUM Y	:	1.087	1.125	1.038
MINIMUM Y	:	-.877	-.756	-.843
CENTROID X	:	-.453	-.578	-.749
CENTROID Y	:	.554	.433	.520
POA TO CENTROID in.	:	.719	.723	.912
MIN RADIUS	:	.272	.131	.221
MEAN RADIUS	:	.940	.843	.751
MAX RADIUS	:	1.533	1.529	1.242
HORIZONTAL SPREAD	:	2.214	2.214	1.654
VERTICAL SPREAD	:	1.964	1.881	1.881
EXTREME SPREAD	:	2.865	2.865	2.002
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 97-01368

INITIAL CUSTOMER ORDER NO.

SNIPER M-24

JIM 011787

DATE RECEIVED

DATE OPENED

DATE CODE

SERIAL NUMBER

NEW SERIAL NUMBER

MODEL AND GRADE

01/17/97

01/17/97

XN 12-93

C6225229

700 7.62

NATO

ACCESSORIES

W/STUDS

SCOPE BASE

FROM:

SHIP TO:

DEPT OF THE ARMY
D CO 2ND BN 1ST SWTG (A)
FT BRAGG NC 28307

DEPT OF THE ARMY
D CO 2ND BN 1ST SWTG (A)
FT BRAGG NC
28307

CUST NO: 135960 C.O.D.L

ACCOUNT NUMBER

ACCOUNT NUMBER N/C

WRITE ☐

FROM DATE

ESTIMATED

VIA

DOOR

GUN CONDITION

- ☐ NEW
☐ LIGHTLY WORN
☐ WORN
☐ VERY WORN
☐ UNREPAIRABLE
☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN

AMMO

FUNCTION

FINISH

ACCURACY

FIT

INSPECT

CYCLE

A1

B1

TRIGGER GROUP

B2

E1

F1

BOLT ASSY.

B3

E2

F2

BARREL ASSY.

B4

D1

E3

F3

REC. ASSY.

B5

D2

E4

F4

WOOD

C1

D3

E5

F5

METAL

C2

MAIN FAULT

W52H097063 H545

PARTS

COMMENTS

Barrel - 96003
Bolt - 96005
stock - 96018
Front Sight Base - 96118

Repaired Coat Trigger
Guard Assy & Coat Sight
Base
Retine Scope Base & Survival
Studs

REPAIRMAN

PROOF

CLEAN

TEST

TARGET

PATTERN

GALLERY TESTER

DATE

DATE

DATE

DATE

DATE

OFFICE COPY

RD6925 REV. 11/95

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400011081

RD-6947-Rev 3
PAYMENT:
Mastercard / VA (circle one)
Card #: _____
Exp. Date: _____
Signature: _____

RETURN:
☐ Clark Street Entrance
☒ Via US Mail or UPS

(PLEASE PRINT CLEARLY)

FIREARMS DELIVERED TO PLANT

FILE Nº 011787

DATE 1/16/97

CUSTOMER NAME: FT. BRAGG N.C

ADDRESS: D-2-157 SWTG (A)

ZIP: 28307

PHONE: 910-432-9771

FIREARM

MODEL: _____

CHECK FOR AMMUNITION

GAUGE: _____

SERIAL # C6225229

REMINGTON EMPLOYEE:

YES ☐ NO ☒

EMPLOYEE # _____

DEPT. # _____

CONDITION:

WOOD GOOD FAIR POOR FANCY PLAIN

METAL GOOD FAIR POOR FANCY PLAIN

BARREL VT. RIB PLAIN DEER RSS

ACCESSORIES:

SCOPE: YES NO (BRAND NAME/POWER) _____

SLING: YES NO GUN CASE: YES NO (HARD - SOFT)

EXTRA BBL FOR GUN MENTIONED ABOVE:

OTHER (Note in this area items missing or added from orig. equipment)

CUSTOMER REQUEST: ATTN: Fred Martin

SIGNATURE: Paul Yang
(Person delivering firearm to Plant)

DATE: 10 JAN 97

SIGNATURE: [Signature]
(Security Officer)

DATE: 1/16/97

SIGNATURE: Richard Wright
(Firearm picked up by)

DATE: _____

Arm Service Copy

21 DAY TURN - AROUND

M-24

New Barrel

CONTRACT # DAAA09-92-C-0834

R&E NO.

SERIAL NO.

C6225229

LOG IN DATE: / /

DATE

INT.

INSPECT & VERIFY:

OP. #	OP. NAME
550	DIS-ASSEMBLE GUN
560 A	RE-BARREL AT CUSTOM SHOP
B	DRILL & TAP
C	POLISH
575	ASSEMBLE
600	PROOF
605	CHECK HEADSPACE
610	DIS-ASSEMBLE
612	MAGNAFLUX
615	ROLLMARK CALIBER
618	ROTO-BLAST
620	APPLY COATINGS
625 A	FINAL ASSEMBLY
B	TRIGGER PULL TEST
C	SAFETY ON FORCE
D	SAFETY OFF FORCE
E	FIRING PIN INDENT
640	TARGET
655	FINAL INSPECT
660	PACK

2/28/97

AC

2/26/97

AC

2/26/97

AC

QAR INSPECTION

SHIP DATE

Final Inspection

Sn: C6225229

DATE REC'D: 1/17/97

DATE RET'D:

AUDITOR: RW

Item:

BARREL ASSY.

☒ BARREL☒ RECEIVER☒ FRONT SIGHT BLOCK☒ REAR SIGHT BLOCK☒ SCREWS☒ FINISH

SCOPE ASSY.

☐ SCOPE☐ SCOPE RINGS☐ MOUNTING SCREWS☒ MOUNTING BASE☐ SCREWS☐ FINISH☐ LOOSENESS☐ CLARITY

MISC.

☐ DD-250☐ BAR CODE☐ PACKAGING

Item:

STOCK ASSY.

☒ STOCK☒ SLING SWIVEL STUDS☒ ADJUSTABLE BUTT PLATE☒ LOCK NUTS☒ BARREL CLEARANCE☒ COLOR/FINISH

SYSTEMS CASE

☐ SCOPE CASE☐ IRON SIGHTS☐ DEPLOYMENT KIT

TRIGGER

☒ SAFETY OPERATION☒ SET

Comments:

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6225229
4 Mar 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.188
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0438
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .193035

THE AMR FOR THIS RIFLE IS: 1.02

CENTROIDAL DISTANCES

0 TO 1	.183521
1 TO 2	.31167
1 TO 3	.216333
1 TO 4	.397644
1 TO 5	.896403

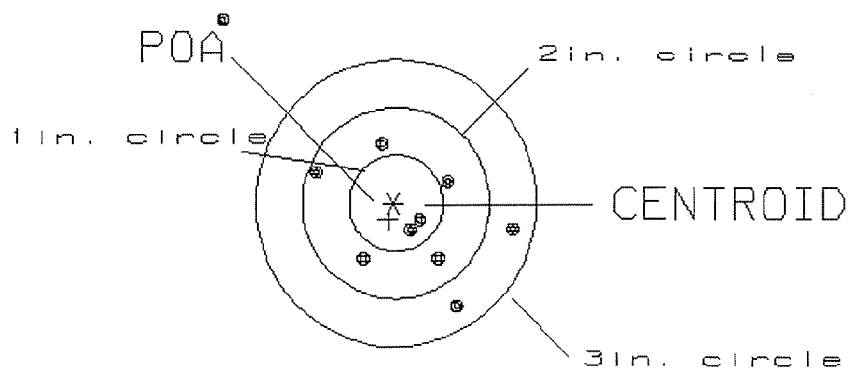
5 2 1 3
 4 + <----POA

PATTERN #: 1
 POA TO CENTROID: .183
 MIN RADIUS : .317
 MEAN RADIUS : .952
 MAX RADIUS : 2.677
 CENTROID X : .052
 CENTROID Y : .176

4 Mar 1997

FILE:/Hphasic/Accuracy/Patterning/Centerfire_Patt/C6225229

CENTERFIRE PATTERN # 1



OF SHOTS= 10

IN CIRCLE

HS= 3.13

2

VS= 3.00

7

GS= 3.91

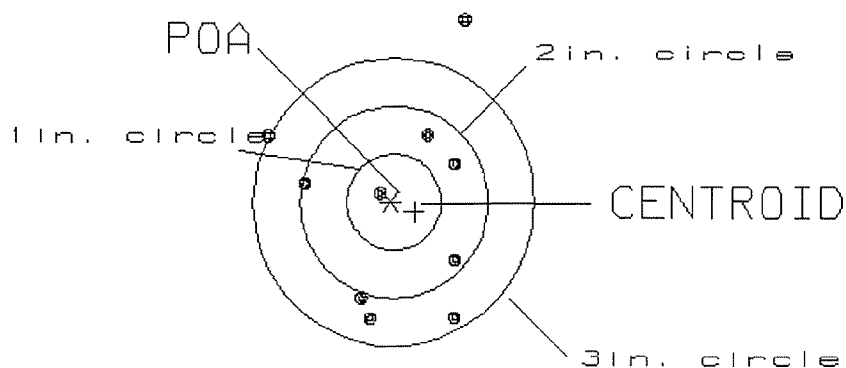
9

PATTERN #: ☐ 2 ☐
 POA TO CENTROID: .272
 MIN RADIUS : .203
 MEAN RADIUS : 1.094
 MAX RADIUS : 2.066
 CENTROID X : -.251
 CENTROID Y : .103

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225229

CENTERFIRE PATTERN # 2



OF SHOTS= 10

IN CIRCLE

HS= 2.17

1

US= 3.17

5

GS= 3.31

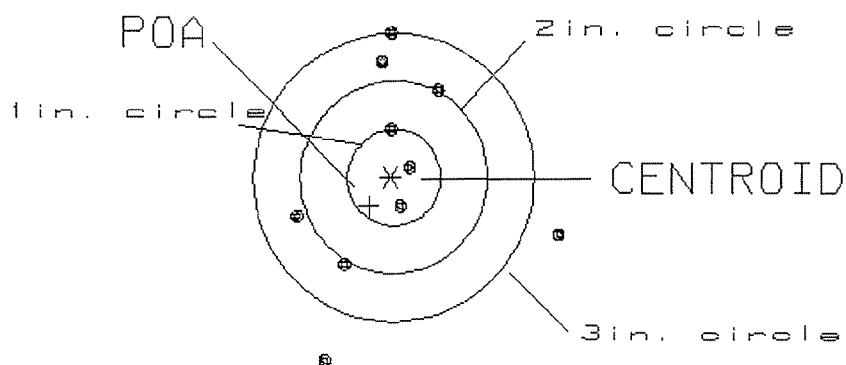
8

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .376
 MIN RADIUS : .195
 MEAN RADIUS : 1.081
 MAX RADIUS : 2.070
 CENTROID X : .232
 CENTROID Y : .296

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG225229

CENTERFIRE PATTERN # 3



OF SHOTS= 10

IN CIRCLE

HS= 2.78

3

VS= 3.43

4

GS= 3.50

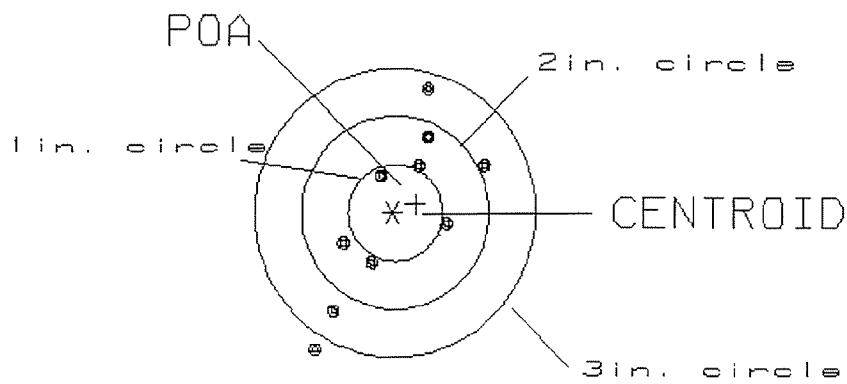
8

PATTERN #: 4
 POA TO CENTROID: .262
 MIN RADIUS : .433
 MEAN RADIUS : .883
 MAX RADIUS : 1.671
 CENTROID X : -.248
 CENTROID Y : -.085

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225229

CENTERFIRE PATTERN # 4



OF SHOTS= 10

IN CIRCLE

HS= 1.78

1

VS= 2.71

6

GS= 2.95

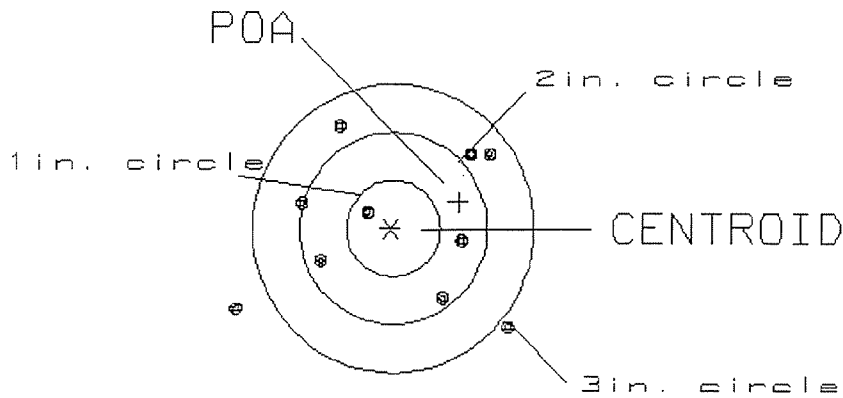
9

PATTERN #: 5
 POA TO CENTROID: .773
 MIN RADIUS : .326
 MEAN RADIUS : 1.089
 MAX RADIUS : 1.884
 CENTROID X : -.725
 CENTROID Y : -.271

4 Mar 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6225229

CENTERFIRE PATTERN # 5



OF SHOTS= 10

IN CIRCLE

HS= 2.95
 US= 2.06
 GS= 3.11

1
 5
 8